

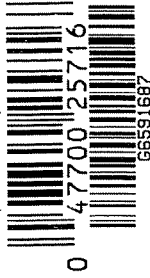
G6591687

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



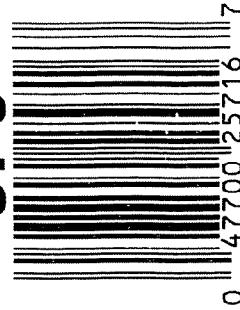
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6591687

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M2400169654

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6591687

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-6-06	RTZ
420	ASSEMBLE ACTION		9-7-06	RTZ
430	ASSEMBLE TO STOCK		9-7-06	BD
440	PROOF	MAGNA-FLUX INSPECTED	9-7-06	TRW
460	CHECK HEADSPACE	SEP 11 2006	9-7-06	TRW
470	DIS-ASSEMBLE ACTION		9-7-06	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	9/11/06	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9-11-06	CW
510	DRILL AND TAP SIGHT HOLES		9-11-06	TRW
520	GOFF BLAST BBL / REC		9-11-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		9/14/06	TRW
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-06	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-06	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-06	DA
	D) OIL FIRING PIN ASSEMBLY		9-21-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8⁰</u> <u>7⁵</u> <u>7⁵</u>	10-2-06	SD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁵</u> <u>3⁵</u> <u>4⁰</u>	10-2-06	SD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>027</u> <u>027</u> <u>027</u>	10-2-06	SD
	J) ASSEMBLE STOCK		9-21-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-8-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-21-06	RTZ
	M) IRON SIGHT ALIGNMENT		9-21-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-21-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-21-06	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-21-06	MTW
670	FINAL INSPECTION A) HEADSPACE		11-8-06	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.74</u> <u>2.74</u> <u>2.76</u> <u>2.52</u>	9-23-06	DTA
	C) FUNCTION		11-8-06	L.P.D.
690	PACK		11-16-06	BLC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-19-06

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	238	247		240	
PULL #2	241	250		234	
PULL #3	234	252		239	
PULL #4	236	245		238	
PULL #5	250	242		238	
TOTAL	1199	1236		1189	
AVERAGE	239	247		237	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	308	307		
PULL #2	309	302		
PULL #3	304	303		
PULL #4	300	300		
PULL #5	300	298		
TOTAL	1521	1510		
AVERAGE	304	302		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.22		4.09
PULL #2	4.18	4.14		4.04
PULL #3	4.14	4.09		4.02
PULL #4	4.14	4.07		4.02
PULL #5	4.13	4.07		4.01
TOTAL	20.76	20.59		20.18
AVERAGE	4.15	4.11		4.03

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6591687.__0
FILE DATE AND TIME: 09/22/2006 05:51

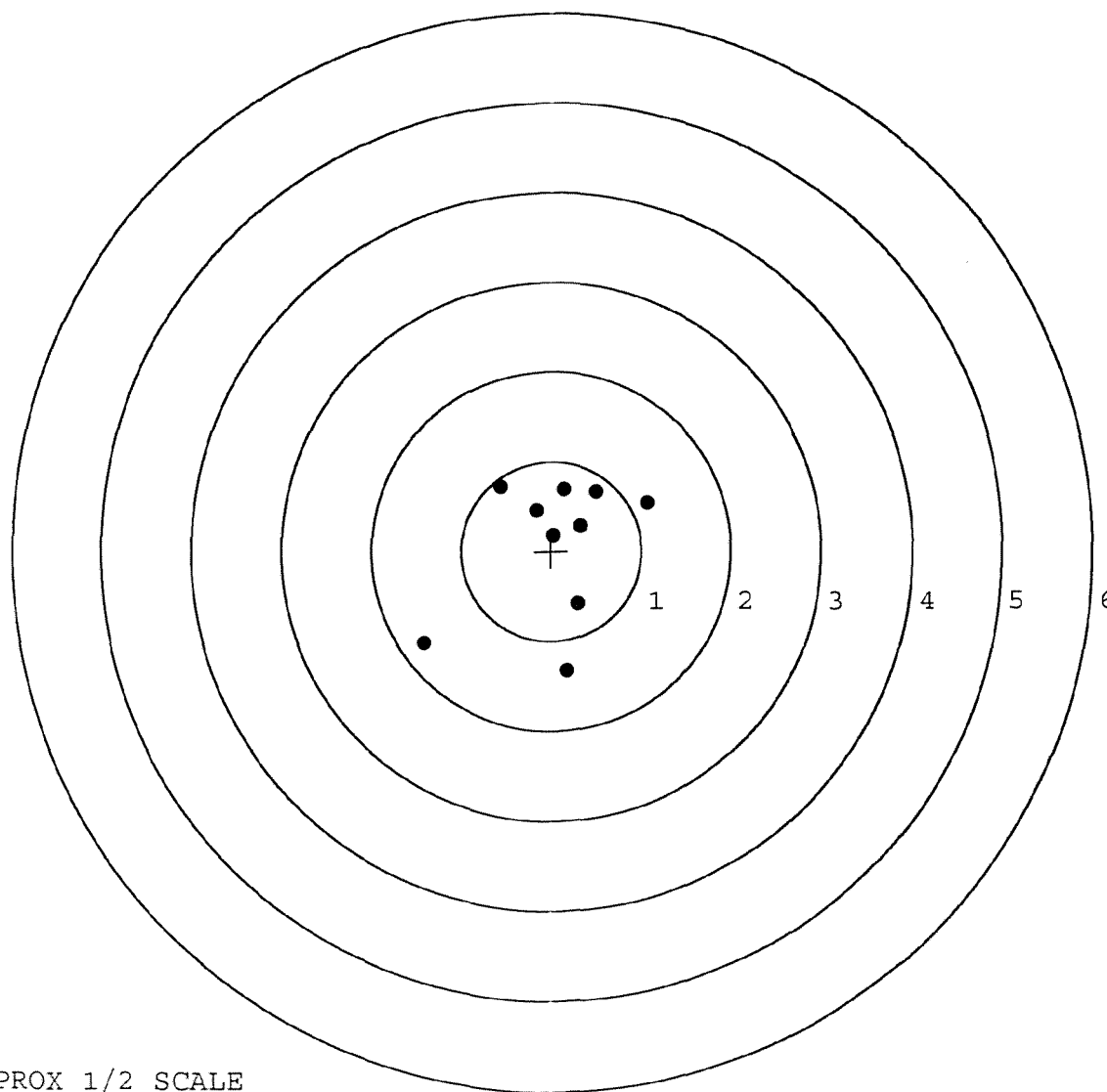
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.002
The Average Y Centroid of the Five Target Set:	-0.034
The Average Point of Impact of the Five Target Set:	0.034
The Average Mean Radius of the Five Target Set:	0.802
The Distance from POA to Centroid Target #1:	0.070
The Distance from Centroid Target #2 to Centroid Target #1:	0.189
The Distance from Centroid Target #3 to Centroid Target #1:	0.097
The Distance from Centroid Target #4 to Centroid Target #1:	0.264
The Distance from Centroid Target #5 to Centroid Target #1:	0.044

SERIAL NUMBER: G6591687. __0
TARGET NUMBER: 1
FILE DATE: 09/22/2006
FILE TIME: 05:51

X CENTROID: 0.038
Y CENTROID: 0.058
POA TO CENTROID: 0.070
HORZ SPREAD: 2.480
VERT SPREAD: 2.062
GROUP SPREAD: 2.939
MIN RADIUS: 0.121
MAX RADIUS: 1.818
MEAN RADIUS: 0.828
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.416	-1.032
2:	0.180	-1.336
3:	0.297	-0.591
4:	1.064	0.545
5:	-0.564	0.726
6:	0.140	0.688
7:	0.496	0.664
8:	0.325	0.284
9:	-0.168	0.457
10:	0.027	0.179



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591687. __0

TARGET NUMBER: 2

FILE DATE: 09/22/2006

FILE TIME: 05:51

POINT#	X	Y
1:	0.644	-1.509
2:	-0.718	-0.666
3:	-0.264	-0.775
4:	0.348	-0.458
5:	1.055	0.154
6:	-0.589	0.110
7:	0.168	0.330
8:	-0.190	0.280
9:	-0.274	0.507
10:	-0.067	0.738

X CENTROID: 0.011

Y CENTROID: -0.129

POA TO CENTROID: 0.129

HORZ SPREAD: 1.773

VERT SPREAD: 2.247

GROUP SPREAD: 2.357

MIN RADIUS: 0.456

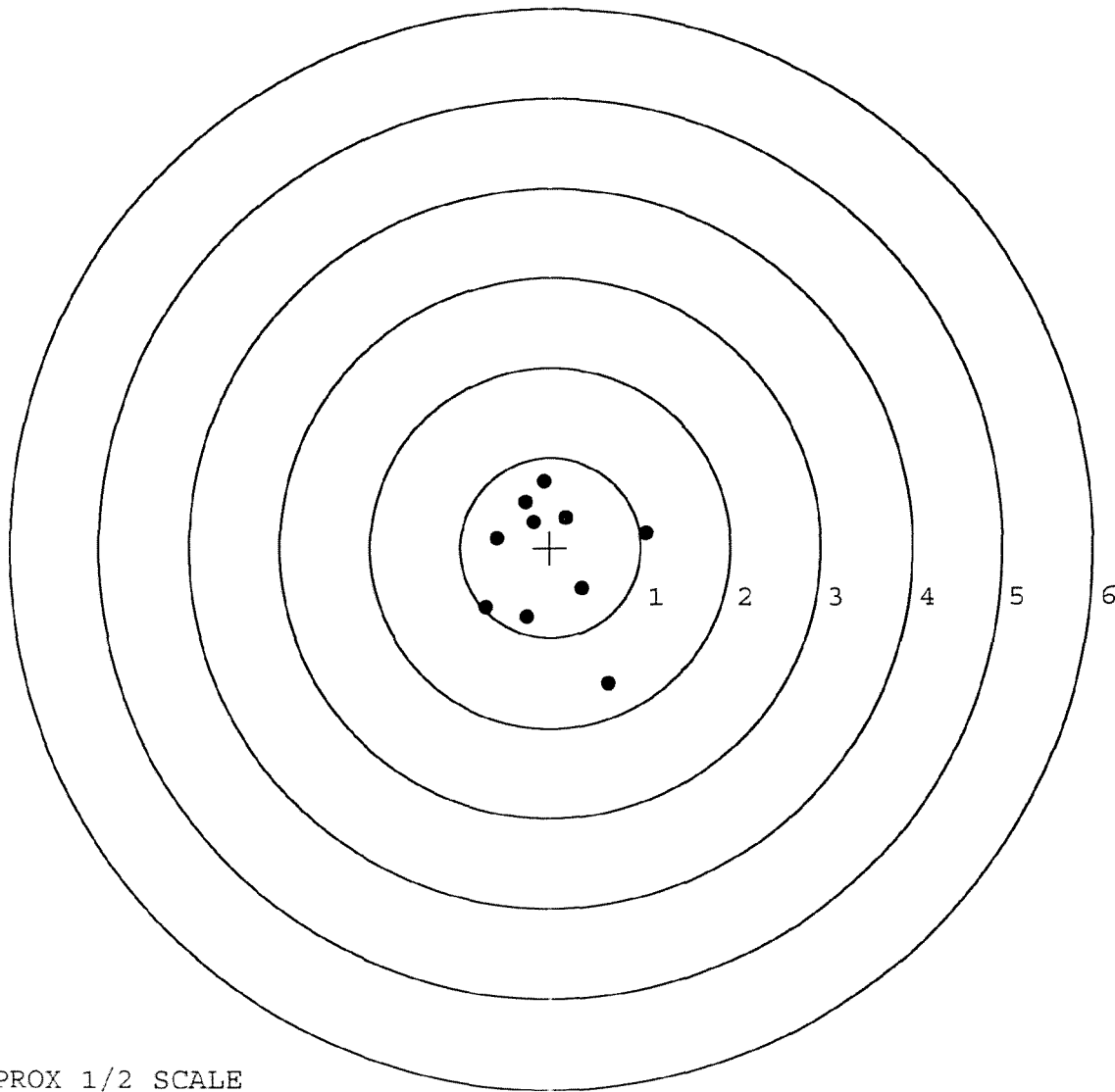
MAX RADIUS: 1.518

MEAN RADIUS: 0.783

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591687. __0

TARGET NUMBER: 3

FILE DATE: 09/22/2006

FILE TIME: 05:51

POINT#	X	Y
1:	-0.078	1.365
2:	-0.279	1.100
3:	-0.874	0.075
4:	-0.891	-0.162
5:	-0.447	-0.038
6:	-0.073	-0.788
7:	0.476	-1.212
8:	0.440	-0.434
9:	1.218	-0.282
10:	1.113	0.018

X CENTROID: 0.061

Y CENTROID: -0.036

POA TO CENTROID: 0.070

HORZ SPREAD: 2.109

VERT SPREAD: 2.577

GROUP SPREAD: 2.636

MIN RADIUS: 0.508

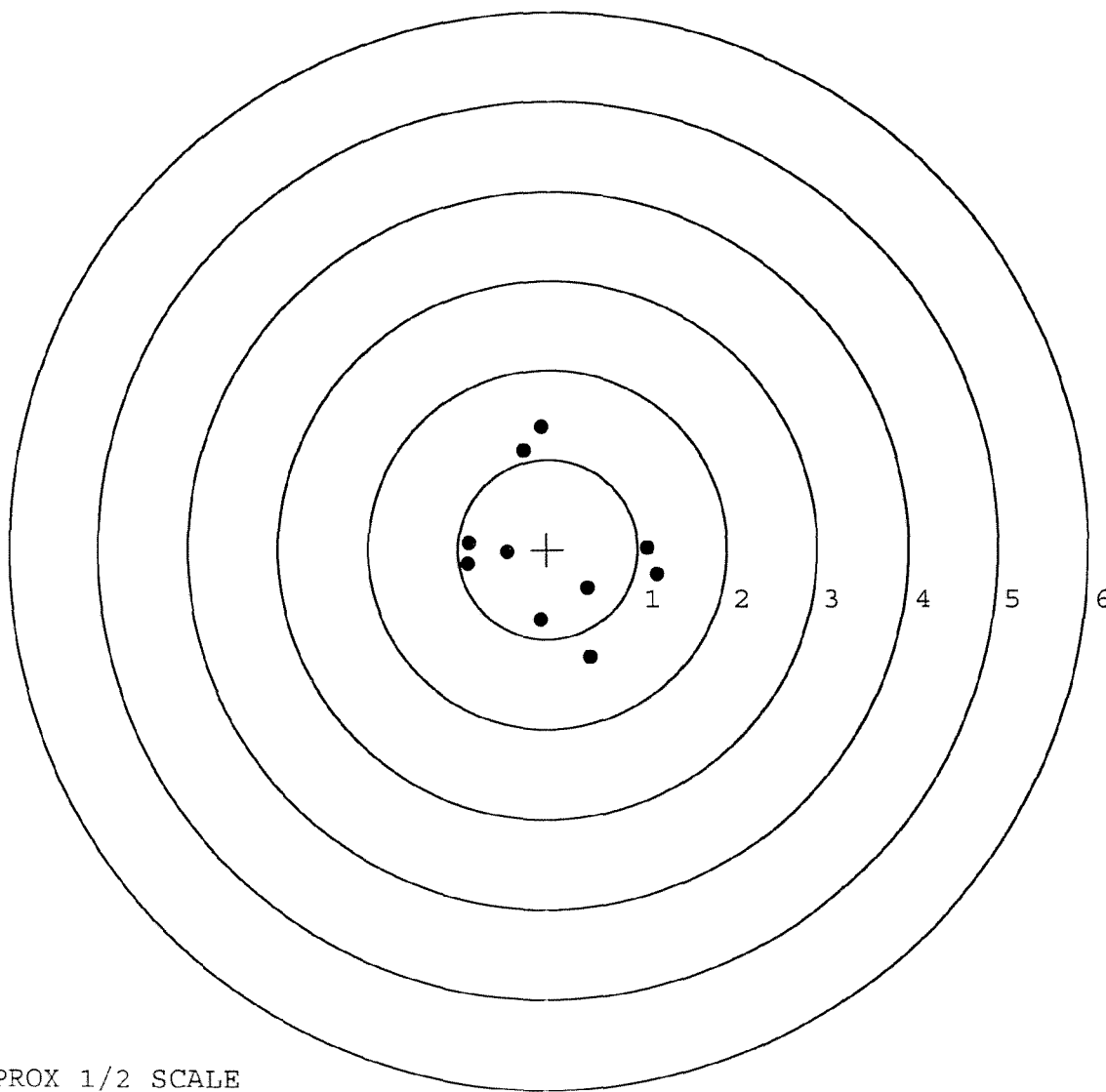
MAX RADIUS: 1.408

MEAN RADIUS: 0.980

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591687. __0

TARGET NUMBER: 4

FILE DATE: 09/22/2006

FILE TIME: 05:51

X CENTROID: -0.124

Y CENTROID: -0.150

POA TO CENTROID: 0.195

HORZ SPREAD: 1.710

VERT SPREAD: 3.131

GROUP SPREAD: 3.151

MIN RADIUS: 0.160

MAX RADIUS: 2.219

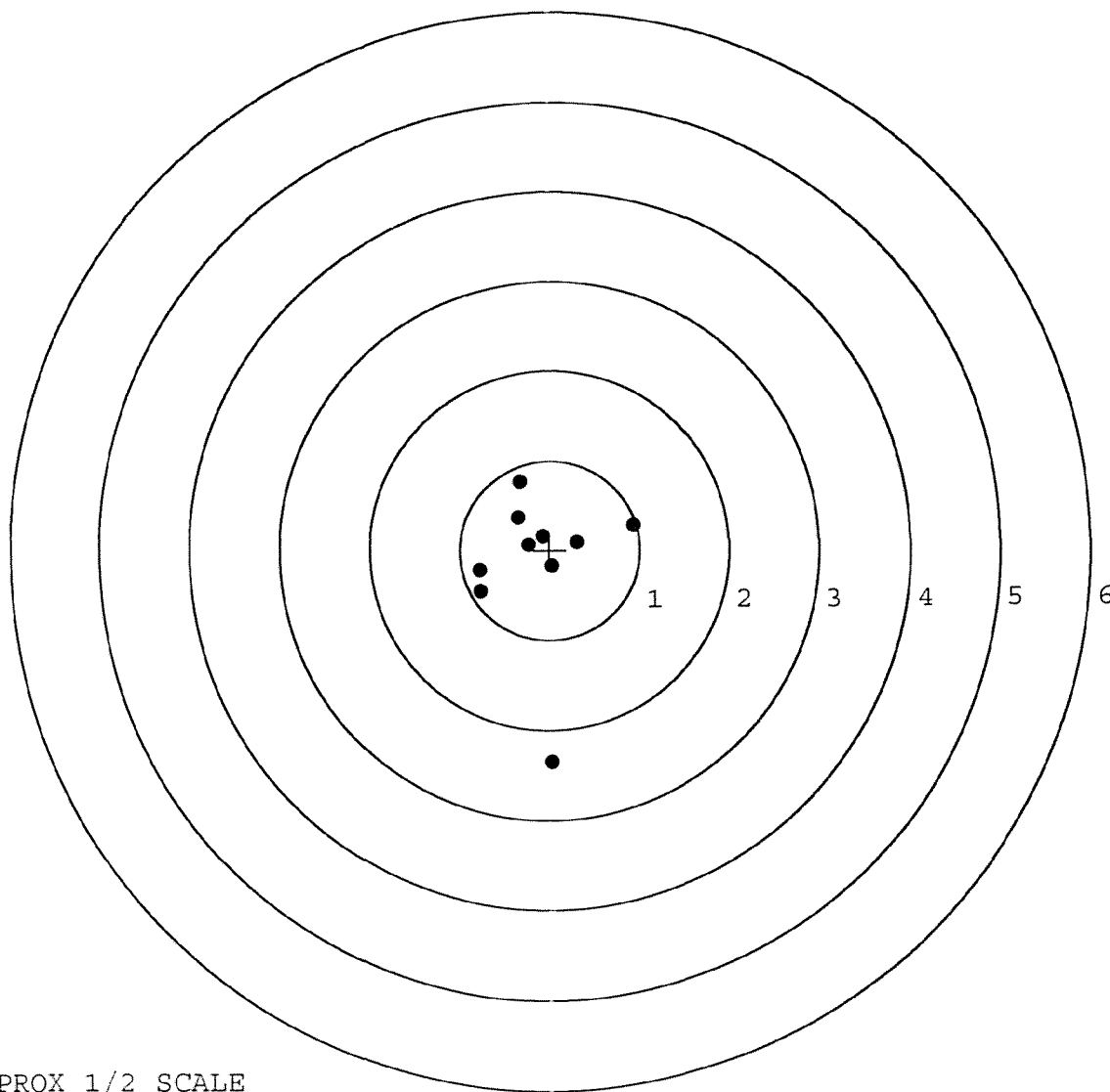
MEAN RADIUS: 0.744

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.030	-2.363
2:	-0.771	-0.456
3:	-0.779	-0.222
4:	0.931	0.274
5:	-0.325	0.768
6:	-0.346	0.373
7:	-0.239	0.063
8:	0.032	-0.181
9:	0.302	0.089
10:	-0.079	0.159

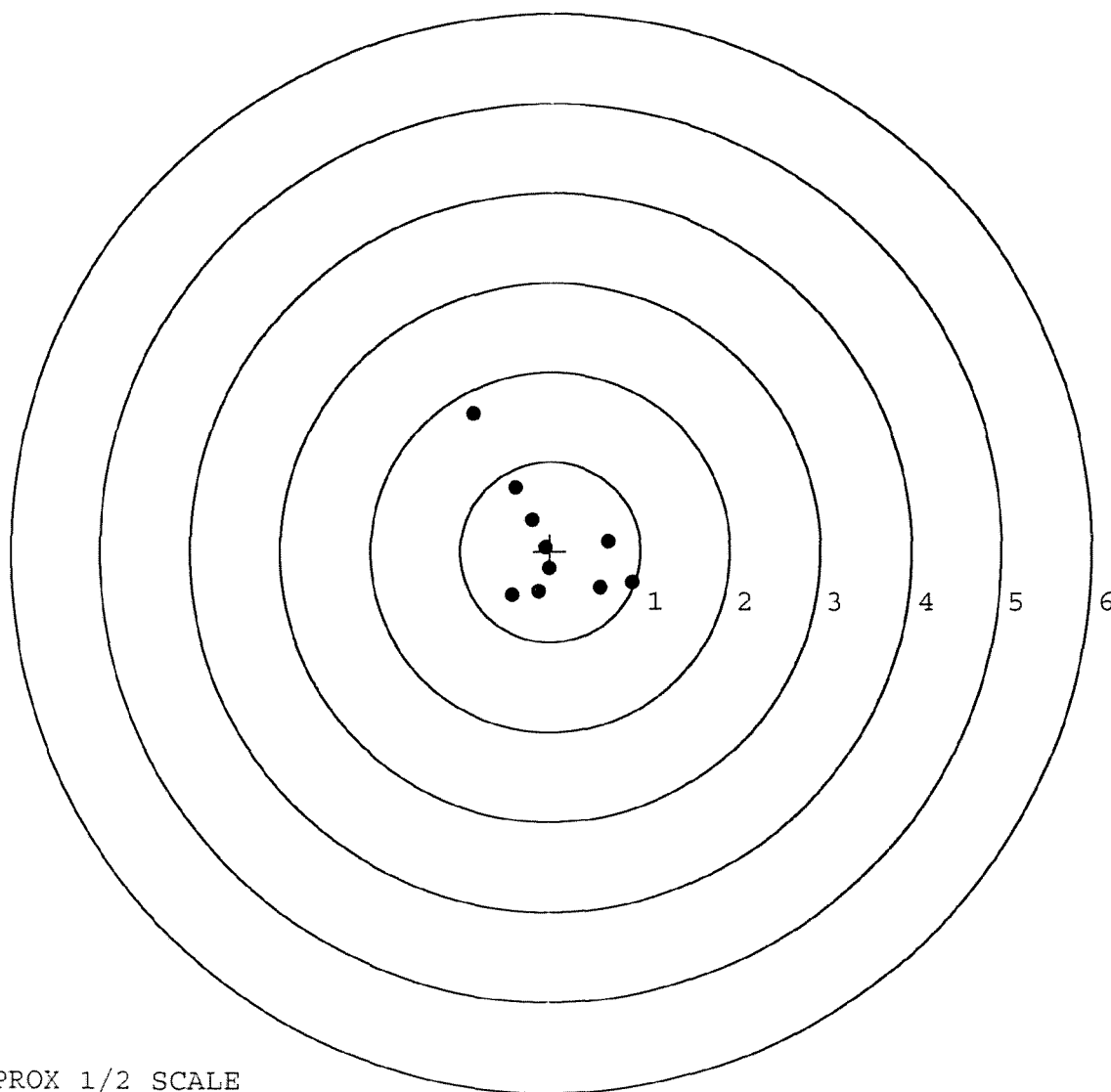


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6591687. __0
TARGET NUMBER: 5
FILE DATE: 09/22/2006
FILE TIME: 05:51

POINT#	X	Y
1:	-0.862	1.532
2:	-0.393	0.708
3:	-0.202	0.347
4:	-0.050	0.045
5:	-0.011	-0.195
6:	-0.133	-0.447
7:	-0.423	-0.493
8:	0.644	0.112
9:	0.911	-0.347
10:	0.558	-0.406

X CENTROID: 0.004
Y CENTROID: 0.086
POA TO CENTROID: 0.086
HORZ SPREAD: 1.773
VERT SPREAD: 2.025
GROUP SPREAD: 2.583
MIN RADIUS: 0.067
MAX RADIUS: 1.686
MEAN RADIUS: 0.676
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE