

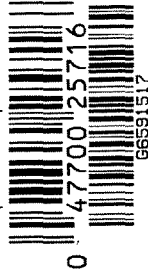
G-6579 1517

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



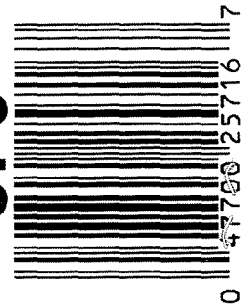
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

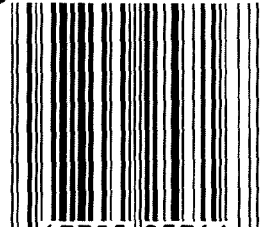
G6591517

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

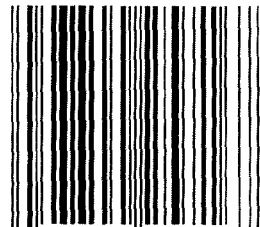
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ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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SERIAL NO.



66591517

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G-6591517

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-16-06	RTZ
420	ASSEMBLE ACTION		8-16-06	RTZ
430	ASSEMBLE TO STOCK			
440	PROOF		8-16-06	L.P.D.
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-16-06	L.P.D.
470	DIS-ASSEMBLE ACTION	AUG 17 2006		
480	MAGNAFLUX BBL ACTION	OPERATOR <i>curry</i>	8/17/06	<i>curry</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-17-06	CW
510	DRILL AND TAP SIGHT HOLES		8-17-06	TRW
520	GOFF BLAST BBL / REC		8-18-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8/24/06	TB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-06	BLG
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-06	BLG
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-06	BLG
	D) OIL FIRING PIN ASSEMBLY		9-5-06	BLG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-11-06	SD

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9-6-06	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.2</u> <u>3.2</u>	9-6-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		10-11-06	SD
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>1024</u> <u>.024</u>	9-6-06	DA
	J) ASSEMBLE STOCK		9-5-06	BLC
	K) ASSEMBLE SWIVEL STUDS		10-11-06	SD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-06	BLC
	M) IRON SIGHT ALIGNMENT		9-5-06	BLC
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-06	BLC
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-06	TRCJ
	MALFUNCTION <i>Last rd feeds hand</i>	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-06	BD
670	FINAL INSPECTION A) HEADSPACE		10-11-06	SD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.30</u> <u>2.34</u> <u>2.23</u> <u>2.21</u>	9-6-06	DA
	C) FUNCTION		10-11-06	SD
690	PACK		10-31-06	DA

F004 REV 5/2006

**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8.31.00

TESTER mm

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.50		2.53	
PULL #2	2.46	2.42		2.61	
PULL #3	2.43	2.36		2.38	
PULL #4	2.56	2.54		2.42	
PULL #5	2.56	2.36		2.35	
TOTAL	12.48	12.18		12.29	
AVERAGE	2.50	2.44		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	2.96		
PULL #2	3.05	3.00		
PULL #3	3.11	3.01		
PULL #4	2.91	3.02		
PULL #5	3.05	2.94		
TOTAL	15.13	14.93		
AVERAGE	3.03	2.99		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.90	4.13		4.04
PULL #2	4.03	3.76		4.10
PULL #3	3.89	3.79		4.13
PULL #4	3.97	3.71		4.07
PULL #5	3.93	3.63		4.12
TOTAL	19.72	19.02		20.46
AVERAGE	3.94	3.80		4.09

EVALUATION RECORD - M-24 TRIGGER ASSEMBLY

F005 REV 5/2006

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400167332

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6591517.__0

FILE DATE AND TIME: 09/05/2006 15:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.012
The Average Y Centroid of the Five Target Set:	-0.009
The Average Point of Impact of the Five Target Set:	0.015
The Average Mean Radius of the Five Target Set:	0.831
The Distance from POA to Centroid Target #1:	0.223
The Distance from Centroid Target #2 to Centroid Target #1:	0.252
The Distance from Centroid Target #3 to Centroid Target #1:	0.256
The Distance from Centroid Target #4 to Centroid Target #1:	0.259
The Distance from Centroid Target #5 to Centroid Target #1:	0.536

SERIAL NUMBER: G6591517. __0

TARGET NUMBER: 1

FILE DATE: 09/05/2006

FILE TIME: 15:53

X CENTROID: -0.007

Y CENTROID: -0.223

POA TO CENTROID: 0.223

HORZ SPREAD: 3.010

VERT SPREAD: 2.224

GROUP SPREAD: 3.315

MIN RADIUS: 0.209

MAX RADIUS: 1.763

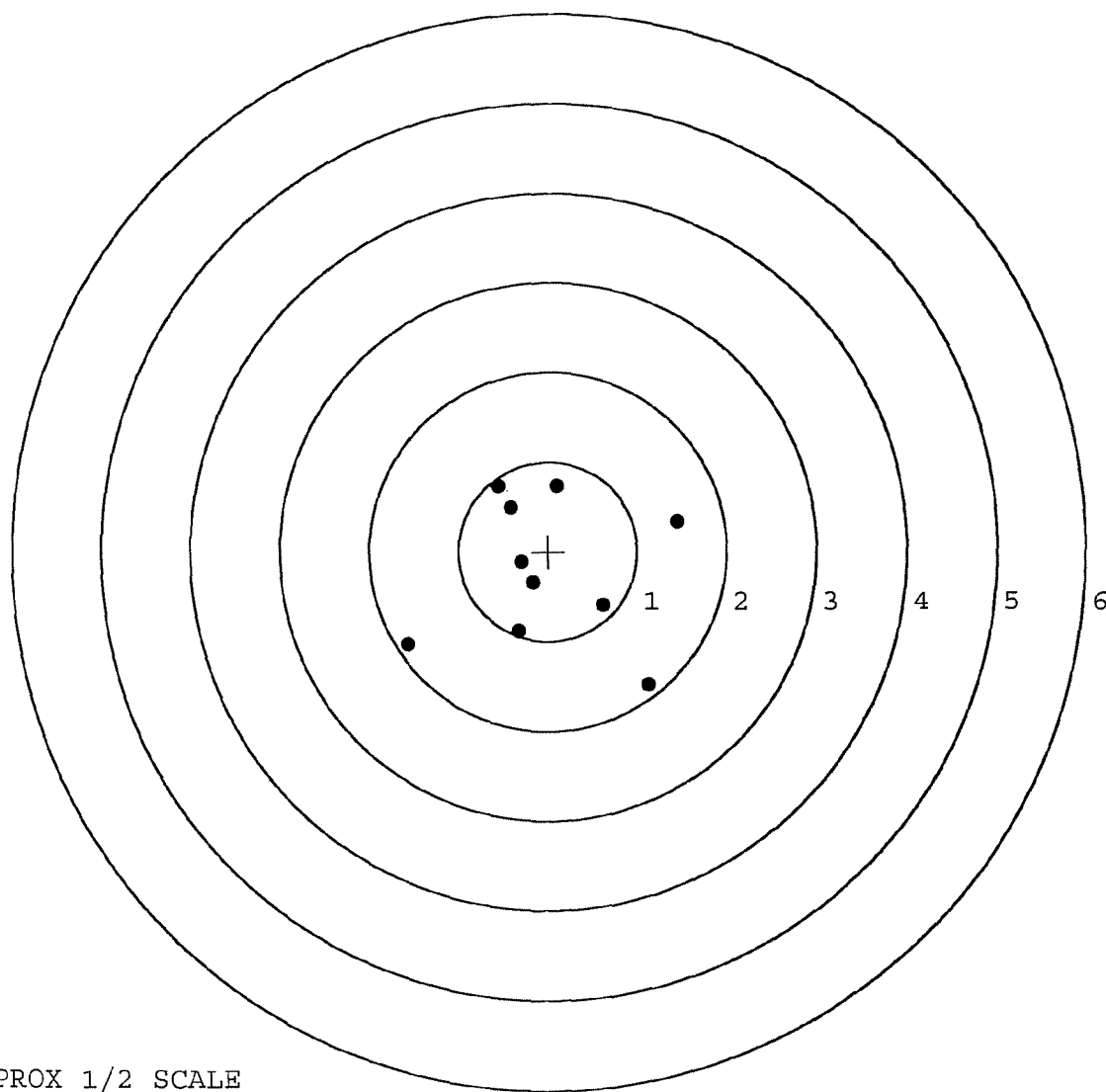
MEAN RADIUS: 0.992

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.573	0.732
2:	-0.422	0.491
3:	0.088	0.731
4:	-0.302	-0.121
5:	-0.172	-0.351
6:	-0.327	-0.899
7:	-1.563	-1.052
8:	0.615	-0.603
9:	1.447	0.338
10:	1.138	-1.492

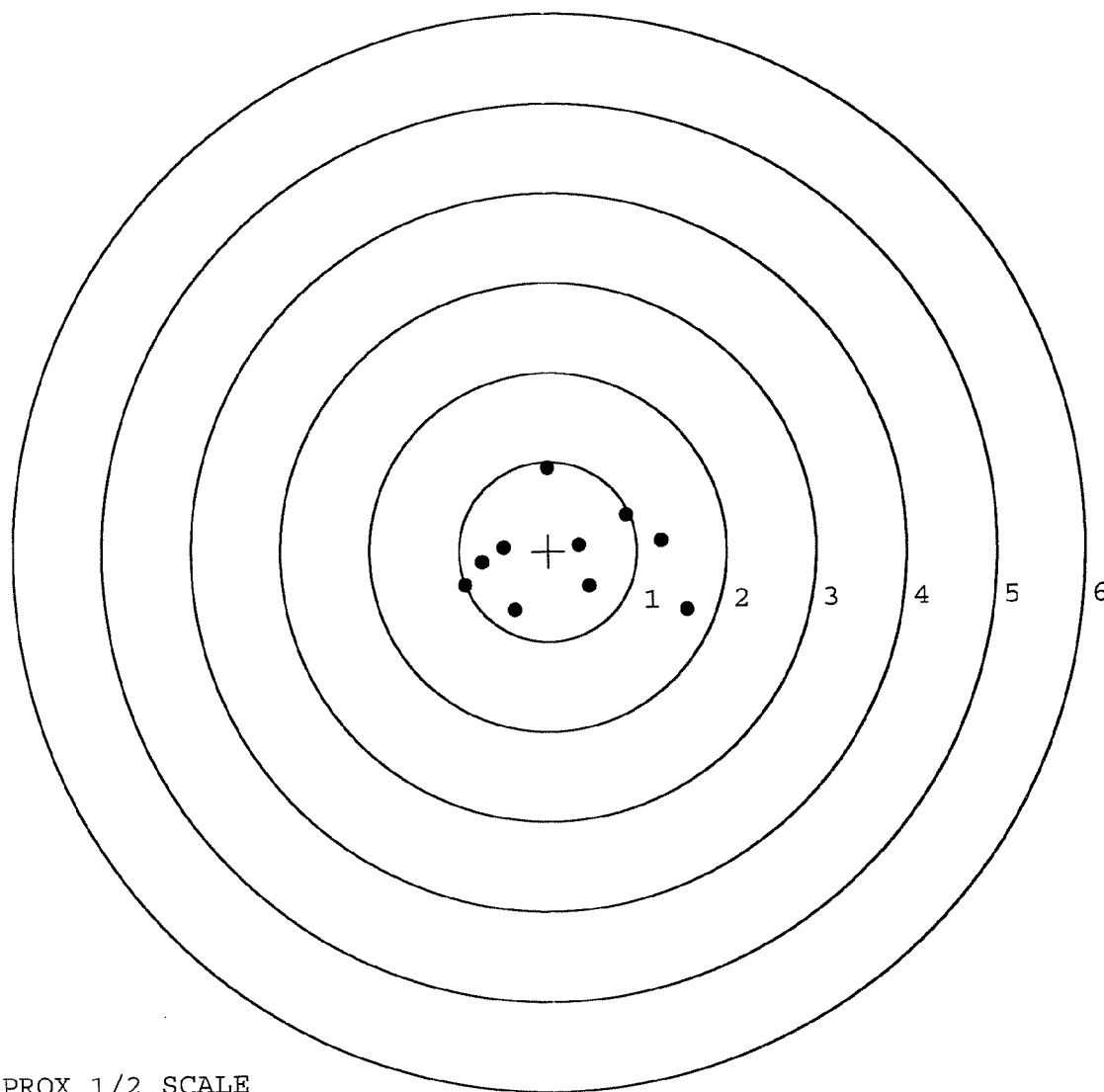


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591517. __0
TARGET NUMBER: 2
FILE DATE: 09/05/2006
FILE TIME: 15:53

X CENTROID: 0.192
Y CENTROID: -0.069
POA TO CENTROID: 0.204
HORZ SPREAD: 2.494
VERT SPREAD: 1.604
GROUP SPREAD: 2.512
MIN RADIUS: 0.197
MAX RADIUS: 1.490
MEAN RADIUS: 0.868
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.008	0.931
2:	0.877	0.399
3:	1.268	0.103
4:	1.554	-0.673
5:	0.458	-0.398
6:	0.341	0.060
7:	-0.381	-0.657
8:	-0.502	0.046
9:	-0.744	-0.123
10:	-0.940	-0.374

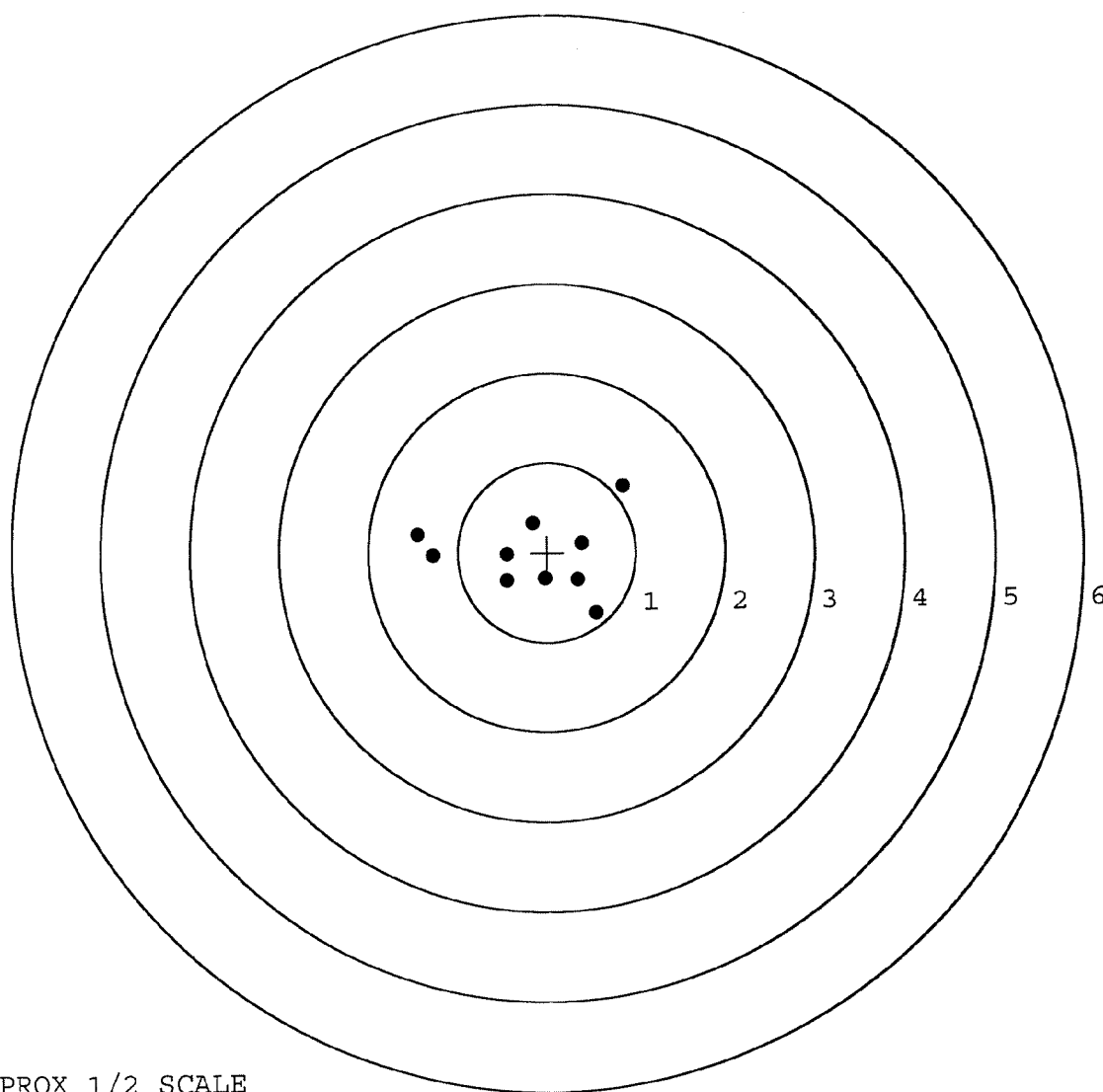


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591517. 0
TARGET NUMBER: 3
FILE DATE: 09/05/2006
FILE TIME: 15:53

X CENTROID: -0.170
Y CENTROID: -0.026
POA TO CENTROID: 0.172
HORZ SPREAD: 2.308
VERT SPREAD: 1.415
GROUP SPREAD: 2.368
MIN RADIUS: 0.288
MAX RADIUS: 1.304
MEAN RADIUS: 0.717
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.453	0.207
2:	-1.275	-0.030
3:	-0.458	-0.021
4:	-0.458	-0.312
5:	-0.166	0.332
6:	0.390	0.103
7:	0.855	0.737
8:	0.550	-0.678
9:	0.345	-0.302
10:	-0.031	-0.293



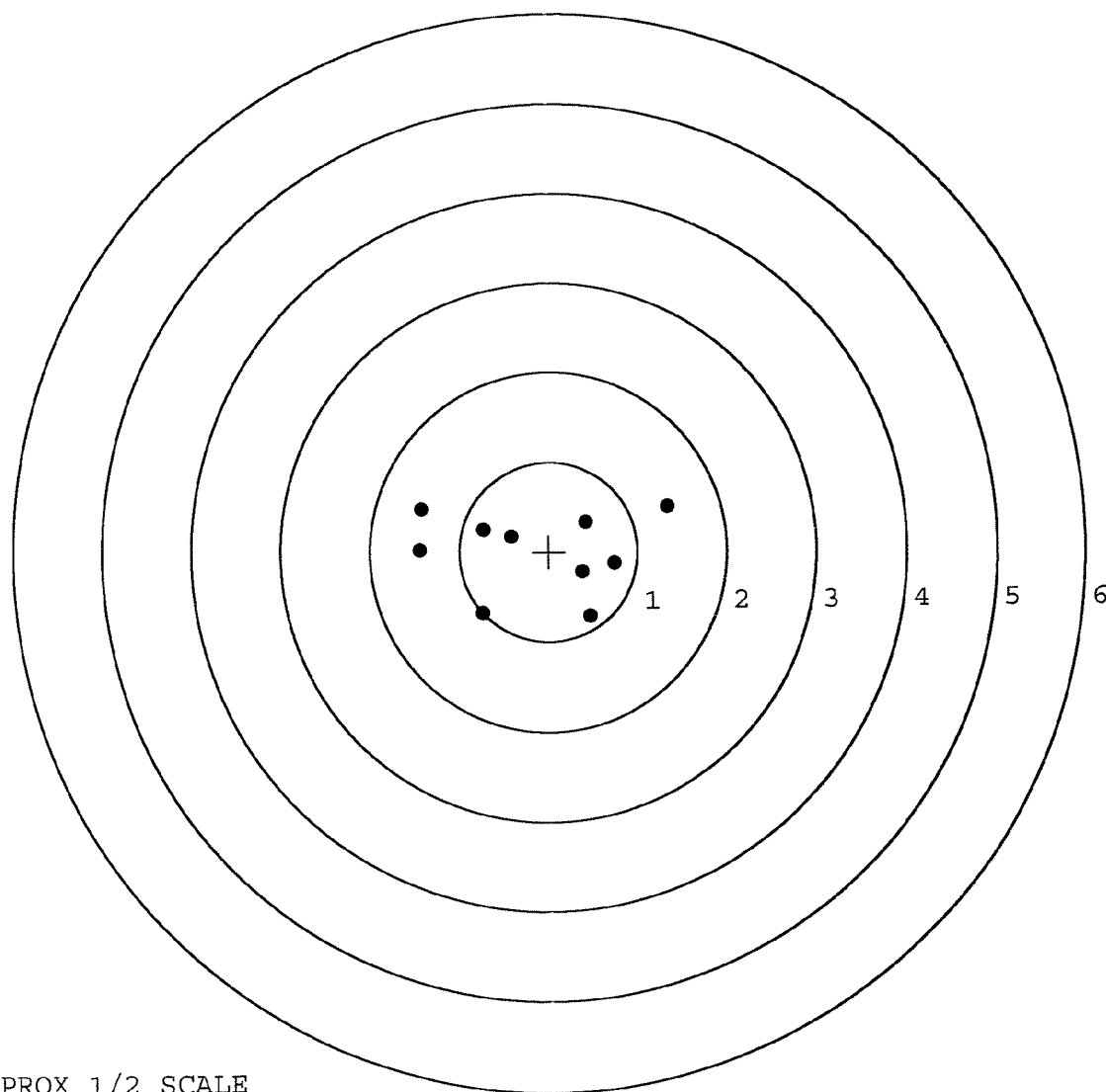
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591517. 0
TARGET NUMBER: 4
FILE DATE: 09/05/2006
FILE TIME: 15:53

X CENTROID: -0.143
Y CENTROID: -0.002
POA TO CENTROID: 0.143
HORZ SPREAD: 2.775
VERT SPREAD: 1.223
GROUP SPREAD: 2.816
MIN RADIUS: 0.328
MAX RADIUS: 1.561
MEAN RADIUS: 0.916

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.422	0.486
2:	-1.440	0.020
3:	-0.732	0.251
4:	-0.423	0.170
5:	-0.741	-0.685
6:	0.461	-0.725
7:	0.374	-0.232
8:	0.739	-0.138
9:	0.415	0.333
10:	1.335	0.498



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591517. 0

TARGET NUMBER: 5

FILE DATE: 09/05/2006

FILE TIME: 15:53

POINT#	X	Y
1:	-1.201	0.584
2:	1.599	0.860
3:	-0.489	-0.370
4:	-0.244	-0.516
5:	0.394	0.029
6:	0.394	0.192
7:	0.568	0.452
8:	0.373	0.339
9:	0.347	0.502
10:	0.145	0.687

X CENTROID: 0.189

Y CENTROID: 0.276

POA TO CENTROID: 0.334

HORZ SPREAD: 2.800

VERT SPREAD: 1.376

GROUP SPREAD: 2.814

MIN RADIUS: 0.195

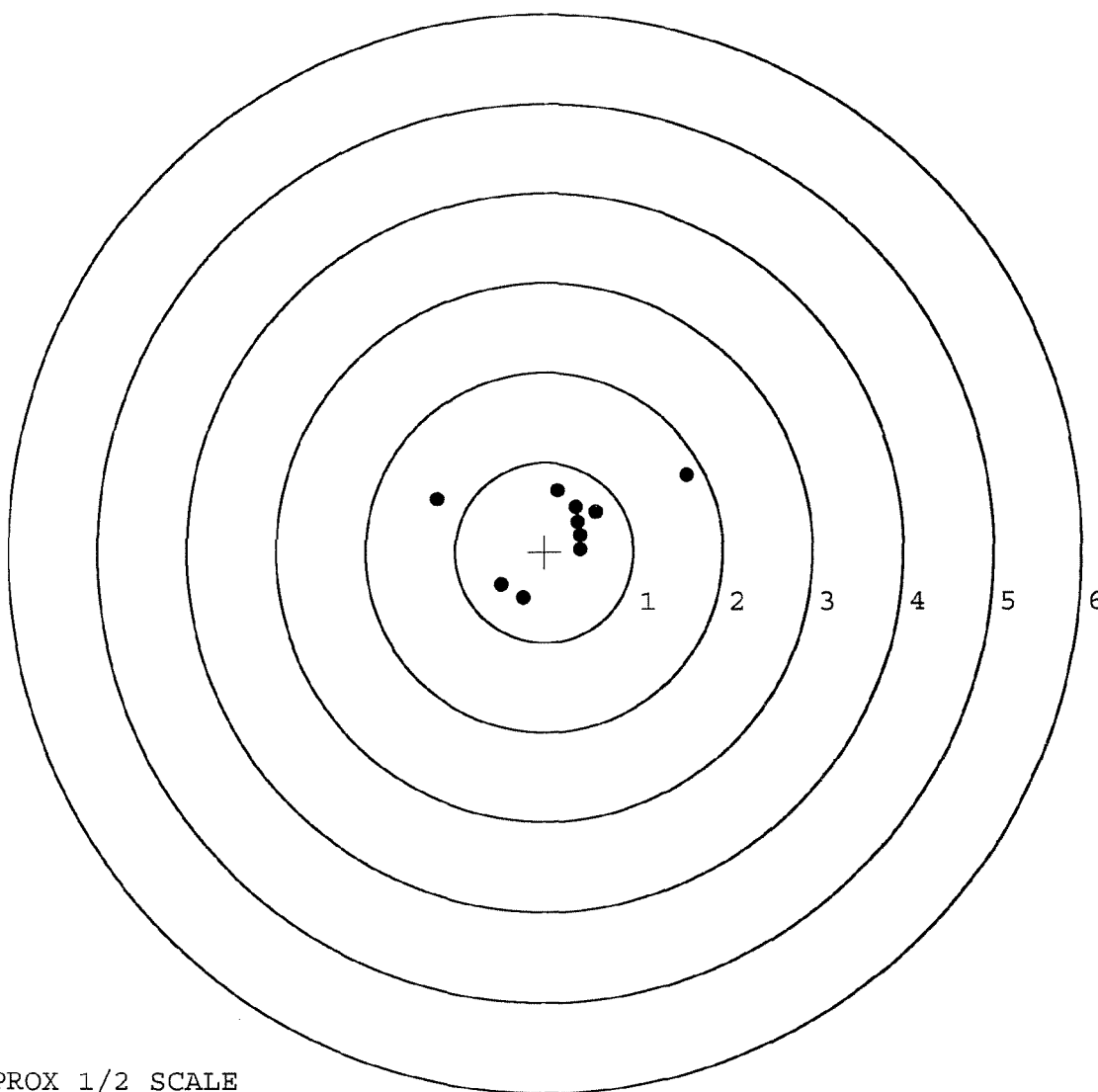
MAX RADIUS: 1.527

MEAN RADIUS: 0.663

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE