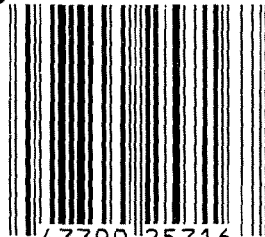


6644499 G

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST^{EM})

UPC

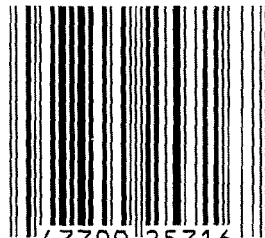


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST^{EM})

UPC



0 47700 25716 7

SERIAL NO.



66544499

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



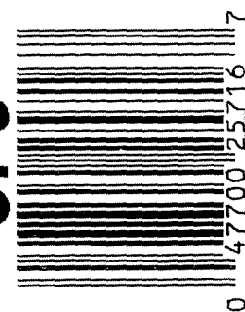
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6644499

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 36644499

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		5-7-07	KTL
420	ASSEMBLE ACTION		5-4-07	J.P.D.
430	ASSEMBLE TO STOCK		5-7-07	TRW
440	PROOF	MAGNA - FLUX	5-7-07	Fm
460	CHECK HEADSPACE	MAY 10 2008	5-7-07	Fm
470	DIS-ASSEMBLE ACTION			
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unint</i>	5/10/07	<i>unint</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5-9-07	
510	DRILL AND TAP SIGHT HOLES		5-9-07	TRW
520	GOFF BLAST BBL / REC		5-10-07	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		5-17-07	WT
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-23-07	J.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-23-07	J.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-23-07	J.P.D.
	D) OIL FIRING PIN ASSEMBLY		5-23-07	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6/8/07	<i>unint</i>

F004 REV 5/2006

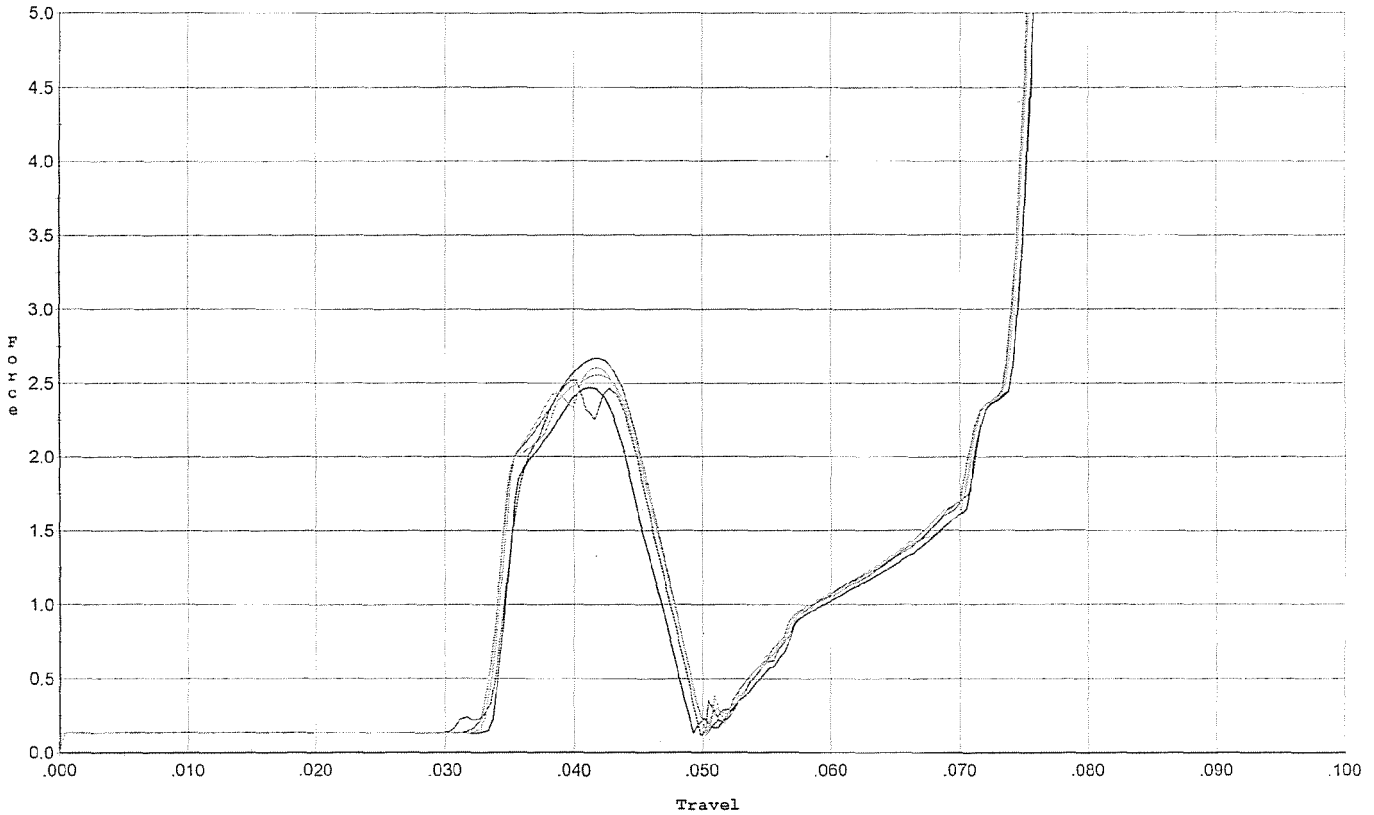
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	6/7/07	W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.75</u>	6/7/07	W
	H) TRIGGER PULL TEST AND RETAINABILITY		6/8/07	W
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	6/7/07	W
	J) ASSEMBLE STOCK		5-23-07	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		6-13-07	R.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/8/07	W
	M) IRON SIGHT ALIGNMENT		6/8/07	W
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/8/07	W
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/24/07	W
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-24-07	SD
670	FINAL INSPECTION A) HEADSPACE		6/8/07	W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>257</u> <u>265</u> <u>269</u> <u>267</u>	6/7/07	W
	C) FUNCTION		6/8/07	W
690	PACK		6/18/07	RA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/23/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



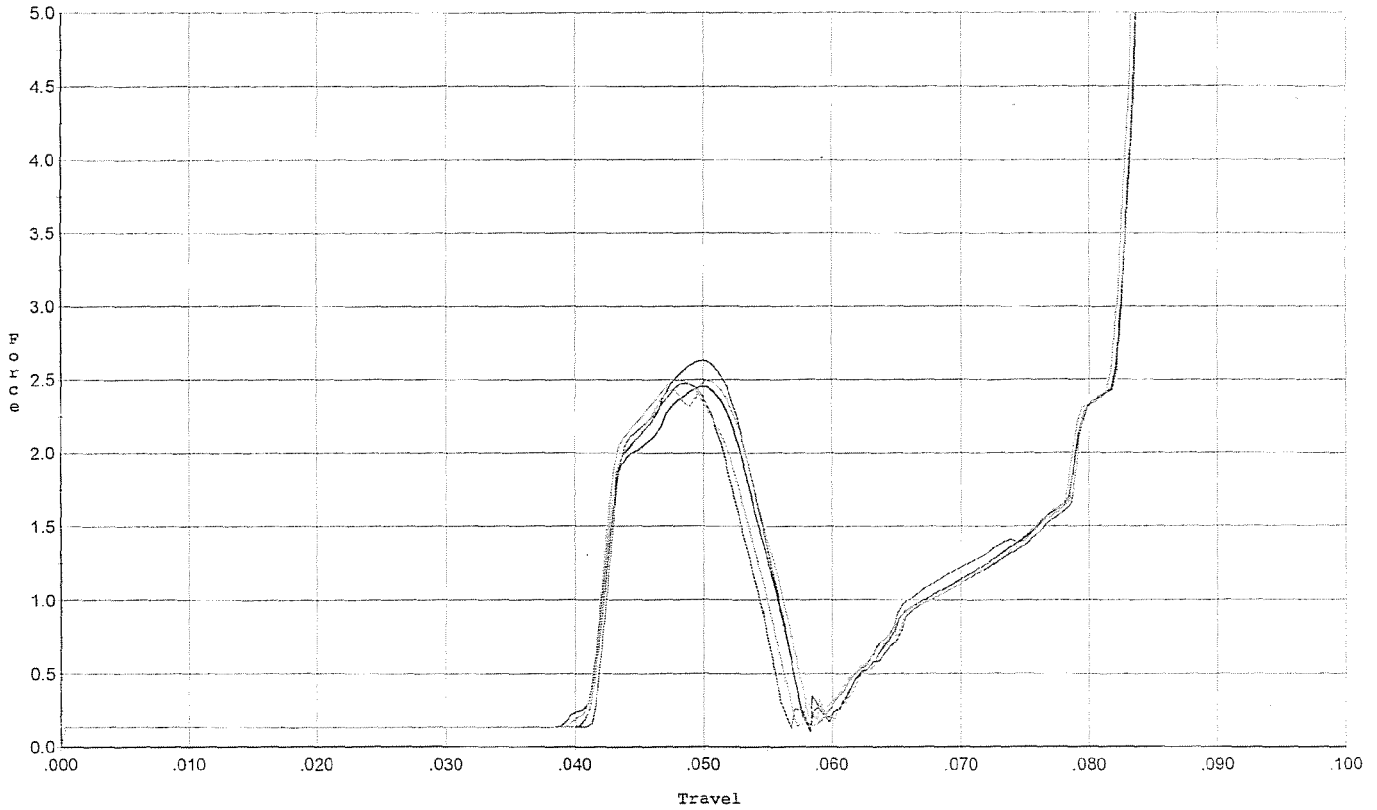
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.669	0.046	0.031	0.035	0.032		Set Trigger
2	2.472	0.044	0.034	0.036	0.027		Set Trigger
3	2.520	0.045	0.033	0.035	0.031		Set Trigger
4	2.604	0.048	0.033	0.034	0.035		Set Trigger
5	2.555	0.046	0.033	0.035	0.032		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/23/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



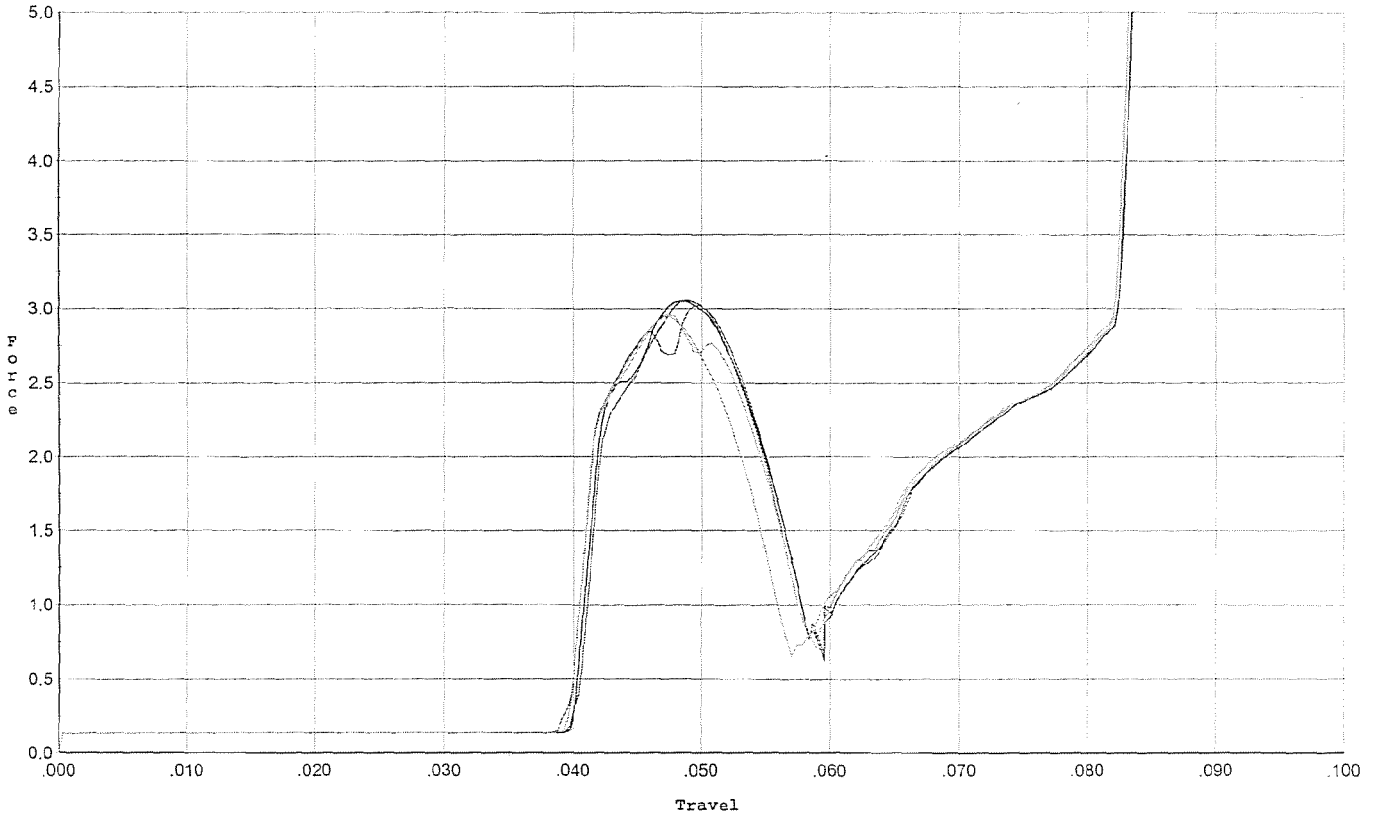
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.056	0.041	0.036	0.036		Set Trigger
2	2.451	0.056	0.041	0.036	0.034		Set Trigger
3	2.477	0.055	0.042	0.037	0.031		Set Trigger
4	2.497	0.057	0.041	0.035	0.036		Set Trigger
5	2.499	0.055	0.041	0.036	0.033		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/23/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



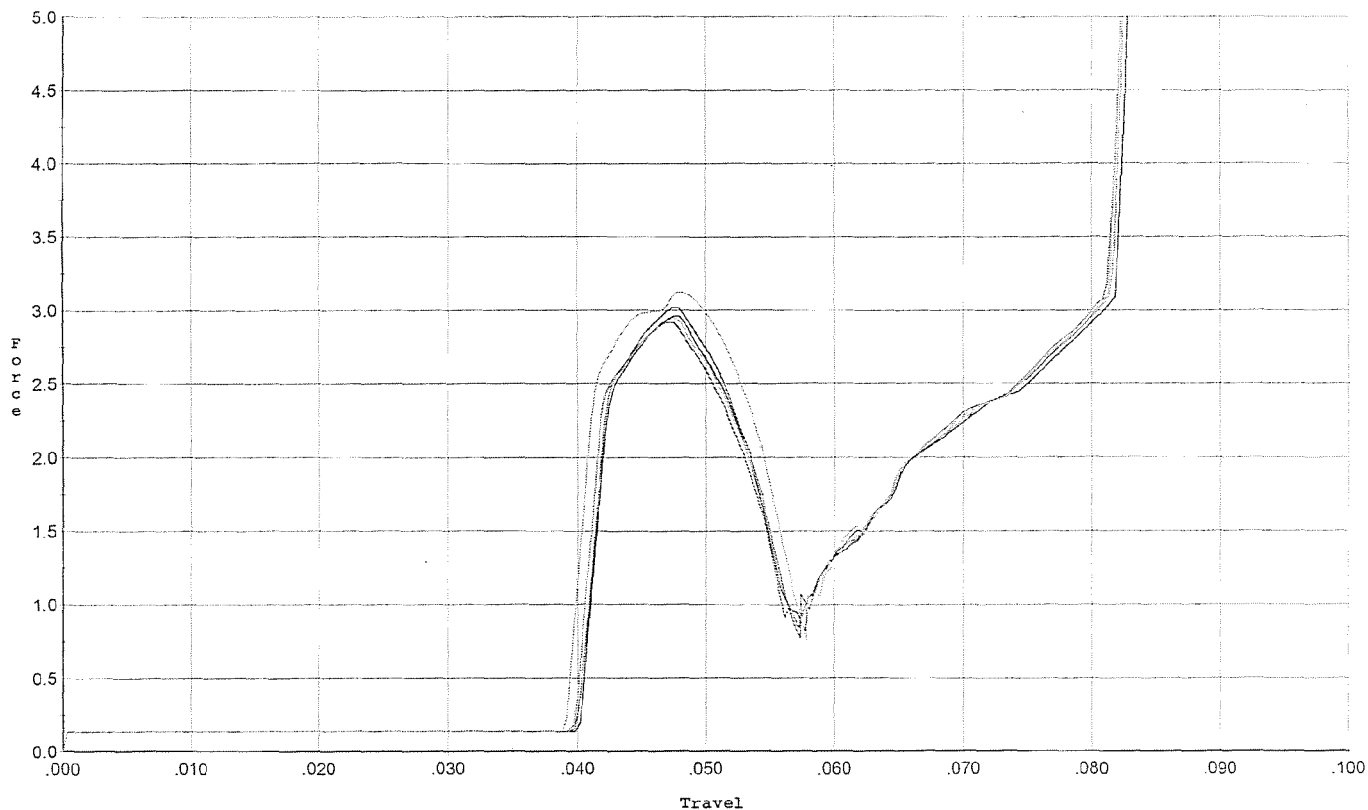
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.056	0.057	0.040	0.034	0.046		Set Trigger
2	3.051	0.057	0.040	0.034	0.046		Set Trigger
3	3.023	0.056	0.039	0.034	0.046		Set Trigger
4	2.964	0.056	0.040	0.034	0.045		Set Trigger
5	2.949	0.055	0.040	0.036	0.041		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/23/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



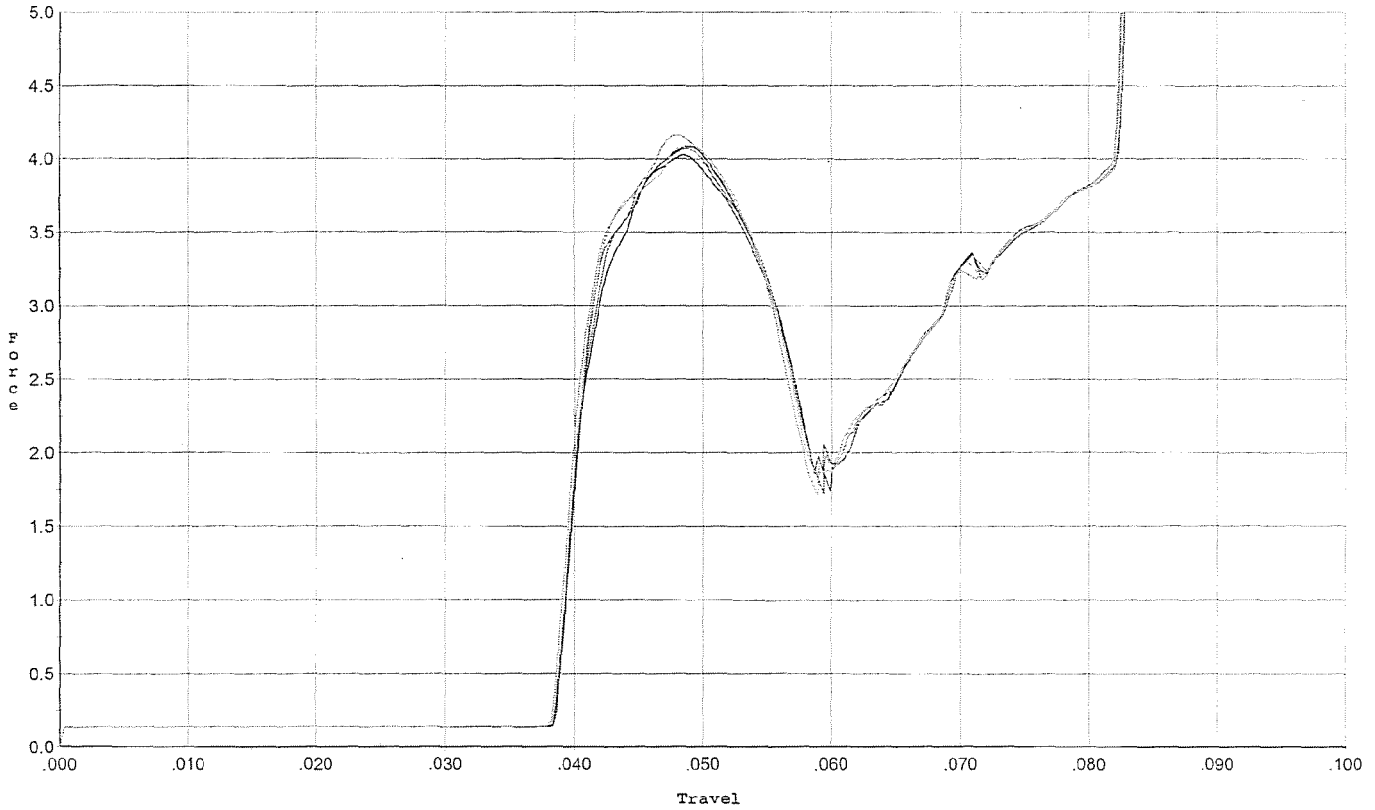
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.019	0.054	0.040	0.035	0.041		Set Trigger
2	2.959	0.055	0.040	0.035	0.040		Set Trigger
3	2.922	0.055	0.040	0.035	0.041		Set Trigger
4	2.952	0.054	0.040	0.035	0.041		Set Trigger
5	3.122	0.054	0.039	0.034	0.046		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/23/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



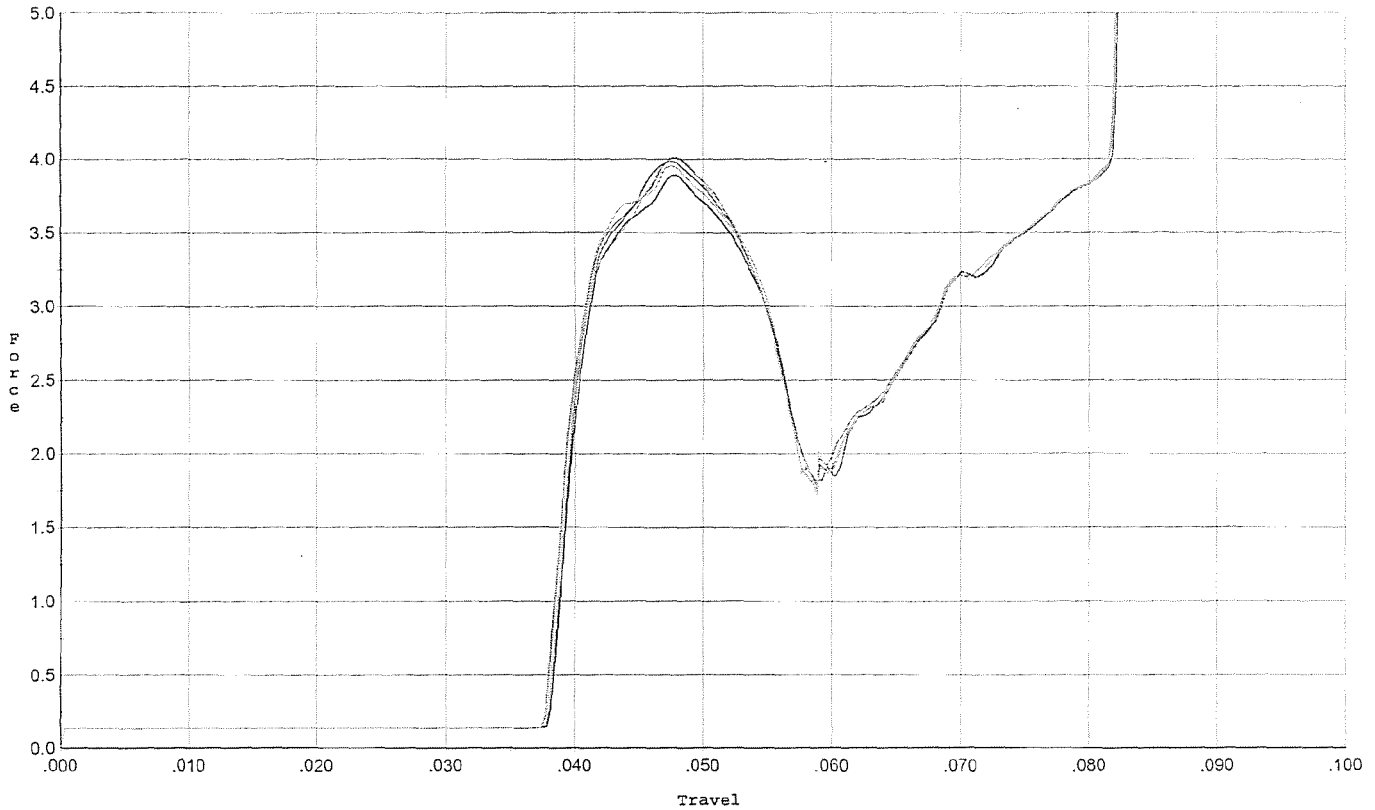
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.056	0.039	0.031	0.066		Set Trigger
2	4.088	0.057	0.039	0.031	0.067		Set Trigger
3	4.071	0.056	0.039	0.032	0.066		Set Trigger
4	4.081	0.056	0.039	0.032	0.067		Set Trigger
5	4.164	0.055	0.038	0.032	0.066		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/23/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



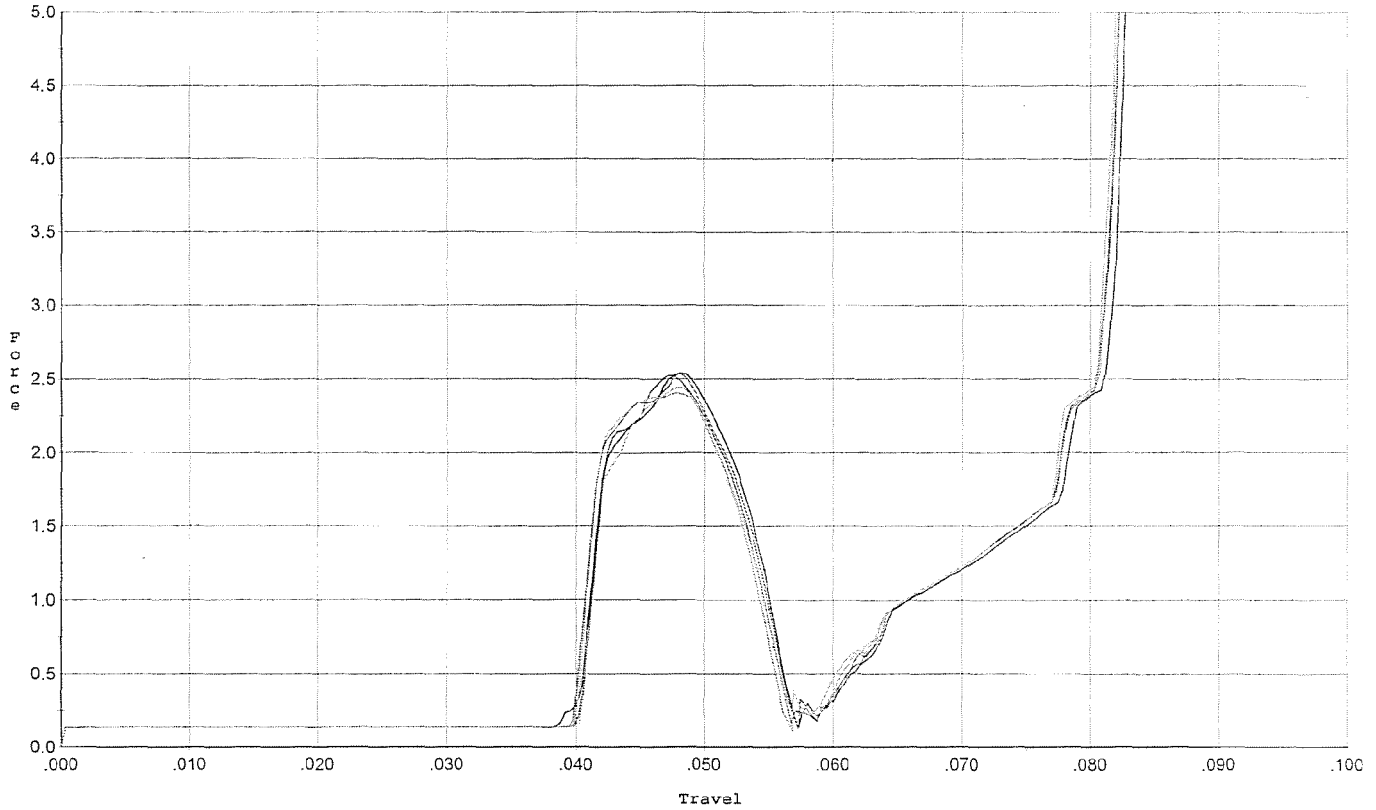
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.986	0.056	0.038	0.032	0.065		Set Trigger
2	3.888	0.056	0.038	0.032	0.064		Set Trigger
3	4.013	0.056	0.038	0.032	0.066		Set Trigger
4	4.015	0.056	0.038	0.032	0.066		Set Trigger
5	3.954	0.056	0.038	0.032	0.065		Set Trigger

Aug 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/23/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



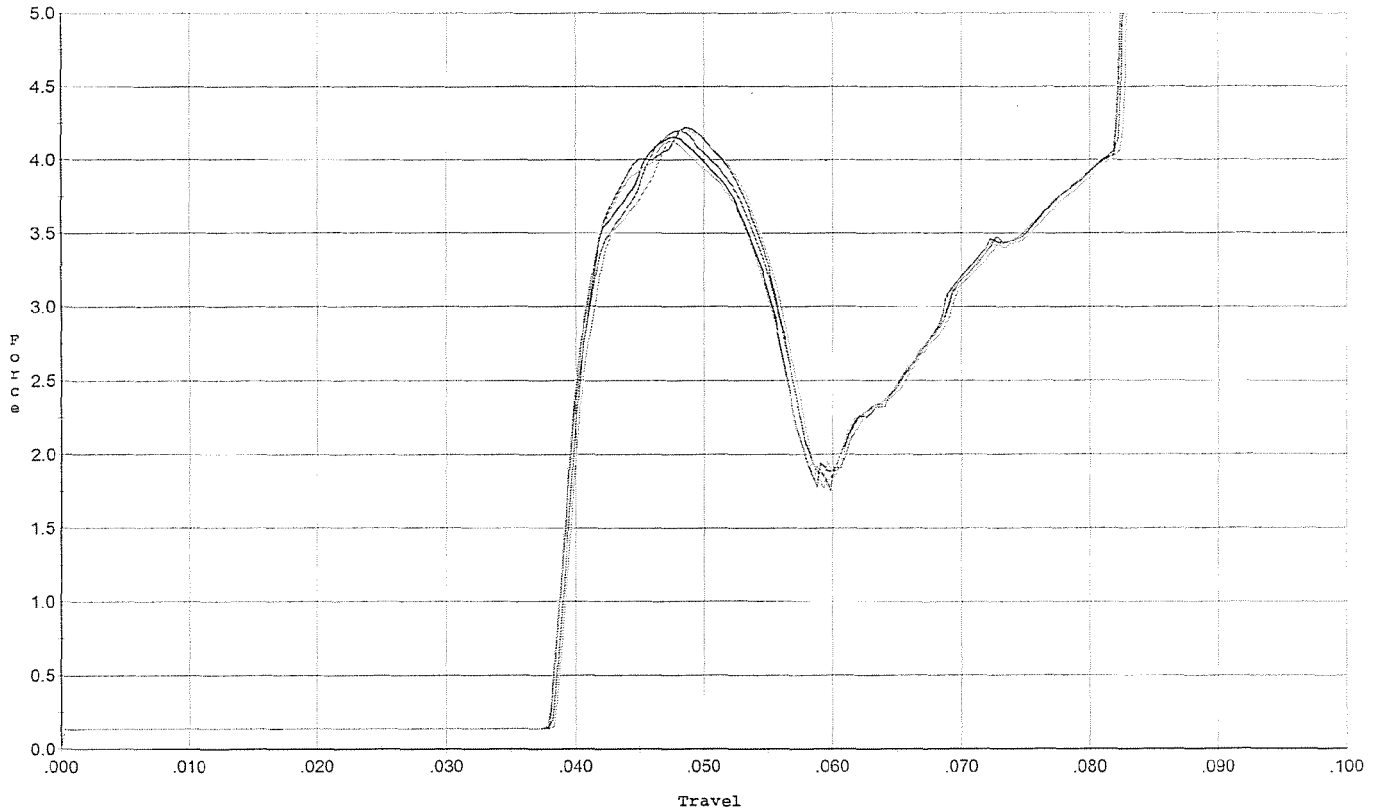
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.055	0.040	0.035	0.034		Set Trigger
2	2.540	0.055	0.039	0.036	0.035		Set Trigger
3	2.542	0.055	0.040	0.035	0.035		Set Trigger
4	2.440	0.055	0.041	0.035	0.033		Set Trigger
5	2.406	0.055	0.040	0.035	0.034		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/23/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.056	0.038	0.032	0.069		Set Trigger
2	4.153	0.056	0.038	0.032	0.067		Set Trigger
3	4.199	0.056	0.038	0.031	0.069		Set Trigger
4	4.207	0.057	0.039	0.031	0.070		Set Trigger
5	4.125	0.056	0.038	0.032	0.067		Set Trigger

Aug 4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6644499.___0

FILE DATE AND TIME: 05/24/2007 23:26

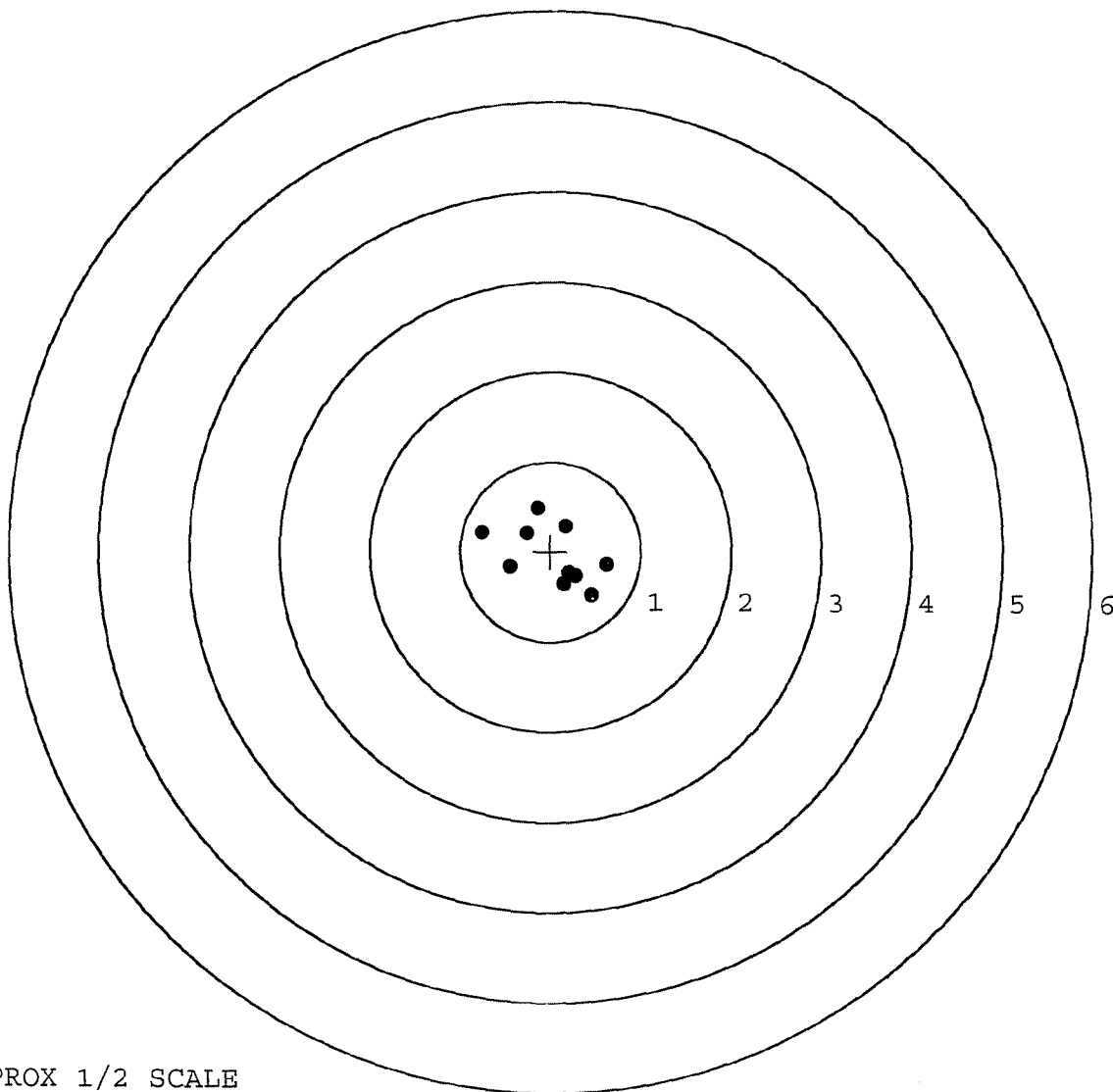
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.053
The Average Y Centroid of the Five Target Set:	-0.023
The Average Point of Impact of the Five Target Set:	0.058
The Average Mean Radius of the Five Target Set:	0.510
The Distance from POA to Centroid Target #1:	0.055
The Distance from Centroid Target #2 to Centroid Target #1:	0.058
The Distance from Centroid Target #3 to Centroid Target #1:	0.120
The Distance from Centroid Target #4 to Centroid Target #1:	0.100
The Distance from Centroid Target #5 to Centroid Target #1:	0.060

SERIAL NUMBER: G6644499. __0
TARGET NUMBER: 1
FILE DATE: 05/24/2007
FILE TIME: 23:26

POINT#	X	Y
1:	-0.762	0.203
2:	-0.261	0.203
3:	-0.448	-0.176
4:	0.147	-0.363
5:	0.457	-0.480
6:	0.280	-0.268
7:	0.626	-0.146
8:	0.171	0.291
9:	-0.150	0.492
10:	0.213	-0.235

X CENTROID: 0.027
Y CENTROID: -0.048
POA TO CENTROID: 0.055
HORZ SPREAD: 1.388
VERT SPREAD: 0.972
GROUP SPREAD: 1.431
MIN RADIUS: 0.264
MAX RADIUS: 0.828
MEAN RADIUS: 0.479
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6644499. __0

TARGET NUMBER: 2

FILE DATE: 05/24/2007

FILE TIME: 23:26

POINT#	X	Y
--------	---	---

1:	0.000	1.193
----	-------	-------

2:	0.028	0.495
----	-------	-------

3:	0.497	0.319
----	-------	-------

4:	0.577	0.139
----	-------	-------

5:	0.180	-0.011
----	-------	--------

6:	0.182	-0.398
----	-------	--------

7:	-0.116	-0.313
----	--------	--------

8:	-0.219	-0.427
----	--------	--------

9:	-0.252	-0.598
----	--------	--------

10:	-0.725	-0.310
-----	--------	--------

X CENTROID: 0.015

Y CENTROID: 0.009

POA TO CENTROID: 0.018

HORZ SPREAD: 1.302

VERT SPREAD: 1.791

GROUP SPREAD: 1.809

MIN RADIUS: 0.166

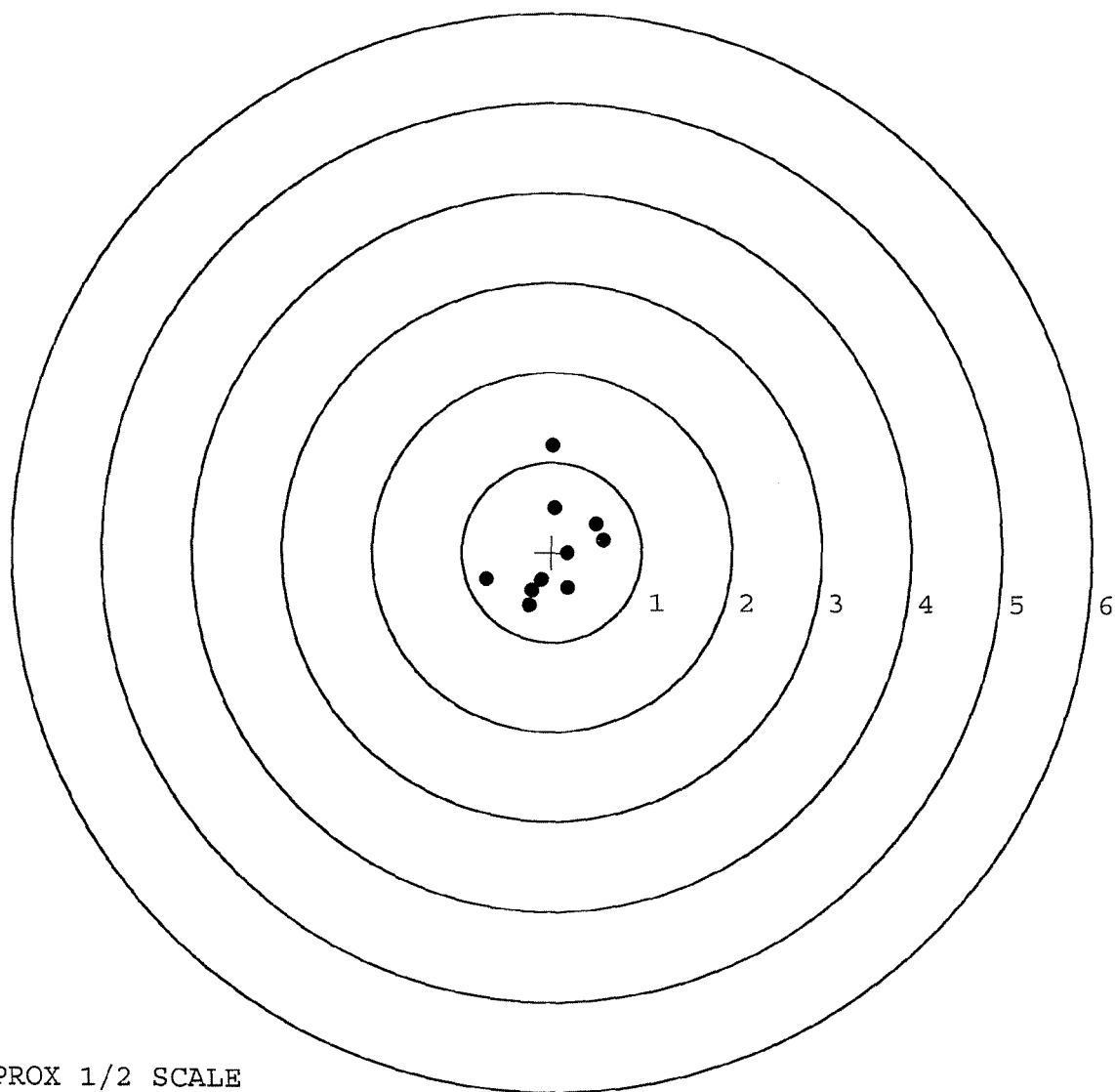
MAX RADIUS: 1.184

MEAN RADIUS: 0.574

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

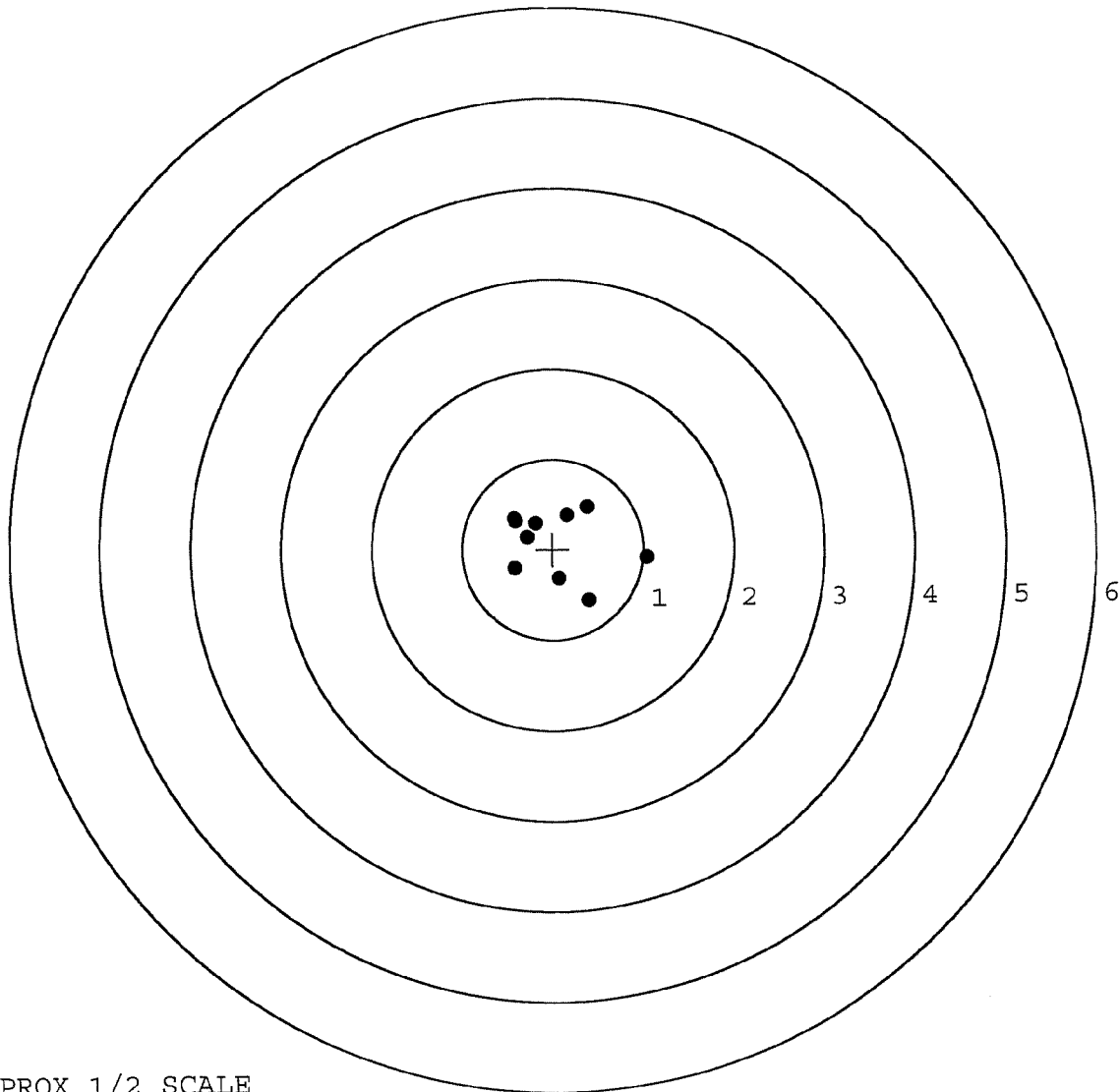


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6644499. __0
TARGET NUMBER: 3
FILE DATE: 05/24/2007
FILE TIME: 23:26

POINT#	X	Y
1:	-0.408	0.316
2:	-0.284	0.134
3:	-0.421	-0.208
4:	0.072	-0.326
5:	0.394	-0.573
6:	1.040	-0.105
7:	0.389	0.467
8:	0.164	0.380
9:	-0.190	0.290
10:	-0.425	0.346

X CENTROID: 0.033
Y CENTROID: 0.072
POA TO CENTROID: 0.079
HORZ SPREAD: 1.465
VERT SPREAD: 1.040
GROUP SPREAD: 1.533
MIN RADIUS: 0.312
MAX RADIUS: 1.022
MEAN RADIUS: 0.523
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

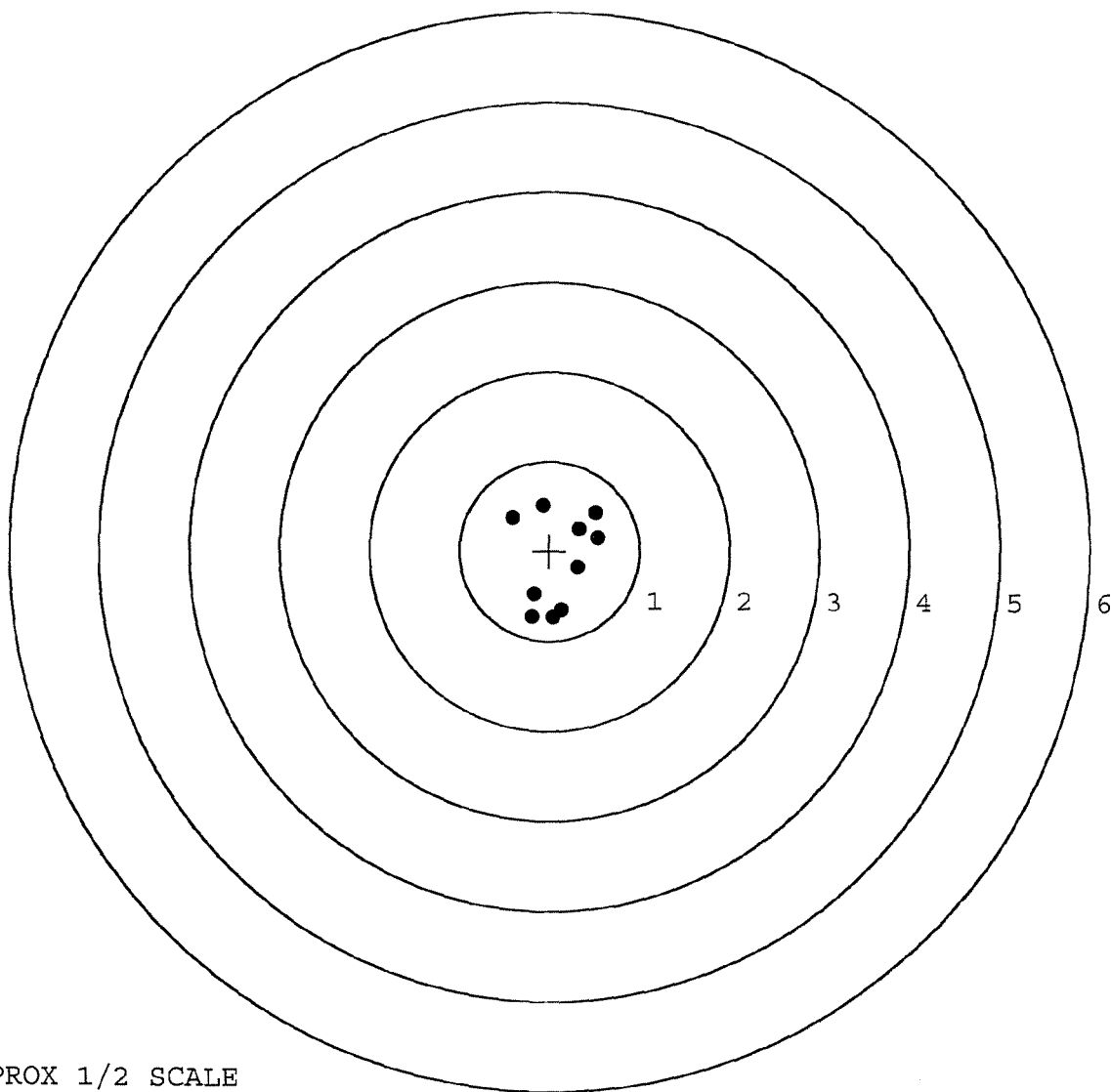


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6644499. __0
TARGET NUMBER: 4
FILE DATE: 05/24/2007
FILE TIME: 23:26

POINT#	X	Y
1:	-0.413	0.362
2:	-0.080	0.504
3:	0.513	0.433
4:	0.333	0.241
5:	0.534	0.150
6:	0.318	-0.183
7:	-0.169	-0.486
8:	0.145	-0.661
9:	0.051	-0.744
10:	-0.188	-0.737

X CENTROID: 0.104
Y CENTROID: -0.112
POA TO CENTROID: 0.153
HORZ SPREAD: 0.947
VERT SPREAD: 1.248
GROUP SPREAD: 1.199
MIN RADIUS: 0.225
MAX RADIUS: 0.702
MEAN RADIUS: 0.551
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

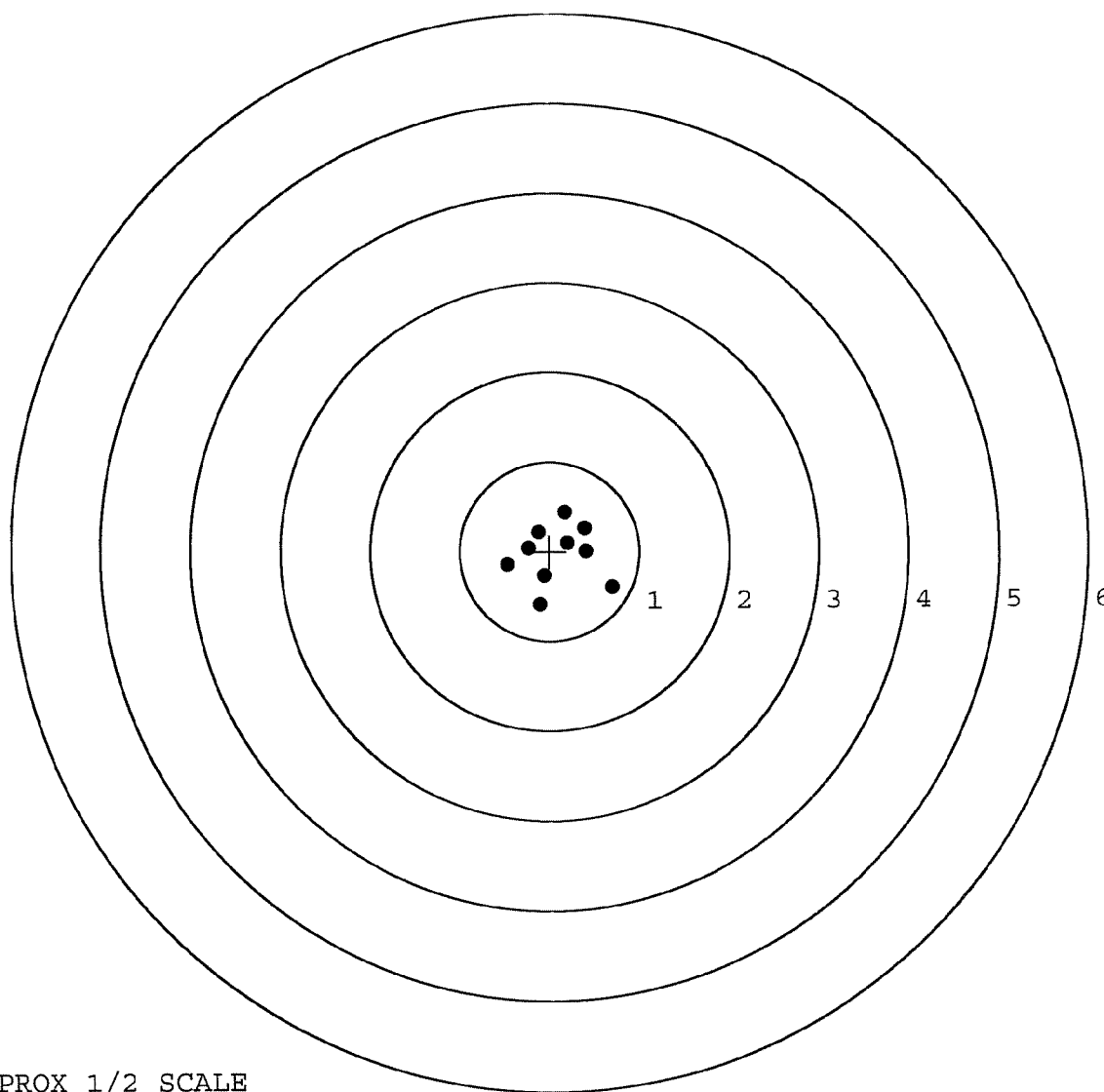


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6644499. __0
TARGET NUMBER: 5
FILE DATE: 05/24/2007
FILE TIME: 23:26

X CENTROID: 0.087
Y CENTROID: -0.038
POA TO CENTROID: 0.095
HORZ SPREAD: 1.171
VERT SPREAD: 1.041
GROUP SPREAD: 1.198
MIN RADIUS: 0.176
MAX RADIUS: 0.713
MEAN RADIUS: 0.424
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.125	0.214
2:	-0.234	0.034
3:	-0.473	-0.153
4:	-0.064	-0.277
5:	-0.112	-0.598
6:	0.698	-0.405
7:	0.408	-0.004
8:	0.200	0.096
9:	0.395	0.266
10:	0.177	0.443



TARGET APPROX 1/2 SCALE