

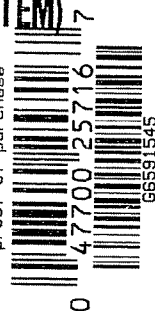
G-6591545

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

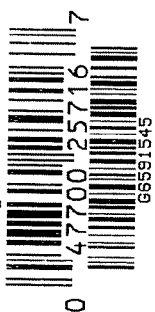
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



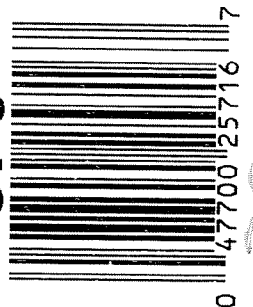
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6591545

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6591545

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-16-06	RTZ
420	ASSEMBLE ACTION		8-16-06	RTZ
430	ASSEMBLE TO STOCK			
440	PROOF	MAGNA-FLUX	8-16-06	L.P.D.
460	CHECK HEADSPACE	INSPECTED	8-16-06	L.P.D.
470	DIS-ASSEMBLE ACTION	AUG 17 2006		
480	MAGNAFLUX BBL ACTION	OPERATOR <i>curran</i>	8-17-06	<i>curran</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-17-06	CW
510	DRILL AND TAP SIGHT HOLES		8-17-06	TRW
520	GOFF BLAST BBL / REC		8-18-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8-24-06	TJB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-06	BLG
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-06	BLG
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-06	BLG
	D) OIL FIRING PIN ASSEMBLY		9-6-06	BLG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>		DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4.0</u> <u>3.5</u>		DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-8-06	DA
	J) ASSEMBLE STOCK		9-6-06	BLG
	K) ASSEMBLE SWIVEL STUDS		11-17-06	BLG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-6-06	BLG
	M) IRON SIGHT ALIGNMENT		9-6-06	BLG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-6-06	BLG
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	9-6-06	DA
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-6-06	nm
670	FINAL INSPECTION A) HEADSPACE		11-17-06	BLG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.71</u> <u>2.67</u> <u>2.71</u> <u>2.63</u>	9-8-06	DA
	C) FUNCTION		11-17-06	BLG
690	PACK		11-20-06	DA

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400167741

**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 9-5-06

TESTER mjh

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.66	2.47		2.47	
PULL #2	2.57	2.26		2.60	
PULL #3	2.67	2.25		2.54	
PULL #4	2.73	2.52		2.54	
PULL #5	2.70	2.50		2.54	
TOTAL	13.33	12.00		12.69	
AVERAGE	2.67	2.40		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	2.83		
PULL #2	3.09	2.84		
PULL #3	3.13	2.85		
PULL #4	3.17	2.85		
PULL #5	3.11	2.88		
TOTAL	15.60	14.25		
AVERAGE	3.12	2.85		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.96	4.09		4.01
PULL #2	4.13	4.04		3.96
PULL #3	4.07	4.01		3.95
PULL #4	4.02	3.99		4.06
PULL #5	4.01	4.04		4.00
TOTAL	20.19	20.17		19.98
AVERAGE	4.04	4.03		4.00

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6591545.__0
FILE DATE AND TIME: 09/06/2006 05:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

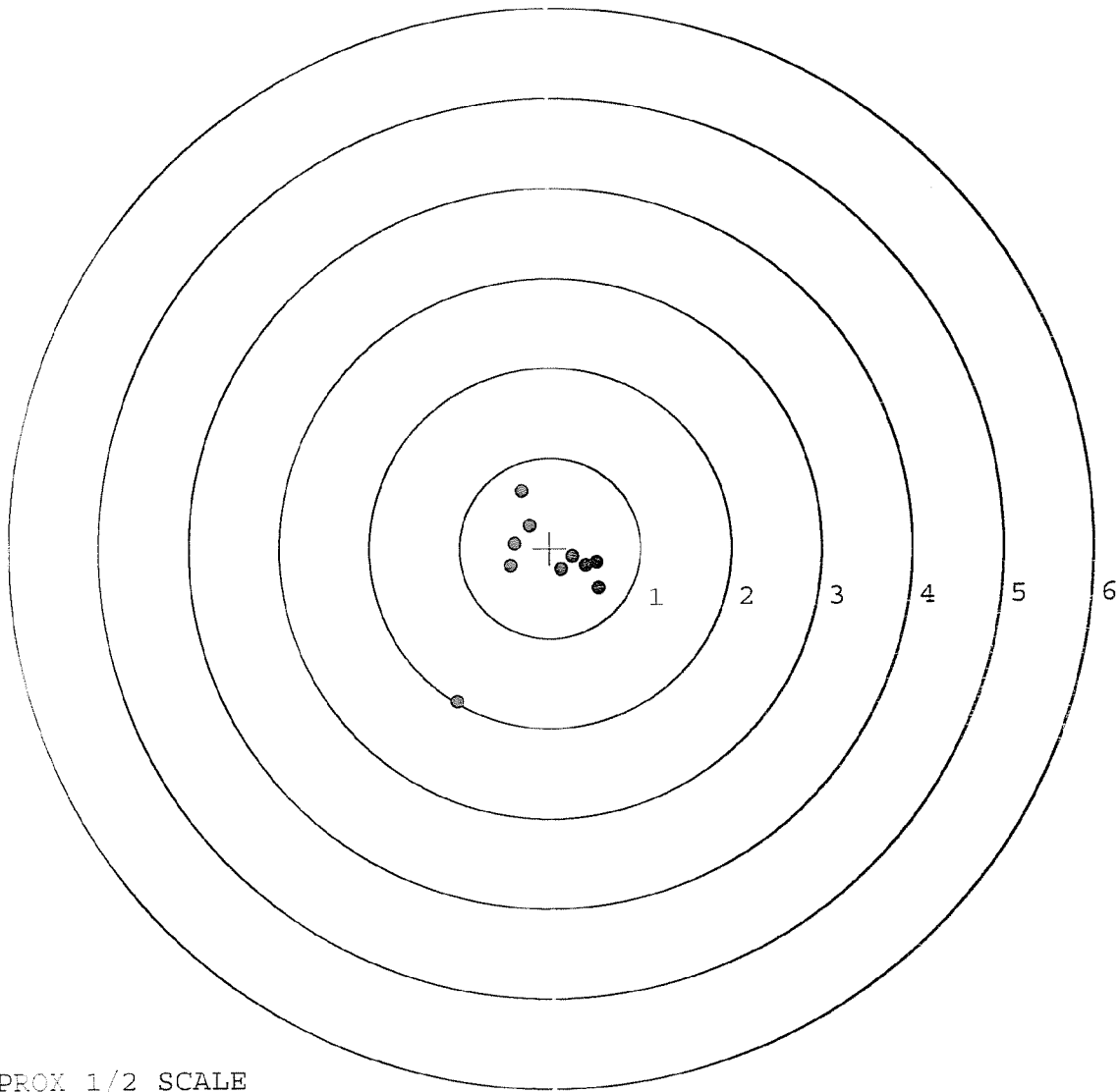
The Average X Centroid of the Five Target Set:	-0.099
The Average Y Centroid of the Five Target Set:	-0.022
The Average Point of Impact of the Five Target Set:	0.101
The Average Mean Radius of the Five Target Set:	0.749
The Distance from POA to Centroid Target #1:	0.220
The Distance from Centroid Target #2 to Centroid Target #1:	0.299
The Distance from Centroid Target #3 to Centroid Target #1:	0.196
The Distance from Centroid Target #4 to Centroid Target #1:	0.087
The Distance from Centroid Target #5 to Centroid Target #1:	0.480

SERIAL NUMBER: G6591545. __0
TARGET NUMBER: 1
FILE DATE: 09/06/2006
FILE TIME: 05:58

X CENTROID: -0.058
Y CENTROID: -0.212
POA TO CENTROID: 0.220
HORZ SPREAD: 1.572
VERT SPREAD: 2.331
GROUP SPREAD: 2.442
MIN RADIUS: 0.179
MAX RADIUS: 1.785
MEAN RADIUS: 0.614

POINT#	X	Y
1:	-1.037	-1.704
2:	-0.308	0.627
3:	-0.224	0.249
4:	-0.391	0.050
5:	-0.439	-0.199
6:	0.519	-0.162
7:	0.535	-0.453
8:	0.250	-0.094
9:	0.120	-0.234
10:	0.397	-0.199

IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

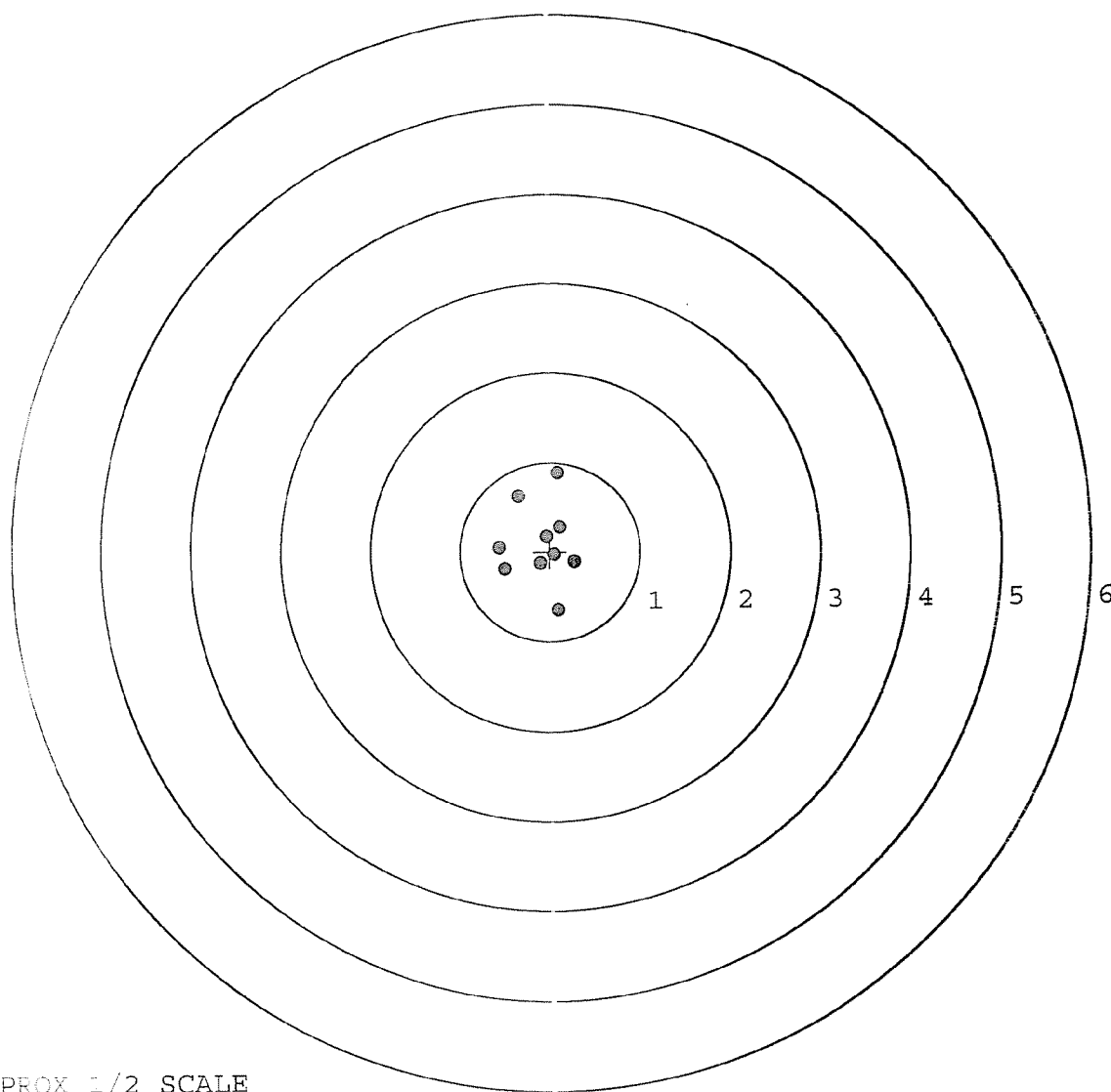


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591545.___0
TARGET NUMBER: 2
FILE DATE: 09/06/2006
FILE TIME: 05:58

X CENTROID: -0.096
Y CENTROID: 0.085
POA TO CENTROID: 0.128
HORZ SPREAD: 0.833
VERT SPREAD: 1.540
GROUP SPREAD: 1.540
MIN RADIUS: 0.099
MAX RADIUS: 0.820
MEAN RADIUS: 0.437
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.089	0.884
2:	-0.352	0.622
3:	-0.565	0.047
4:	-0.506	-0.200
5:	0.093	-0.656
6:	0.268	-0.115
7:	0.111	0.278
8:	-0.043	0.168
9:	-0.110	-0.140
10:	0.053	-0.038



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591545.___0

TARGET NUMBER: 3

FILE DATE: 09/06/2006

FILE TIME: 05:58

POINT#	X	Y
1:	0.108	-1.298
2:	-1.264	0.354
3:	-1.195	-0.366
4:	-0.421	0.339
5:	-0.116	-0.405
6:	0.265	-0.362
7:	0.787	0.777
8:	0.810	0.293
9:	0.475	0.217
10:	-0.352	0.261

X CENTROID: -0.090

Y CENTROID: -0.019

POA TO CENTROID: 0.092

HORZ SPREAD: 2.074

VERT SPREAD: 2.075

GROUP SPREAD: 2.183

MIN RADIUS: 0.383

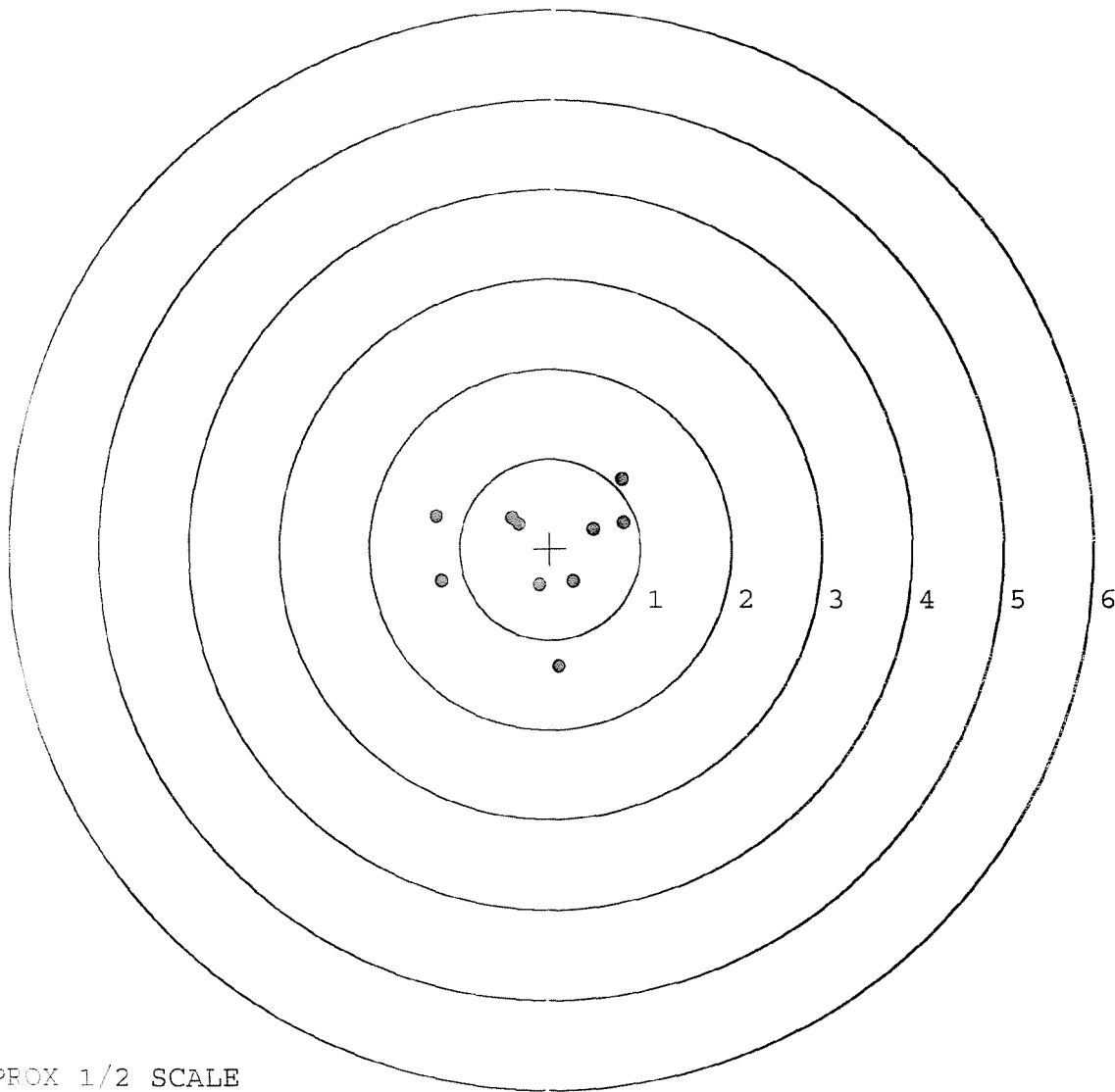
MAX RADIUS: 1.294

MEAN RADIUS: 0.819

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

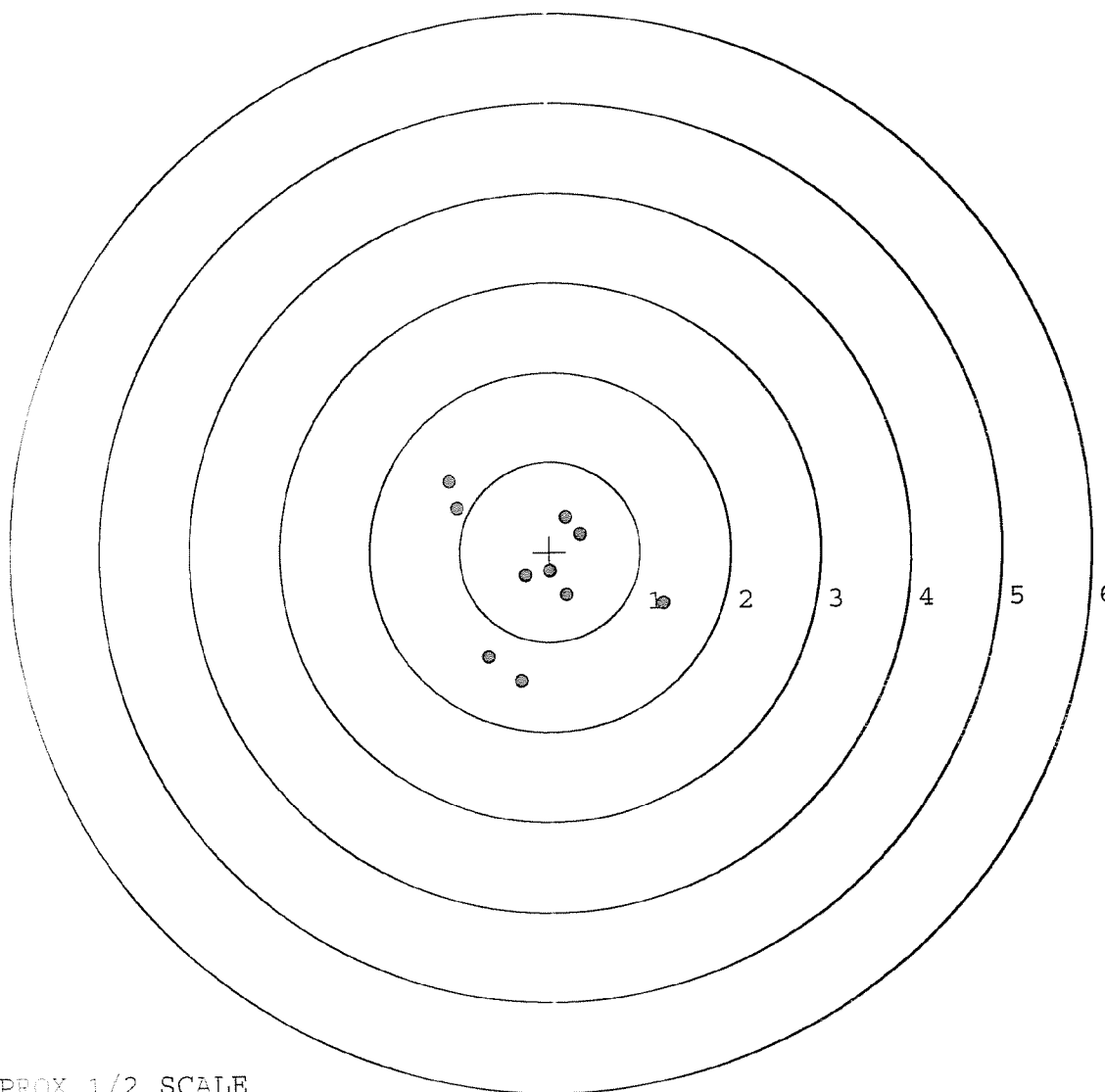
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591545.___0
TARGET NUMBER: 4
FILE DATE: 09/06/2006
FILE TIME: 05:58

	POINT#	X	Y
	1:	-1.108	0.791
	2:	-1.025	0.493
	3:	-0.682	-1.164
	4:	-0.323	-1.434
	5:	1.255	-0.586
	6:	0.189	-0.481
	7:	0.006	-0.216
	8:	-0.272	-0.266
	9:	0.343	0.197
	10:	0.185	0.384
X CENTROID:		-0.143	
Y CENTROID:		-0.228	
POA TO CENTROID:		0.269	
HORZ SPREAD:		2.363	
VERT SPREAD:		2.225	
GROUP SPREAD:		2.735	
MIN RADIUS:		0.134	
MAX RADIUS:		1.443	
MEAN RADIUS:		0.833	
# IN 1 IN DIAMETER:		3	
# IN 2 IN DIAMETER:		5	
# in 3 IN DIAMETER:		10	

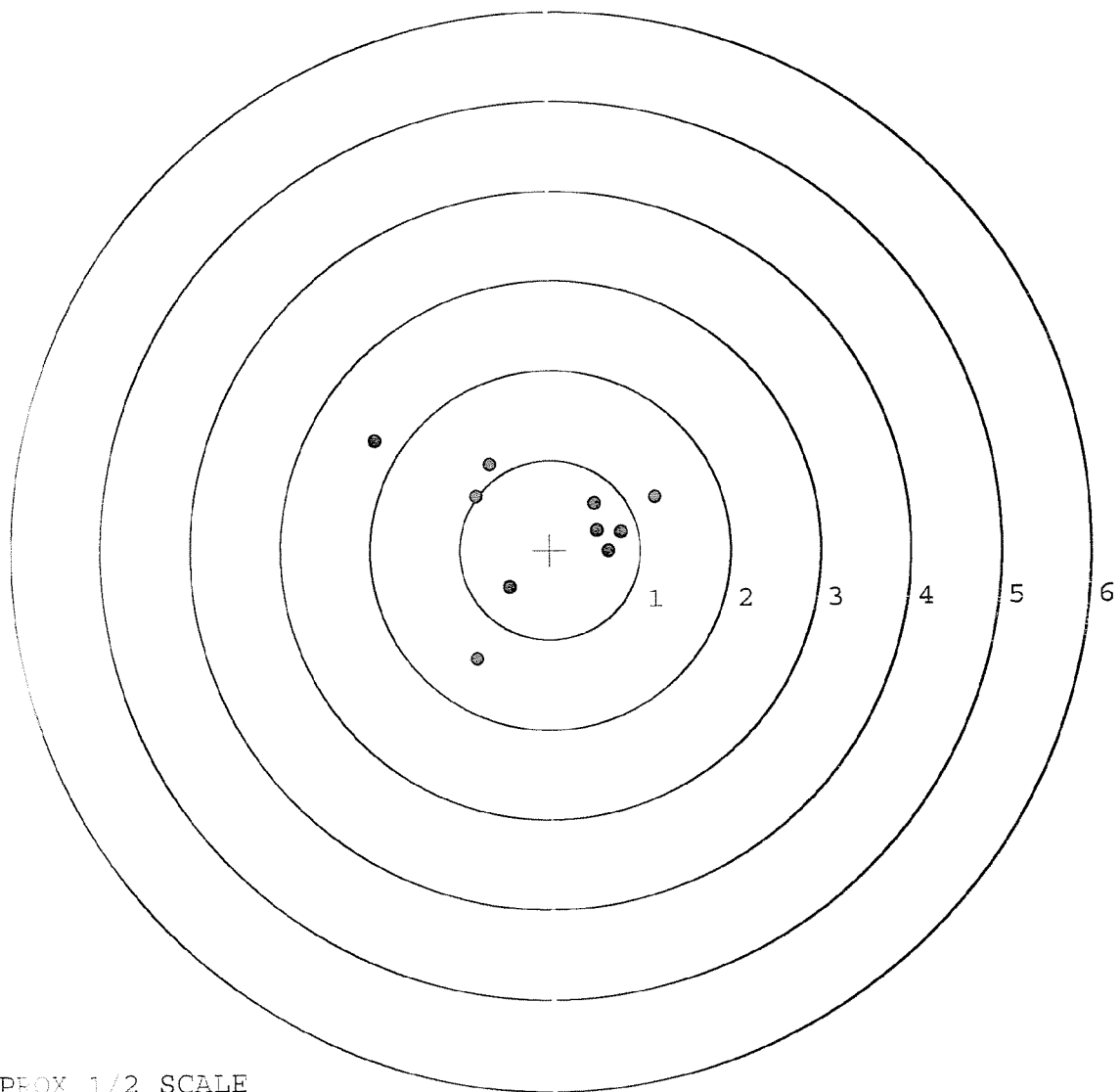


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591545. __0
TARGET NUMBER: 5
FILE DATE: 09/06/2006
FILE TIME: 05:58

POINT#	X	Y
1:	-0.818	-1.215
2:	-0.451	-0.414
3:	-1.946	1.228
4:	-0.664	0.955
5:	-0.818	0.604
6:	1.163	0.582
7:	0.651	-0.019
8:	0.793	0.198
9:	0.495	0.520
10:	0.520	0.220

X CENTROID: -0.107
Y CENTROID: 0.266
POA TO CENTROID: 0.287
HORZ SPREAD: 3.109
VERT SPREAD: 2.443
GROUP SPREAD: 3.175
MIN RADIUS: 0.629
MAX RADIUS: 2.075
MEAN RADIUS: 1.046
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE