

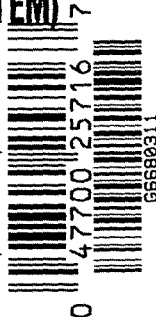
G-6680311

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

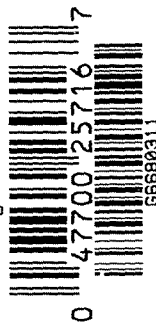
— INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



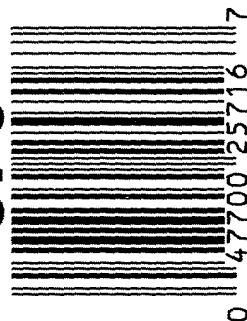
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6680311

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6680311

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8/13/07	P.P.D.
420	ASSEMBLE ACTION		8-10-07	SD
430	ASSEMBLE TO STOCK		8/10/07	ner
440	PROOF	MAGNA - FLUX	8/10/07	ner
460	CHECK HEADSPACE	AUG 15 2007	8/10/07	ner
470	DIS-ASSEMBLE ACTION		8/13/07	P.P.D.
480	MAGNAFLUX BBL ACTION	OPERATOR JRB	8-15-07	JRB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-14-07	CW
510	DRILL AND TAP SIGHT HOLES		8-14-07	TRW
520	GOFF BLAST BBL / REC		8-15-07	xy
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8/16/07	FB
560	RE-ASSEMBLE ACTION		8-27-07	SD
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-07	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-07	SD
	D) OIL FIRING PIN ASSEMBLY		8/31/07	P.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

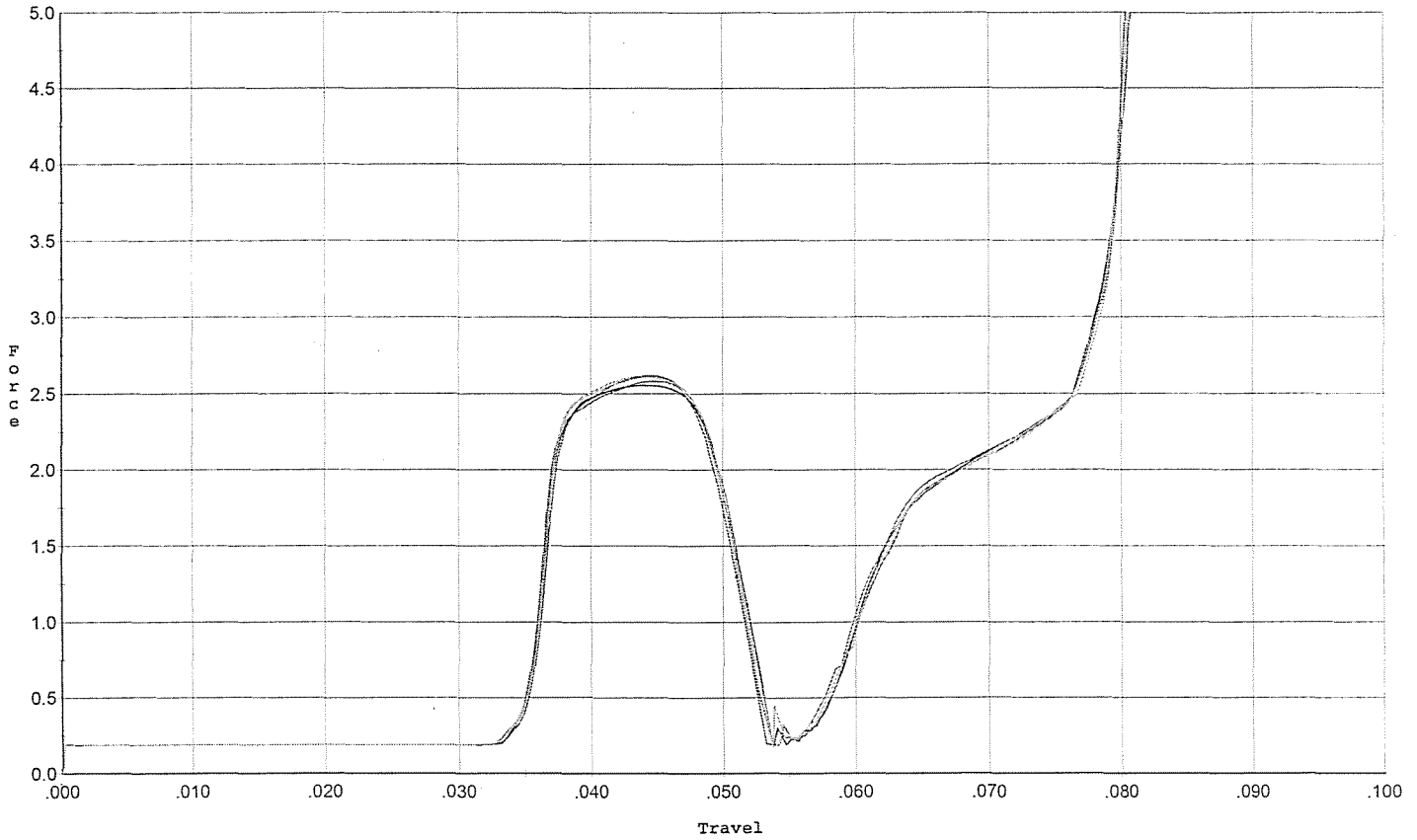
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>60</u> <u>58</u> <u>55</u>	9-5-07	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u> <u>4.9</u> <u>45</u>	9-5-07	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.0235</u> <u>.024</u>	9-5-07	DA
	J) ASSEMBLE STOCK			8/31/07	RP
	K) ASSEMBLE SWIVEL STUDS			9-5-07	DA
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-5-07	RTZ
	M) IRON SIGHT ALIGNMENT			9-5-07	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-5-07	RTZ
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-1-07	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-1-07	DK
670	FINAL INSPECTION A) HEADSPACE			9-5-07	RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.47</u> <u>2.36</u> <u>2.56</u>	9/4/07	RP
	C) FUNCTION				
690	PACK			9-5-07	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



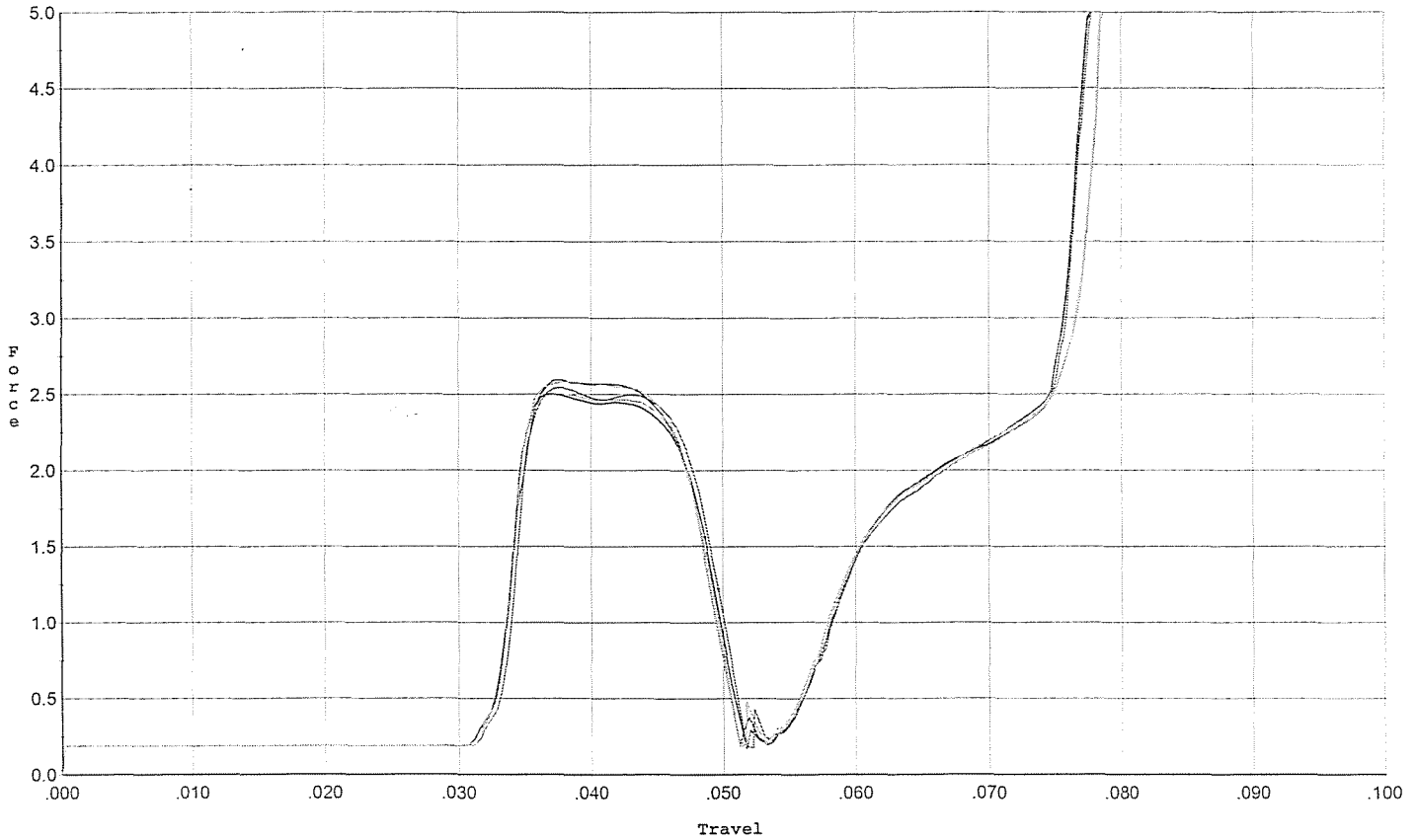
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.052	0.035	0.036	0.043		Set Trigger
2	2.555	0.051	0.034	0.036	0.042		Set Trigger
3	2.581	0.051	0.035	0.036	0.042		Set Trigger
4	2.612	0.050	0.035	0.036	0.042		Set Trigger
5	2.615	0.051	0.035	0.036	0.042		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



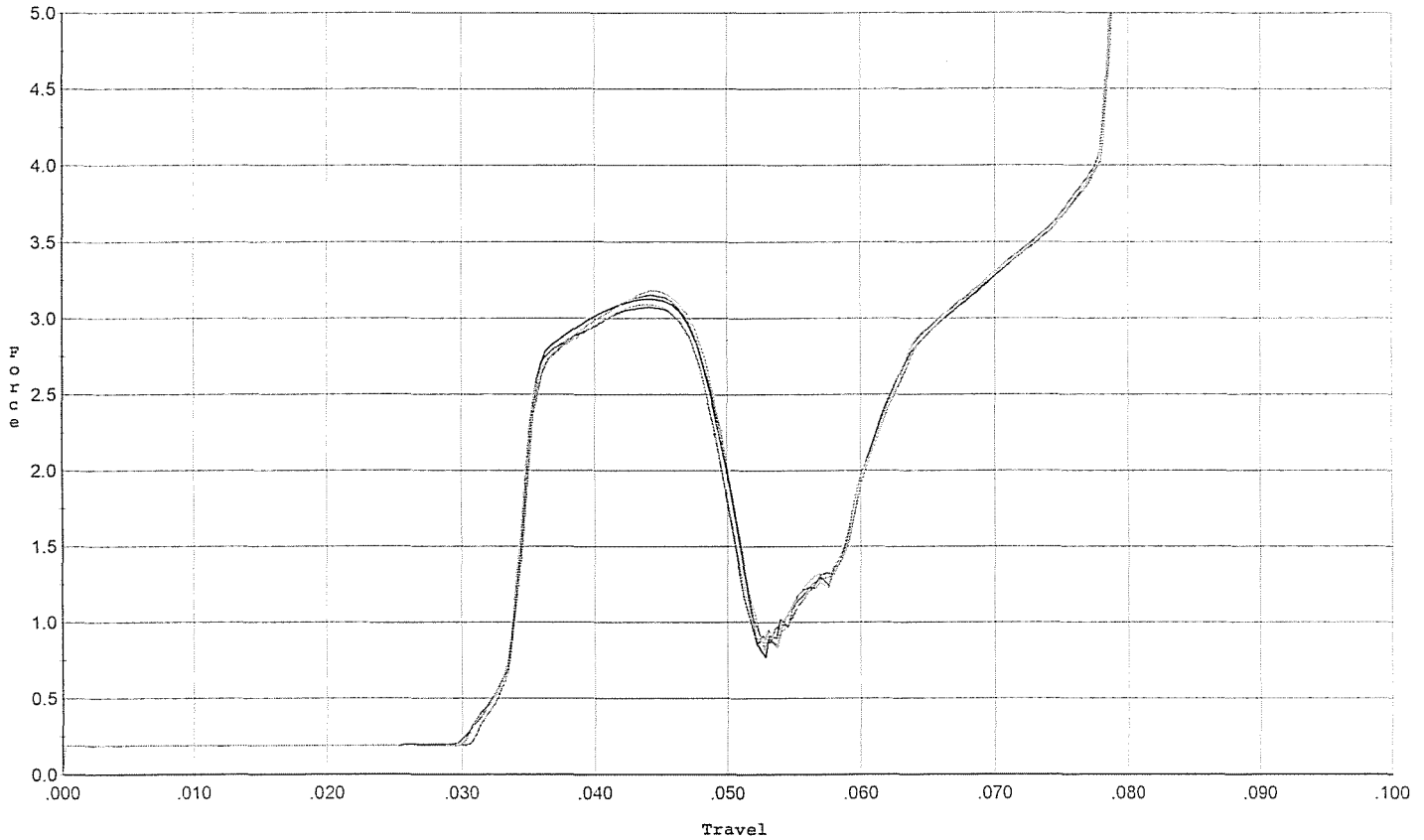
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.048	0.032	0.035	0.041		Set Trigger
2	2.499	0.049	0.032	0.034	0.041		Set Trigger
3	2.543	0.050	0.032	0.034	0.043		Set Trigger
4	2.582	0.048	0.032	0.035	0.041		Set Trigger
5	2.501	0.049	0.032	0.035	0.042		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



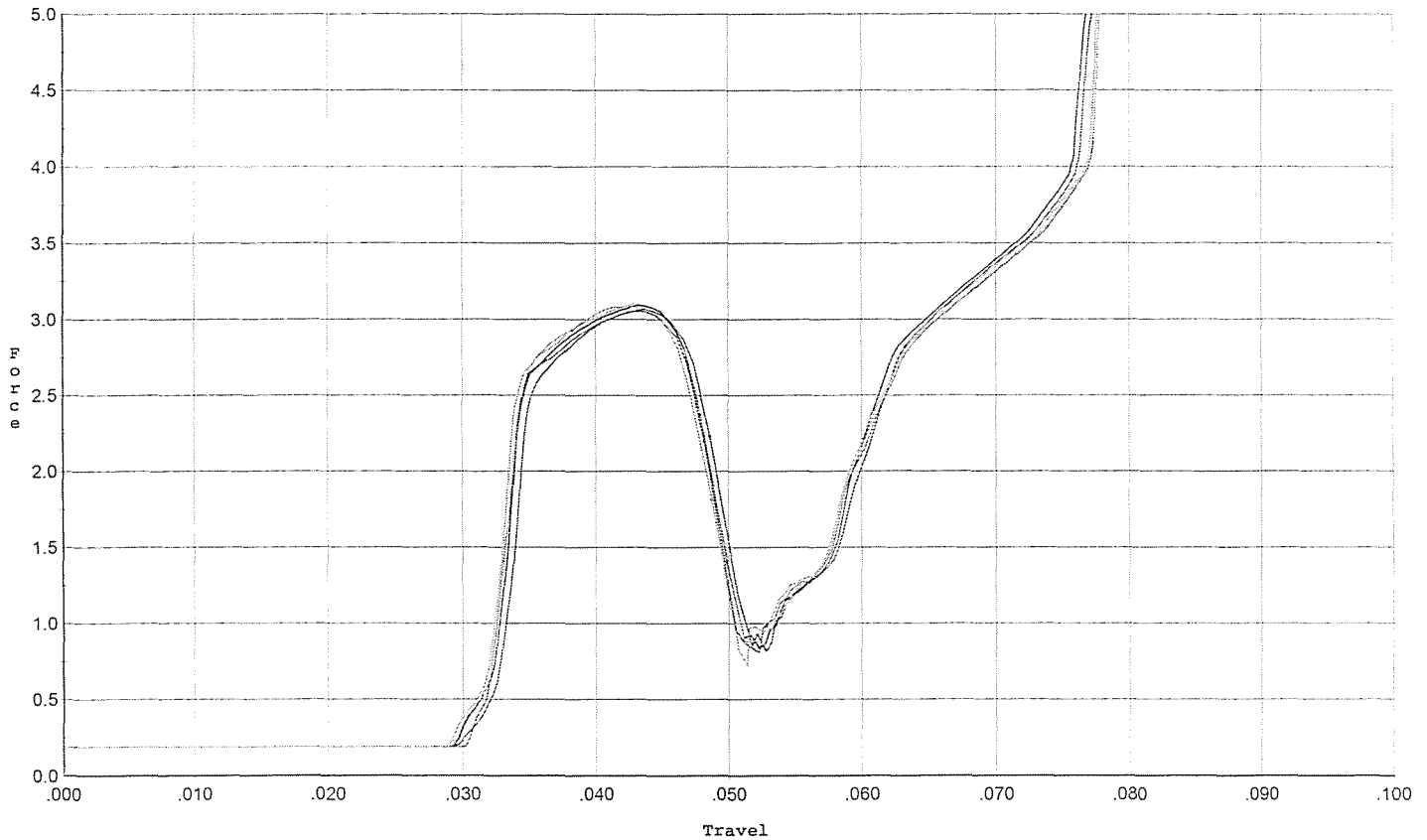
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.049	0.032	0.034	0.051		Set Trigger
2	3.127	0.050	0.031	0.034	0.053		Set Trigger
3	3.153	0.050	0.031	0.034	0.052		Set Trigger
4	3.092	0.049	0.031	0.034	0.051		Set Trigger
5	3.180	0.050	0.031	0.034	0.052		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



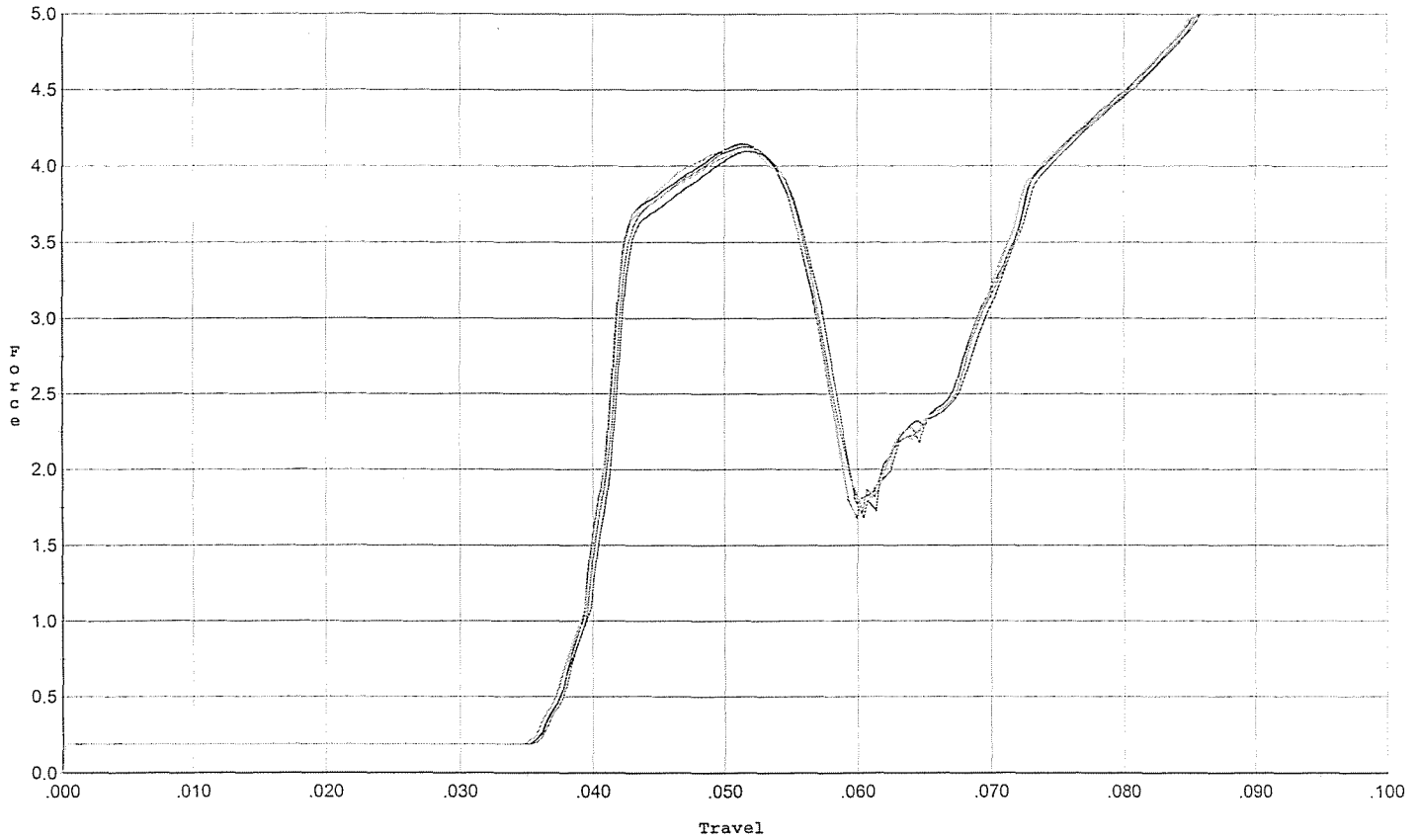
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.049	0.032	0.034	0.050		Set Trigger
2	3.098	0.048	0.030	0.033	0.050		Set Trigger
3	3.055	0.048	0.031	0.033	0.050		Set Trigger
4	3.101	0.048	0.030	0.033	0.051		Set Trigger
5	3.087	0.049	0.030	0.033	0.052		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



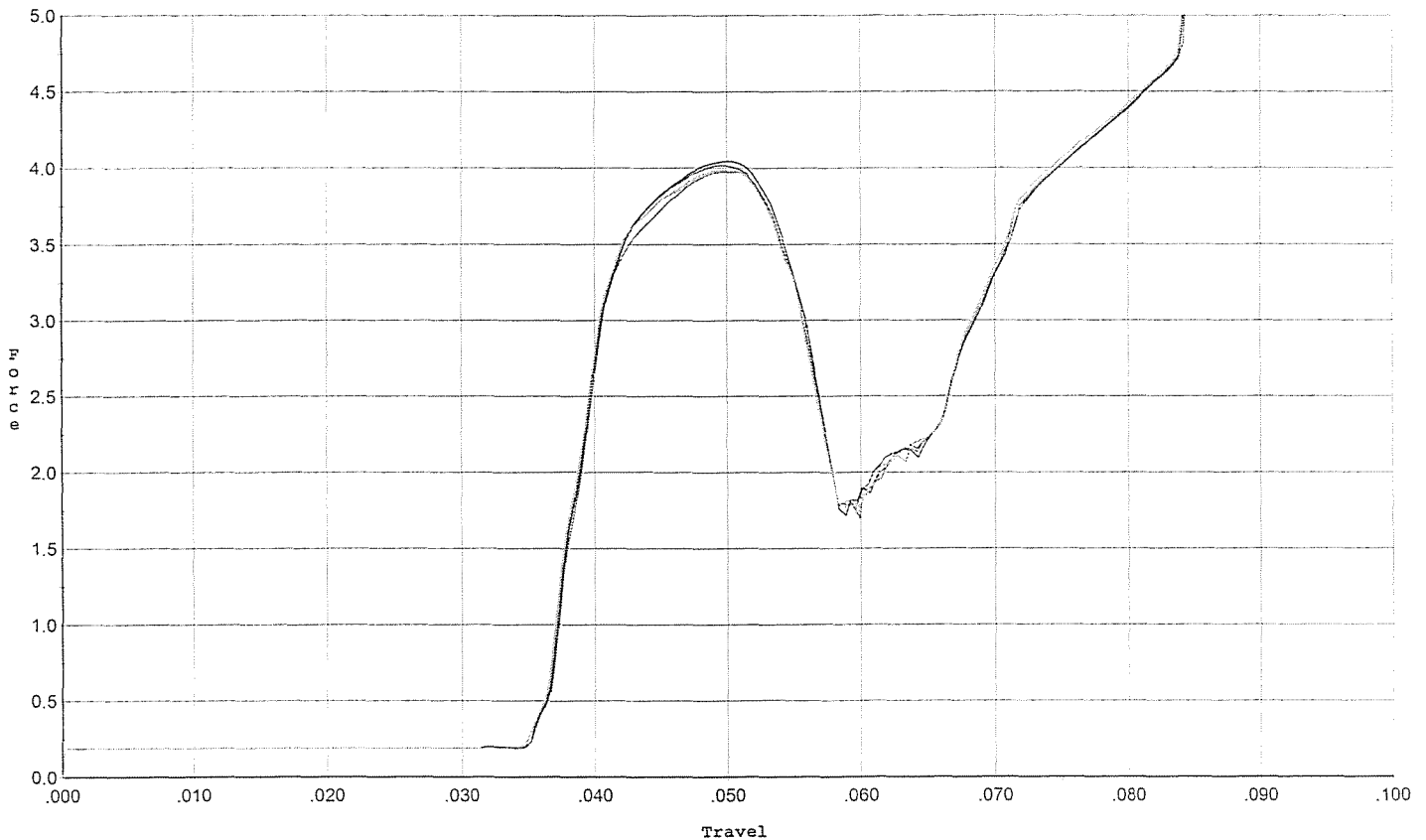
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.057	0.036	0.033	0.073		Set Trigger
2	4.146	0.057	0.036	0.033	0.073		Set Trigger
3	4.126	0.056	0.037	0.034	0.072		Set Trigger
4	4.093	0.057	0.036	0.033	0.073		Set Trigger
5	4.137	0.057	0.036	0.033	0.073		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



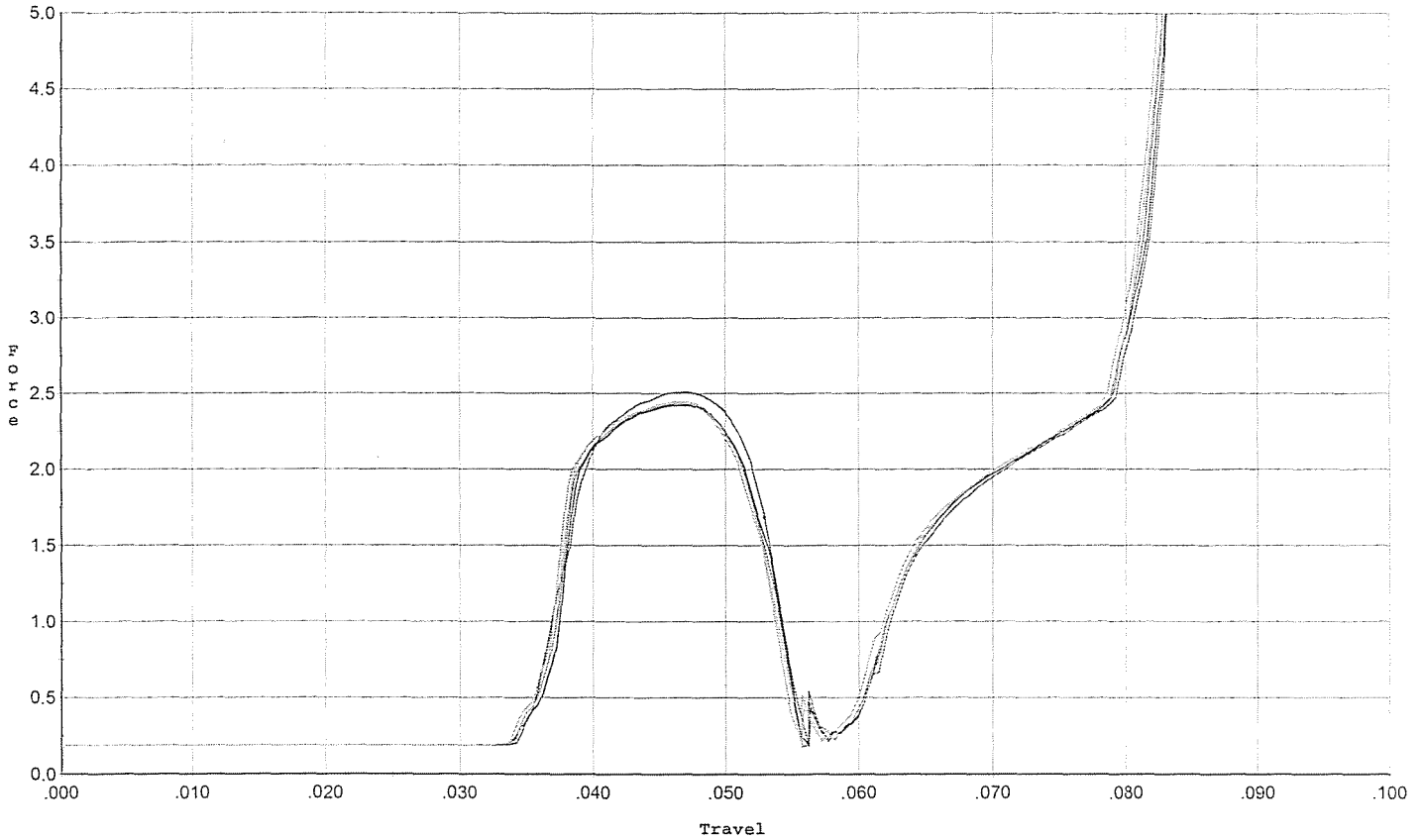
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.057	0.035	0.033	0.074		Set Trigger
2	4.045	0.056	0.035	0.033	0.074		Set Trigger
3	3.974	0.056	0.036	0.033	0.073		Set Trigger
4	3.985	0.055	0.035	0.034	0.072		Set Trigger
5	3.990	0.055	0.035	0.034	0.072		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



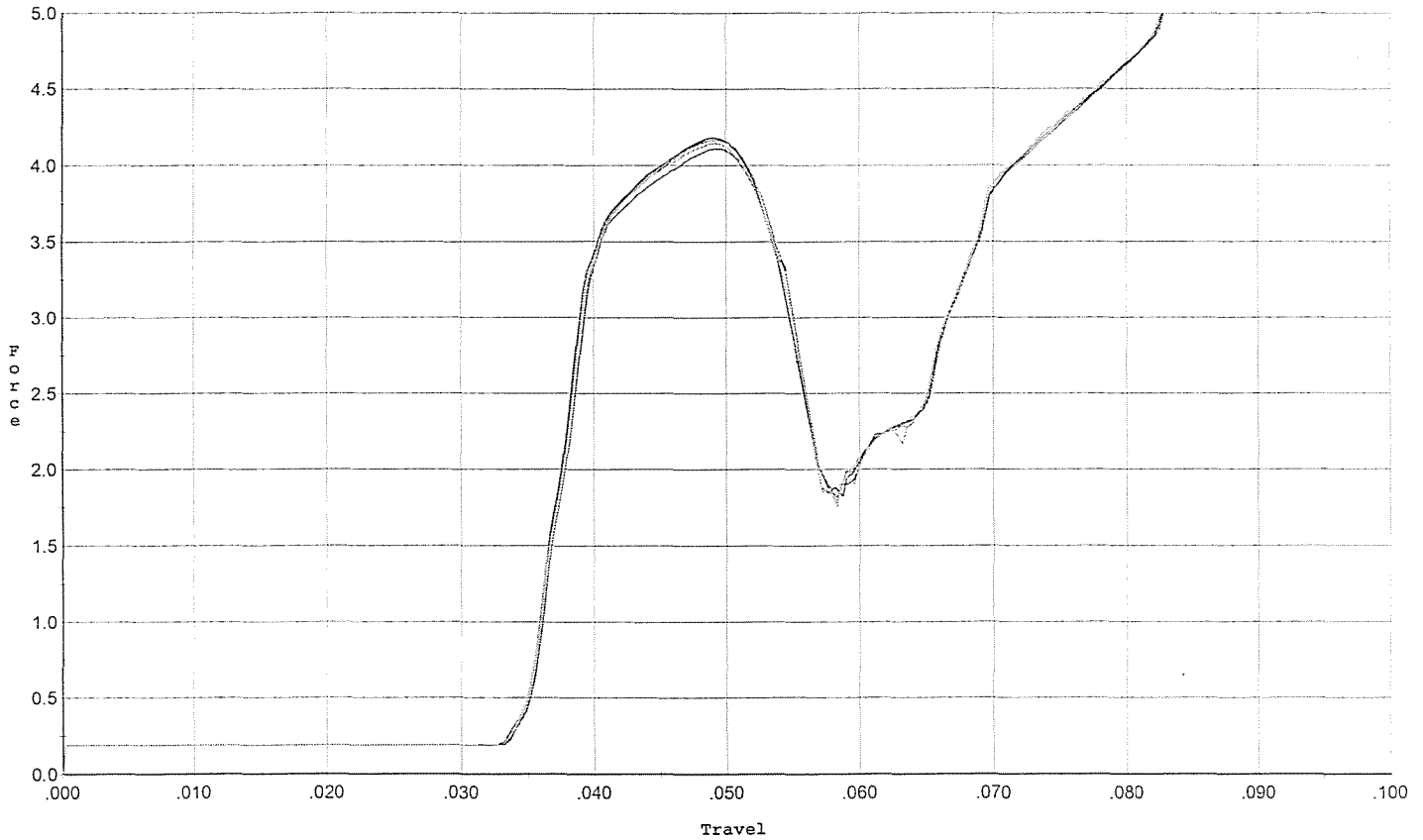
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.053	0.035	0.036	0.044		Set Trigger
2	2.422	0.053	0.035	0.037	0.043		Set Trigger
3	2.433	0.054	0.035	0.036	0.043		Set Trigger
4	2.439	0.053	0.034	0.036	0.043		Set Trigger
5	2.447	0.053	0.035	0.036	0.042		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/30/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.054	0.034	0.033	0.075		Set Trigger
2	4.182	0.055	0.034	0.033	0.077		Set Trigger
3	4.109	0.054	0.034	0.033	0.074		Set Trigger
4	4.145	0.055	0.034	0.033	0.076		Set Trigger
5	4.165	0.055	0.034	0.033	0.076		Set Trigger

AVG 4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6680311.___0
FILE DATE AND TIME: 09/04/2007 04:54

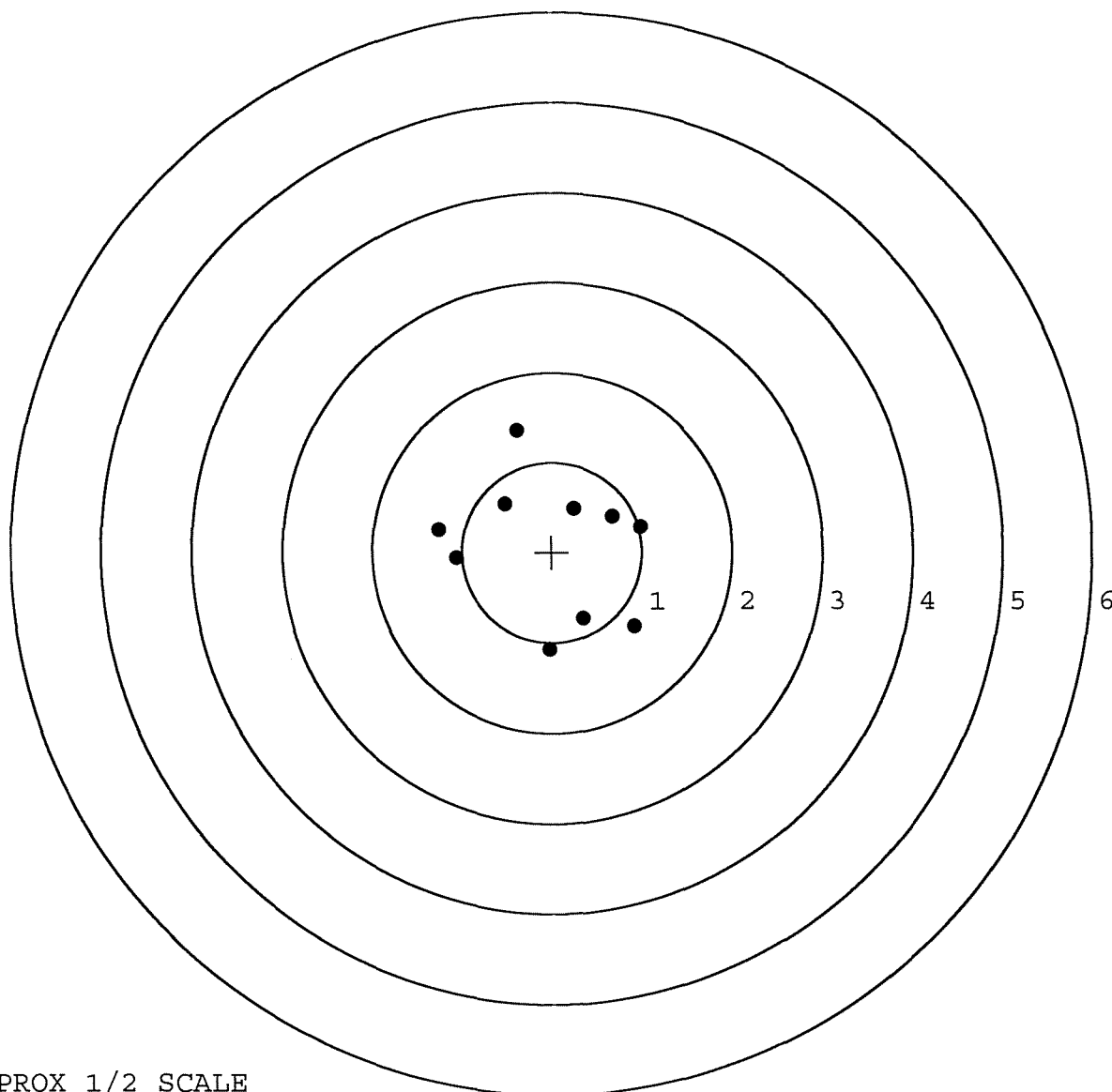
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.043
The Average Y Centroid of the Five Target Set:	0.091
The Average Point of Impact of the Five Target Set:	0.100
The Average Mean Radius of the Five Target Set:	0.829
The Distance from POA to Centroid Target #1:	0.058
The Distance from Centroid Target #2 to Centroid Target #1:	0.054
The Distance from Centroid Target #3 to Centroid Target #1:	0.360
The Distance from Centroid Target #4 to Centroid Target #1:	0.170
The Distance from Centroid Target #5 to Centroid Target #1:	0.172

SERIAL NUMBER: G6680311. __0
TARGET NUMBER: 1
FILE DATE: 09/04/2007
FILE TIME: 04:54

X CENTROID: -0.010
Y CENTROID: 0.058
POA TO CENTROID: 0.058
HORZ SPREAD: 2.240
VERT SPREAD: 2.436
GROUP SPREAD: 2.543
MIN RADIUS: 0.494
MAX RADIUS: 1.352
MEAN RADIUS: 0.993
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.913	-0.830
2:	0.346	-0.739
3:	-0.031	-1.080
4:	-1.065	-0.069
5:	-1.254	0.250
6:	0.986	0.276
7:	0.667	0.397
8:	0.244	0.481
9:	-0.522	0.534
10:	-0.386	1.356

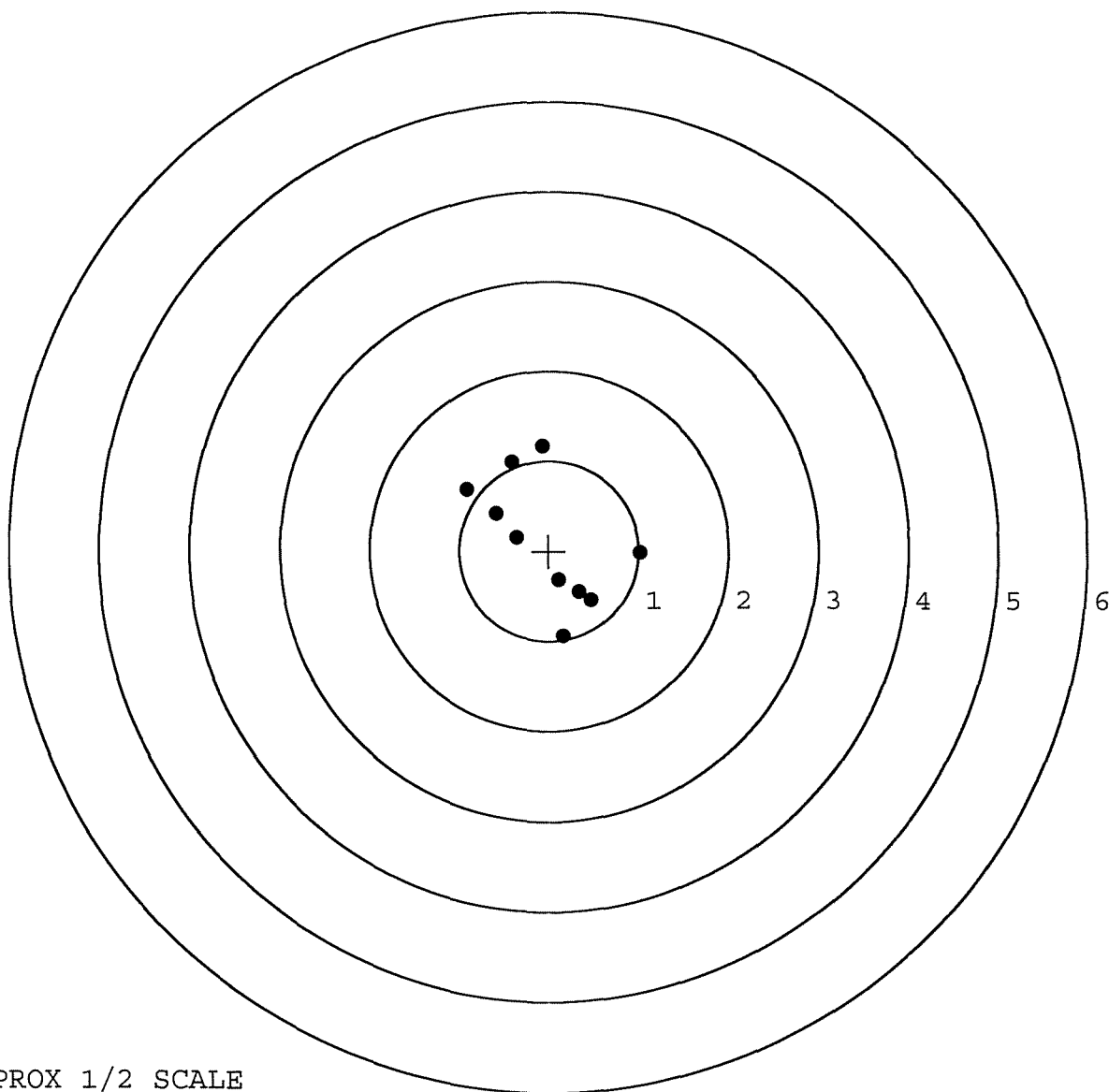


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6680311. __0
TARGET NUMBER: 2
FILE DATE: 09/04/2007
FILE TIME: 04:54

X CENTROID: -0.024
Y CENTROID: 0.110
POA TO CENTROID: 0.113
HORZ SPREAD: 1.934
VERT SPREAD: 2.114
GROUP SPREAD: 2.128
MIN RADIUS: 0.336
MAX RADIUS: 1.077
MEAN RADIUS: 0.813
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

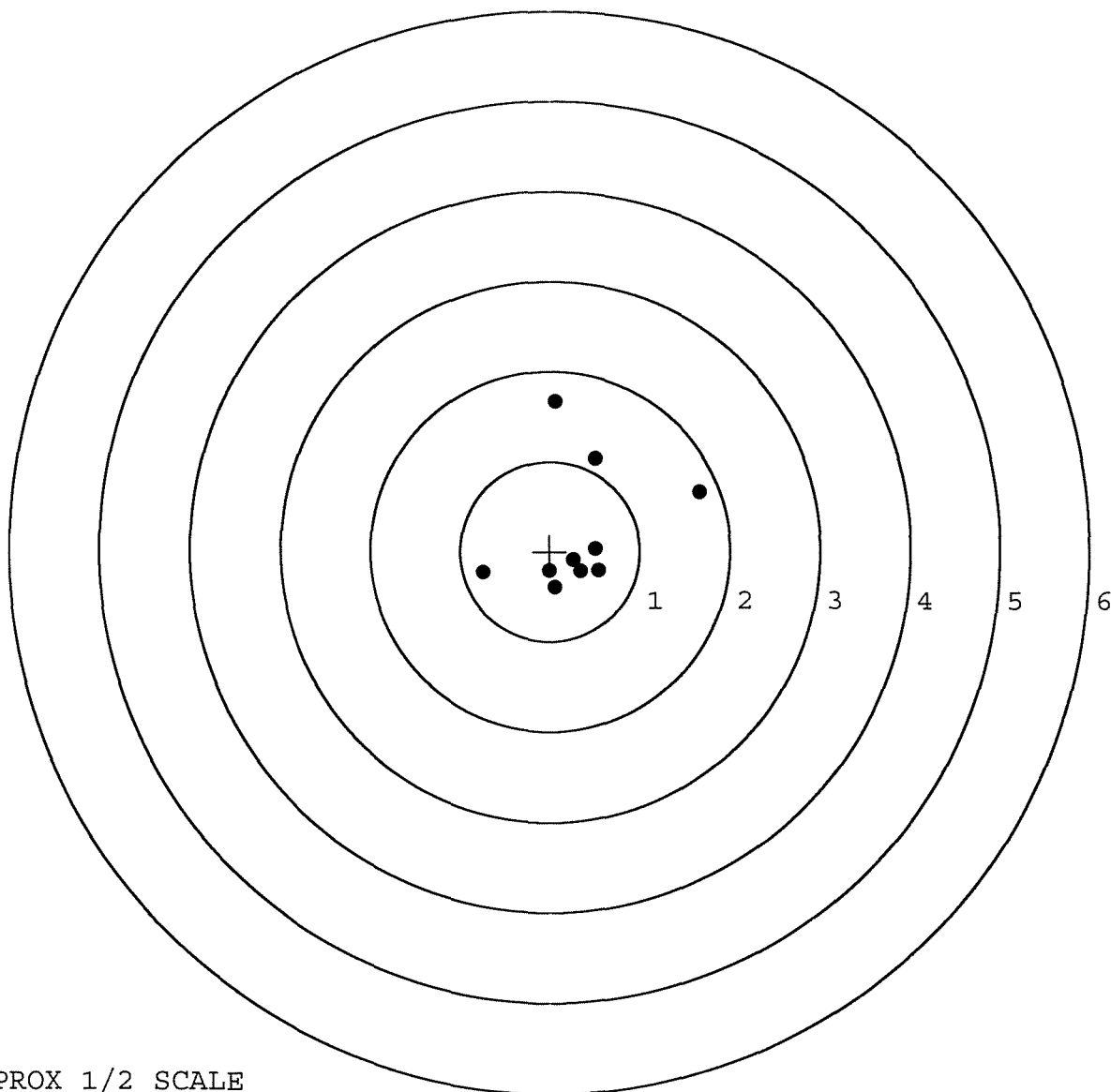
POINT#	X	Y
1:	-0.074	1.164
2:	-0.410	0.985
3:	-0.915	0.682
4:	-0.592	0.420
5:	-0.358	0.151
6:	1.019	-0.021
7:	0.113	-0.321
8:	0.473	-0.550
9:	0.334	-0.458
10:	0.166	-0.950



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6680311. __0
TARGET NUMBER: 3
FILE DATE: 09/04/2007
FILE TIME: 04:54

		<u>POINT#</u>	<u>X</u>	<u>Y</u>
X CENTROID:	0.320	1:	1.665	0.659
Y CENTROID:	0.200	2:	0.508	1.031
POA TO CENTROID:	0.377	3:	0.065	1.663
HORZ SPREAD:	2.407	4:	-0.742	-0.235
VERT SPREAD:	2.067	5:	0.512	0.033
GROUP SPREAD:	2.067	6:	0.541	-0.218
MIN RADIUS:	0.254	7:	0.264	-0.094
MAX RADIUS:	1.486	8:	0.345	-0.226
MEAN RADIUS:	0.755	9:	-0.011	-0.214
# IN 1 IN DIAMETER:	4	10:	0.056	-0.404
# IN 2 IN DIAMETER:	7			
# in 3 IN DIAMETER:	10			

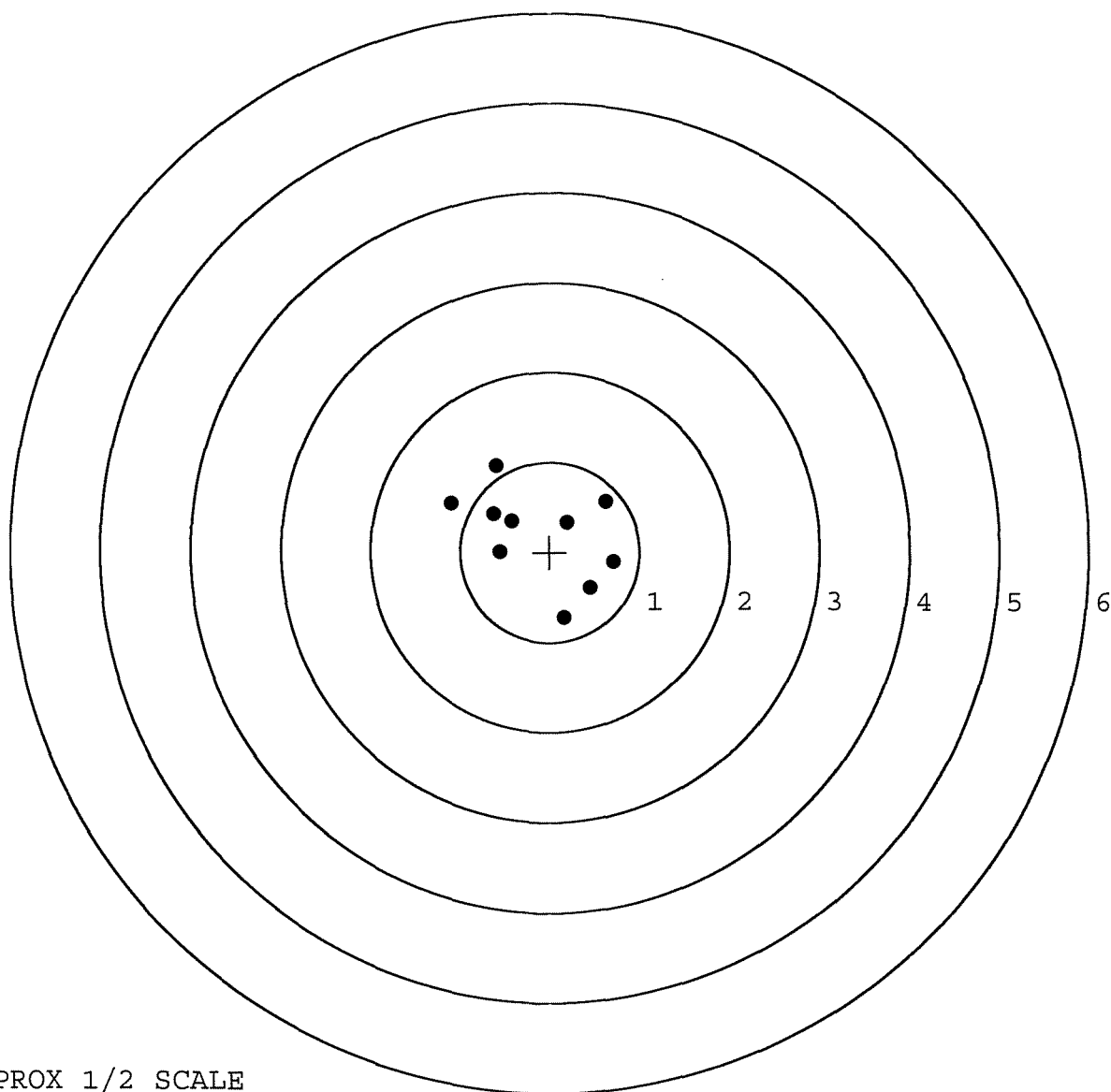


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6680311. __0
TARGET NUMBER: 4
FILE DATE: 09/04/2007
FILE TIME: 04:54

X CENTROID: -0.118
Y CENTROID: 0.190
POA TO CENTROID: 0.223
HORZ SPREAD: 1.813
VERT SPREAD: 1.682
GROUP SPREAD: 1.925
MIN RADIUS: 0.338
MAX RADIUS: 1.042
MEAN RADIUS: 0.716
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.594	0.955
2:	-1.101	0.534
3:	0.626	0.560
4:	0.190	0.331
5:	0.712	-0.112
6:	0.449	-0.406
7:	0.161	-0.727
8:	-0.556	0.004
9:	-0.431	0.341
10:	-0.631	0.421

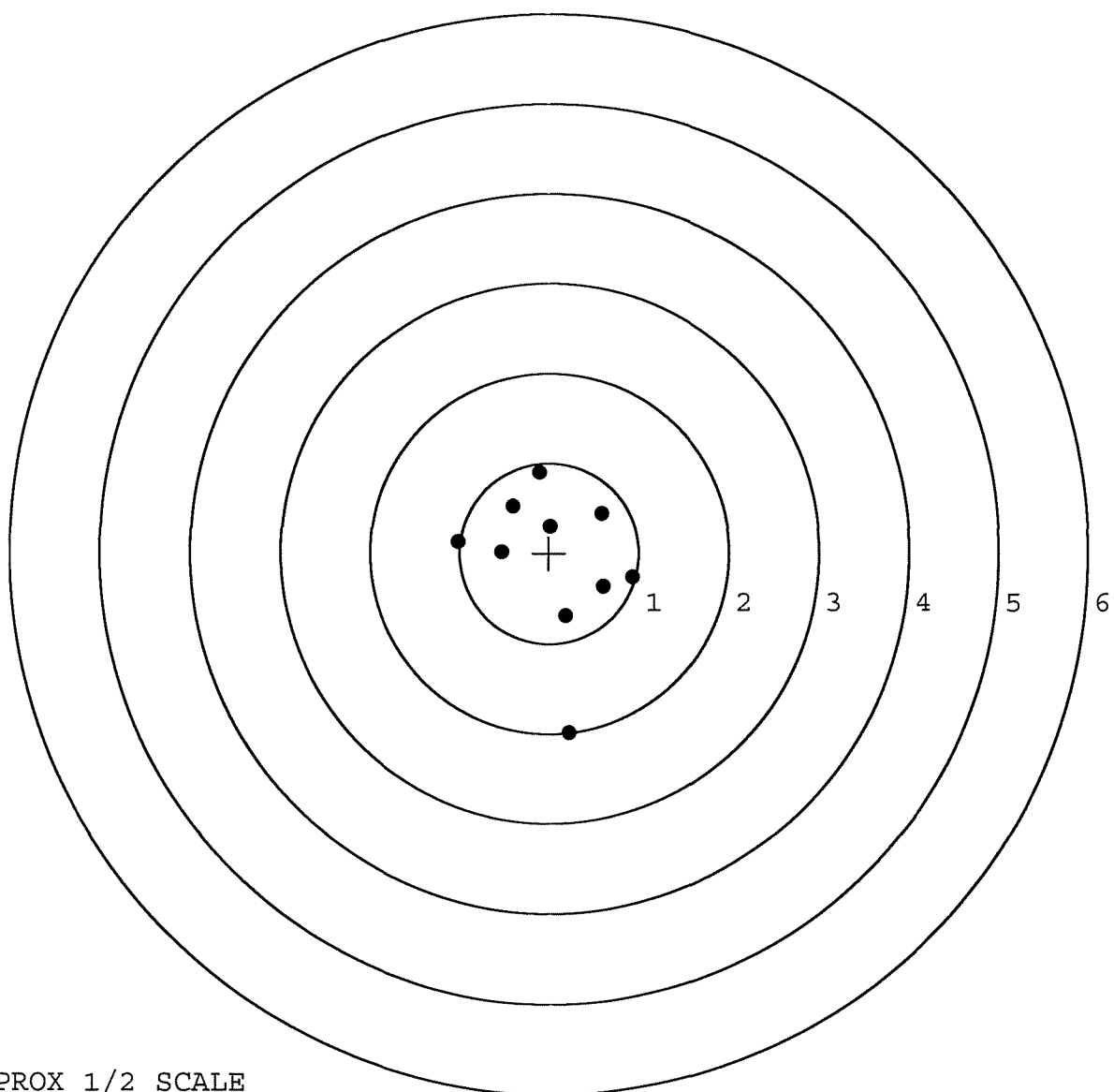


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6680311. 0
TARGET NUMBER: 5
FILE DATE: 09/04/2007
FILE TIME: 04:54

X CENTROID: 0.047
Y CENTROID: -0.105
POA TO CENTROID: 0.114
HORZ SPREAD: 1.947
VERT SPREAD: 2.891
GROUP SPREAD: 2.908
MIN RADIUS: 0.405
MAX RADIUS: 1.899
MEAN RADIUS: 0.866
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.101	0.895
2:	0.581	0.439
3:	0.007	0.298
4:	-0.413	0.521
5:	-0.529	0.017
6:	-1.015	0.131
7:	0.932	-0.279
8:	0.606	-0.377
9:	0.180	-0.695
10:	0.217	-1.996



TARGET APPROX 1/2 SCALE