

G-659 0186
Rapha
C-622 5480

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00146046**

Serial: G6590186 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status: Closed 6/3/2008 9:50:54 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: INSTALLATION SERIALIZATION OFFICER

INSTALLATION SERIALIZATION OFFICER

Address 1: BLDG 7920

BLDG 7920

Address 2: PO Box:

PO Box:

City: FT. RILEY

FT. RILEY

State: KS Zip Code: 66442

Country: US

State: KS Zip Code: 66442

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

naglel

6/3/2008

12:57 PM

CSF

NUM

NUM

NUM



Number: **G6590186**

Model: **M24 SWS**



RE00146046

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: W52H09-07-C-0207
ISSUED 10/1/2007

R & E NUMBER <u>146046</u>				
SERIAL NUMBER <u>G6590186</u>				
LOG-IN DATE <u>6-3-08</u>				

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	5-19-09	RJR
505	RE-BARREL	5-26-09	RJR
420	ASSEMBLE	5-26-09	RJR
440	PROOF	5-26-09	RJR
460	CHECK HEADSPACE	5-26-09	RJR
470	DIS-ASSEMBLE GUN	5-26-09	RJR
480	MAGNAFLUX	5-30-09	(19)
510	DRILL AND TAP	5-27-09	SP
500	ROLLMARK CALIBER	6-1-09	RT
520	GOFF BLAST BBL / REC	6-1-09	DWD
530 & 540	APPLY COATINGS	6-1-09	C
560	FINAL ASSEMBLY	6-4-09	RJR
640	FUNCTION TEST AND	6-4-09	RJR
650	TARGET	6-4-09	RJR
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	6-4-09 RP
670	FINAL INSPECTION		
	A) HEADSPACE	PASS FAIL	6-5-09 RJR
	B) TRIGGER PULL	239 227 219 211 211 6-5-09	RJR
680	F) SAFETY ON FORCE	40 40 40 6-5-09	RJR
	G) SAFETY OFF FORCE	50 50 40 6-5-09	RJR
	I) FIRING PIN INDENT	.003 .003 .003 6-5-09	RJR
690	PACK	6-5-09	Fry

F006 REV 1/2009

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6590186.__1
FILE DATE AND TIME: 06/05/2009 07:16

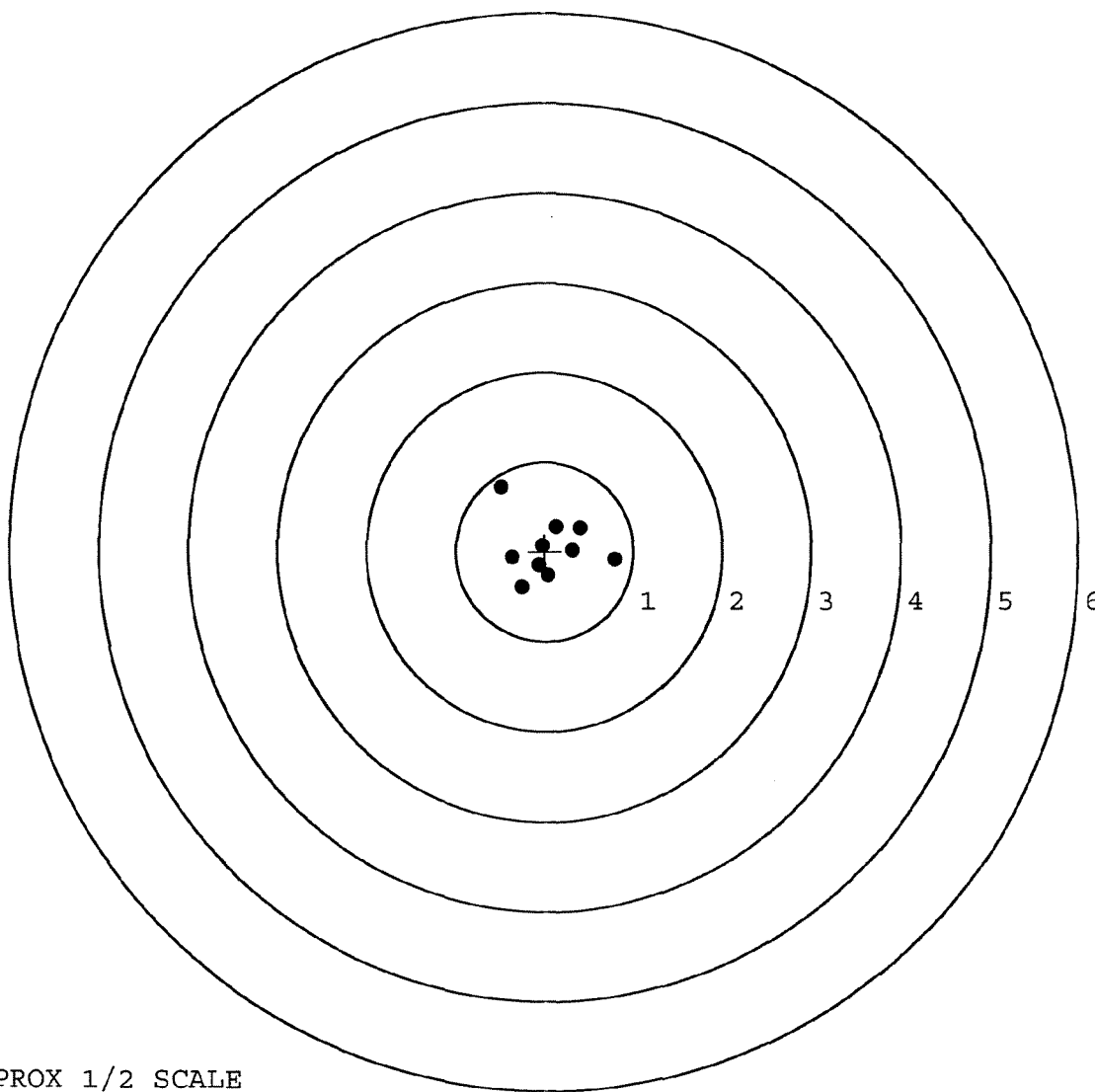
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.015
The Average Y Centroid of the Five Target Set:	-0.001
The Average Point of Impact of the Five Target Set:	0.015
The Average Mean Radius of the Five Target Set:	0.594
The Distance from POA to Centroid Target #1:	0.056
The Distance from Centroid Target #2 to Centroid Target #1:	0.071
The Distance from Centroid Target #3 to Centroid Target #1:	0.077
The Distance from Centroid Target #4 to Centroid Target #1:	0.215
The Distance from Centroid Target #5 to Centroid Target #1:	0.051

SERIAL NUMBER: G6590186. 1
TARGET NUMBER: 1
FILE DATE: 06/05/2009
FILE TIME: 07:16

X CENTROID: 0.043
Y CENTROID: 0.035
POA TO CENTROID: 0.056
HORZ SPREAD: 1.290
VERT SPREAD: 1.129
GROUP SPREAD: 1.525
MIN RADIUS: 0.078
MAX RADIUS: 0.876
MEAN RADIUS: 0.415
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.497	0.724
2:	0.793	-0.090
3:	0.394	0.263
4:	0.126	0.277
5:	0.315	0.016
6:	0.035	-0.270
7:	-0.370	-0.072
8:	-0.265	-0.405
9:	-0.029	0.064
10:	-0.068	-0.158

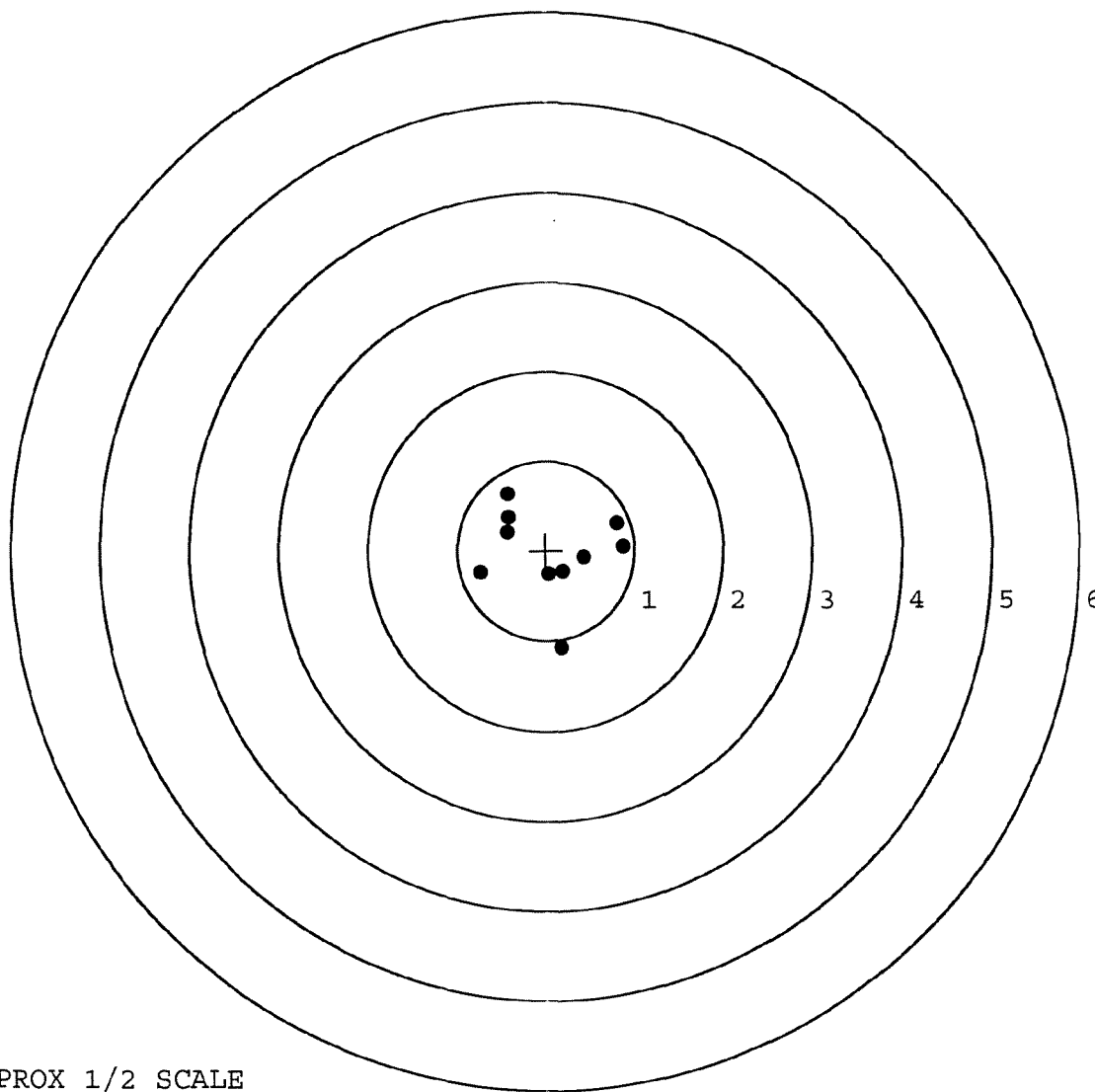


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. __1
TARGET NUMBER: 2
FILE DATE: 06/05/2009
FILE TIME: 07:16

X CENTROID: 0.044
Y CENTROID: -0.036
POA TO CENTROID: 0.057
HORZ SPREAD: 1.611
VERT SPREAD: 1.711
GROUP SPREAD: 1.817
MIN RADIUS: 0.235
MAX RADIUS: 1.052
MEAN RADIUS: 0.639
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.171	-1.081
2:	0.875	0.048
3:	0.798	0.311
4:	0.430	-0.076
5:	0.190	-0.244
6:	-0.736	-0.251
7:	-0.446	0.201
8:	-0.430	0.368
9:	-0.440	0.630
10:	0.027	-0.271



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. __ 1

TARGET NUMBER: 3

FILE DATE: 06/05/2009

FILE TIME: 07:16

X CENTROID: 0.074

Y CENTROID: 0.106

POA TO CENTROID: 0.129

HORZ SPREAD: 1.178

VERT SPREAD: 2.101

GROUP SPREAD: 2.137

MIN RADIUS: 0.223

MAX RADIUS: 1.239

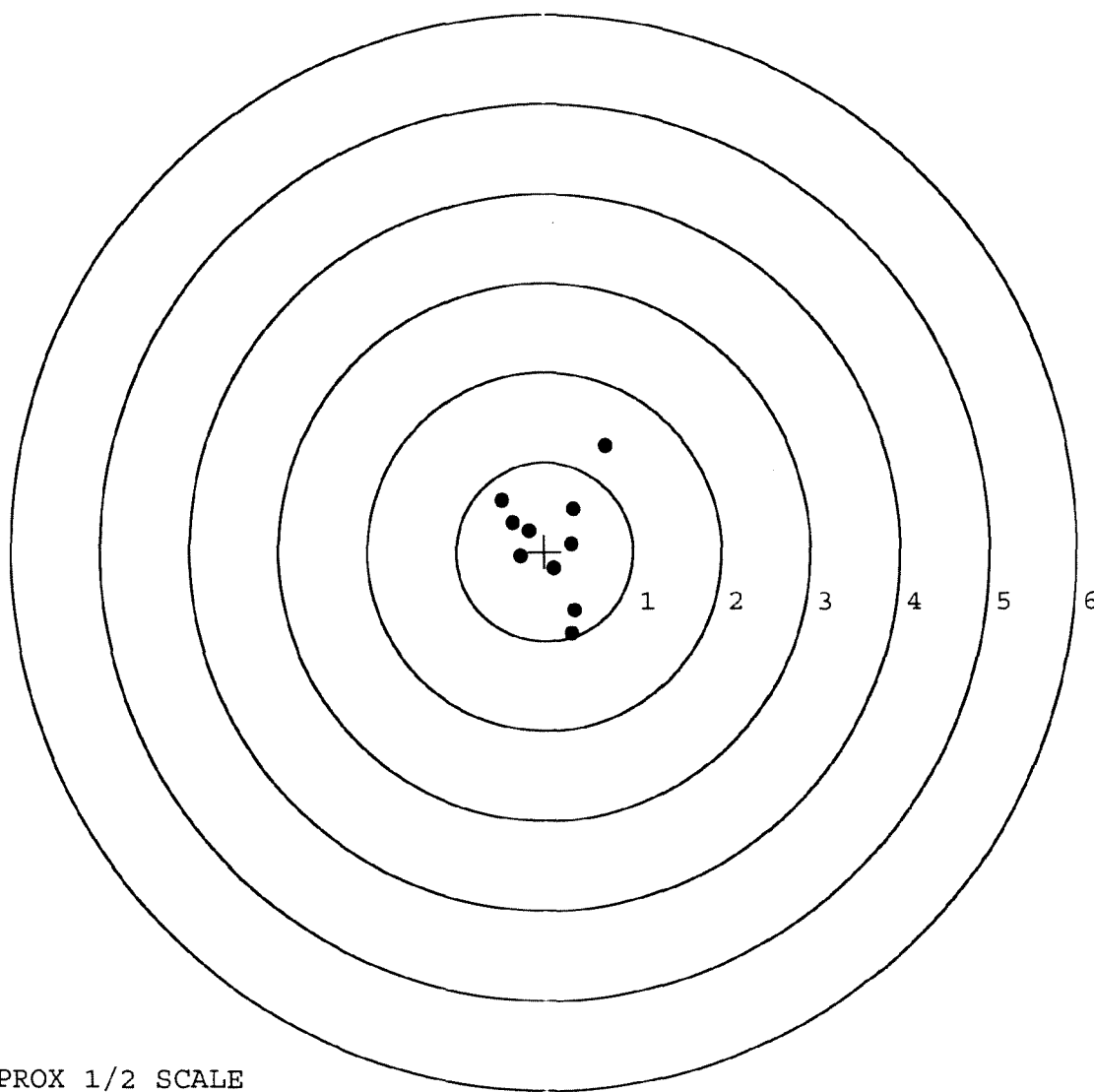
MEAN RADIUS: 0.597

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.690	1.181
2:	0.302	-0.920
3:	0.334	-0.657
4:	0.326	0.486
5:	0.297	0.092
6:	0.106	-0.192
7:	-0.488	0.574
8:	-0.368	0.323
9:	-0.185	0.228
10:	-0.274	-0.055

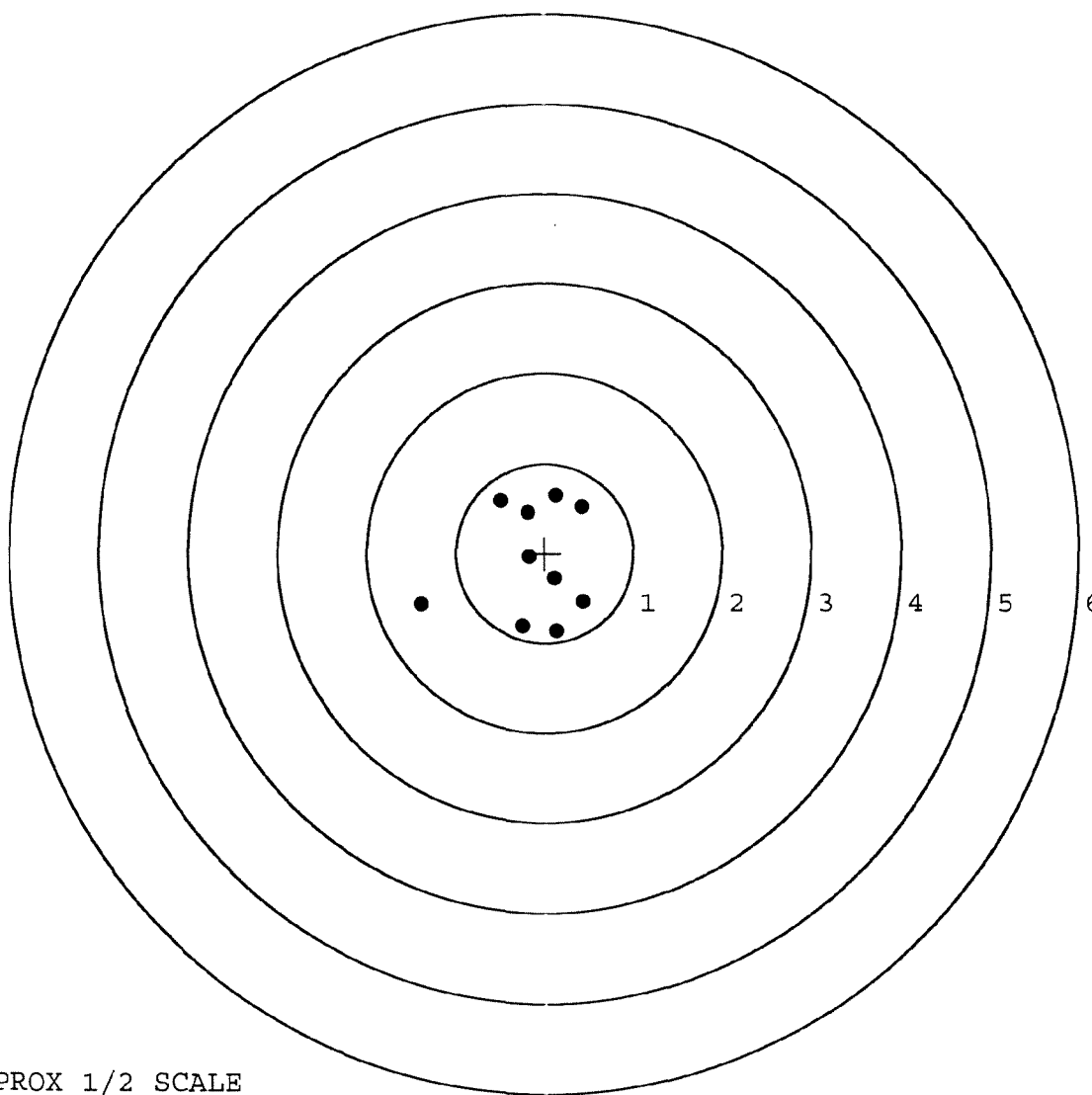


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. __1
TARGET NUMBER: 4
FILE DATE: 06/05/2009
FILE TIME: 07:16

X CENTROID: -0.130
Y CENTROID: -0.092
POA TO CENTROID: 0.160
HORZ SPREAD: 1.822
VERT SPREAD: 1.523
GROUP SPREAD: 2.119
MIN RADIUS: 0.070
MAX RADIUS: 1.349
MEAN RADIUS: 0.694
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.389	-0.578
2:	-0.501	0.583
3:	-0.197	0.455
4:	-0.179	-0.042
5:	-0.258	-0.814
6:	0.131	-0.873
7:	0.433	-0.546
8:	0.111	-0.284
9:	0.420	0.526
10:	0.125	0.650



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. __1

TARGET NUMBER: 5

FILE DATE: 06/05/2009

FILE TIME: 07:16

POINT#	X	Y
1:	-0.013	-1.090
2:	0.034	-0.766
3:	0.558	0.168
4:	0.447	0.736
5:	0.324	0.621
6:	-0.082	0.657
7:	-0.036	0.338
8:	-0.090	-0.310
9:	-0.331	-0.154
10:	-0.357	-0.357

X CENTROID: 0.045

Y CENTROID: -0.016

POA TO CENTROID: 0.048

HORZ SPREAD: 0.915

VERT SPREAD: 1.826

GROUP SPREAD: 1.883

MIN RADIUS: 0.324

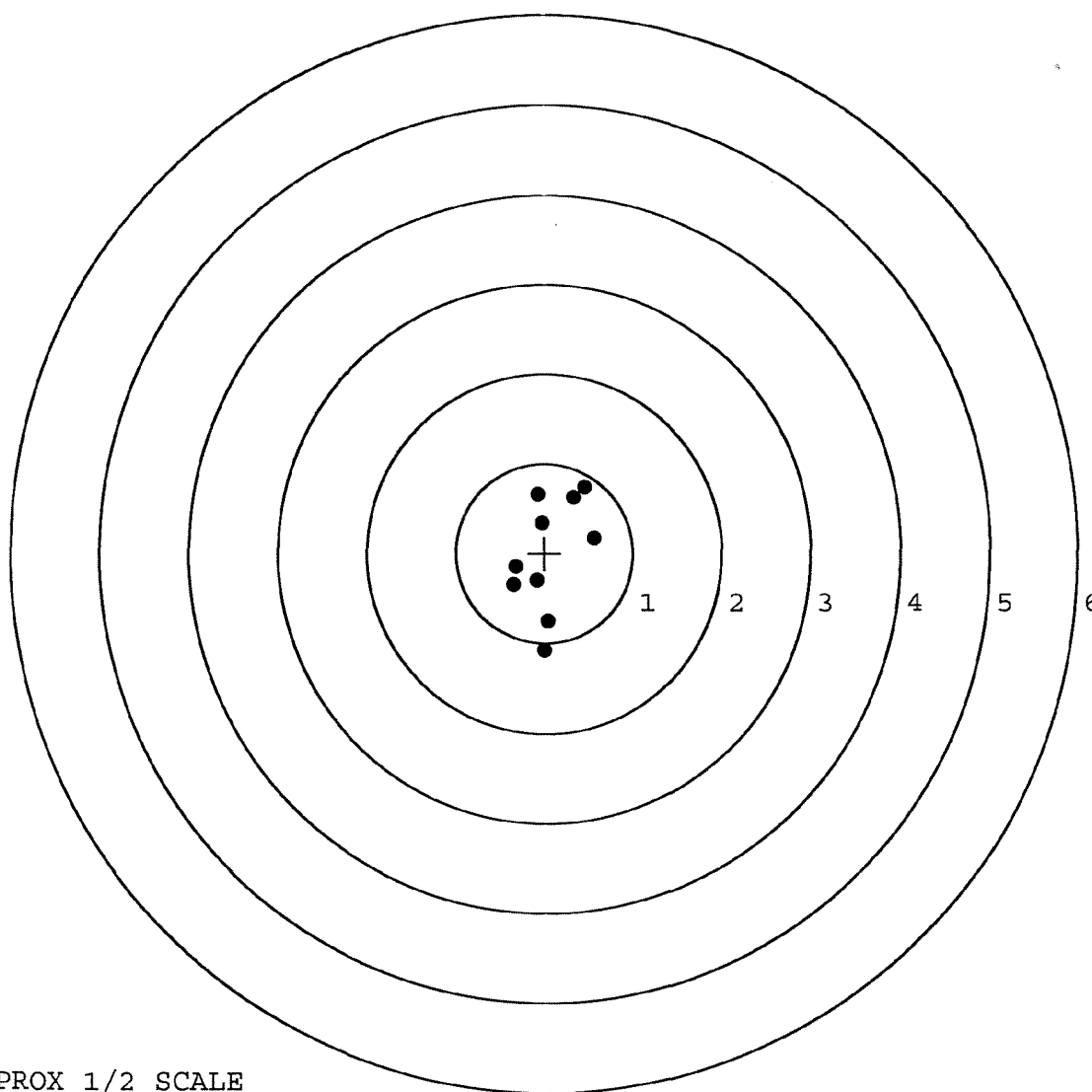
MAX RADIUS: 1.076

MEAN RADIUS: 0.622

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

Soft Case
Deployment Kit
Soft Case
Blind

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00133026**Serial: C6225480 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 12/20/1988

Repairman:

Status:

Closed 8/22/2007 7:13:28 AM

Verify Repair: **High Priority**

Address Information

Customer:

Received From

Return To:

Received From

Name: **TRANSPORTATION OFFICER****TRANSPORTATION OFFICER**Address 1: **XR WOK8 USA ROCK ISL ARSENAL****XR WOK8 USA ROCK ISL ARSENAL**Address 2: **BLDG 299 GILLESPIE AVE BECK** PO Box:**BLDG 299 GILLESPIE AVE BECK** PO Box:City: **ROCK ISLAND****ROCK ISLAND**State: **IL**Zip Code: **61299**Country: **US**State: **IL**Zip Code: **61299**Country: **US**

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: **NN**

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

magle

8/22/2007

7:54 AM

CAPS

NUM

INS

SCRL

start

Inbox - Mic...

Calendar - M...

FW: Restrict...

Arms Service...

7:54 AM

G659 0186 (New)

Serial Number: **C6225480**Model: **M24 SWS****RE00133026**

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6590186.___0

FILE DATE AND TIME: 10/15/2007 14:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.023
The Average Y Centroid of the Five Target Set:	0.032
The Average Point of Impact of the Five Target Set:	0.039
The Average Mean Radius of the Five Target Set:	0.887
The Distance from POA to Centroid Target #1:	0.458
The Distance from Centroid Target #2 to Centroid Target #1:	0.396
The Distance from Centroid Target #3 to Centroid Target #1:	0.509
The Distance from Centroid Target #4 to Centroid Target #1:	0.877
The Distance from Centroid Target #5 to Centroid Target #1:	0.358

SERIAL NUMBER: G6590186. 0

TARGET NUMBER: 1

FILE DATE: 10/15/2007

FILE TIME: 14:53

X CENTROID: 0.111

Y CENTROID: 0.444

POA TO CENTROID: 0.458

HORZ SPREAD: 1.658

VERT SPREAD: 4.091

GROUP SPREAD: 4.404

MIN RADIUS: 0.224

MAX RADIUS: 2.542

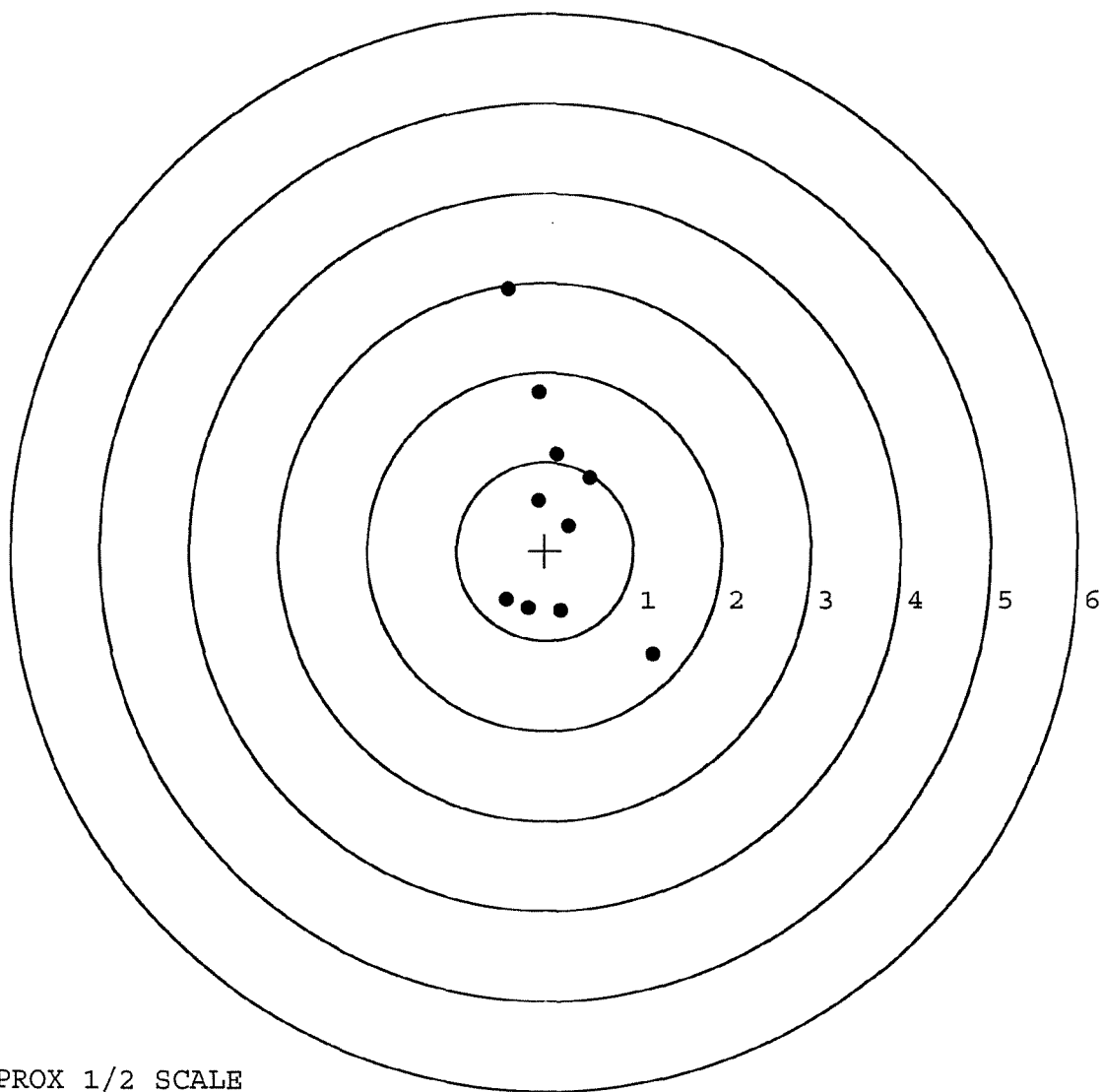
MEAN RADIUS: 1.086

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.216	-1.159
2:	0.180	-0.670
3:	-0.197	-0.642
4:	-0.442	-0.549
5:	0.266	0.283
6:	0.511	0.823
7:	0.140	1.084
8:	-0.079	0.566
9:	-0.068	1.776
10:	-0.414	2.932



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. 0

TARGET NUMBER: 2

FILE DATE: 10/15/2007

FILE TIME: 14:53

X CENTROID: -0.098

Y CENTROID: 0.108

POA TO CENTROID: 0.146

HORZ SPREAD: 1.732

VERT SPREAD: 2.466

GROUP SPREAD: 2.894

MIN RADIUS: 0.129

MAX RADIUS: 1.757

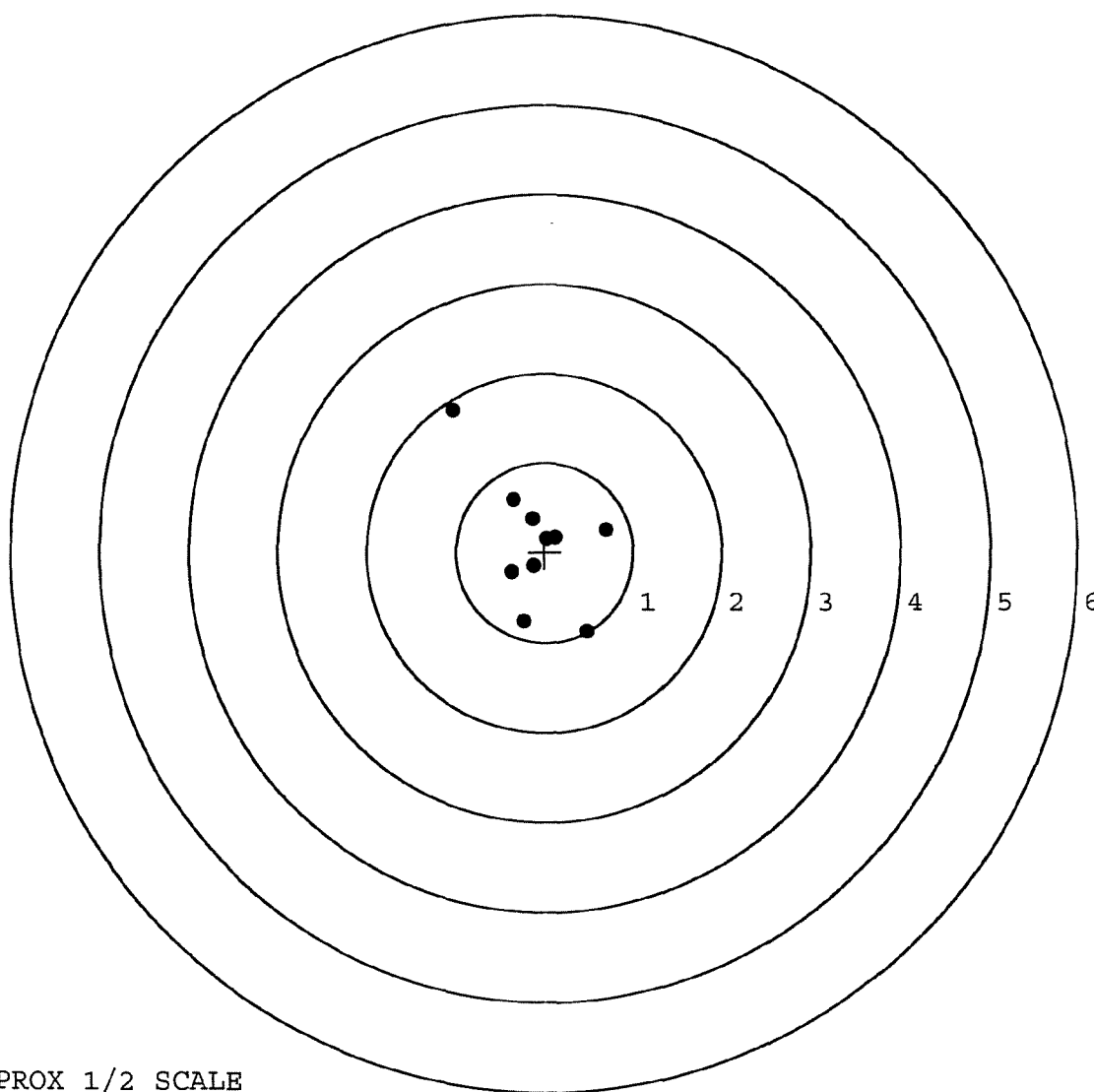
MEAN RADIUS: 0.645

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.474	-0.874
2:	-0.243	-0.768
3:	0.692	0.250
4:	0.025	0.147
5:	-0.132	-0.155
6:	-0.379	-0.222
7:	-0.145	0.368
8:	-0.360	0.585
9:	-1.040	1.592
10:	0.125	0.162



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. __0

TARGET NUMBER: 3

FILE DATE: 10/15/2007

FILE TIME: 14:53

X CENTROID: 0.061

Y CENTROID: -0.062

POA TO CENTROID: 0.087

HORZ SPREAD: 1.842

VERT SPREAD: 2.065

GROUP SPREAD: 2.270

MIN RADIUS: 0.189

MAX RADIUS: 1.380

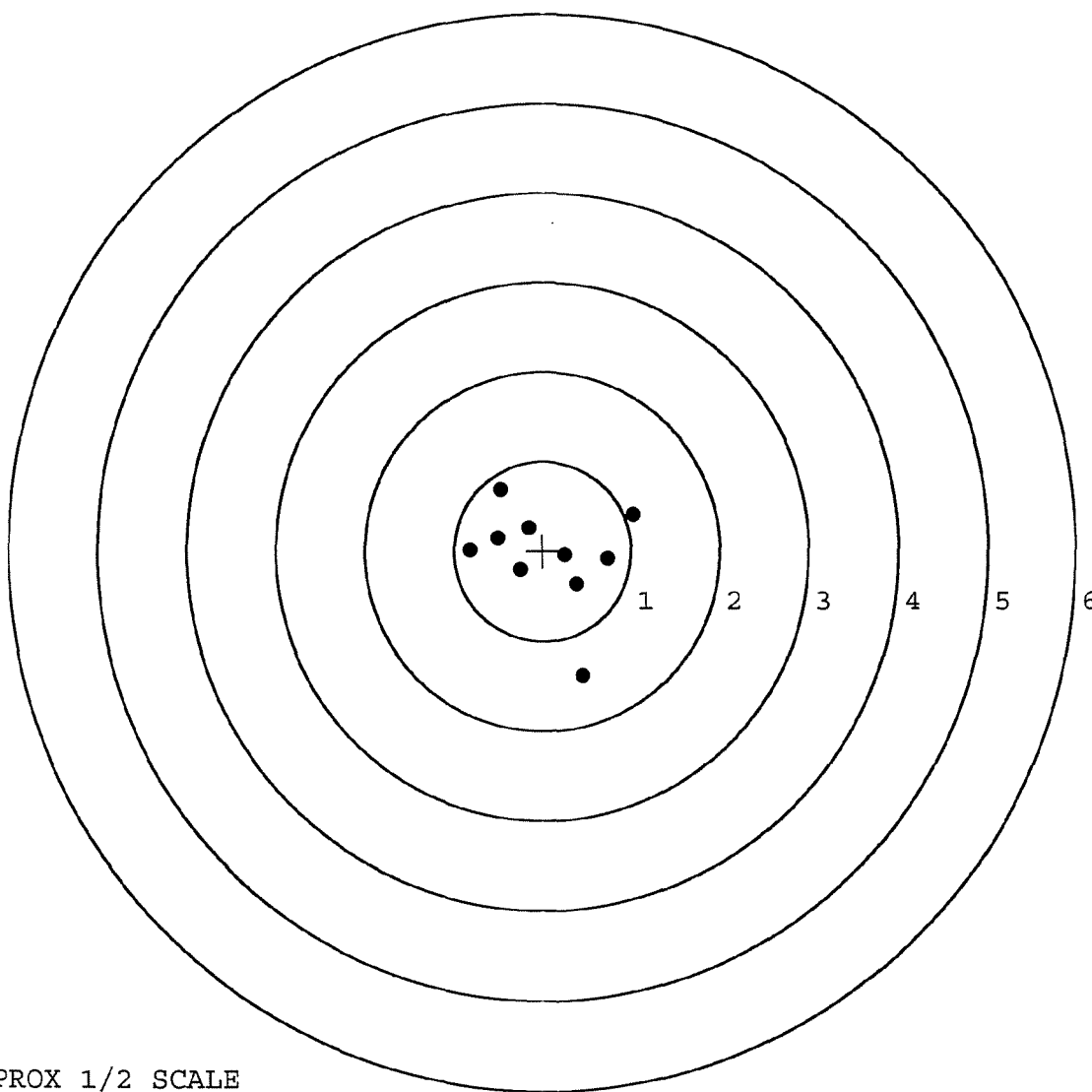
MEAN RADIUS: 0.693

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.025	0.413
2:	0.737	-0.087
3:	0.383	-0.372
4:	0.250	-0.055
5:	0.458	-1.383
6:	-0.258	-0.219
7:	-0.161	0.255
8:	-0.518	0.142
9:	-0.817	0.007
10:	-0.485	0.682



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. __0

TARGET NUMBER: 4

FILE DATE: 10/15/2007

FILE TIME: 14:53

X CENTROID: -0.008

Y CENTROID: -0.425

POA TO CENTROID: 0.425

HORZ SPREAD: 1.561

VERT SPREAD: 3.871

GROUP SPREAD: 3.979

MIN RADIUS: 0.344

MAX RADIUS: 2.293

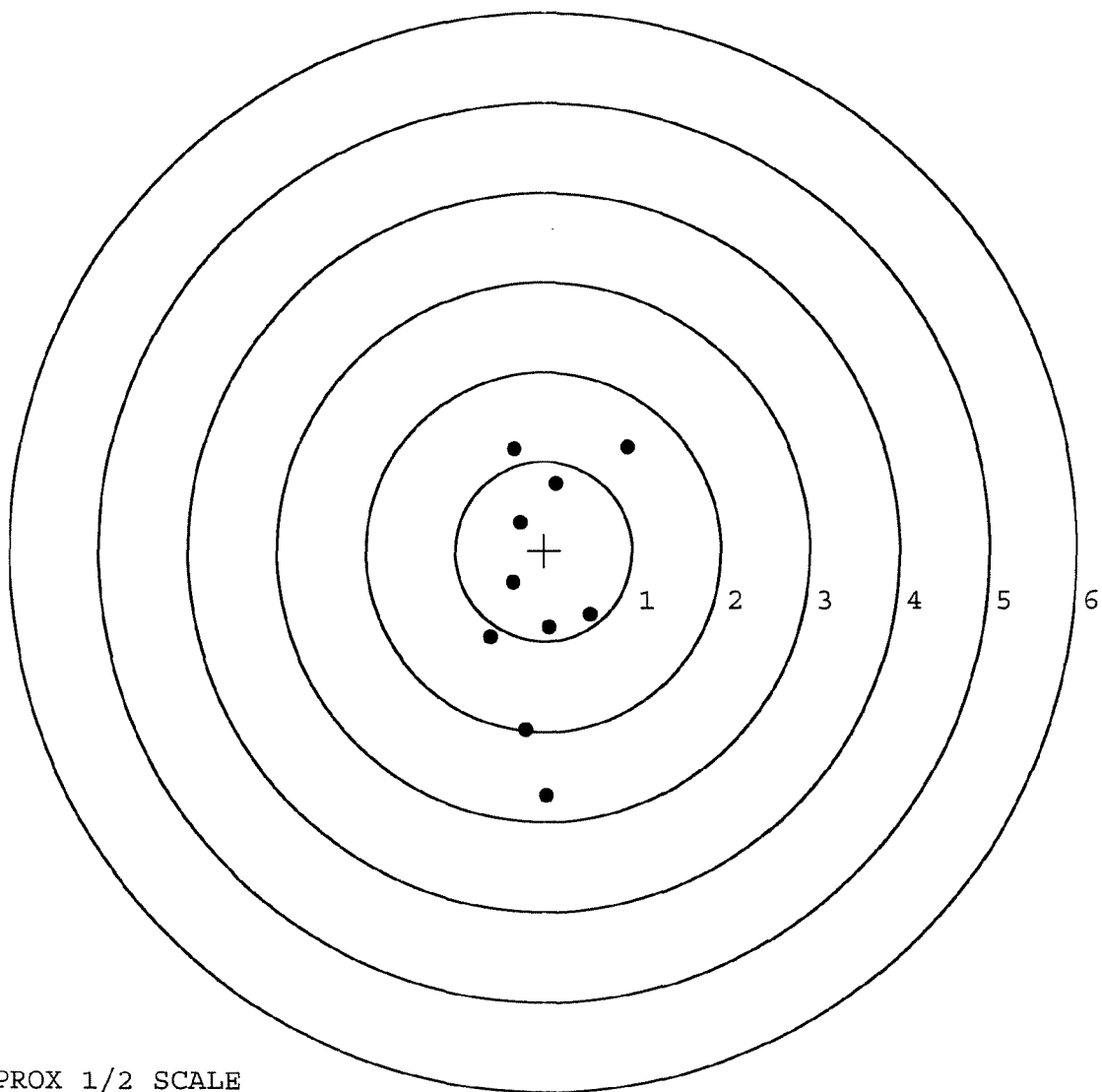
MEAN RADIUS: 1.149

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.526	-0.712
2:	0.054	-0.858
3:	-0.613	-0.966
4:	-0.347	-0.365
5:	-0.270	0.317
6:	0.135	0.756
7:	-0.336	1.135
8:	0.948	1.154
9:	-0.211	-1.991
10:	0.029	-2.717



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590186. __0

TARGET NUMBER: 5

FILE DATE: 10/15/2007

FILE TIME: 14:53

POINT#	X	Y
1:	0.736	-0.652
2:	0.202	-0.224
3:	0.096	-0.599
4:	-0.173	-0.715
5:	0.350	-1.199
6:	-0.304	0.274
7:	-0.545	0.623
8:	-0.232	0.851
9:	0.233	0.805
10:	0.133	1.755

X CENTROID: 0.050

Y CENTROID: 0.092

POA TO CENTROID: 0.104

HORZ SPREAD: 1.281

VERT SPREAD: 2.954

GROUP SPREAD: 2.962

MIN RADIUS: 0.351

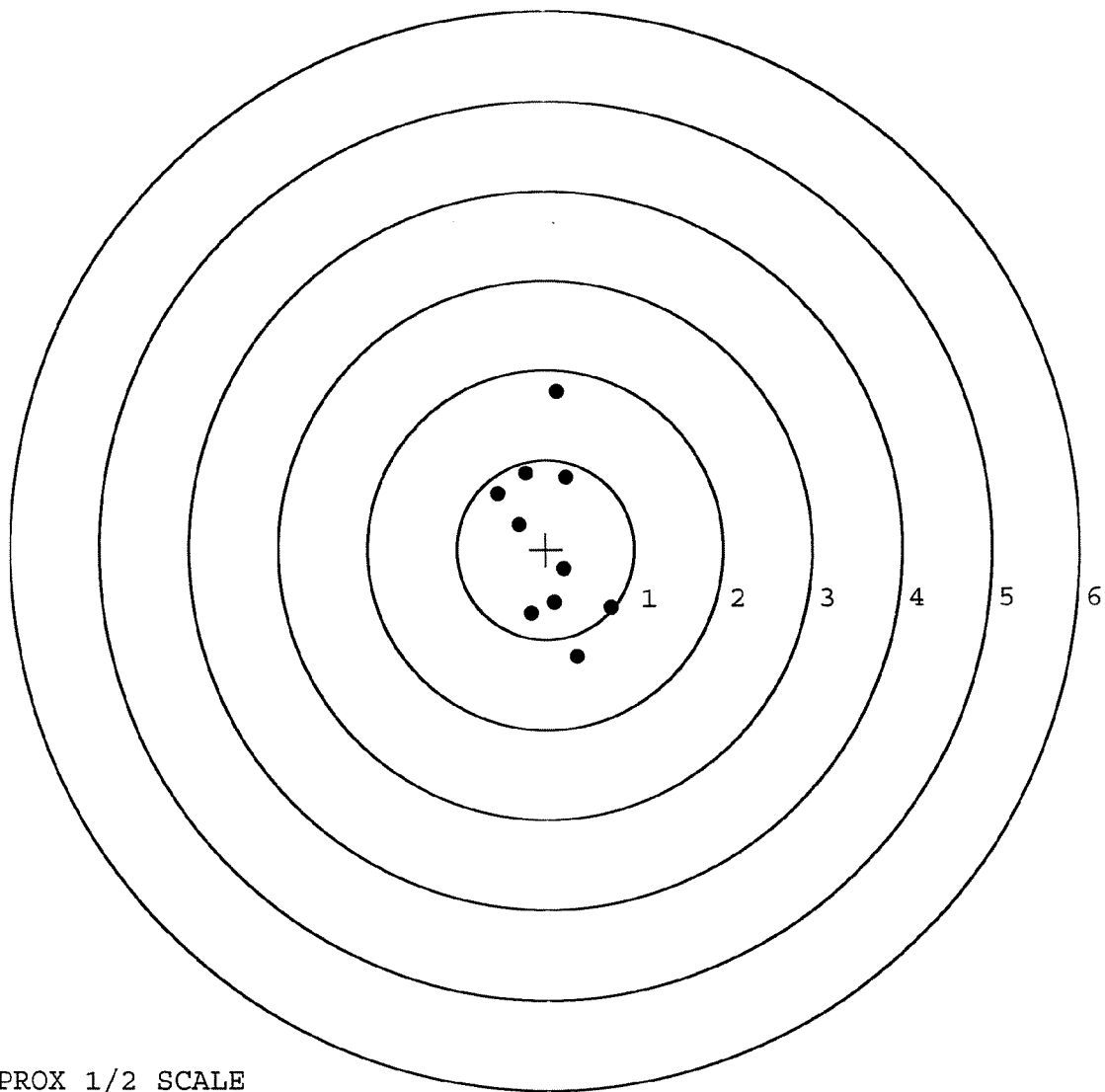
MAX RADIUS: 1.665

MEAN RADIUS: 0.862

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER		133026	
SERIAL NUMBER		C6225480 66590186 (New)	
LOG-IN DATE		8-22-07	

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	10-1-07	RTZ
505	RE-BARREL	10-3-07	RTZ
560	ASSEMBLE	10-3-07	RTZ
600	PROOF	10-4-07	TRW
605	CHECK HEADSPACE	10-4-07	TRW
610	DIS-ASSEMBLE GUN	10-4-07	TRW
612	MAGNAFLUX	10/5/07	unub
510	DRILL AND TAP	10-5-07	Fm
615	ROLLMARK CALIBER	10-5-07	CW
618	ROTO-BLAST	10-8-07	zy
620	APPLY COATINGS	10/9/07	RS
625	FINAL ASSEMBLY	10-12-07	RTZ
640	FUNCTION TEST AND	(PASS) FAIL 10-15-07	TRW
650	TARGET	(PASS) FAIL 10-15-07	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	10-15-07	BWD
	A) HEADSPACE	(PASS) FAIL 10-22-07	RTZ
	B) TRIGGER PULL	274 266 266 277 260 10/19/07	nm
680	F) SAFETY ON FORCE	52 52 4.5 10-22-07	RA
	G) SAFETY OFF FORCE	32 3.5 32 10-22-07	RA
	I) FIRING PIN INDENT	.020 10225 1023 1022 10-22-07	RA
690	PACK	10-22-07	RA

5480

MOD. _____ GA. CAL. _____ GUN # _____

# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st		
	9/16	HARD SAFE BOLT STICKS WHEN OPENING	
	2nd		
		Filed Stock FILED GUIDE SLOT OF BOLT	
	3rd		
	4th		
		FUNCTION	

RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # *C6225480*

OPERATION		DATE	INT
#	NAME		
575-580	ASSEMBLY <i>2</i>	<i>26</i>	<i>FB</i>
600	PROOF <i>2</i>	<i>29</i>	<i>RW</i>
615	MAGNAFLUX BARREL	<i>5/13/88</i>	<i>Pfe.</i>
	MAGNAFLUX BOLT	<i>5/13/88</i>	<i>Pfe.</i>
620	COATING	<i>8/11/88</i>	<i>TJA</i>
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET	<i>9/29/88</i>	<i>DH</i>
	FIRING PIN INDENT		
660	PACK		

M-24

Scope #

1224

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225480

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/22/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/22/88	RW
	C) Inspect Ejector Hole for Chamfer		8/22/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		8/22/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake	2.61 2.62 2.63 2.70 2.66	22 Aug 88	J. U. + S. S.
	F) Safety on Force	5.75 6 6	22 Aug 88	J. U. + S. S.
	G) Safety off Force	4 3.75 3.75	22 Aug 88	J. U. + S. S.
	H) Trigger Pull Test & Retainability	2.63 2.59 2.67 2.52 2.68	22 Aug 88	J. U. + S. S.
	I) Firing Pin Indent	.022 .022 .0225	22 Aug 88	J. U. + S. S.
	J) Assemble Stock		8/24/88	RW
	K) Assemble Swivel Studs			
	L) Attach Front & Rear Sight Assemblies		9/6/88	RW
	M) Iron Sight Alignment		9/6/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/6/88	RW
	O) Attach Scope to Rifle		9/13/88	RW
	P) Detach & Attach Scope 20 times		9/13/88	W. B.
640	Gallery Target & Test	48R 105L		
	A) Optical Clarity of Scope			
645	Inspect for Live Ammo			
655	Final Inspection			
	A) Headspace	OK	9/30/88	J. S.
	B) Trigger Pull	OK	9/30/88	J. S.
	C) Function	OK	9/30/88	J. S.
660	Pack		15 Dec 88	J. S.

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225480

CENTROIDAL DISTANCES

0 TO	1	.3222
1 TO	2	.802955
1 TO	3	.512141
1 TO	4	.475079
1 TO	5	.537611

2

1
0

<----POA

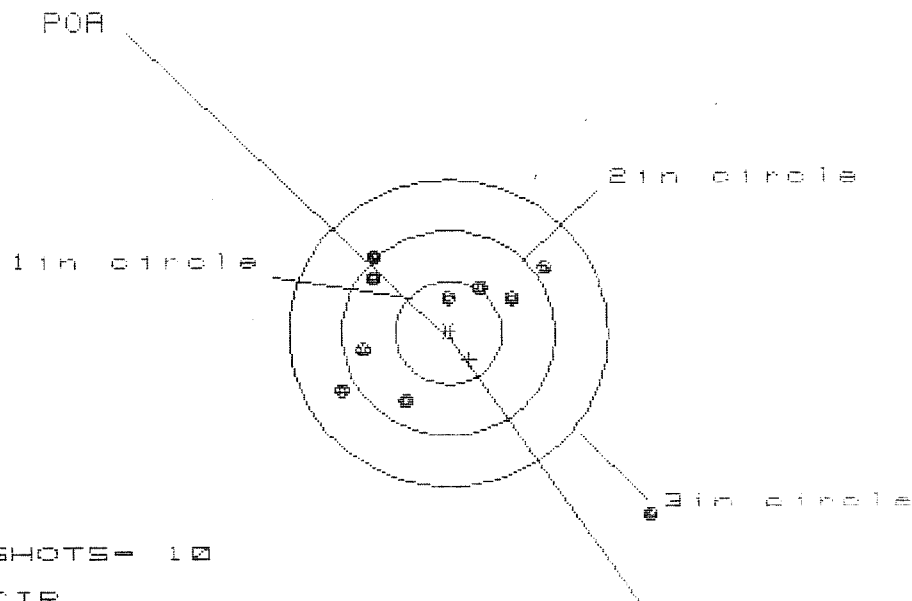
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0002
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1294
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1294

THE AMR FOR THIS RIFLE IS: 1.03

30 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225450

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 1

2in = 6

3in = 9

HS= 2.842

VS= 2.488

GS= 3.557

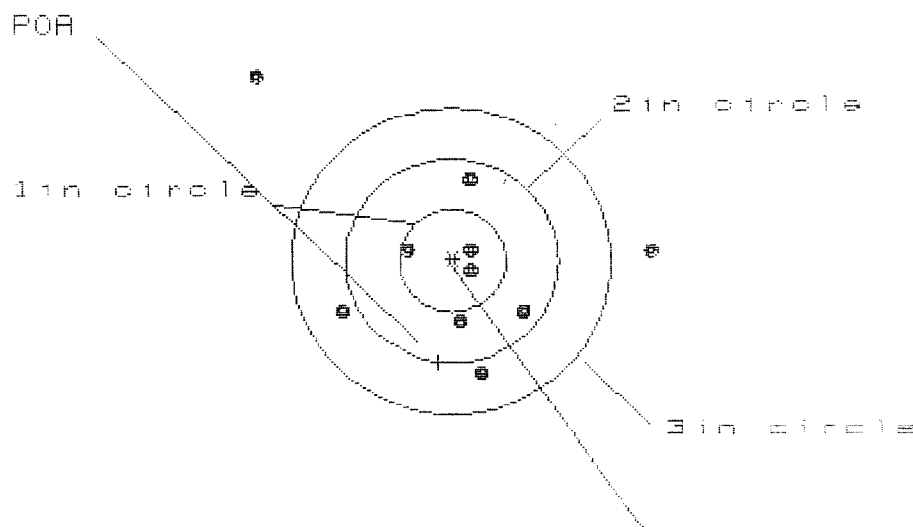
CENTROID #

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.853	1.099	.970
MINIMUM X	:	-.989	-.783	-.646
MAXIMUM Y	:	.756	.564	.625
MINIMUM Y	:	-1.732	-.811	-.750
CENTROID X	:	-.193	-.399	-.536
CENTROID Y	:	.258	.450	.389
POA TO CENTROID in.	:	.322	.601	.662
MIN RADIUS	:	.310	.193	.341
MEAN RADIUS	:	.986	.759	.701
MAX RADIUS	:	2.536	1.203	.986
HORIZONTAL SPREAD	:	2.842	1.882	1.616
VERTICAL SPREAD	:	2.488	1.375	1.375
EXTREME SPREAD	:	3.557	2.233	1.816
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	9		

30 Sep 1980

FILE:/PATTERNING/CENTERFIRE_PATT/C62254B0

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 3

2in = 5

3in = 8

HS= 3.707

VS= 2.878

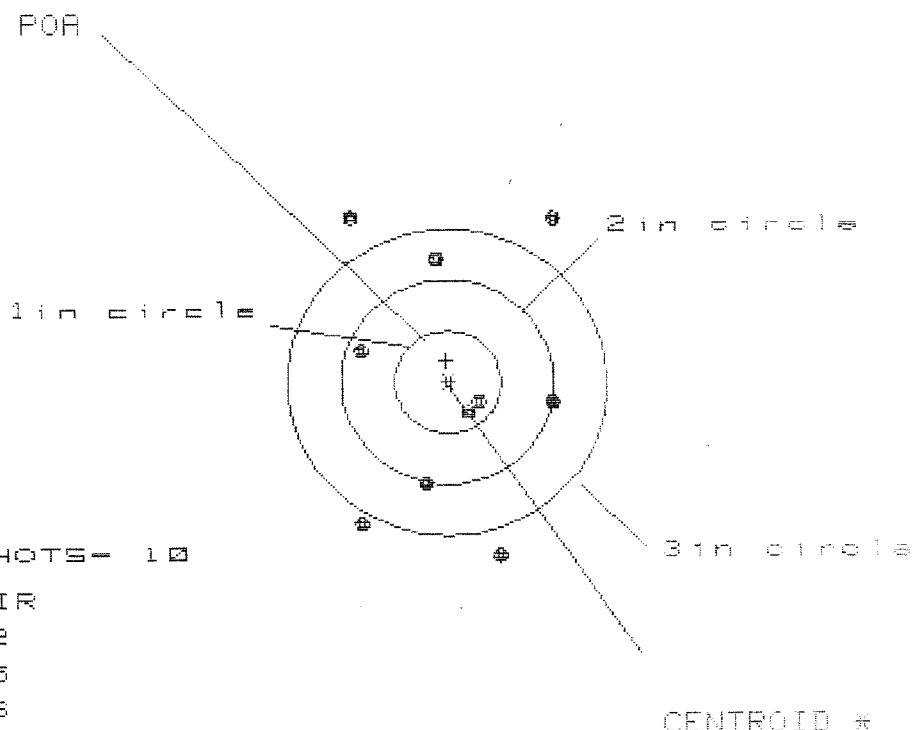
GS= 4.075

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.849	1.643	.636
MINIMUM X	:	-1.858	-1.254	-1.049
MAXIMUM Y	:	1.771	.968	1.003
MINIMUM Y	:	-1.107	-.911	-.876
CENTROID X	:	.128	.334	.129
CENTROID Y	:	.994	.798	.763
POA TO CENTROID in.	:	1.003	.865	.774
MIN RADIUS	:	.208	.100	.234
MEAN RADIUS	:	.985	.776	.663
MAX RADIUS	:	2.566	1.665	1.078
HORIZONTAL SPREAD	:	3.707	2.897	1.685
VERTICAL SPREAD	:	2.878	1.879	1.879
EXTREME SPREAD	:	4.075	2.950	1.879
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

30 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225480

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 6

HS= 1.914

VS= 3.286

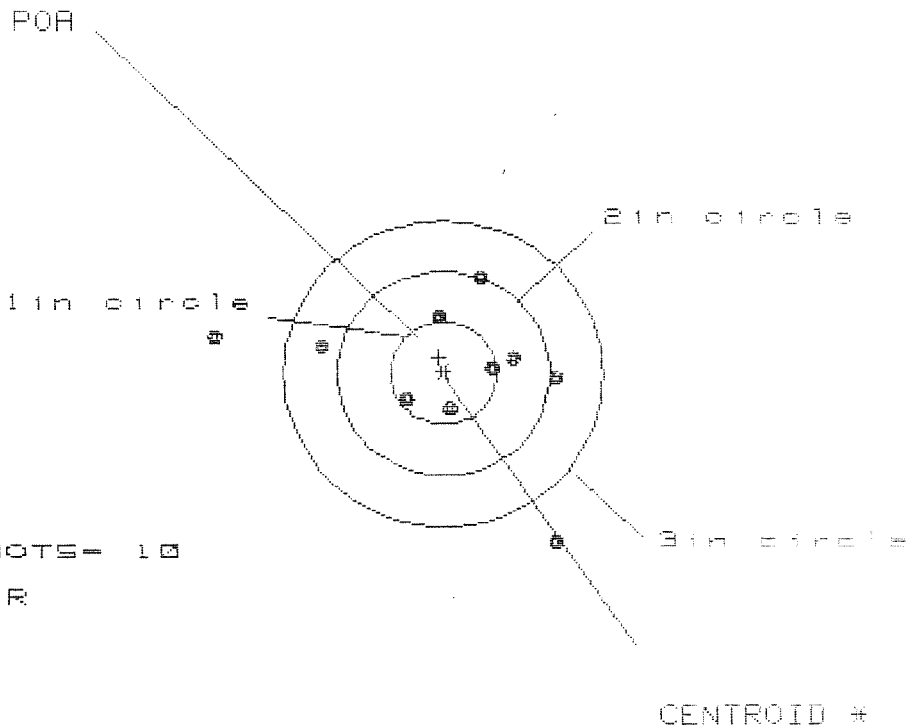
GS= 3.560

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.978	1.086	.982
MINIMUM X	:	-.936	-.828	-.794
MAXIMUM Y	:	1.643	1.806	1.621
MINIMUM Y	:	-1.643	-1.460	-1.234
CENTROID X	:	.015	-.093	.011
CENTROID Y	:	-.210	-.393	-.619
POA TO CENTROID in.	:	.211	.404	.619
MIN RADIUS	:	.342	.282	.178
MEAN RADIUS	:	1.187	1.084	.928
MAX RADIUS	:	1.909	1.987	1.626
HORIZONTAL SPREAD	:	1.914	1.914	1.776
VERTICAL SPREAD	:	3.286	3.266	2.855
EXTREME SPREAD	:	3.560	3.560	2.922
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		6	

30 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225460

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 5

3 in = 8

HS= 3.190

VS= 2.540

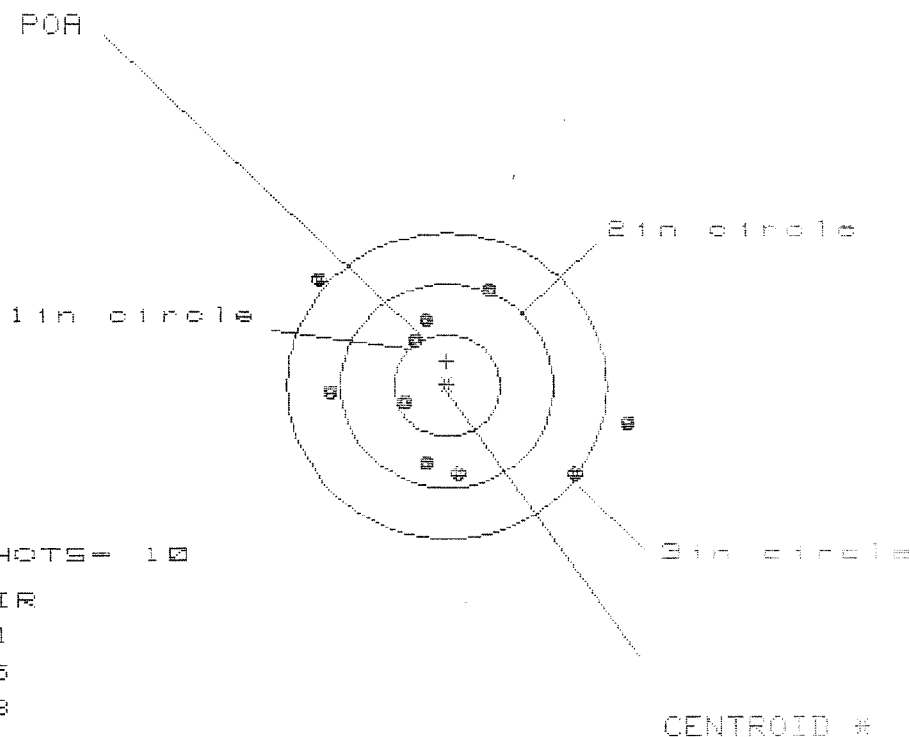
GS= 3.647

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.086	.853	.949
MINIMUM X	:	-2.104	-1.360	-1.264
MAXIMUM Y	:	.935	.969	.772
MINIMUM Y	:	-1.605	-1.571	-.534
CENTROID X	:	.047	.280	.184
CENTROID Y	:	-.152	-.186	.011
POA TO CENTROID in.	:	.159	.336	.184
MIN RADIUS	:	.374	.237	.335
MEAN RADIUS	:	.979	.818	.692
MAX RADIUS	:	2.126	1.750	1.266
HORIZONTAL SPREAD	:	3.190	2.213	2.213
VERTICAL SPREAD	:	2.540	2.540	1.306
EXTREME SPREAD	:	3.647	2.815	2.230
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

35 Sep 1986

FILE:/PATTERNING/CENTERFIRE_PATT/08225480

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1in = 1

2in = 5

3in = 8

HS= 2.882

VS= 1.909

GS= 3.195

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.689	1.373	1.248
MINIMUM X	-1.193	-1.005	-1.036
MAXIMUM Y	1.037	.999	1.024
MINIMUM Y	-.872	-.910	-.785
CENTROID X	.002	-.186	-.060
CENTROID Y	-.243	-.205	-.330
POA TO CENTROID in.	.243	.277	.336
MIN RADIUS	.404	.274	.315
MEAN RADIUS	1.012	.895	.839
MAX RADIUS	1.724	1.647	1.474
HORIZONTAL SPREAD	2.882	2.378	2.283
VERTICAL SPREAD	1.909	1.909	1.809
EXTREME SPREAD	3.195	3.049	2.433
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	8		

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225480

DATE 22 Aug. 88

TESTER J. G. + B. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.56	2.63	2.83	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.71	2.67	2.85	
PULL #3	2.66	2.57	2.68	2.87	
PULL #4	2.62	2.51	2.59	2.85	
PULL #5	2.70	2.59	2.52	2.87	
TOTAL	13.22	12.94	13.09	14.27	
AVG.	2.644	2.588	2.618	2.854	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.27		
PULL #2	3.26	3.12		
PULL #3	3.23	3.26		
PULL #4	3.21	3.25		
PULL #5	3.19	3.30		
TOTAL	16.12	16.20		
AVG.	3.224	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.42		4.32
PULL #2	4.44	4.41		4.41
PULL #3	4.46	4.49		4.41
PULL #4	4.41	4.49		4.35
PULL #5	4.52	4.43		4.36
TOTAL	22.20	22.24		21.85
AVG.	4.44	4.448		4.37

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 97-18923

INITIAL CUSTOMER ORDER NO.

JJM

W/LEUPOLD 10X SCOPE W/BI-POD DEPLOYMENT KIT

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

11/03/97

11/04/97

RI 11-88

C6225480

700 7.62

NATO

ACCESSORIES

HARD CASE

SCOPE MNTS

SCOPE BASE

FROM:

SHIP TO:

CDR 1/75TH RGR REGT BLDG 1036

ATTN PBO CW3 HUMES

43 LIBERATOR RD SUITE 102

HUNTER AAF

GA 31409

CDR 1/75TH RGR REGT BLDG 1036

ATTN PBO CW3 HUMES

43 LIBERATOR RD SUITE 102

HUNTER AAF

GA

31409

CUST NO: 119494 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

FROM DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW☐ LIGHTLY WORN☐ WORN☐ VERY WORN☐ UNREPAIRABLE☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

TRIGGER GROUP

BOLT ASSY.

BARREL ASSY.

REC. ASSY.

WOOD

METAL

MAIN FAULT

PARTS

COMMENTS

96003 - Barrel
96018 - Stock
96005 - BoltRepower Coat Trigger Guard
Assy, Front & Rear Sight
Bases
Retine Scope Base, Rings
& Swivel StudsScope sent back to Leupold
for service

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD5525 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400166418

ATTN PBO (CW3 HUMES)
CDR 1/75TH RGR REGT (BLDG 1036)
43 LIBERATOR RD STE 102
HUNTER AAF GA 31409-4314
OFFICIAL BUSINESS
512-0

112721
REMINGTON ARMS CO INC
ATTN FABRICATED PRODUCTS DEPT
14 HOEFLER AVE
ILION NY 13357-1816

WEAPON RECORD DATA

For use of this form, see TM 38-750; the proponent agency is DCSLOG.

REQUIREMENT CONTROL SYMBOL
CSGLD-1051

1. TUBE SERIAL NO. C6225353	2. CANNON TYPE, MODEL OR SERIES 7.62 mm M-24	3. ORGANIZATION (UIC) WH3LCØ	4. SPECIAL LIFE DATA
5. END ITEM IDENTIFICATION S.W.S.		6. RDS/EFC COMPUTATION Based on Rds Fired	
7. CANNON SERIAL NO. C6225353	8. RETUBINGS	9. REBUSHINGS	

10. Date a	Projectile Type b	Zone or Charge c	Rounds Fired d	EFC RDS Fired e	Cumulative RDS Fired f	Cumulative EFC RDS g	Remaining Life (EFC RDS) h	Remarks: Recoil Exercise (RE), Gage or Velocity Reading, Safety Inspection (SI) i	Signature j
(Previous DA Form 2408-4 final entries)									
22 JAN 92	7.62 M118 SB		100		100				
23 JAN 92	7.62 M118 SB		240		340				
24 JAN 92	7.62 M118 SB		70		410				
18 APRIL 92	"		160						
16 APRIL 92	"		225						
3 MAY 92	"		180						
10 JULY 92	"		250						
11 JULY 92	"		250						
28 SEP 92	"		175						
29 SEP 92	"		150						
7 NOV 92	"		250						
4 NOV 92	"		250						
73 DEC 92	"		200						
10 DEC 92	"		150	TOTAL 1992	2575		2425 RDS		
12 JAN 93	7.62 M118 SB		280						
13 JAN 93	"		310						
5 MAR 93	"		175						
6 MAR 93	"		150						
21 JUN 93	"		100						
22 JUN 93	"		125						
1 AUG 93	"		60						
2 AUG 93	"		280						
3 AUG 93	"		115						
13 OCT 93	"		100						
14 OCT 93	"		180						
17 DEC 93	"		200						
8 DEC 93	"		50	TOTAL 93	2125/4700		300 RDS		

CONTINUE ON REVERSE

DA FORM 2408-4
1 JAN 79

EDITION OF 1 DEC 77 WILL BE USED.

10. Date	Projectile Type	Zone or Charge	Rounds Fired	EFC RDS Fired	Cumulative RDS Fired	Cumulative EFC RDS			Remaining Life (EFC RDS)	Remarks: Recoil Exercise (RE), Gage or Velocity Read- ing, Safety Inspection (SI)	Signature
a	b	c	d	e	f	g			h	i	j
5 FEB 94	7.62 M118 SB		50								BGA
6 FEB 94	"		75								
15 JUN 94	"		100								
16 JUN 94	"		36								
1 JUL 94	"		80								
1 AUG 94	"		110								
22 SEP 94	"		150								
23 SEP 94	"		50								
12 NOV 94	"		50								
13 NOV 94	"		180								
8 JAN 95	7.62 M118 SB		75								
9 JAN 95	"		220								
28 APRIL 95	"		50								
29 APRIL 95	"		110								BARREL - NO LONGER FREE FLOATING
6 JULY 95	"		40								
7 JULY 95	"		50								
15 OCT 95	"		40								
16 OCT 95	"		50								
17 OCT 95	"		120								
14 DEC 95	"		200								
15 DEC 95	"		200								
3 MAR 96	7.62 M118 SB		75								
12 MAY 96	"		60								
13 MAY 96	"		100								
2 AUG 96	"		40								V
3 AUG 96	"		250								
27 OCT 96	"		50								
28 OCT 96	"		200								
14 DEC 96	"		100								
6 FEB 97	7.62 M118 SB		140								
12 JUN 97	"		200								
12 JUN 97	"		70								
14 OCT 97	"		120								
15 OCT 97	"		60								
				AS OF 15 OCT TOTAL 97	500/7091						
									-2891 RDS		

NOTE: START A NEW FORM BEFORE MAILING THIS ONE

WEAPON RECORD DATA							REQUIREMENT CONTROL SYMBOL CSGLD-1051		
For use of this form, see TM 38-750; the proponent agency is DCSLOG.									
1. TUBE SERIAL NO. #2		2. CANNON TYPE, MODEL OR SERIES M-24 SW			3. ORGANIZATION (UIC) CU 1/8 RGR BN		4. SPECIAL LIFE DATA		
5. END ITEM IDENTIFICATION 6225480					6. RDS/EFC COMPUTATION				
7. CANNON SERIAL NO.			8. RETUBINGS	9. REBUSHINGS					
10. Date a	Projectile Type b	Zone or Charge c	Rounds Fired d	EFC RDS Fired e	Cumulative RDS Fired f	Cumulative EFC RDS g	Remaining Life (EFC RDS) h	Remarks: Recoil Exercise (RE), Gage or Velocity Read- ing, Safety Inspection (SI) i	Signature j
(Previous DA Form 2408-4 final entries)									
19 AUG 93	11		100						LDB
20 AUG 93	7.62mm SPECIAL		210						
4 SEP 93	BALL		80						
5 SEP 93			150						
11 NOV 93			200						
12 NOV 93			60						
8 DEC 93			200						
9 DEC 93			100						
12 JAN 94			100						
13 JAN 94			60						
5 MAR 94			100						
6 MAR 94			120						
11 JUN 94			100						
12 JUN 94			120						
8 JUL 94			100						
7 AUGUST 94			80						
10 SEP 94			120						
9 OCT 94			100						
10 OCT 94			100						
2 NOV 94			80						
17 NOV 94			100						
13 DEC 94			60						
2 FEB 95			100						
4 MAR 95									

10. Date	Projectile Type	Zone or Charge	Rounds Fired	EFC RDS Fired	Cumulative RDS Fired	Cumulative EFC RDS			Remaining Life (EFC RDS)	Remarks: Recoil Exercise (RE), Gage or Velocity Read- ing, Safety Inspection (SI)	Signature
a	b	c	d	e	f	g			h	i	j
2 JUL 95	7.62 S&W		1000								
11 SEP 95			120								
12 SEP 95			600								
5 OCT 95			80		V7840						
3 DEC 95			100								
2 MAR 96			100								
3 MAR 96			200								
16 MAY 96			150								
20 JUNE 96			50								
5 AUG 96			80		8580						
15 NOV 96			100								
4 MAR 97			100								
6 MAY 97			00								
7 MAY 97			120								
10 SEP 97			300								
11 SEP 97			40								
15 OCT 97											

NOTE: START A NEW FORM BEFORE MAILING THIS ONE

☆ U. S. Government Printing Office: 1979-280-962/8390

2

WEAPON RECORD DATA							REQUIREMENT CONTROL SYMBOL CSGLD-1051		
For use of this form, see TM 38-750; the proponent agency is DCSLOG.									
1. TUBE SERIAL NO.		2. CANNON TYPE, MODEL OR SERIES			3. ORGANIZATION (UIC)		4. SPECIAL LIFE DATA		
C6225480		7.62 MM M-24			WH3LC0				
5. END ITEM IDENTIFICATION					6. RDS/EFC COMPUTATION				
S.W.S.					Based on Rds Fired				
7. CANNON SERIAL NO.			8. RETUBINGS	9. REBUSHINGS					
C6225480									
10. Date a	Projectile Type b	Zone or Charge c	Rounds Fired d	EFC RDS Fired e	Cumulative RDS Fired f	Cumulative EFC RDS g	Remaining Life (EFC RDS) h	Remarks: Recoil Exercise (RE), Gage or Velocity Reading, Safety Inspection (SI) i	Signature j
(Previous DA Form 2408-4 final entries)									
22 JAN 92	7.62 M118	5B	100		100				JJS
23 JAN 92	"	"	240		340				
24 JAN 92	"	"	120		460				
15 APRIL 92	"	"	100		560				
16 APRIL 92	"	"	220		780				
3 MAY 92	"	"	200		980				
10 JULY 92	"	"	240		1220				
11 JULY 92	"	"	100		1320				
28 SEP 92	"	"	180		1500				
29 SEP 92	"	"	260		1760				
2 NOV 92	"	"	250		2010				
3 NOV 92	"	"	120		2130				
4 NOV 92	"	"	300		2430				
13 DEC 92	"	"	150		2580				
14 DEC 92	"	"	100		2680				
12 JAN 93	"	"	200		2880				
13 JAN 93	"	"	100		2980				
5 MARCH 93	"	"	120		3100				
10 MAR 93	"	"	200		3300				
4 APR 93	"	"	150		3450				
10 APR 93	"	"	180		3630				
21 JUN 93	"	"	120		3750				
22 JUN 93	"	"	100		3850				
2 AUG 93	"	"	250		4100				
3 AUG 93	"	"			4350				

DA FORM 2408-4
1 JAN 79

CONTINUE ON REVERSE
EDITION OF 1 DEC 77 WILL BE USED.

10. Date	Projectile Type	Zone or Charge	Rounds Fired	EFC RDS Fired	Cumulative RDS Fired	Cumulative EFC RDS		Remaining Life (EFC RDS)	Remarks: Recoil Exercise (RE), Gage or Velocity Read- ing, Safety Inspection (SI)	Signature
a	b	c	d	e	f	g		h	i	j

NOTE: START A NEW FORM BEFORE MAILING THIS ONE

☆ U. S. Government Printing Office: 1979-280-962/8390

HAND RECEIPT/ANNEX NUMBER For use of this form, see DA PAM 710-2-1. The proponent agency is ODCSLOG.		FROM: <i>Commander</i> <i>C-CO 175th AIRBORNE REGT</i>		TO: <i>PRO</i> <i>175th ACR APT</i>		HAND RECEIPT NUMBER	
FOR ANNEX/CR ONLY	END ITEM STOCK NUMBER <i>1005-01-204-2136</i>	END ITEM DESCRIPTION <i>RIFLE, M24 SNIPER</i>	PUBLICATION NUMBER		PUBLICATION DATE		QUANTITY

STOCK NUMBER a.	ITEM DESCRIPTION b.	*	SEC	UI	QTY AUTH f.	QUANTITY g.					
						A	B	C	D	E	F
<i>96069</i>	<i>HARD CASE</i>					<i>2</i>					
<i>96076</i>	<i>SOFT CASE</i>					<i>2</i>					
<i>96081</i>	<i>DAY OPTIC SIGHT CASE</i>					<i>2</i>					
<i>96097</i>	<i>DEPLOYMENT KIT</i>					<i>2</i>					
<i>7141245</i>	<i>SLING</i>					<i>2</i>					
<i>96117</i>	<i>RIPCD</i>					<i>2</i>					
<i>S2#</i> <i>6225353</i>	<i>RIFLE M24</i>					<i>1</i>					
<i>S2#</i> <i>6225480</i>	<i>RIFLE M24</i>					<i>1</i>					
<i>S1#</i> <i>981274</i>	<i>M3A DAY OPTIC SIGHT</i>					<i>1</i>					
<i>S1#</i> <i>981264</i>	<i>M3A DAY OPTIC SIGHT</i>					<i>1</i>					

Handwritten signature/initials in right margin of table

* WHEN USED AS A:
 HAND RECEIPT, enter Hand Receipt Annex Number
 HAND RECEIPT FOR QUARTERS FURNITURE, enter Condition Codes
 HAND RECEIPT ANNEX/COMPONENTS RECEIPT, enter Accounting Requirements Code (ARC).

LEUPOLD & STEVENS, INC.

MAILING: PO BOX 688
BEAVERTON OR 97075-0688
(503) 646-9171

SHIPPING: 14400 NW GREENBRIER PARKWAY
BEAVERTON OR 97006-5934
FAX (503) 526-1455

TELEX 15-1227

MAIL REMITTANCE IN U.S.
FUNDS TO:

LEUPOLD & STEVENS, INC.
PO BOX 4985
BEAVERTON OR 97076-4985 USA

B
I
L
L
T
O
REMINGTON ARMS CO., INC.
Attn:
14 HOEFLER AVE.
ILION NY 13357

S
H
I
P
T
O
REMINGTON ARMS CO., INC.
Attn:
14 HOEFLER AVE.
ILION NY 13357

Invoice No.	Date	Type of Service	Via
0137960	11/20/97	WARRANTY	
1 ea ULTRA M3A-10X S/N# 881264			Charge
Complaints/Requests WARRANTY- INSPECTION			
Service Activity: REBUILT/REWORKED ADJUSTMENTS REBUILT/REWORKED FOCUS ADJ SCREW REFILLED/WATER TESTED MECHANICAL INSPECTION CLEANED OPTICS			
CONTROL #M18934			
SHIPPING & HANDLING			AMOUNT DUE
			NO CHG

For Customer Use Only:

Charge/Debit Card Payment: ☐ Visa ☐ Master Card Card # _____

Expiration Date: _____ Signature: _____

VALUE FOR CUSTOMS PURPOSES ONLY \$ _____ THESE COMMODITIES ARE EXITING THE U.S.A. UNDER GENERAL LICENSE _____

"THESE COMMODITIES LICENSED BY THE UNITED STATES FOR ULTIMATE DESTINATION USA DIVERSION CONTRARY TO UNITED STATES LAW PROHIBITED."

EXPORTER/MANUFACTURER: LEUPOLD & STEVENS INC. ECCN: 0A985
PLACE: BEAVERTON, OREGON USA

SIGNATURE: _____ I.D. 93-0372974
NAME: _____ EXPORT/INVOICING SPECIALIST

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225480
5 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0844
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .2552
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .268794

THE AMR FOR THIS RIFLE IS: 1.141

CENTROIDAL DISTANCES

0 TO	1	.864002
1 TO	2	.719545
1 TO	3	1.00784
1 TO	4	.497245
1 TO	5	.881344

1
2 4
5+ <----POA
3

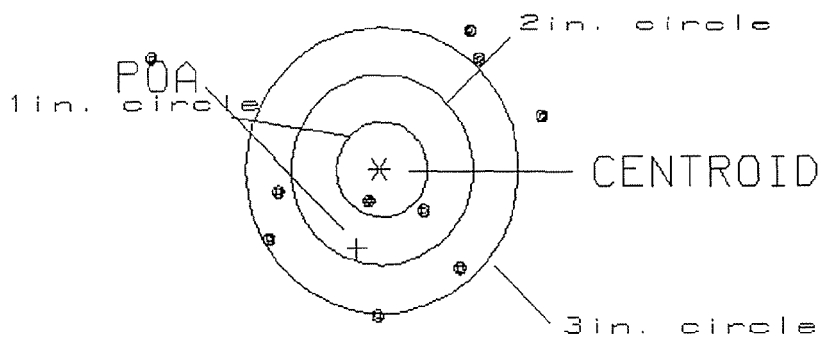
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .864
 MIN RADIUS : .385
 MEAN RADIUS : 1.450
 MAX RADIUS : 2.822
 CENTROID X : .240
 CENTROID Y : .830

5 Dec 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6225488

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 4.31
 VS= 3.02
 GS= 4.35

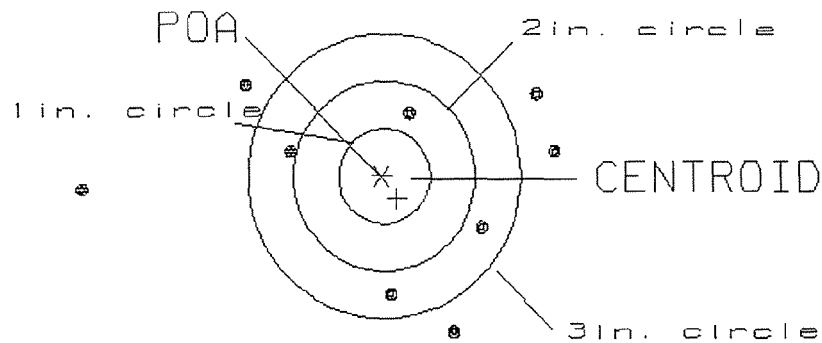
1
 2
 5

PATTERN #: 2
 POA TO CENTROID: .292
 MIN RADIUS : .660
 MEAN RADIUS : 1.558
 MAX RADIUS : 3.340
 CENTROID X : -.169
 CENTROID Y : .238

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 5.20

0

VS= 2.60

2

GS= 5.22

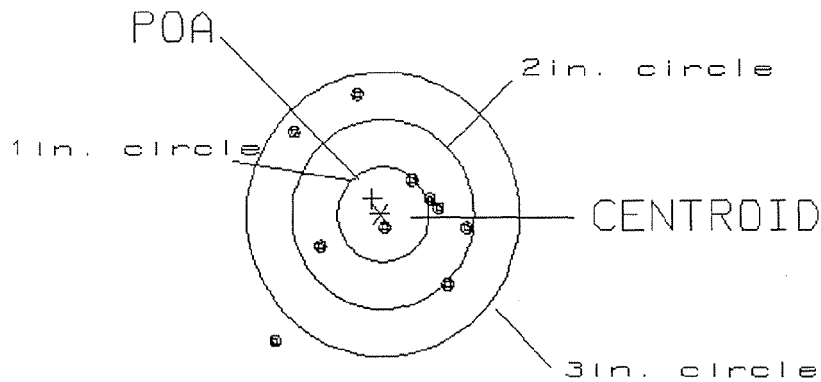
5

PATTERN #: 3
 POA TO CENTROID: .187
 MIN RADIUS : .179
 MEAN RADIUS : .900
 MAX RADIUS : 1.783
 CENTROID X : .086
 CENTROID Y : -.166

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.05

1

VS= 2.64

6

GS= 2.77

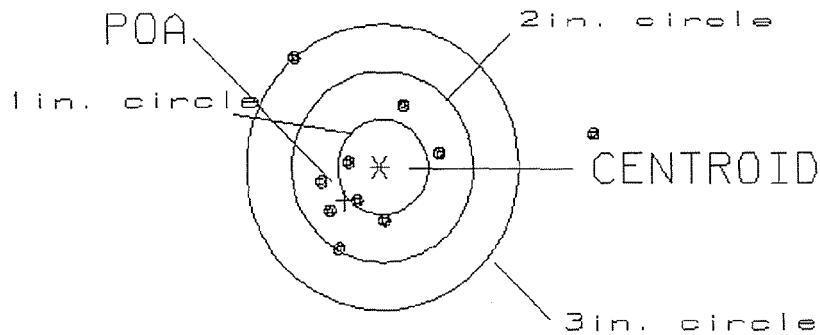
9

PATTERN #: 4
 POA TO CENTROID: .516
 MIN RADIUS : .352
 MEAN RADIUS : .883
 MAX RADIUS : 2.369
 CENTROID X : .377
 CENTROID Y : .352

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.32

2

VS= 1.92

6

GS= 3.40

9

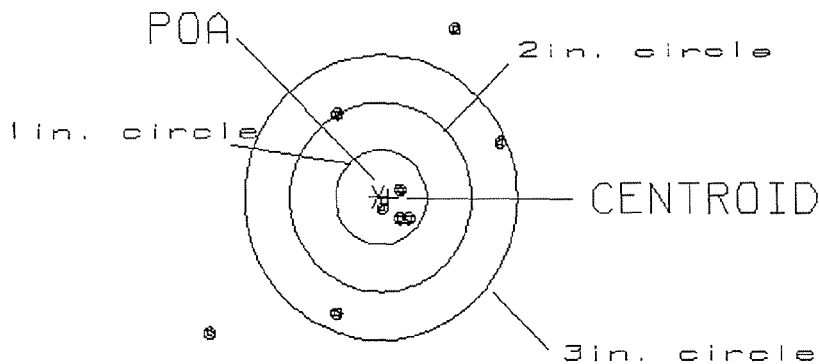
PATTERN #: 5

POA TO CENTROID: .114
 MIN RADIUS : .113
 MEAN RADIUS : .916
 MAX RADIUS : 2.313
 CENTROID X : -.112
 CENTROID Y : .022

5 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225488

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.18
 VS= 3.12
 GS= 4.11

5
 5
 8

Final Inspection

Sn: C6225480

DATE REC'D: 11/3/97

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron Sights☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: _____

21 DAY TURN - AROUND

Bolt
Barrel
Stock

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6225480

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	11/2/97	RW
605	CHECK HEADSPACE	11/7/97	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY	12/3/97	RW
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	12/5/97	KT
655	FINAL INSPECT	12/9/97	RW
660	PACK		
QAR INSPECTION		SHIP DATE	