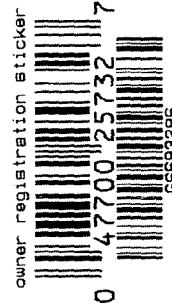
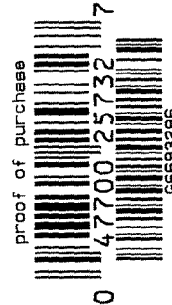


6669 3286

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM 200348

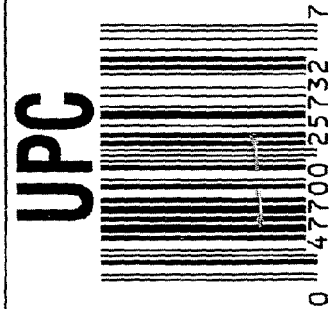


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6693286



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400177200

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6693286

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10/2/07	S.P.D.
420	ASSEMBLE ACTION		9-27-07	SD
430	ASSEMBLE TO STOCK		10-1-07	SD
440	PROOF	MAGNA - FLUX	10/1/07	MDH
460	CHECK HEADSPACE	001 02 2007	10/1/07	MDH
470	DIS-ASSEMBLE ACTION		10-1-07	SD
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	10/3/07	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-3-07	CW
510	DRILL AND TAP SIGHT HOLES		10-2-07	SD
520	GOFF BLAST BBL / REC		10-3-07	LC
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10/17/07	S.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10/17/07	S.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10/17/07	S.P.D.
	D) OIL FIRING PIN ASSEMBLY		10-18-07	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

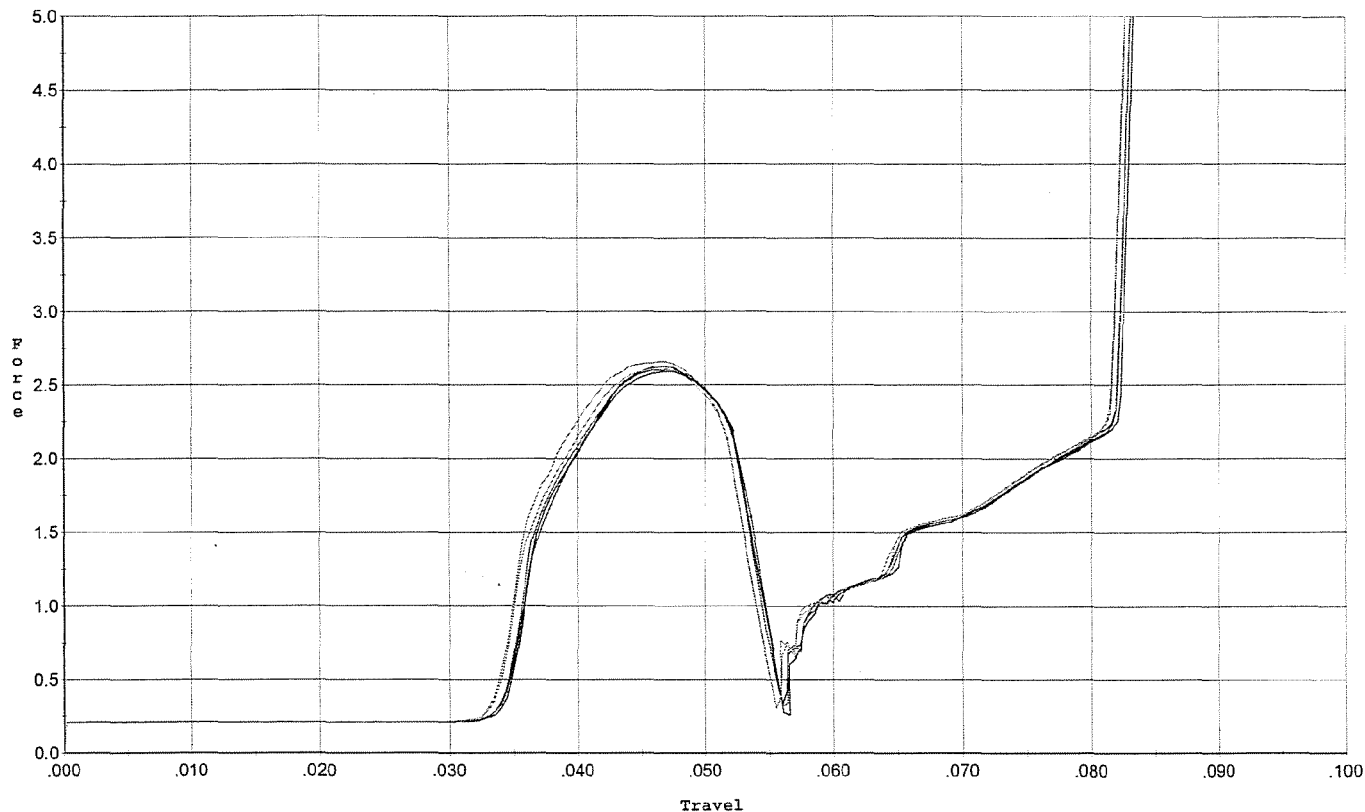
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.75</u> <u>5.75</u>	10/18/07	nm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>6.0</u>	10/18/07	nm
	H) TRIGGER PULL TEST AND RETAINABILITY		10/18/07	nm
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	10/18/07	nm
	J) ASSEMBLE STOCK		10-18-07	RTZ
	K) ASSEMBLE SWIVEL STUDS		10/18/07	nm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10/18/07	nm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-18-07	SD
670	FINAL INSPECTION A) HEADSPACE		10/18/07	nm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.74</u> <u>2.66</u> <u>2.57</u> <u>2.70</u>	10/18/07	nm
	C) FUNCTION		10/18/07	nm
690	PACK		10/19/07	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



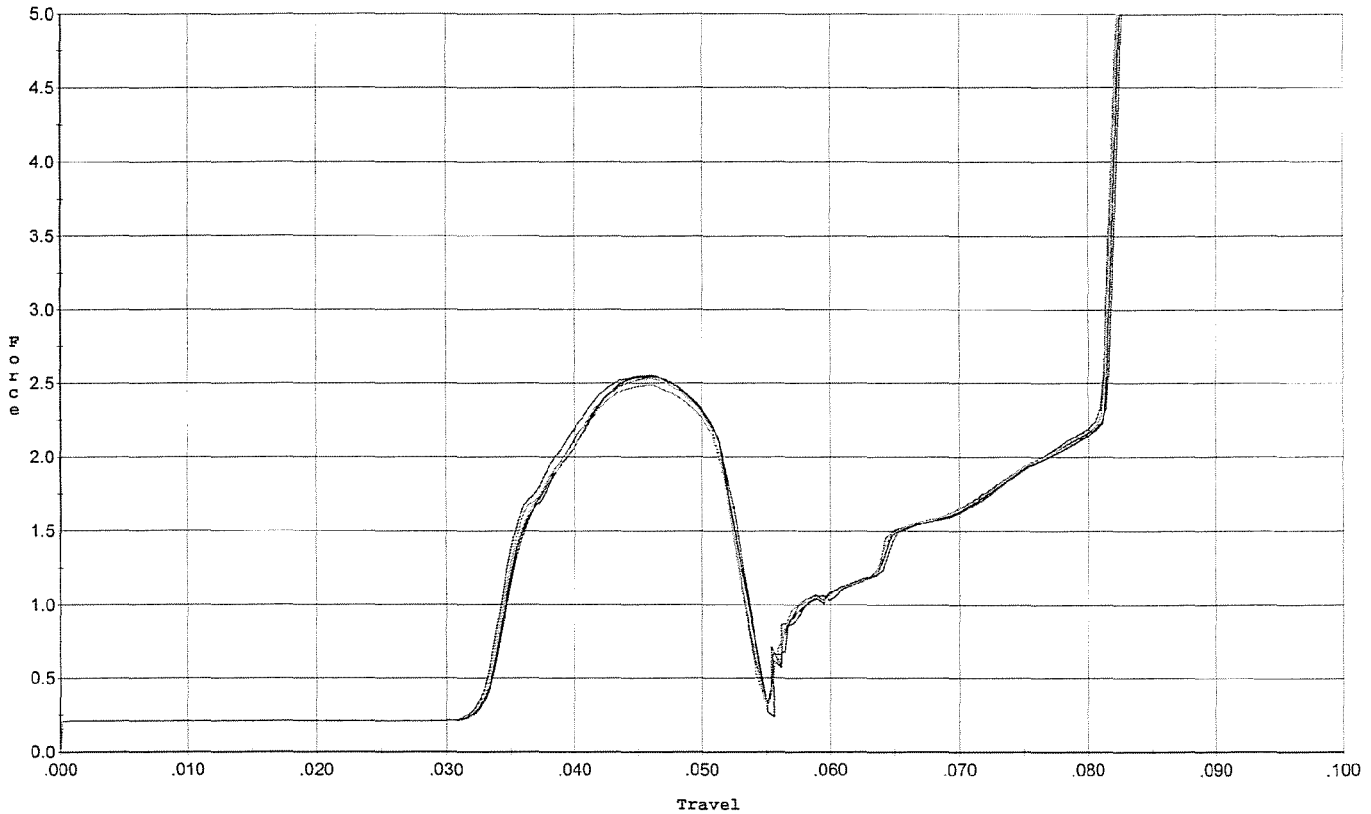
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.054	0.034	0.036	0.048		Set Trigger
2	2.626	0.052	0.034	0.036	0.046		Set Trigger
3	2.607	0.052	0.034	0.036	0.047		Set Trigger
4	2.613	0.052	0.033	0.036	0.047		Set Trigger
5	2.661	0.052	0.033	0.035	0.048		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



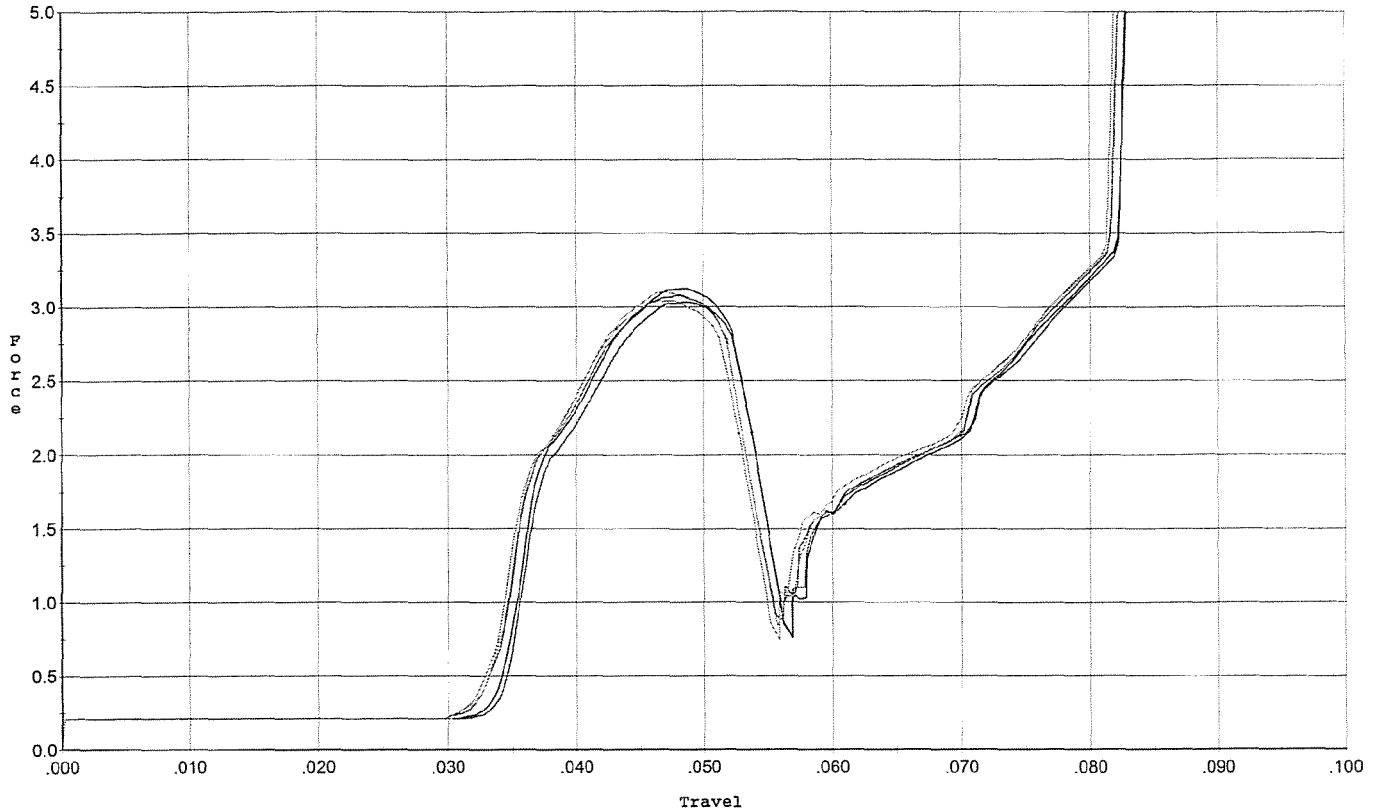
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.052	0.033	0.035	0.047		Set Trigger
2	2.550	0.053	0.033	0.035	0.047		Set Trigger
3	2.556	0.051	0.033	0.035	0.047		Set Trigger
4	2.532	0.051	0.033	0.035	0.046		Set Trigger
5	2.488	0.052	0.033	0.035	0.045		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



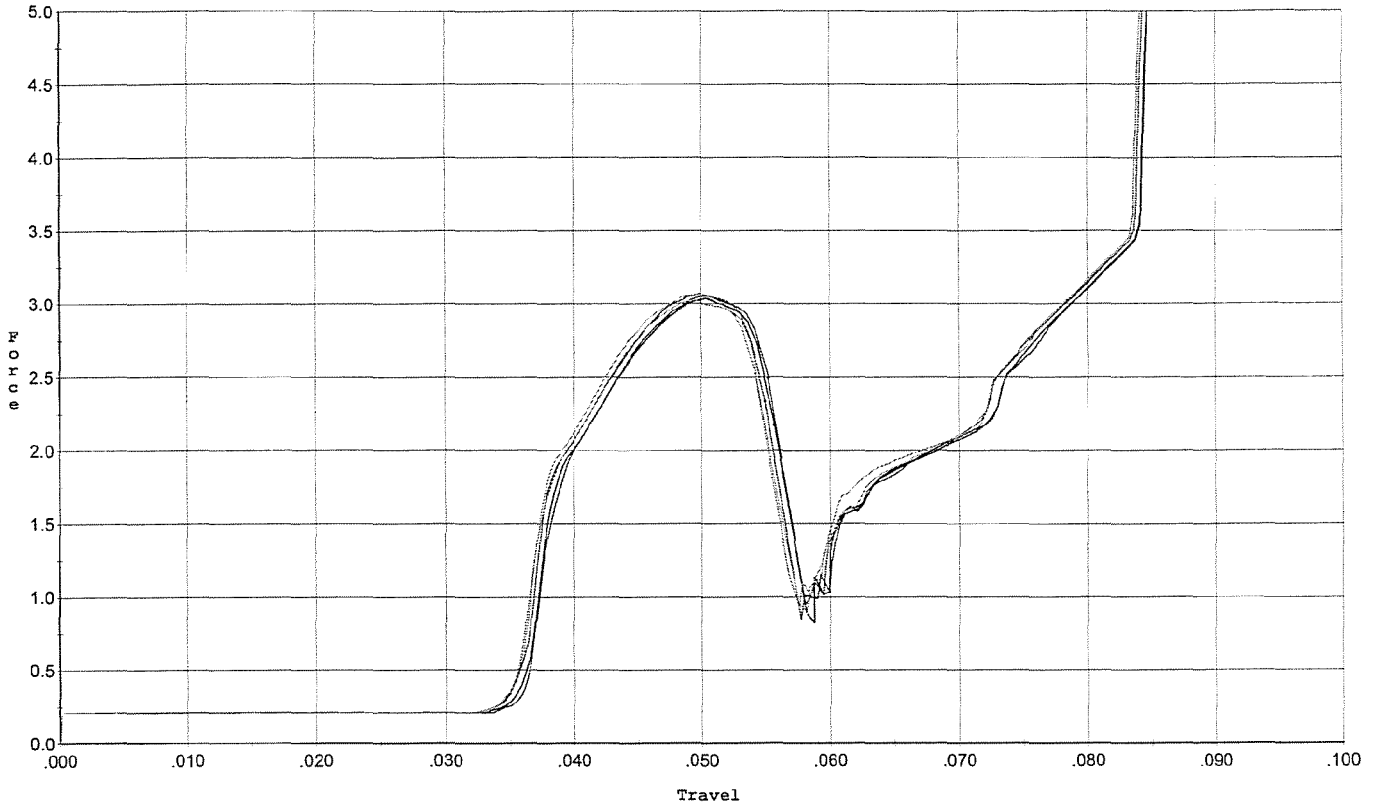
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.054	0.034	0.035	0.055		Set Trigger
2	3.125	0.054	0.034	0.035	0.057		Set Trigger
3	3.080	0.052	0.033	0.035	0.054		Set Trigger
4	3.102	0.052	0.033	0.035	0.055		Set Trigger
5	3.043	0.053	0.032	0.034	0.056		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



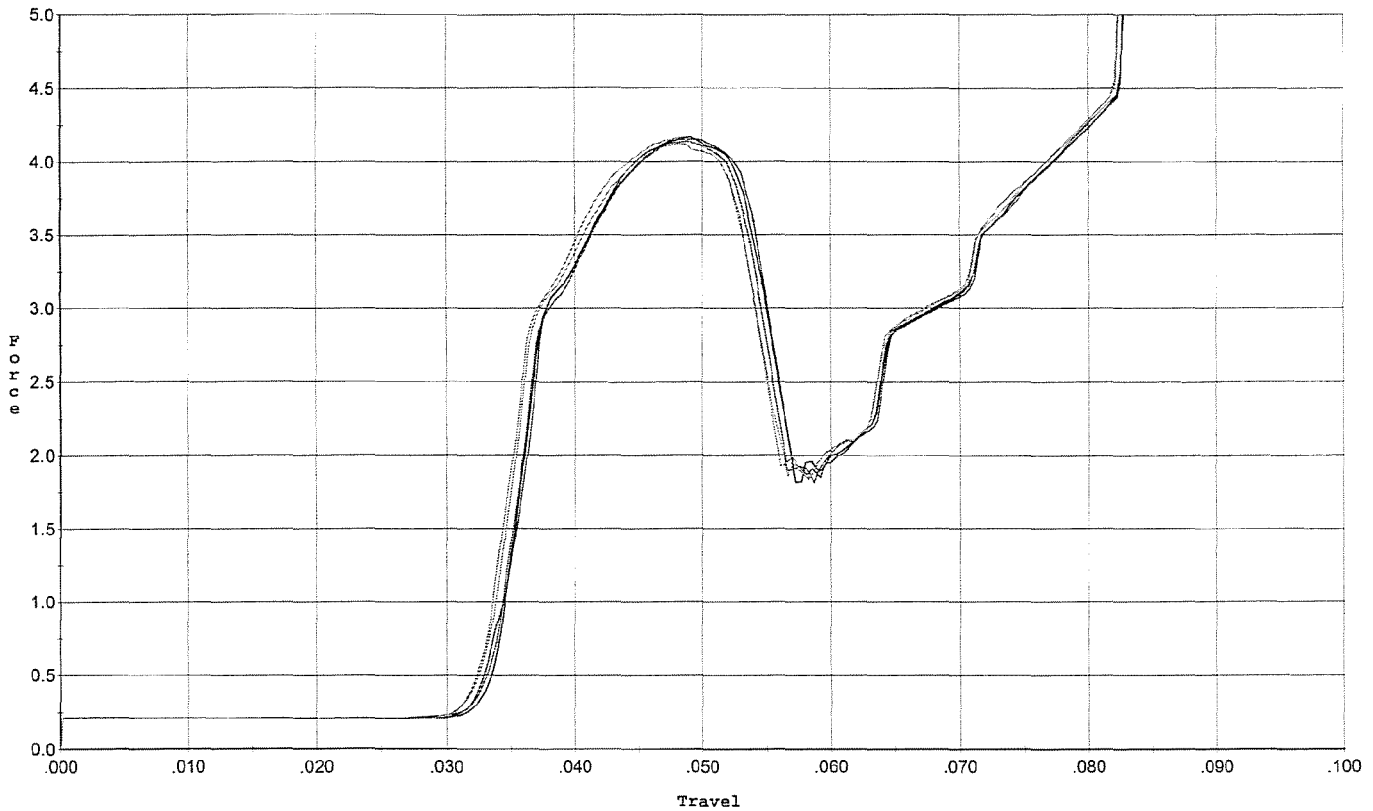
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.055	0.036	0.035	0.056		Set Trigger
2	3.039	0.056	0.036	0.035	0.056		Set Trigger
3	3.066	0.055	0.035	0.035	0.056		Set Trigger
4	3.064	0.054	0.035	0.035	0.055		Set Trigger
5	3.025	0.054	0.035	0.035	0.055		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



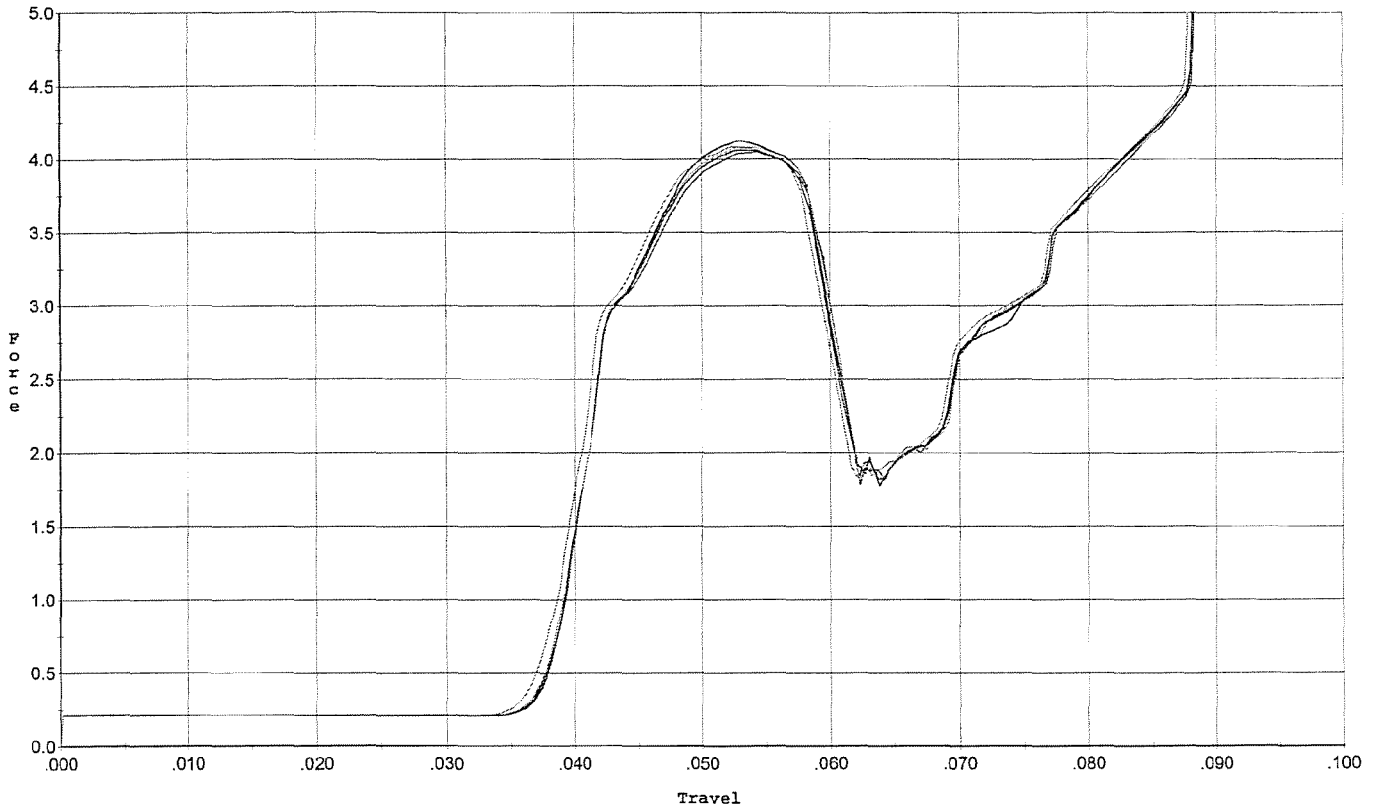
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.054	0.032	0.032	0.080		Set Trigger
2	4.167	0.055	0.033	0.033	0.080		Set Trigger
3	4.137	0.054	0.033	0.033	0.078		Set Trigger
4	4.119	0.053	0.032	0.033	0.078		Set Trigger
5	4.160	0.053	0.032	0.033	0.079		Set Trigger

AVG 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



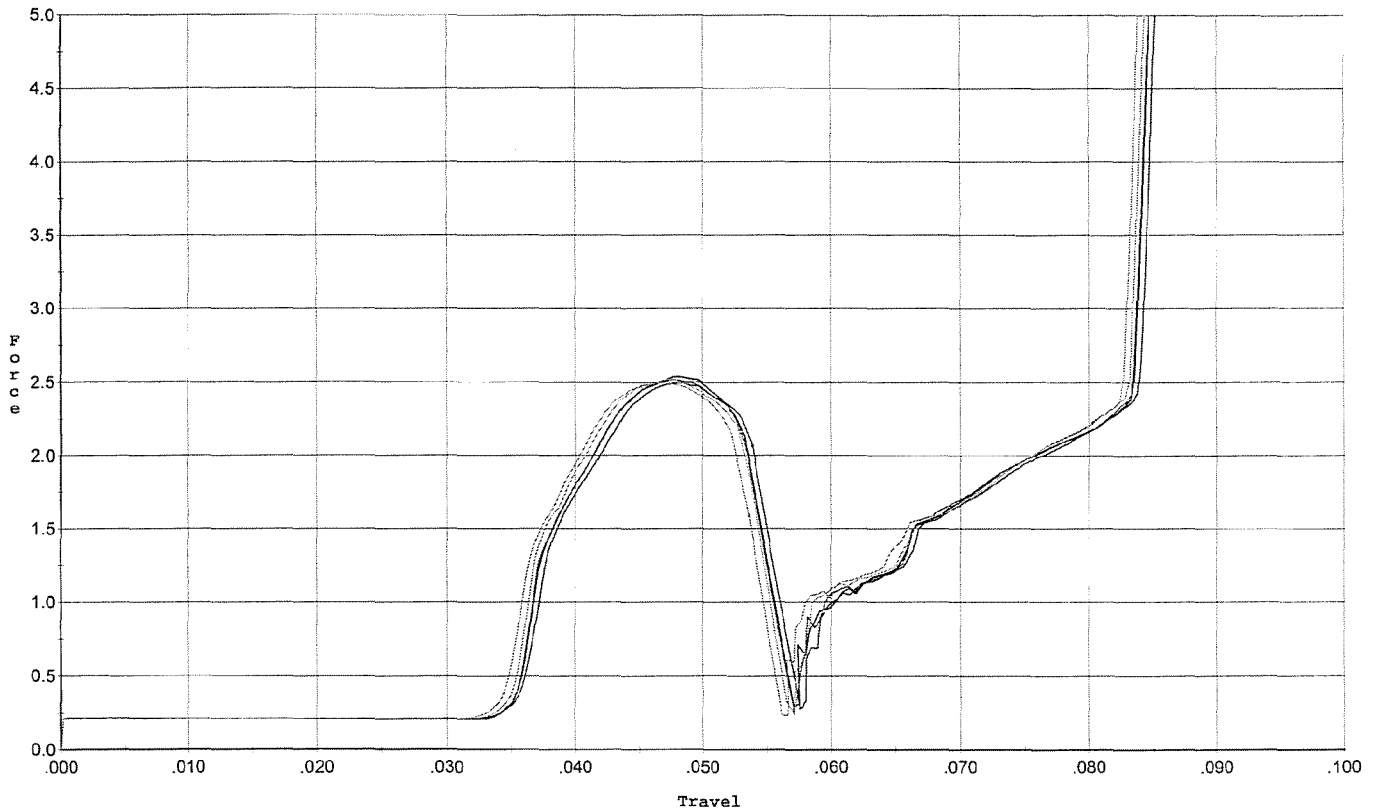
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.058	0.037	0.034	0.079		Set Trigger
2	4.123	0.058	0.037	0.034	0.079		Set Trigger
3	4.050	0.059	0.037	0.033	0.080		Set Trigger
4	4.084	0.060	0.037	0.033	0.082		Set Trigger
5	4.083	0.060	0.036	0.033	0.082		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



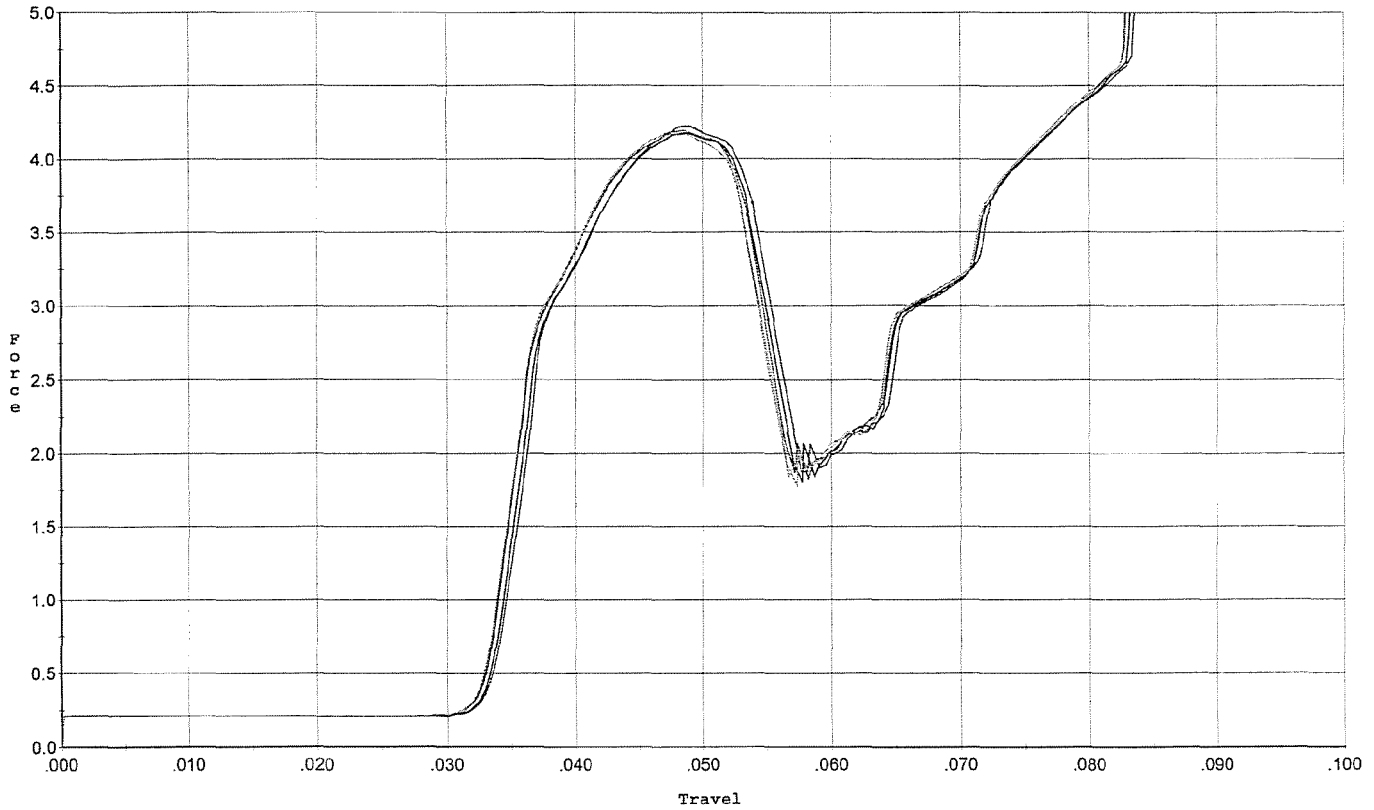
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.054	0.036	0.037	0.046		Set Trigger
2	2.538	0.055	0.035	0.036	0.047		Set Trigger
3	2.516	0.053	0.035	0.037	0.045		Set Trigger
4	2.520	0.054	0.035	0.036	0.046		Set Trigger
5	2.506	0.054	0.034	0.036	0.046		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.054	0.033	0.033	0.079		Set Trigger
2	4.180	0.055	0.033	0.033	0.081		Set Trigger
3	4.195	0.053	0.033	0.033	0.079		Set Trigger
4	4.194	0.053	0.032	0.033	0.078		Set Trigger
5	4.171	0.053	0.032	0.033	0.077		Set Trigger

Avg 4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6693286.__0

FILE DATE AND TIME: 10/18/2007 22:46

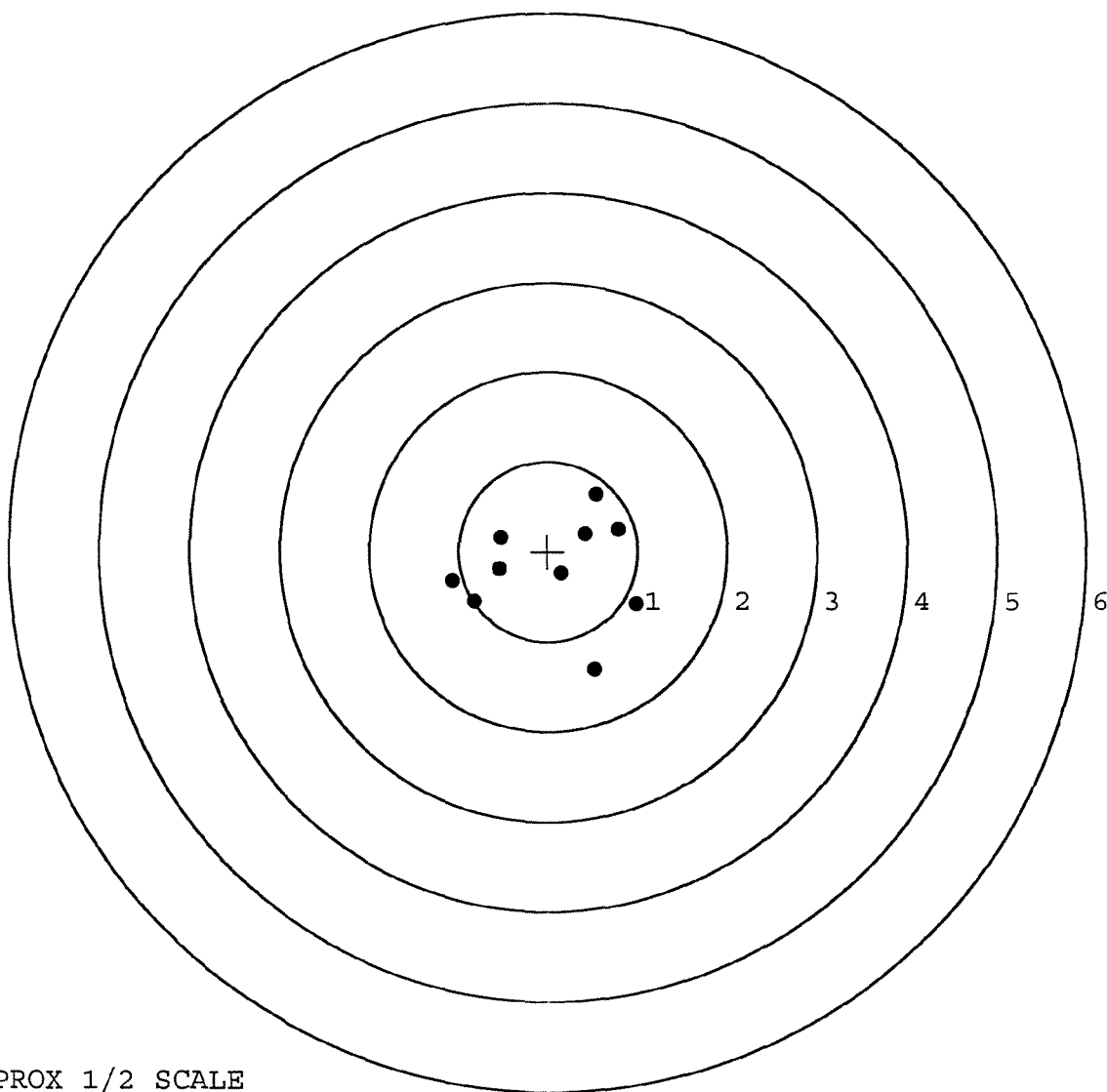
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.062
The Average Y Centroid of the Five Target Set:	-0.156
The Average Point of Impact of the Five Target Set:	0.167
The Average Mean Radius of the Five Target Set:	0.733
The Distance from POA to Centroid Target #1:	0.203
The Distance from Centroid Target #2 to Centroid Target #1:	0.334
The Distance from Centroid Target #3 to Centroid Target #1:	0.246
The Distance from Centroid Target #4 to Centroid Target #1:	0.157
The Distance from Centroid Target #5 to Centroid Target #1:	0.230

SERIAL NUMBER: G6693286. __0
TARGET NUMBER: 1
FILE DATE: 10/18/2007
FILE TIME: 22:46

POINT#	X	Y
1:	0.541	0.637
2:	0.417	0.195
3:	0.782	0.249
4:	0.149	-0.244
5:	0.980	-0.584
6:	0.521	-1.316
7:	-0.531	0.157
8:	-0.546	-0.194
9:	-0.824	-0.556
10:	-1.069	-0.326

X CENTROID: 0.042
Y CENTROID: -0.198
POA TO CENTROID: 0.203
HORZ SPREAD: 2.049
VERT SPREAD: 1.953
GROUP SPREAD: 1.953
MIN RADIUS: 0.116
MAX RADIUS: 1.216
MEAN RADIUS: 0.805
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693286. 0

TARGET NUMBER: 2

FILE DATE: 10/18/2007

FILE TIME: 22:46

POINT#	X	Y
1:	0.837	0.578
2:	0.335	0.281
3:	0.140	0.085
4:	-0.137	-0.288
5:	0.107	-0.427
6:	-0.138	0.192
7:	-0.111	-1.637
8:	-0.259	-1.816
9:	-1.778	-0.185
10:	-1.685	0.012

X CENTROID: -0.269

Y CENTROID: -0.321

POA TO CENTROID: 0.418

HORZ SPREAD: 2.615

VERT SPREAD: 2.394

GROUP SPREAD: 2.724

MIN RADIUS: 0.136

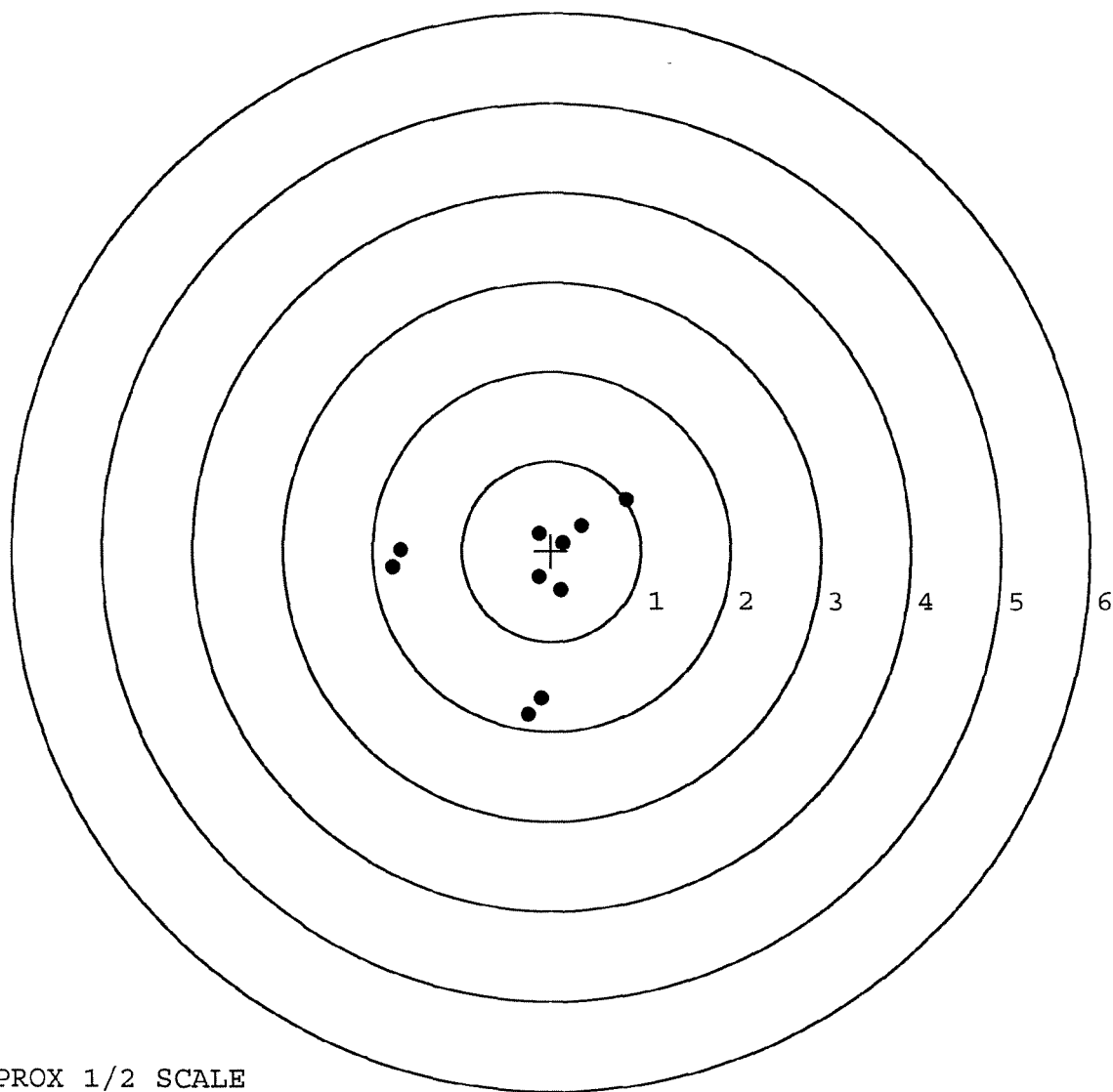
MAX RADIUS: 1.515

MEAN RADIUS: 0.970

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 9

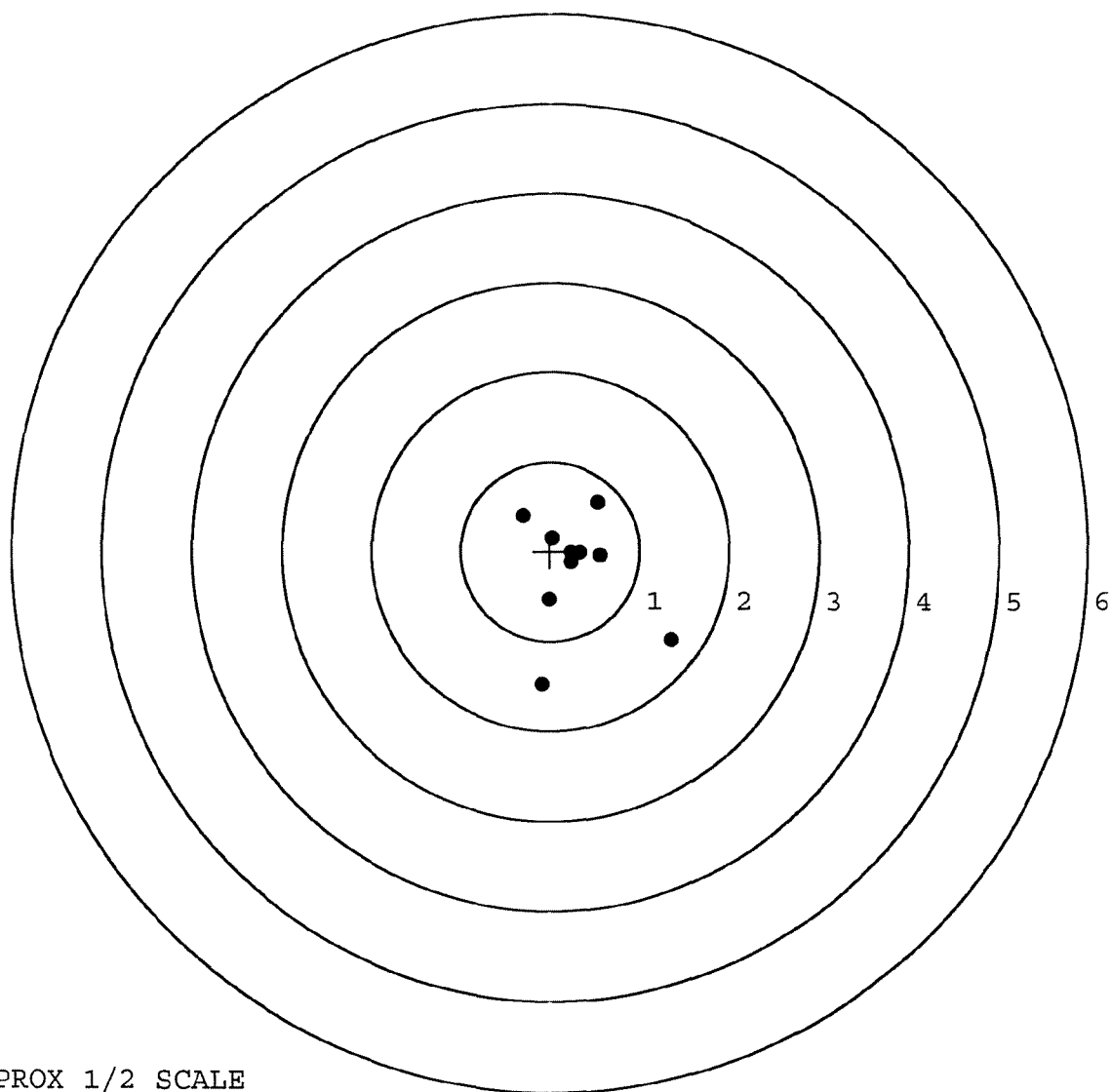


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693286.___0
TARGET NUMBER: 3
FILE DATE: 10/18/2007
FILE TIME: 22:46

POINT#	X	Y
1:	-0.301	0.394
2:	0.530	0.549
3:	0.560	-0.043
4:	0.337	-0.016
5:	0.239	-0.122
6:	0.030	0.149
7:	-0.009	-0.543
8:	-0.091	-1.487
9:	1.348	-0.987
10:	0.235	-0.017

X CENTROID: 0.288
Y CENTROID: -0.212
POA TO CENTROID: 0.358
HORZ SPREAD: 1.649
VERT SPREAD: 2.036
GROUP SPREAD: 2.129
MIN RADIUS: 0.103
MAX RADIUS: 1.330
MEAN RADIUS: 0.600
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

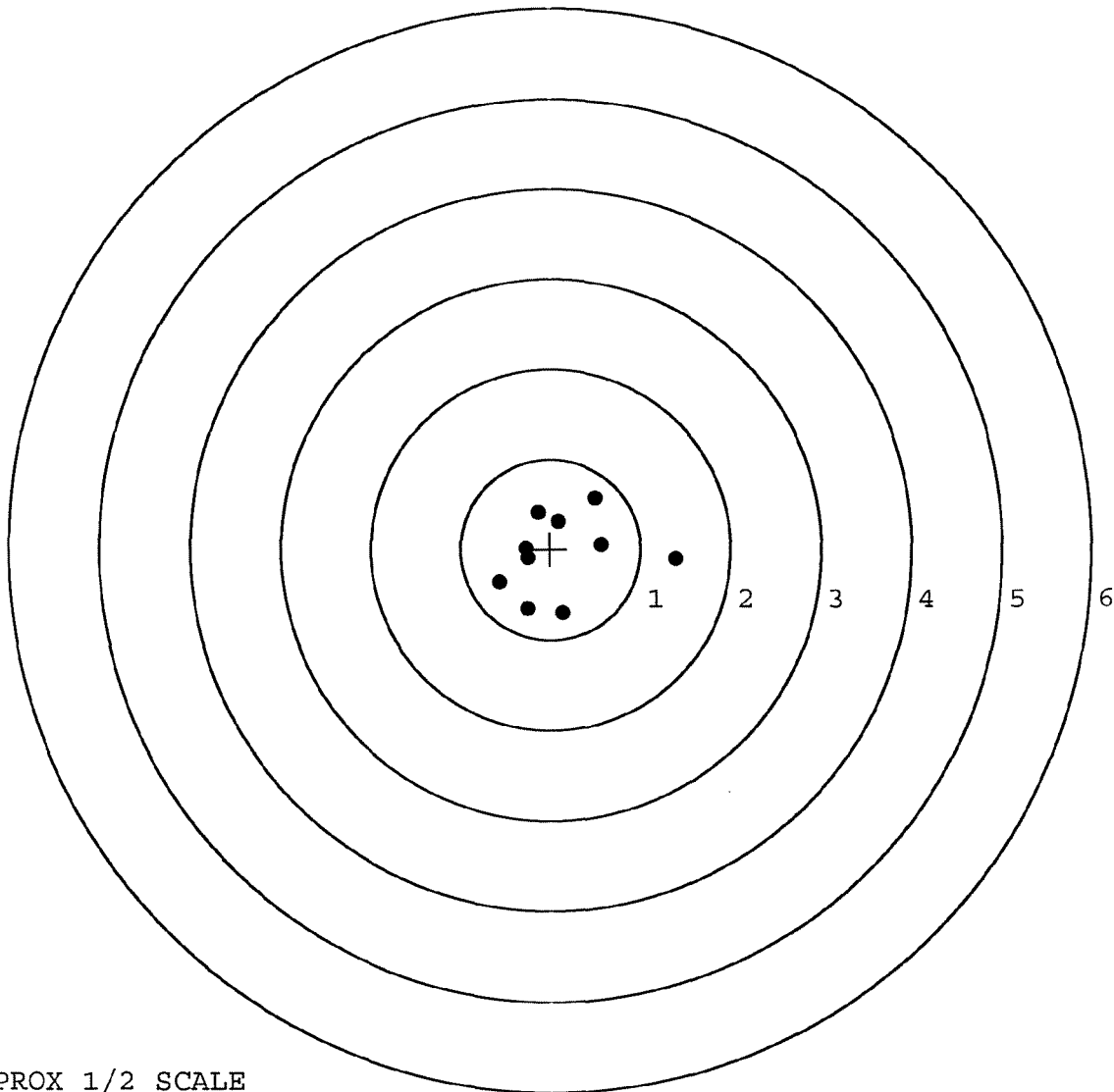


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693286. __0
TARGET NUMBER: 4
FILE DATE: 10/18/2007
FILE TIME: 22:46

POINT#	X	Y
1:	-0.139	0.408
2:	0.091	0.312
3:	0.569	0.047
4:	0.497	0.567
5:	1.389	-0.114
6:	-0.249	-0.102
7:	-0.268	0.011
8:	-0.568	-0.371
9:	-0.256	-0.663
10:	0.138	-0.712

X CENTROID: 0.120
Y CENTROID: -0.062
POA TO CENTROID: 0.135
HORZ SPREAD: 1.957
VERT SPREAD: 1.279
GROUP SPREAD: 1.974
MIN RADIUS: 0.372
MAX RADIUS: 1.270
MEAN RADIUS: 0.626
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

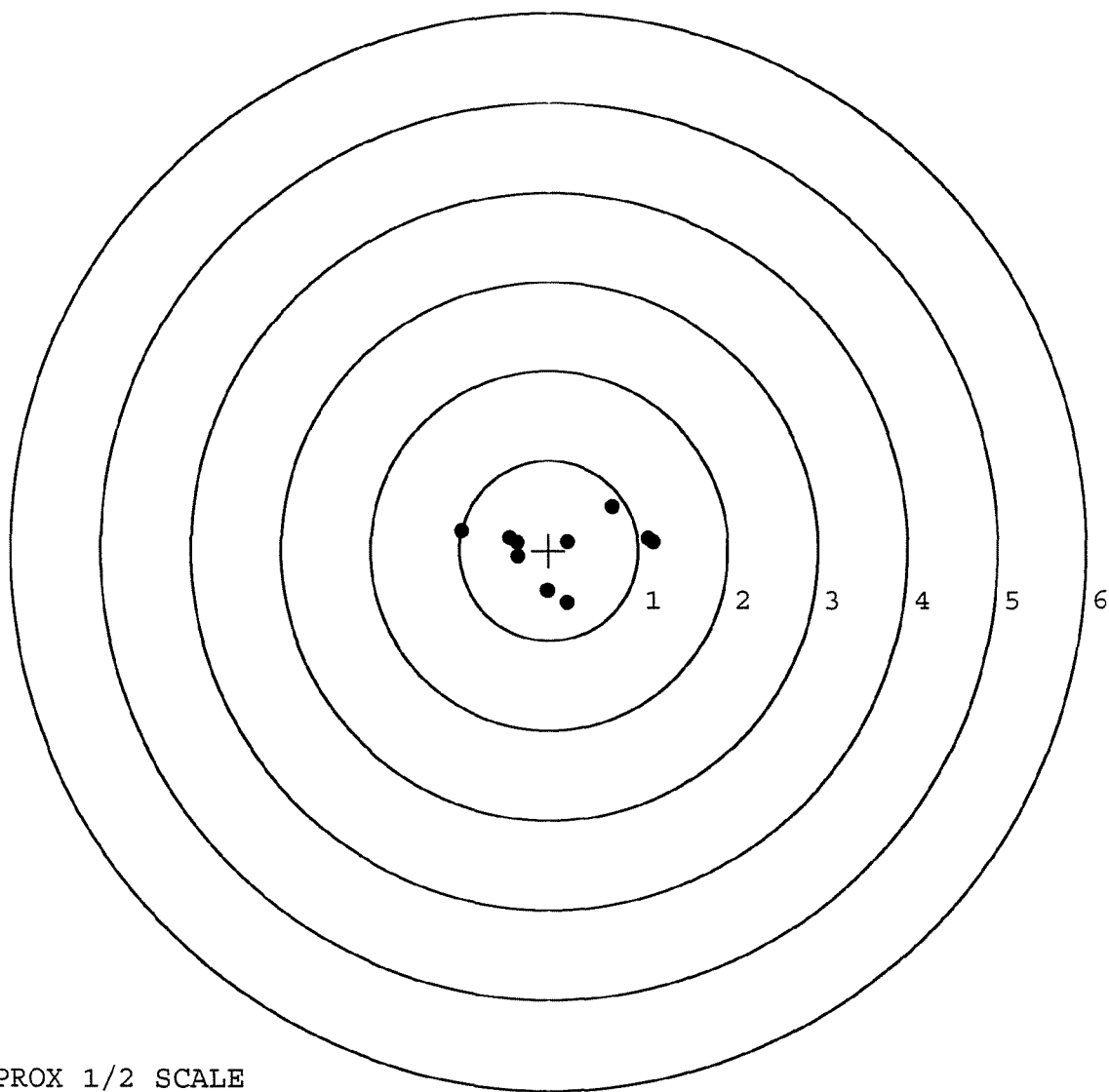


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693286.___0
TARGET NUMBER: 5
FILE DATE: 10/18/2007
FILE TIME: 22:46

POINT#	X	Y
1:	-0.984	0.214
2:	-0.436	0.141
3:	-0.341	-0.073
4:	-0.014	-0.449
5:	0.204	-0.582
6:	0.210	0.094
7:	0.707	0.489
8:	1.113	0.135
9:	-0.347	0.088
10:	1.171	0.094

X CENTROID: 0.128
Y CENTROID: 0.015
POA TO CENTROID: 0.129
HORZ SPREAD: 2.155
VERT SPREAD: 1.071
GROUP SPREAD: 2.158
MIN RADIUS: 0.114
MAX RADIUS: 1.130
MEAN RADIUS: 0.665
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE