

66591218

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



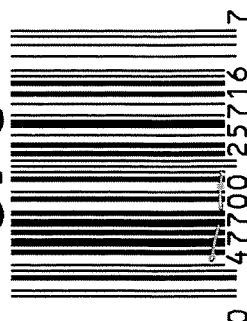
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6591618

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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UPC



SERIAL NO.



66591618

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6591618

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-12-06	RTZ
420	ASSEMBLE ACTION		9-20-06	RTZ
430	ASSEMBLE TO STOCK		9-21-06	RP
440	PROOF	MAGNA-FLUX INSPECTED	9-21-06	TRW
460	CHECK HEADSPACE	SEP 22 2006	9-21-06	TRW
470	DIS-ASSEMBLE ACTION	OPERATOR <u>APD</u>	9-21-06	RTZ
480	MAGNAFLUX BBL ACTION		9-22-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9-22-06	CW
510	DRILL AND TAP SIGHT HOLES		9-21-06	TRW
520	GOFF BLAST BBL / REC		9-22-06	CB
530 & 540	APPLY COATINGS (BARREL ACTION)		9/25	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/24/06	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/26/06	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/26/06	DA
	D) OIL FIRING PIN ASSEMBLY		9-26-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10/16/06	mm

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400168751

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7°</u> <u>7°</u> <u>8°</u>	10-3-06	SD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>6°</u> <u>6°</u>	10-3-06	SD
	H) TRIGGER PULL TEST AND RETAINABILITY		10/16/06	mon
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.025</u>	10-3-06	SD
	J) ASSEMBLE STOCK		9-26-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		10/16/06	mon
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-26-06	RTZ
	M) IRON SIGHT ALIGNMENT		9-26-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-26-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-26-06	J.P.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/26/06	J.P.N.
670	FINAL INSPECTION A) HEADSPACE		10/16/06	mon
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.79</u> <u>2.81</u> <u>2.81</u> <u>2.91</u>	9/28/06	DA
	C) FUNCTION		10/16/06	mon
690	PACK		11/7/06	DA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-25-06
TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	249	250		249	
PULL #2	249	243		245	
PULL #3	250	252		250	
PULL #4	258	258		250	
PULL #5	264	251		256	
TOTAL	1270	1254		1250	
AVERAGE	254	250		250	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	317	305		
PULL #2	308	307		
PULL #3	320	306		
PULL #4	327	312		
PULL #5	292	305		
TOTAL	1564	1535		
AVERAGE	312	307		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	409	393		421
PULL #2	401	390		421
PULL #3	399	391		420
PULL #4	404	393		421
PULL #5	403	390		422
TOTAL	2016	1957		2105
AVERAGE	403	391		421

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6591618.___0
FILE DATE AND TIME: 09/27/2006 05:34

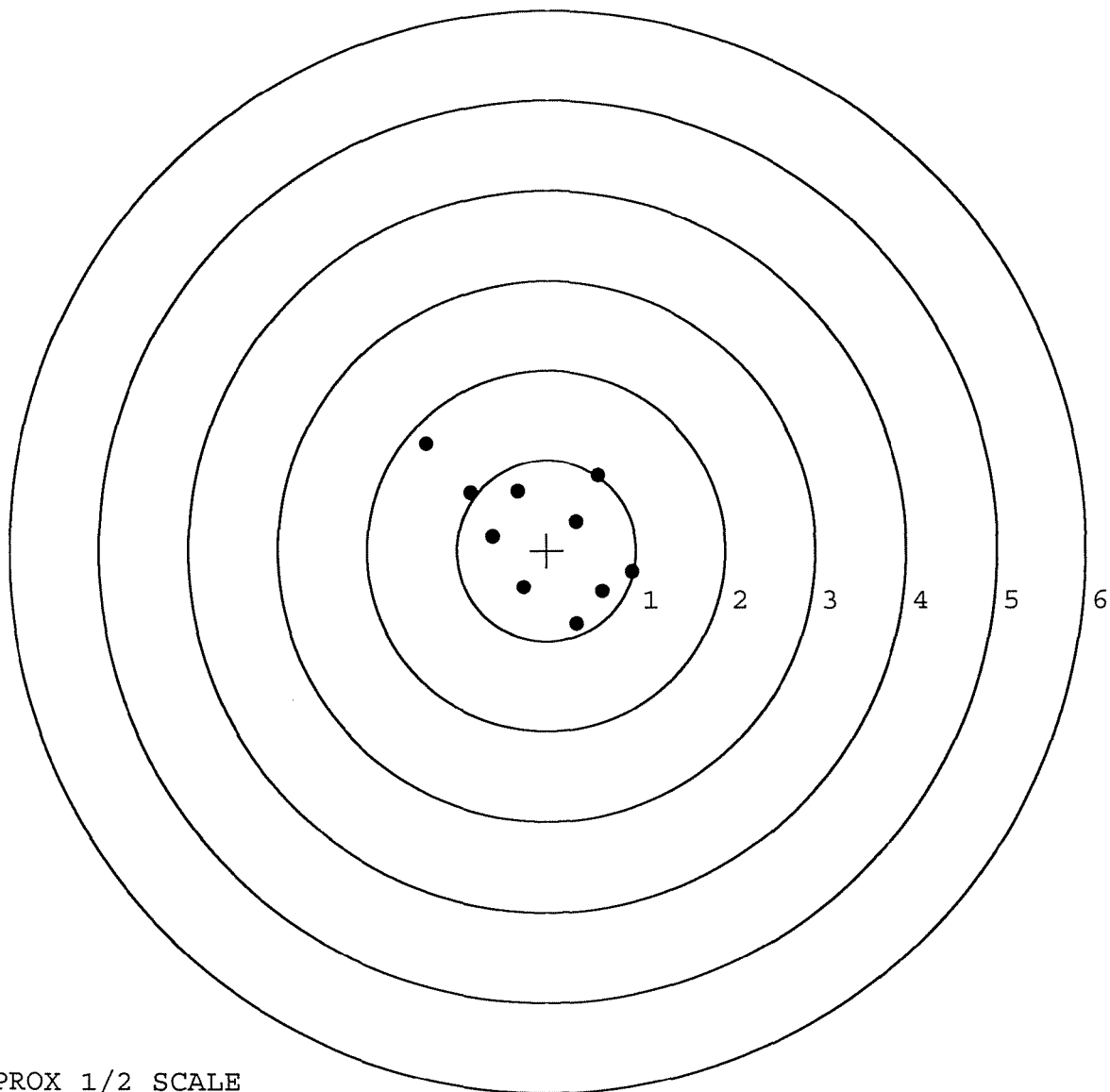
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.065
The Average Y Centroid of the Five Target Set:	0.047
The Average Point of Impact of the Five Target Set:	0.080
The Average Mean Radius of the Five Target Set:	0.791
The Distance from POA to Centroid Target #1:	0.194
The Distance from Centroid Target #2 to Centroid Target #1:	0.186
The Distance from Centroid Target #3 to Centroid Target #1:	0.107
The Distance from Centroid Target #4 to Centroid Target #1:	0.303
The Distance from Centroid Target #5 to Centroid Target #1:	0.192

SERIAL NUMBER: G6591618. __0
TARGET NUMBER: 1
FILE DATE: 09/27/2006
FILE TIME: 05:34

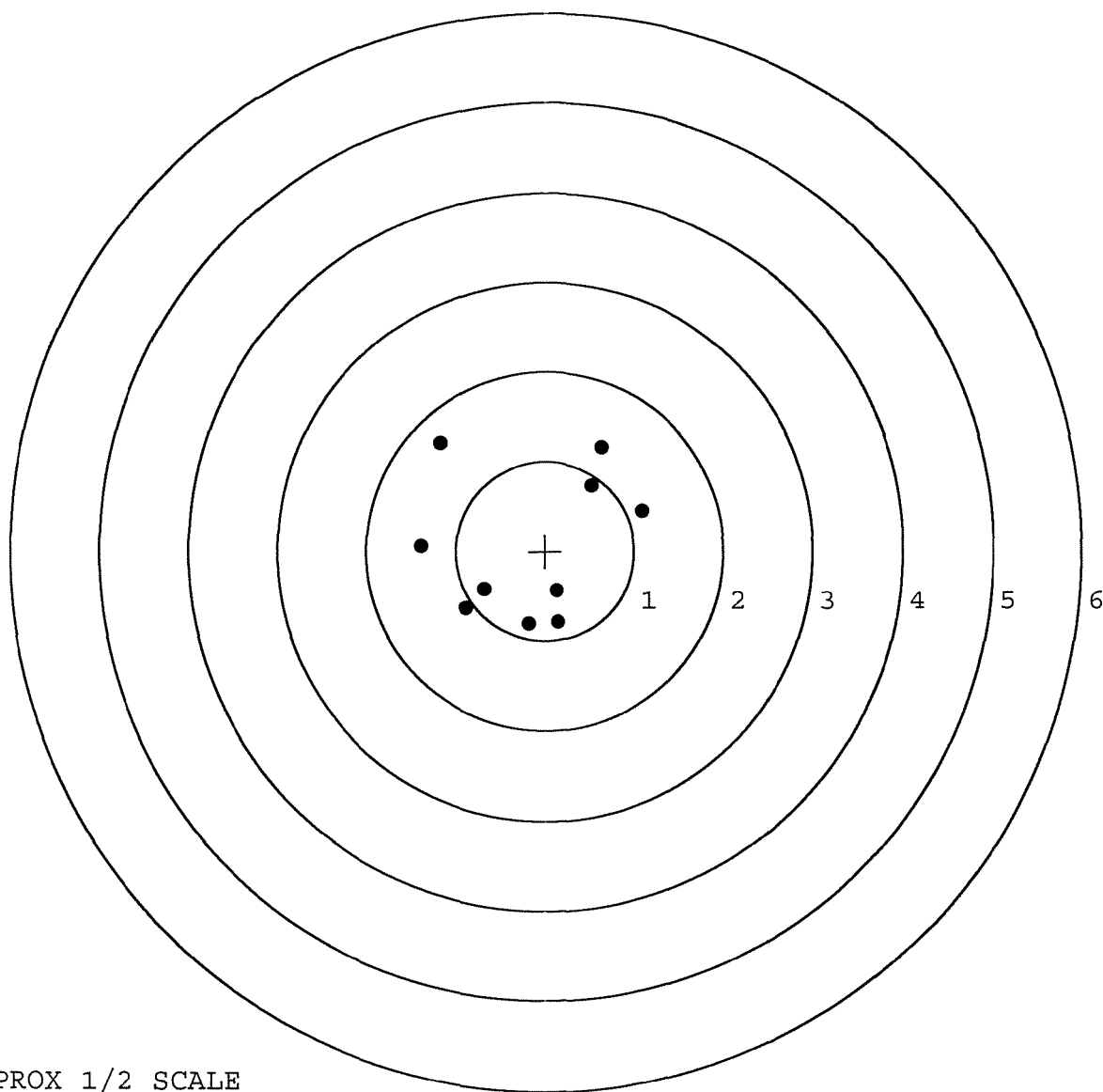
POINT#	X	Y
1:	0.960	-0.237
2:	0.625	-0.450
3:	0.338	-0.809
4:	-0.260	-0.409
5:	0.329	0.315
6:	0.580	0.827
7:	-0.332	0.649
8:	-0.851	0.634
9:	-0.606	0.159
10:	-1.341	1.184

X CENTROID: -0.056
Y CENTROID: 0.186
POA TO CENTROID: 0.194
HORZ SPREAD: 2.301
VERT SPREAD: 1.993
GROUP SPREAD: 2.704
MIN RADIUS: 0.406
MAX RADIUS: 1.627
MEAN RADIUS: 0.867
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591618. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	-1.174	1.205
FILE DATE: 09/27/2006	2:	-1.391	0.062
FILE TIME: 05:34	3:	0.638	1.157
	4:	0.526	0.729
X CENTROID: -0.180	5:	1.087	0.445
Y CENTROID: 0.048	6:	-0.891	-0.637
POA TO CENTROID: 0.186	7:	-0.681	-0.421
HORZ SPREAD: 2.478	8:	-0.187	-0.819
VERT SPREAD: 2.024	9:	0.144	-0.799
GROUP SPREAD: 2.399	10:	0.128	-0.446
MIN RADIUS: 0.582			
MAX RADIUS: 1.526			
MEAN RADIUS: 1.045			
# IN 1 IN DIAMETER: 0			
# IN 2 IN DIAMETER: 6			
# in 3 IN DIAMETER: 9			

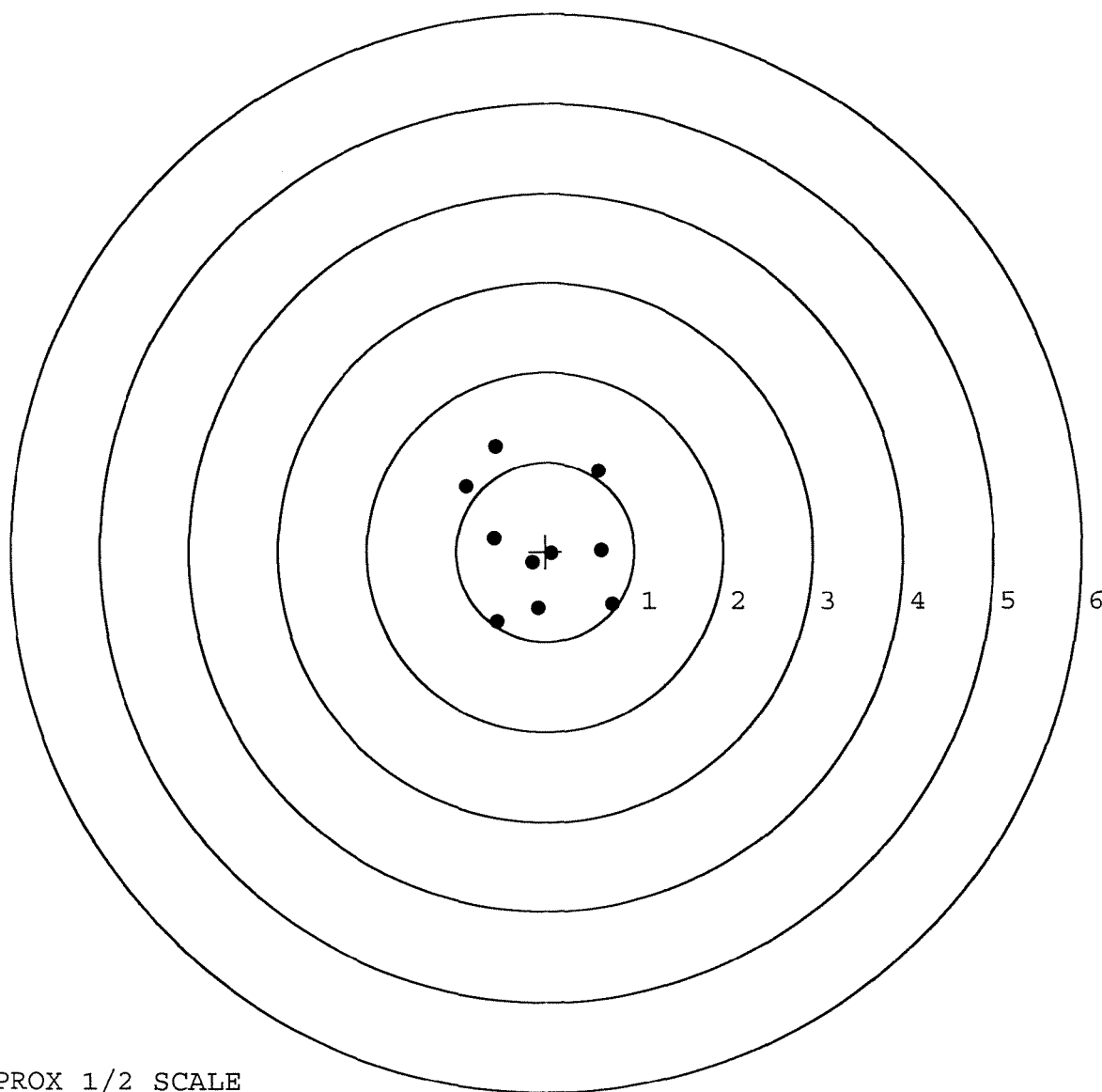


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591618. __0
TARGET NUMBER: 3
FILE DATE: 09/27/2006
FILE TIME: 05:34

POINT#	X	Y
1:	-0.561	1.174
2:	-0.892	0.730
3:	0.595	0.901
4:	0.750	-0.591
5:	0.633	0.019
6:	0.065	-0.023
7:	-0.147	-0.126
8:	-0.579	0.150
9:	-0.092	-0.636
10:	-0.553	-0.784

X CENTROID: -0.078
Y CENTROID: 0.081
POA TO CENTROID: 0.113
HORZ SPREAD: 1.642
VERT SPREAD: 1.958
GROUP SPREAD: 2.199
MIN RADIUS: 0.177
MAX RADIUS: 1.195
MEAN RADIUS: 0.768
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

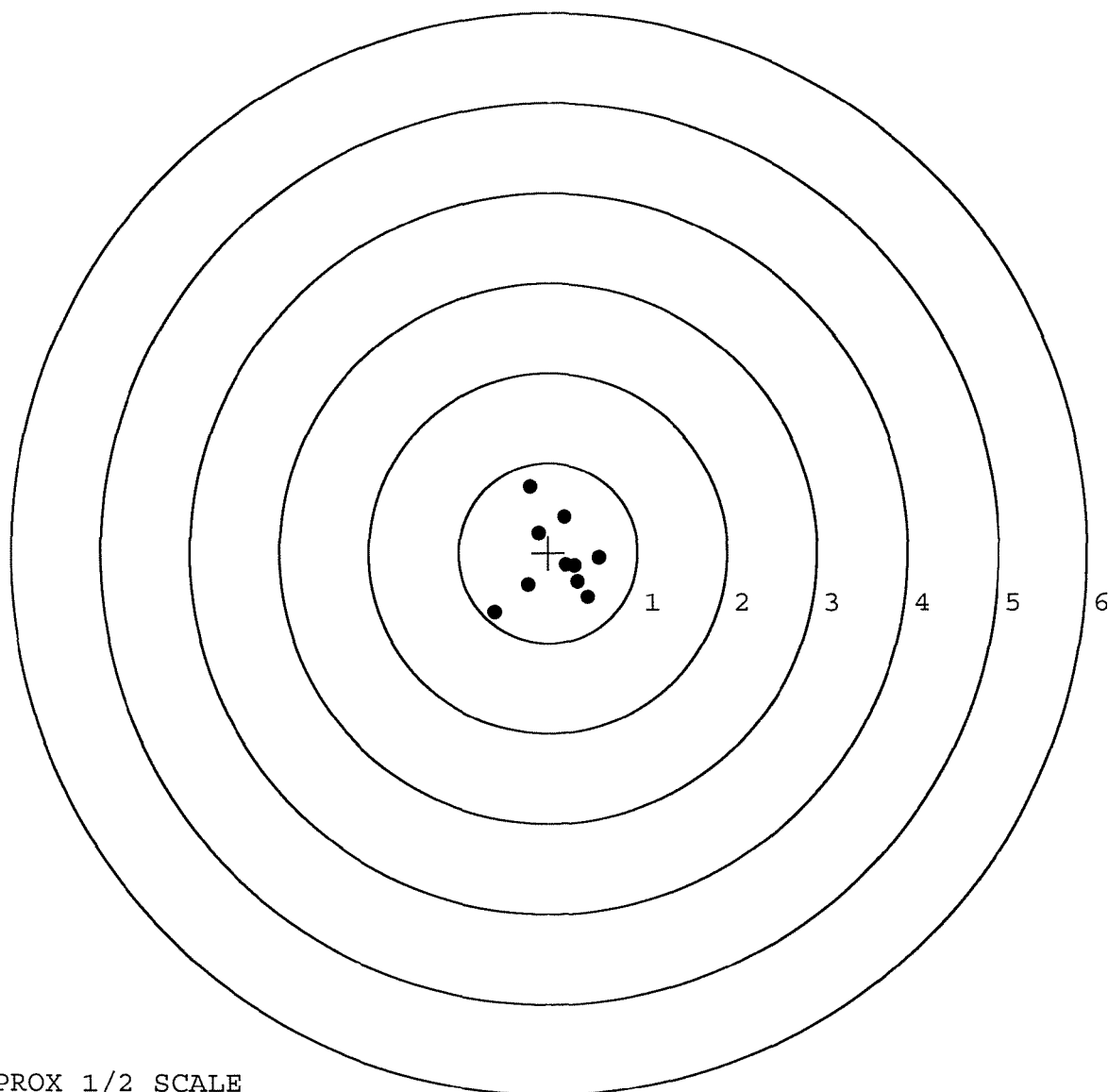


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591618.___0
TARGET NUMBER: 4
FILE DATE: 09/27/2006
FILE TIME: 05:34

POINT#	X	Y
1:	-0.212	0.733
2:	0.177	0.399
3:	-0.115	0.215
4:	0.570	-0.054
5:	0.443	-0.489
6:	0.197	-0.132
7:	-0.230	-0.359
8:	-0.602	-0.665
9:	0.333	-0.314
10:	0.299	-0.145

X CENTROID: 0.086
Y CENTROID: -0.081
POA TO CENTROID: 0.118
HORZ SPREAD: 1.172
VERT SPREAD: 1.398
GROUP SPREAD: 1.451
MIN RADIUS: 0.122
MAX RADIUS: 0.902
MEAN RADIUS: 0.475
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

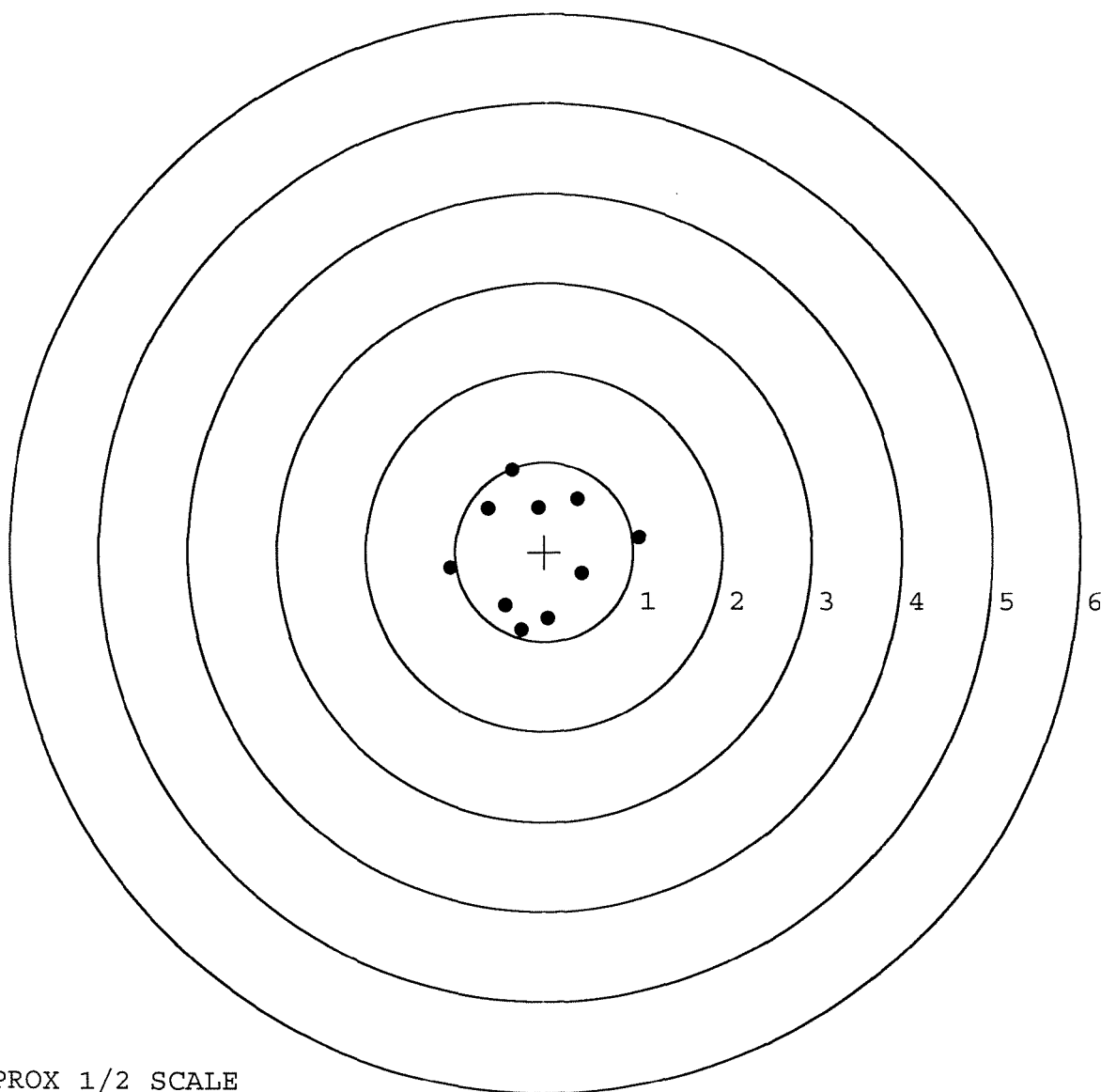


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591618. __0
TARGET NUMBER: 5
FILE DATE: 09/27/2006
FILE TIME: 05:34

X CENTROID: -0.095
Y CENTROID: -0.002
POA TO CENTROID: 0.095
HORZ SPREAD: 2.123
VERT SPREAD: 1.783
GROUP SPREAD: 2.150
MIN RADIUS: 0.495
MAX RADIUS: 1.171
MEAN RADIUS: 0.800
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.260	-0.876
2:	-0.445	-0.605
3:	0.039	-0.752
4:	0.425	-0.236
5:	1.065	0.161
6:	0.370	0.591
7:	-0.079	0.493
8:	-0.368	0.907
9:	-0.639	0.482
10:	-1.058	-0.180



TARGET APPROX 1/2 SCALE