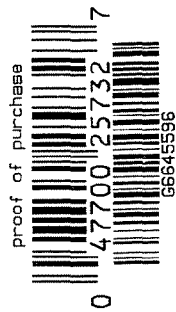


G6645596

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

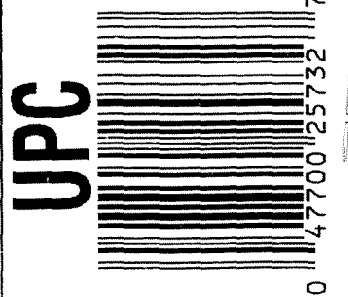
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

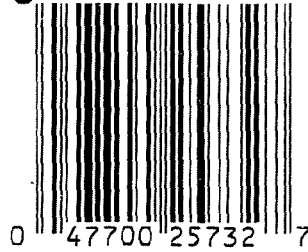
G6645596



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

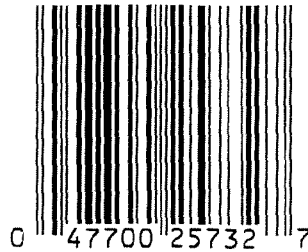
UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6645596

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		5-18-07	RTZ
420	ASSEMBLE ACTION		5-16-07	L.P.D.
430	ASSEMBLE TO STOCK		5-17-07	FM
440	PROOF	MAGNA - FLUX	5-17-07	TRW
460	CHECK HEADSPACE	MAY 21 2008	5-17-07	TRW
470	DIS-ASSEMBLE ACTION		5-18-07	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>mmms</u>	5/25/07	mmms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5-21-07	CW
510	DRILL AND TAP SIGHT HOLES		5-21-07	TRW
520	GOFF BLAST BBL / REC		5-22-07	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		5/23/07	RB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-30-07	L.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-30-07	L.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-30-07	L.P.D.
	D) OIL FIRING PIN ASSEMBLY		5-30/07	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

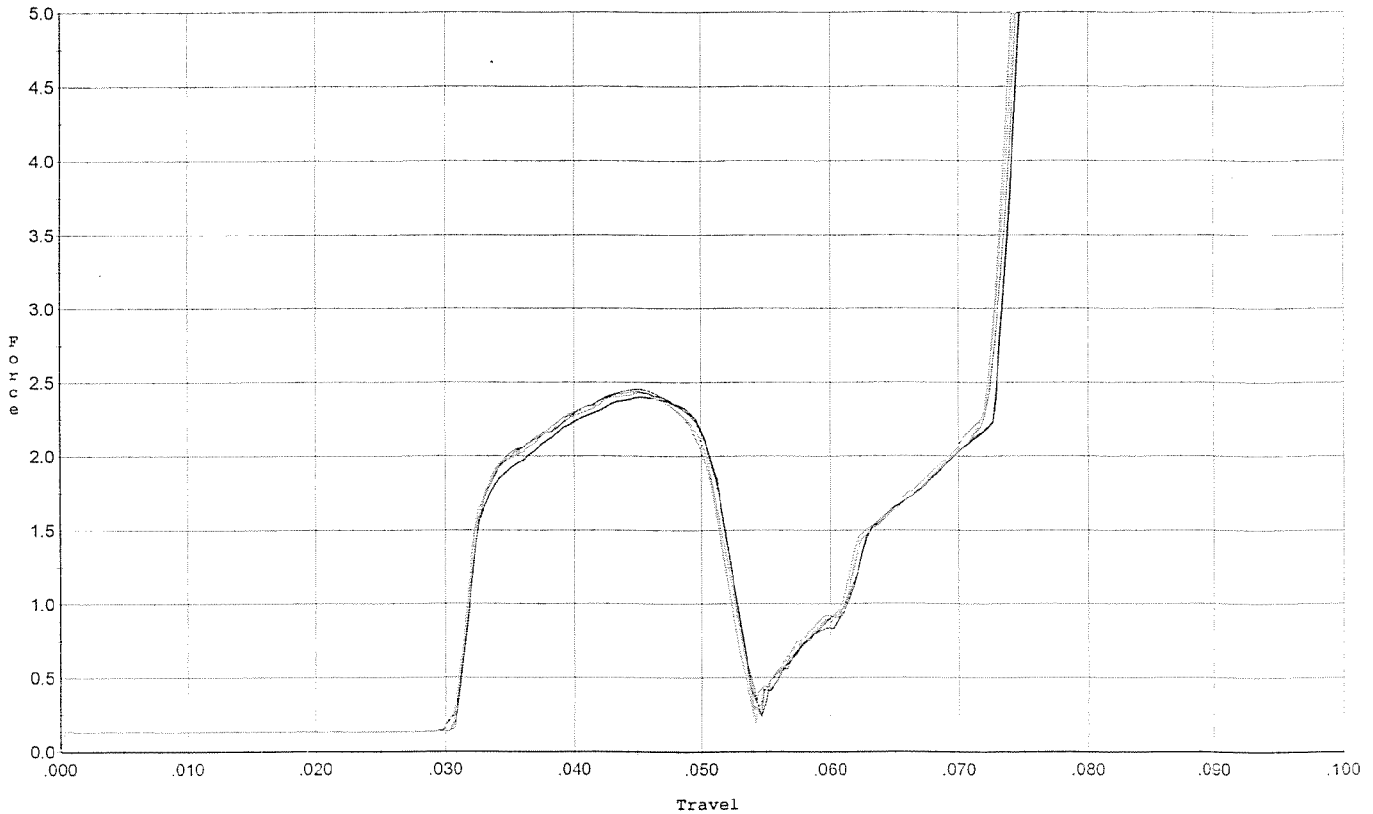
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	6-7-07	Fm		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.5</u>	<u>3.5</u>	6-7-07	Fm		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.024</u>	6-7-07	Fm		
	J) ASSEMBLE STOCK					5-30-07	J.P.D.		
	K) ASSEMBLE SWIVEL STUDS					6-13-07	J.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		6/4/07	[Signature]		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					6-4-07	SD		
670	FINAL INSPECTION A) HEADSPACE					6/8/07	[Signature]		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.54</u>	<u>2.54</u>	<u>2.51</u>	<u>2.55</u>	6-7-07	Fm
			<u>2.83</u>	<u>2.32</u>	<u>2.03</u>	<u>2.07</u>			
	C) FUNCTION					6/8/07	[Signature]		
690	PACK					6-14-07	DA		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



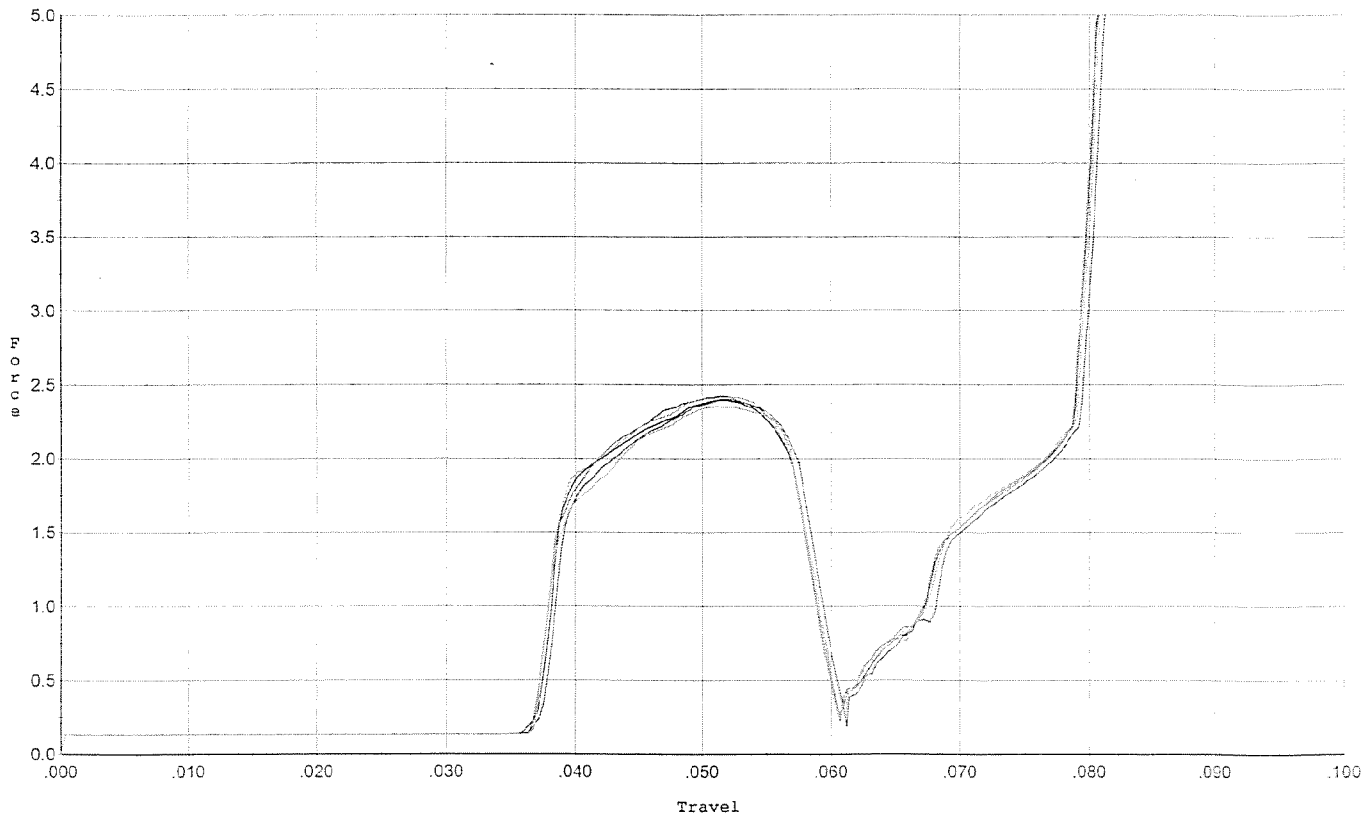
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.051	0.031	0.030	0.047		Set Trigger
2	2.399	0.051	0.030	0.030	0.047		Set Trigger
3	2.455	0.051	0.031	0.030	0.048		Set Trigger
4	2.426	0.052	0.031	0.030	0.048		Set Trigger
5	2.434	0.051	0.031	0.030	0.047		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



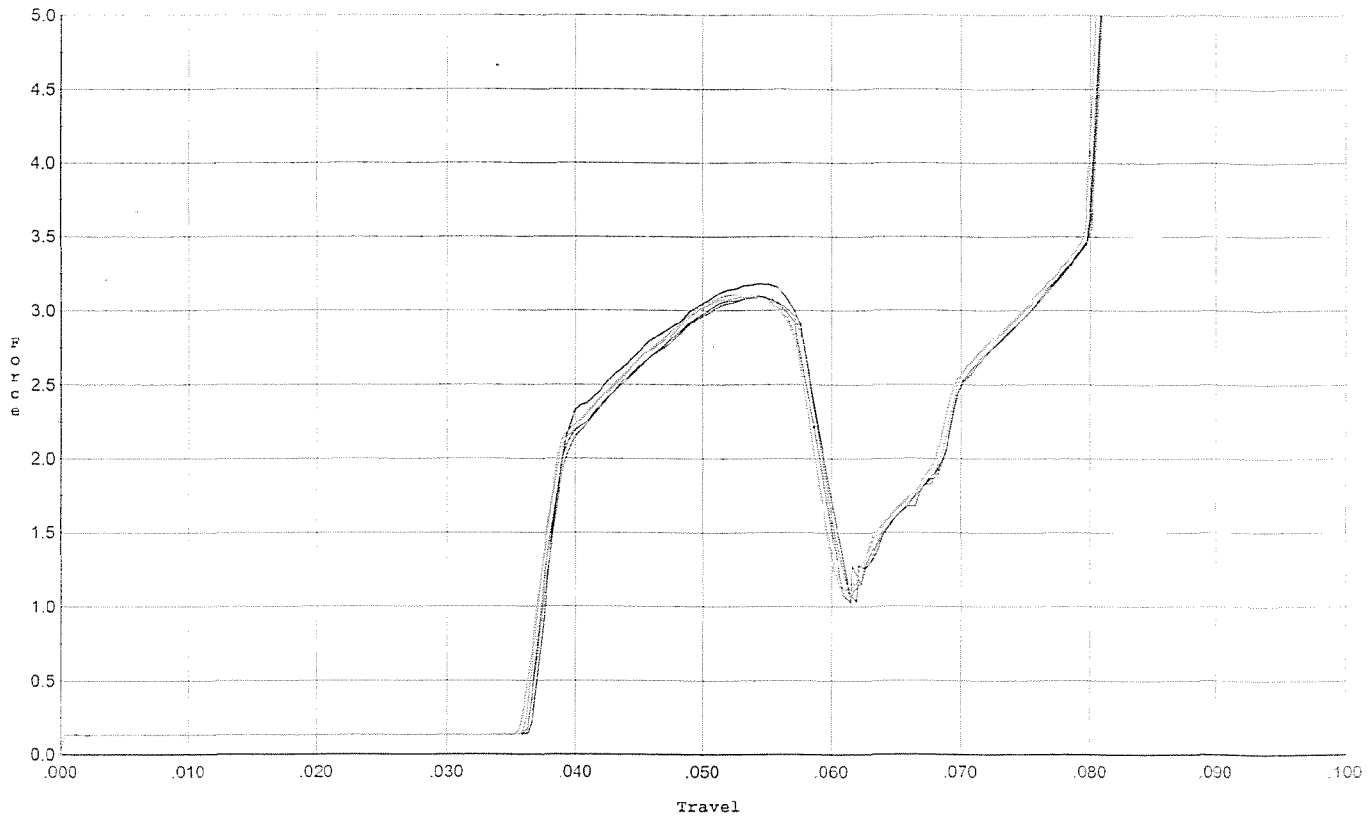
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.057	0.037	0.030	0.047		Set Trigger
2	2.399	0.057	0.037	0.030	0.047		Set Trigger
3	2.420	0.057	0.037	0.030	0.048		Set Trigger
4	2.352	0.059	0.037	0.030	0.048		Set Trigger
5	2.426	0.057	0.037	0.030	0.048		Set Trigger

AVG 2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



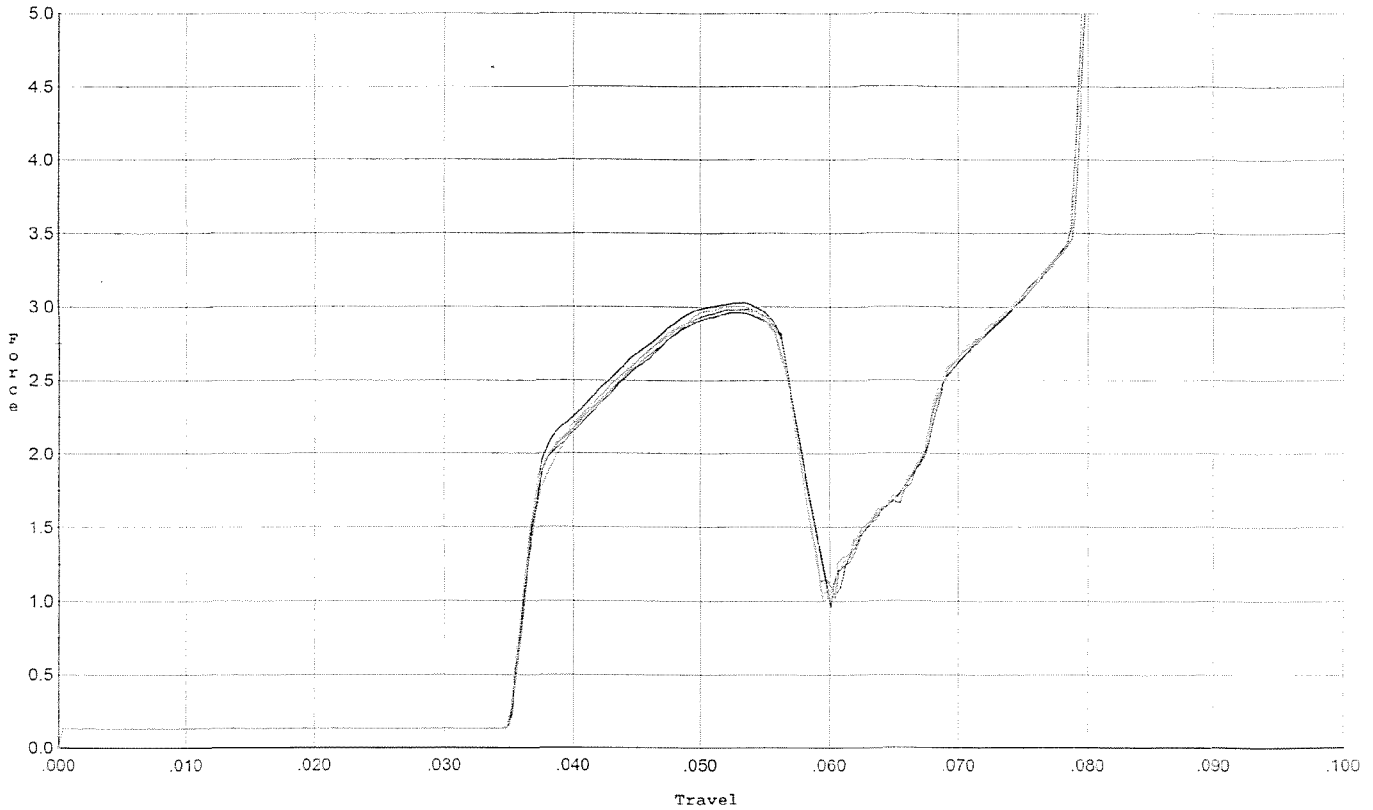
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.098	0.059	0.036	0.028	0.063		Set Trigger
2	3.178	0.058	0.037	0.028	0.063		Set Trigger
3	3.084	0.058	0.037	0.029	0.061		Set Trigger
4	3.109	0.057	0.036	0.029	0.062		Set Trigger
5	3.088	0.057	0.036	0.028	0.062		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



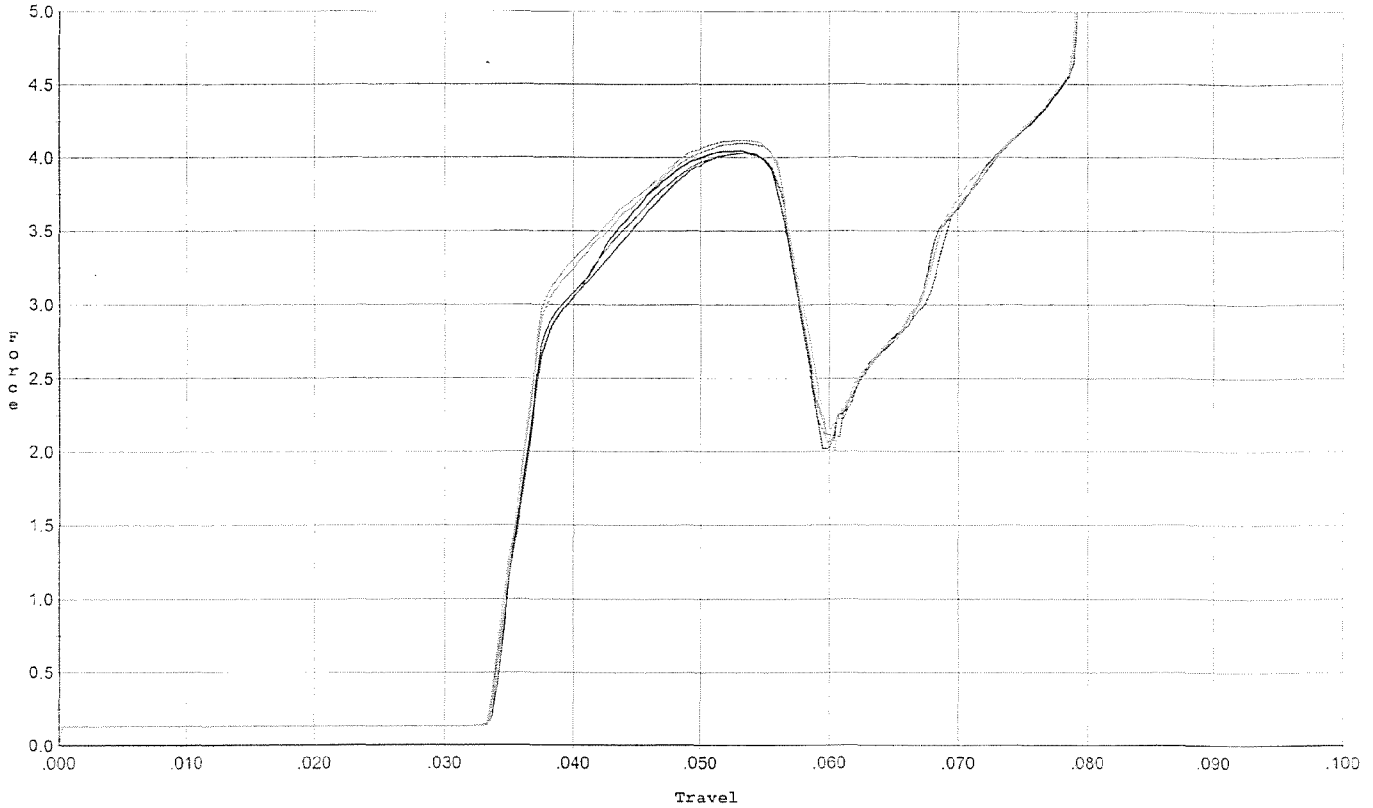
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.961	0.057	0.035	0.029	0.059		Set Trigger
2	3.030	0.056	0.035	0.029	0.060		Set Trigger
3	2.983	0.056	0.035	0.029	0.059		Set Trigger
4	3.004	0.057	0.035	0.029	0.060		Set Trigger
5	2.975	0.057	0.035	0.029	0.059		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



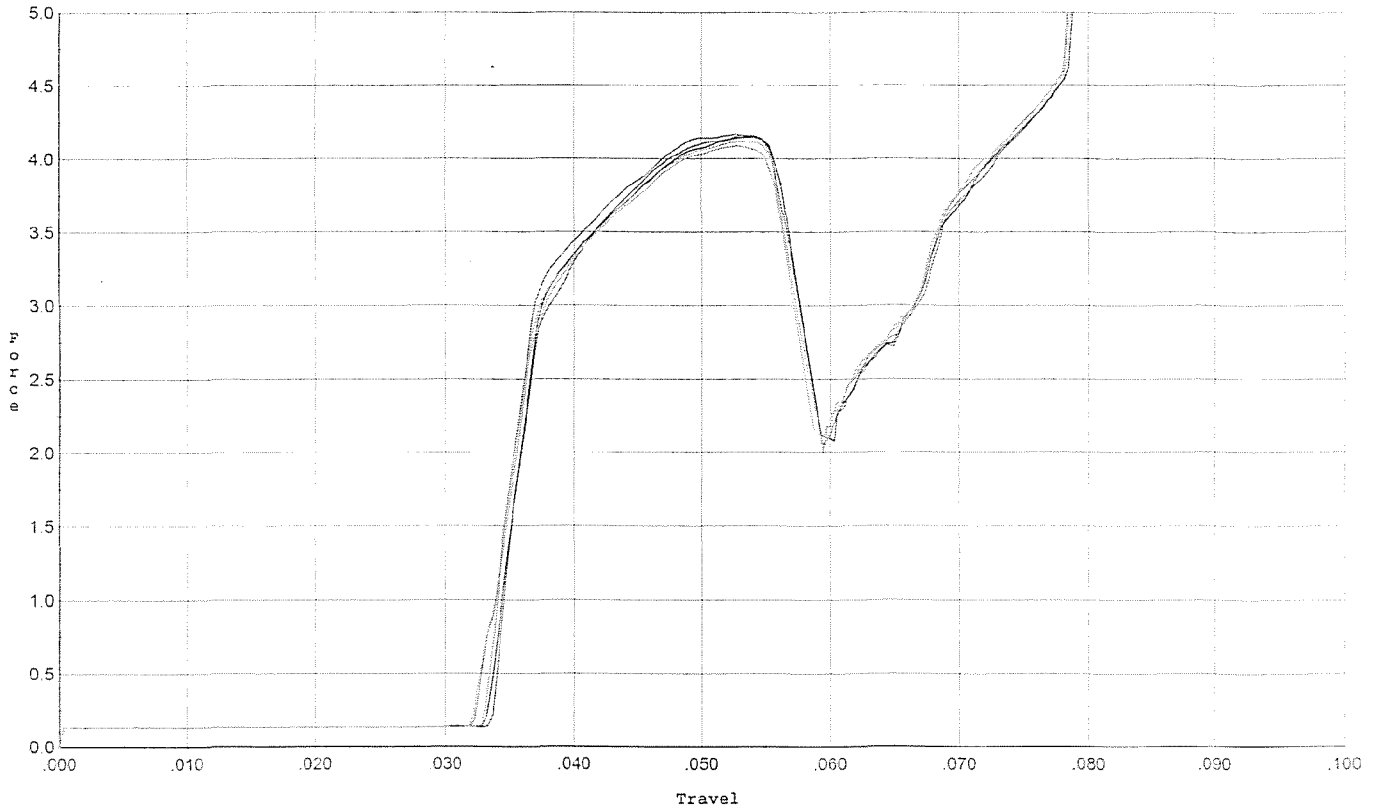
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.056	0.034	0.027	0.081		Set Trigger
2	4.046	0.057	0.034	0.027	0.083		Set Trigger
3	4.031	0.056	0.034	0.027	0.082		Set Trigger
4	4.115	0.056	0.034	0.027	0.084		Set Trigger
5	4.095	0.056	0.034	0.027	0.083		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



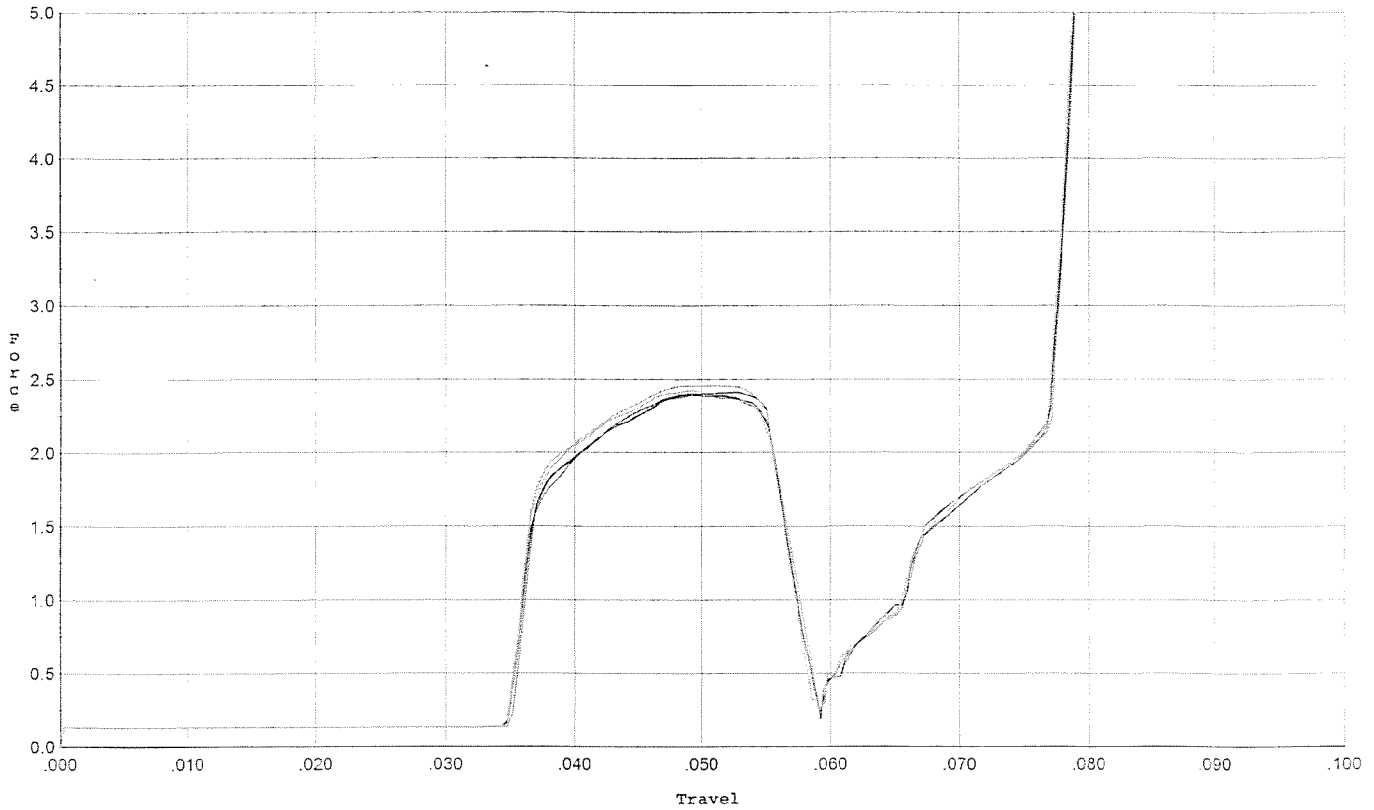
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.057	0.034	0.026	0.036		Set Trigger
2	4.145	0.056	0.033	0.026	0.036		Set Trigger
3	4.166	0.055	0.032	0.026	0.036		Set Trigger
4	4.087	0.056	0.032	0.026	0.035		Set Trigger
5	4.119	0.055	0.033	0.027	0.034		Set Trigger

AUG 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



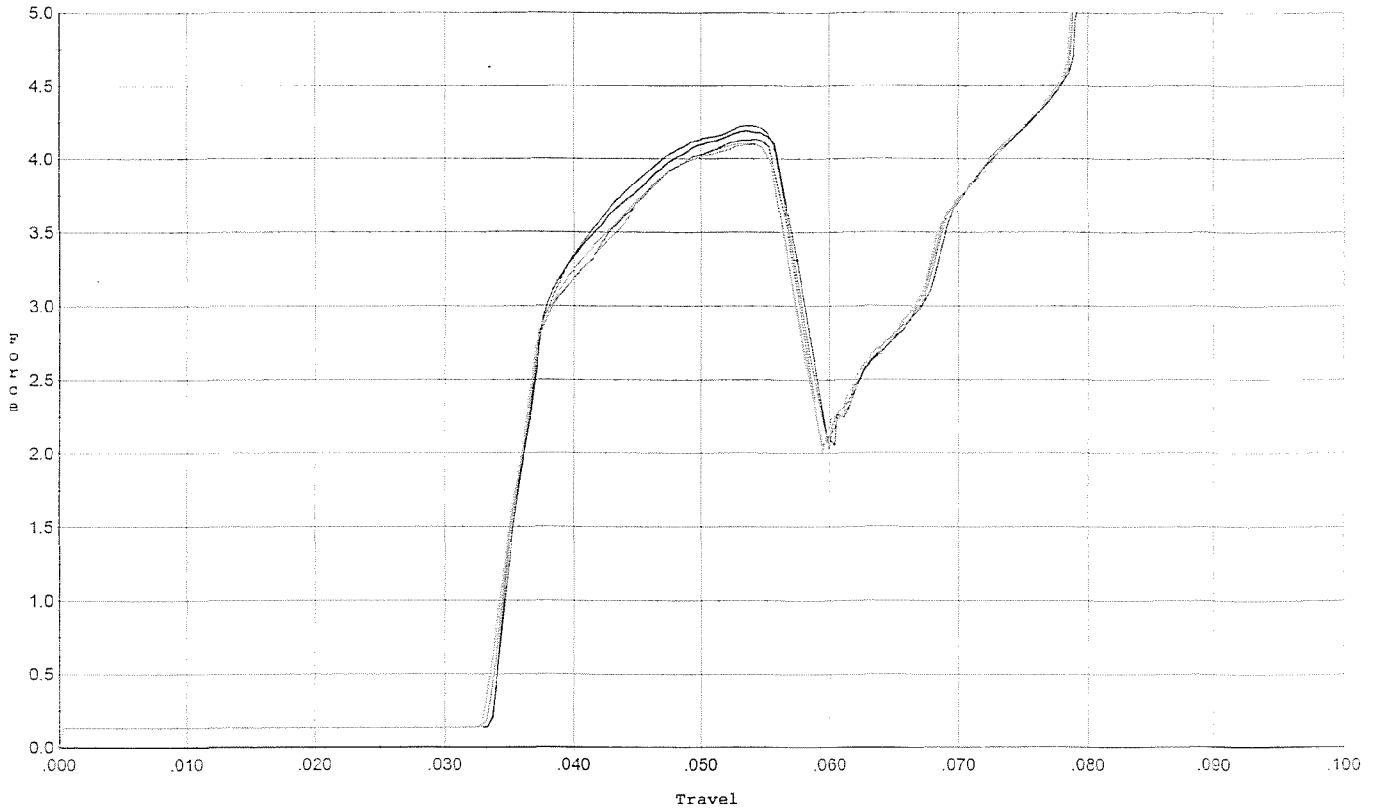
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.413	0.057	0.035	0.029	0.050		Set Trigger
2	2.390	0.055	0.035	0.030	0.048		Set Trigger
3	2.391	0.057	0.035	0.030	0.050		Set Trigger
4	2.425	0.055	0.035	0.030	0.049		Set Trigger
5	2.456	0.057	0.035	0.029	0.051		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.056	0.034	0.026	0.085		Set Trigger
2	4.191	0.057	0.034	0.026	0.088		Set Trigger
3	4.133	0.056	0.033	0.026	0.084		Set Trigger
4	4.107	0.055	0.033	0.027	0.083		Set Trigger
5	4.099	0.055	0.033	0.027	0.082		Set Trigger

Aug 4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6645596.___0
FILE DATE AND TIME: 06/04/2007 23:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.062
The Average Y Centroid of the Five Target Set:	-0.069
The Average Point of Impact of the Five Target Set:	0.093
The Average Mean Radius of the Five Target Set:	0.701
The Distance from POA to Centroid Target #1:	0.092
The Distance from Centroid Target #2 to Centroid Target #1:	0.216
The Distance from Centroid Target #3 to Centroid Target #1:	0.122
The Distance from Centroid Target #4 to Centroid Target #1:	0.233
The Distance from Centroid Target #5 to Centroid Target #1:	0.066

SERIAL NUMBER: G6645596. 0

TARGET NUMBER: 1

FILE DATE: 06/04/2007

FILE TIME: 23:25

POINT#	X	Y
1:	-0.107	0.900
2:	-0.329	0.517
3:	-0.237	0.088
4:	-0.221	-0.120
5:	-0.295	-0.465
6:	-0.076	-0.948
7:	0.510	-0.591
8:	0.600	-0.927
9:	1.744	-0.019
10:	-1.654	0.652

X CENTROID: -0.007

Y CENTROID: -0.091

POA TO CENTROID: 0.092

HORZ SPREAD: 3.398

VERT SPREAD: 1.848

GROUP SPREAD: 3.464

MIN RADIUS: 0.216

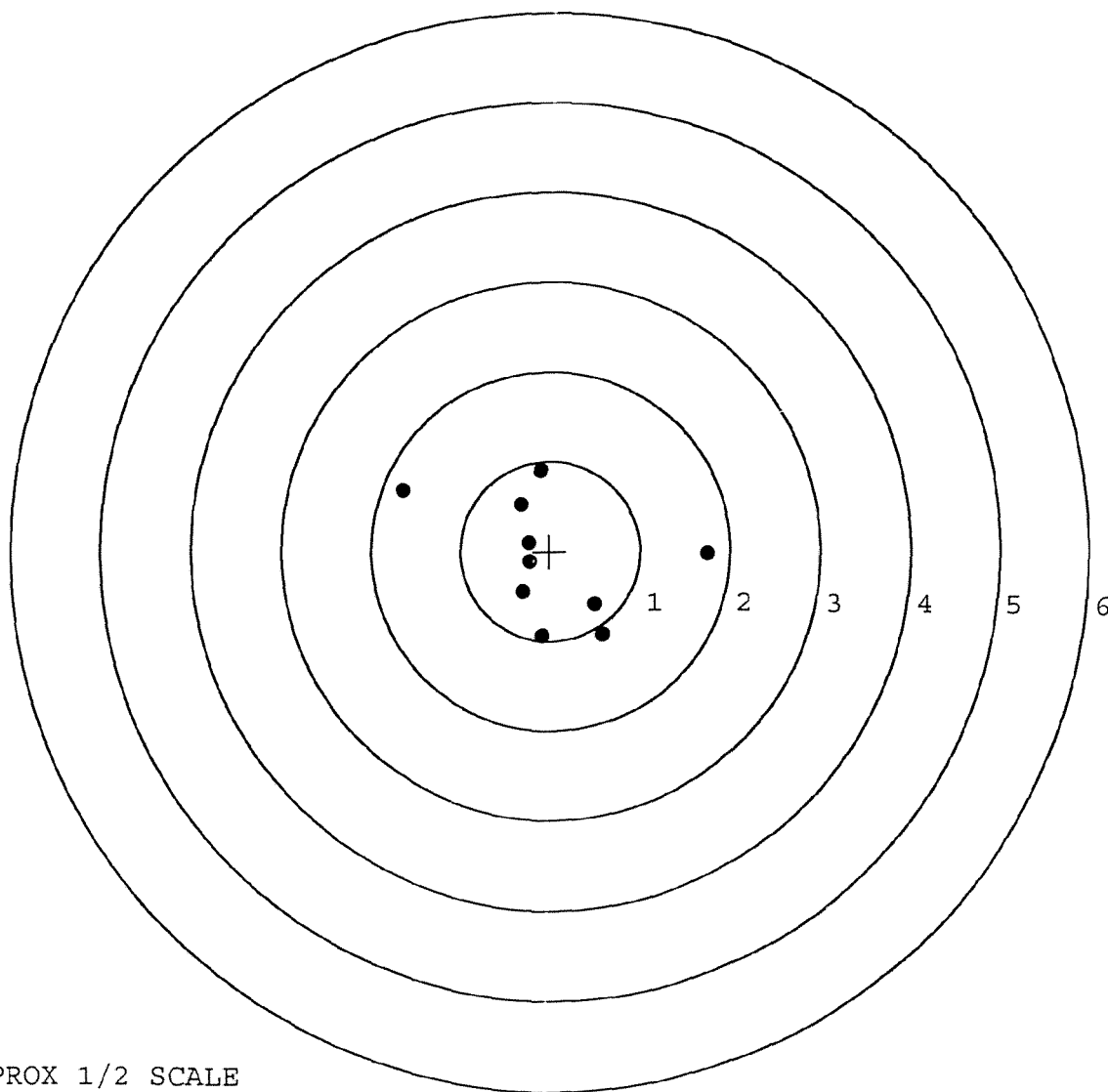
MAX RADIUS: 1.807

MEAN RADIUS: 0.884

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645596. __0

TARGET NUMBER: 2

FILE DATE: 06/04/2007

FILE TIME: 23:25

POINT#	X	Y
1:	-0.139	0.831
2:	0.277	0.813
3:	-0.513	0.147
4:	-0.411	-0.114
5:	-0.026	-0.629
6:	0.165	-0.166
7:	0.546	-0.917
8:	0.673	0.091
9:	0.503	0.222
10:	0.400	0.327

X CENTROID: 0.148

Y CENTROID: 0.061

POA TO CENTROID: 0.159

HORZ SPREAD: 1.186

VERT SPREAD: 1.748

GROUP SPREAD: 1.877

MIN RADIUS: 0.227

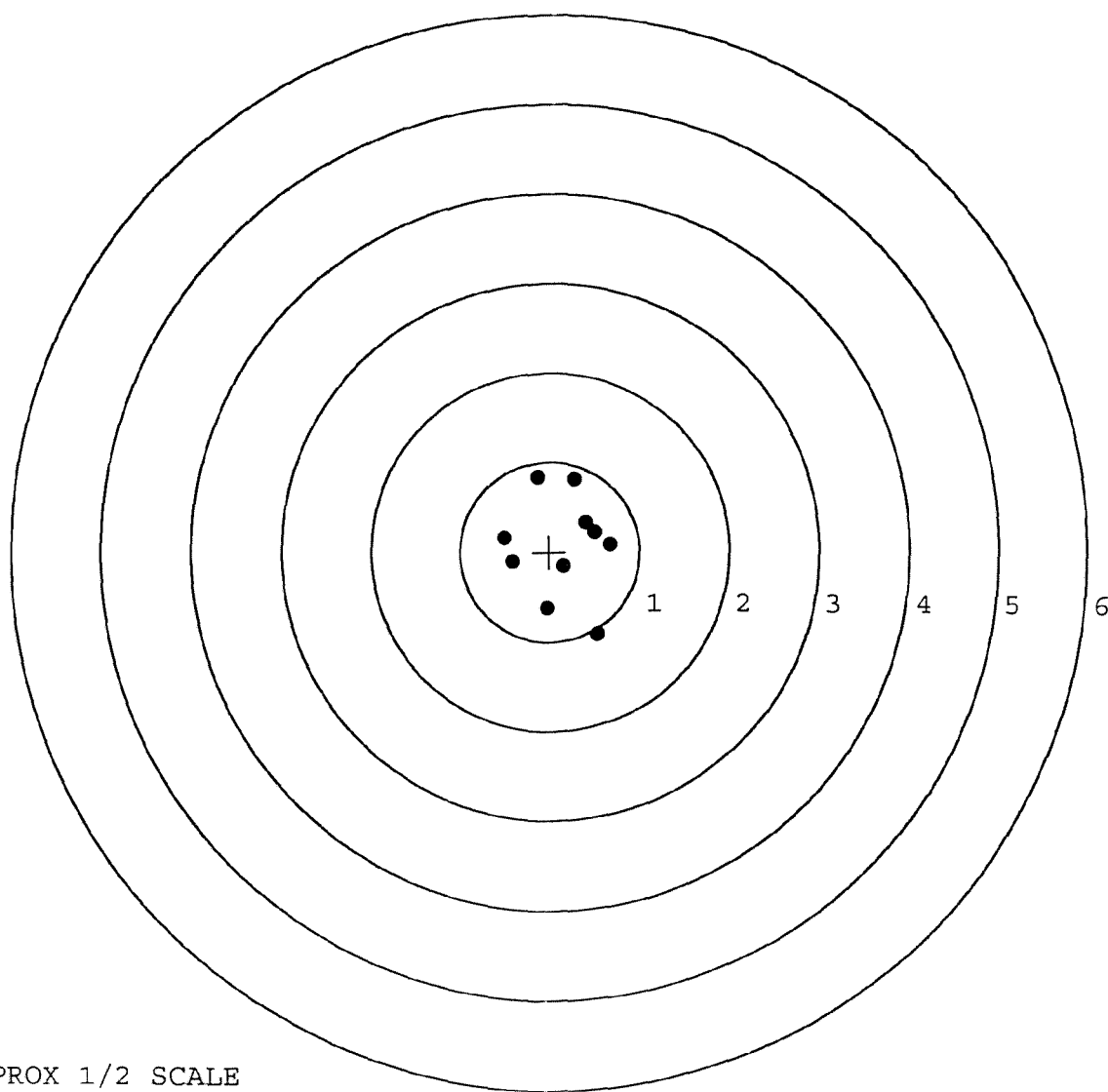
MAX RADIUS: 1.056

MEAN RADIUS: 0.611

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

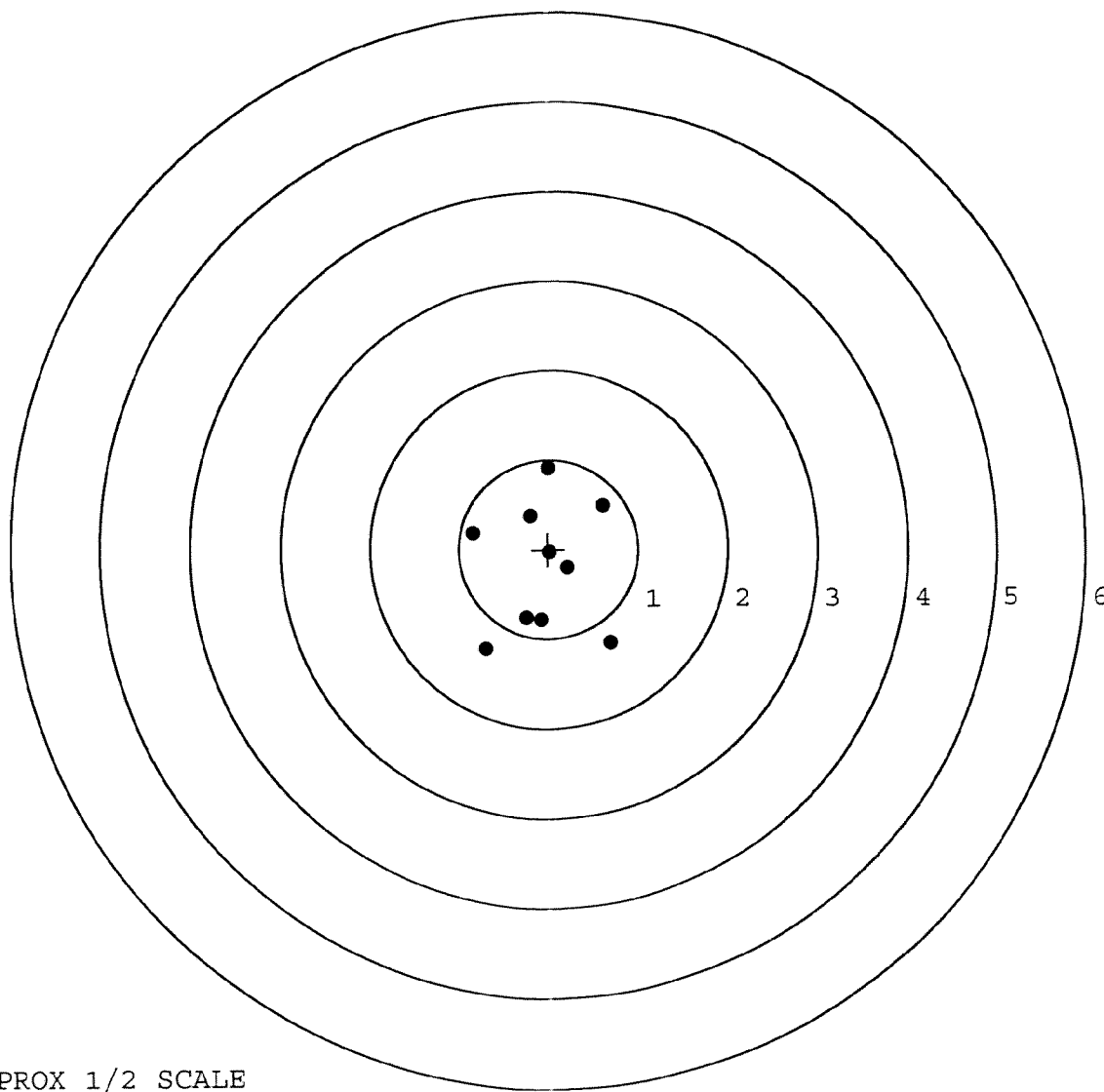


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645596. __0
TARGET NUMBER: 3
FILE DATE: 06/04/2007
FILE TIME: 23:25

POINT#	X	Y
1:	0.015	-0.038
2:	-0.003	0.911
3:	-0.202	0.374
4:	0.607	0.488
5:	0.214	-0.207
6:	-0.084	-0.800
7:	-0.248	-0.768
8:	-0.700	-1.119
9:	0.689	-1.051
10:	-0.845	0.182

X CENTROID: -0.056
Y CENTROID: -0.203
POA TO CENTROID: 0.210
HORZ SPREAD: 1.534
VERT SPREAD: 2.030
GROUP SPREAD: 2.080
MIN RADIUS: 0.179
MAX RADIUS: 1.129
MEAN RADIUS: 0.744
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

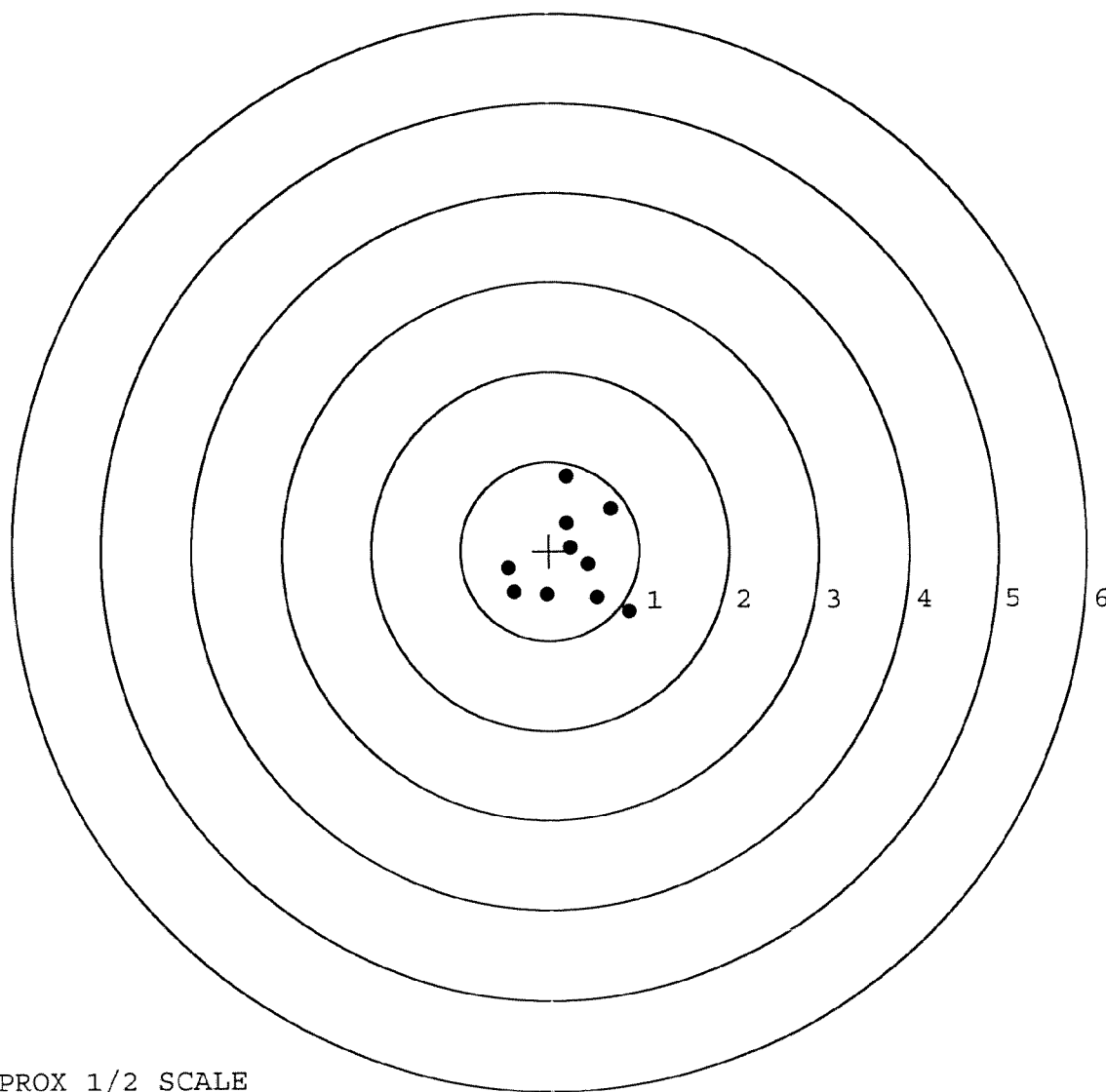


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645596. __0
TARGET NUMBER: 4
FILE DATE: 06/04/2007
FILE TIME: 23:25

POINT#	X	Y
1:	0.195	0.834
2:	0.198	0.311
3:	0.237	0.037
4:	0.682	0.471
5:	0.885	-0.681
6:	0.428	-0.159
7:	0.533	-0.525
8:	-0.028	-0.493
9:	-0.400	-0.466
10:	-0.463	-0.199

X CENTROID: 0.227
Y CENTROID: -0.087
POA TO CENTROID: 0.243
HORZ SPREAD: 1.348
VERT SPREAD: 1.515
GROUP SPREAD: 1.665
MIN RADIUS: 0.124
MAX RADIUS: 0.922
MEAN RADIUS: 0.571
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

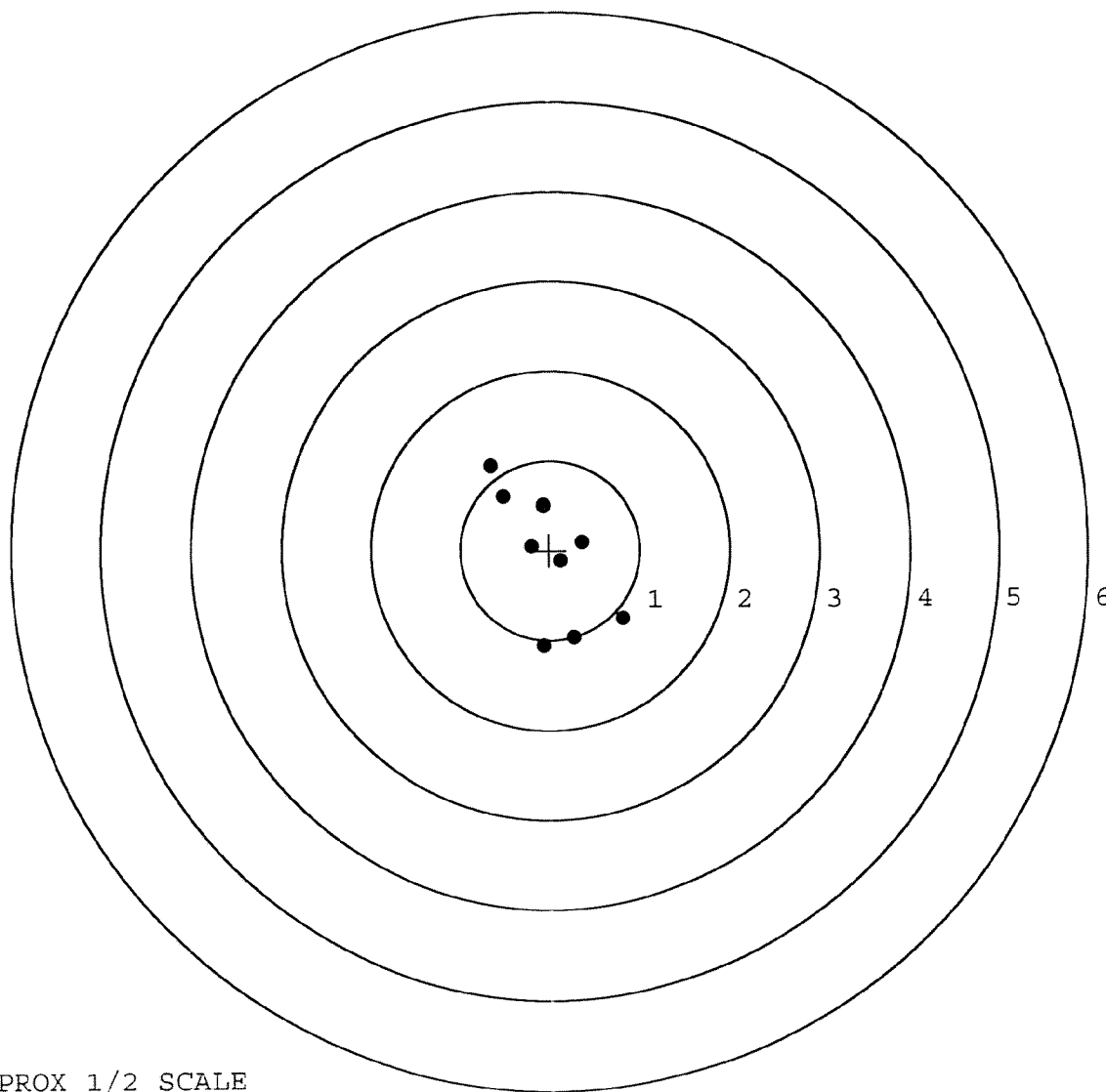


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645596. __0
TARGET NUMBER: 5
FILE DATE: 06/04/2007
FILE TIME: 23:25

POINT#	X	Y
1:	-0.069	0.511
2:	-0.658	0.945
3:	-0.518	0.600
4:	-0.069	0.496
5:	-0.202	0.041
6:	0.125	-0.124
7:	0.361	0.093
8:	-0.071	-1.073
9:	0.270	-0.976
10:	0.808	-0.771

X CENTROID: -0.002
Y CENTROID: -0.026
POA TO CENTROID: 0.026
HORZ SPREAD: 1.466
VERT SPREAD: 2.018
GROUP SPREAD: 2.257
MIN RADIUS: 0.161
MAX RADIUS: 1.171
MEAN RADIUS: 0.694
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE