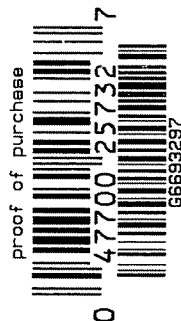


G 6693297

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM 200348

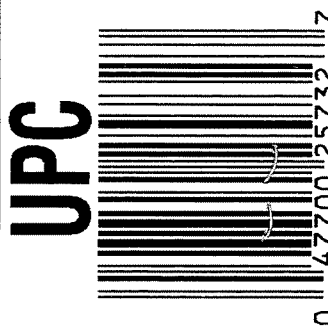


ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

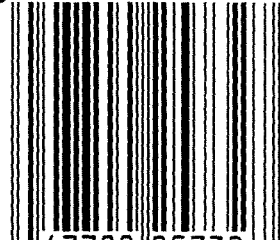
G6693297



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC

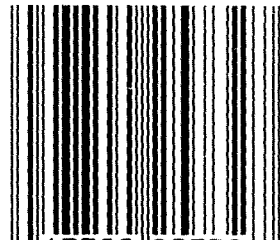


0 47700 25732 7

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

SERIAL NO.



66693297

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6693297

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10/2/07	R.P.D.
420	ASSEMBLE ACTION		9-27-07	SD
430	ASSEMBLE TO STOCK		10-1-07	SD
440	PROOF	MAGNA - FLUX	10/1/07	non
460	CHECK HEADSPACE	0.01 0.2 2007	10/1/07	non
470	DIS-ASSEMBLE ACTION		10-1-07	SD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unms</u>	10/2/07	unms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-3-07	CW
510	DRILL AND TAP SIGHT HOLES		10-2-07	SD
520	GOFF BLAST BBL / REC		10-3-07	(PC)
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10/17/07	R.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10/17/07	R.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10/17/07	R.P.D.
	D) OIL FIRING PIN ASSEMBLY		10-18-07	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

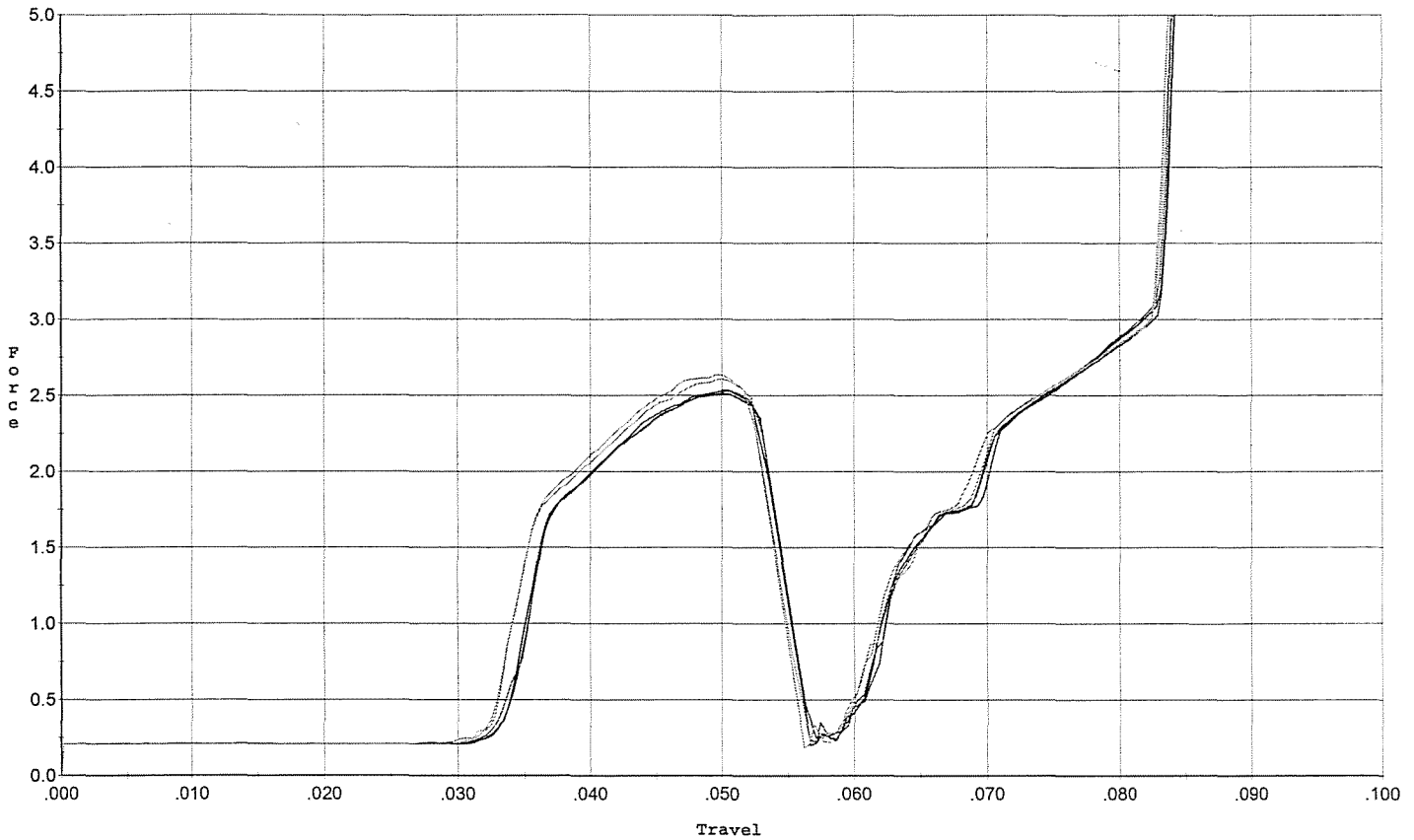
F004 REV 5/2006

STEP	OPERATION NAME		READINGS			DATE	INITIALS	
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>10.25</u>	<u>4.75</u>	<u>5.0</u>	10/18/07	nm	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>5.25</u>	<u>5.0</u>	10/18/07	nm	
	H) TRIGGER PULL TEST AND RETAINABILITY					10/18/07	nm	
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.025</u>	<u>.025</u>	10/18/07	nm	
	J) ASSEMBLE STOCK					10-18-07	RTZ	
	K) ASSEMBLE SWIVEL STUDS					10/18/07	nm	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT				N/A			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL				
			<u>PASS</u>	FAIL		10/18/07	nm	
	MALFUNCTION							
		CORRECTION						
	MALFUNCTION							
		CORRECTION			N/A			
	MALFUNCTION							
		CORRECTION						
	MALFUNCTION							
		CORRECTION						
660	INSPECT FOR LIVE AMMO					10/18-07	SD	
670	FINAL INSPECTION A) HEADSPACE					10/18/07	nm	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u>	<u>2.41</u>	<u>2.34</u>	<u>2.71</u>	<u>2.55</u>	10/18/07 nm
	C) FUNCTION					10/18/07	nm	
690	PACK					10/19/07	RA	

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



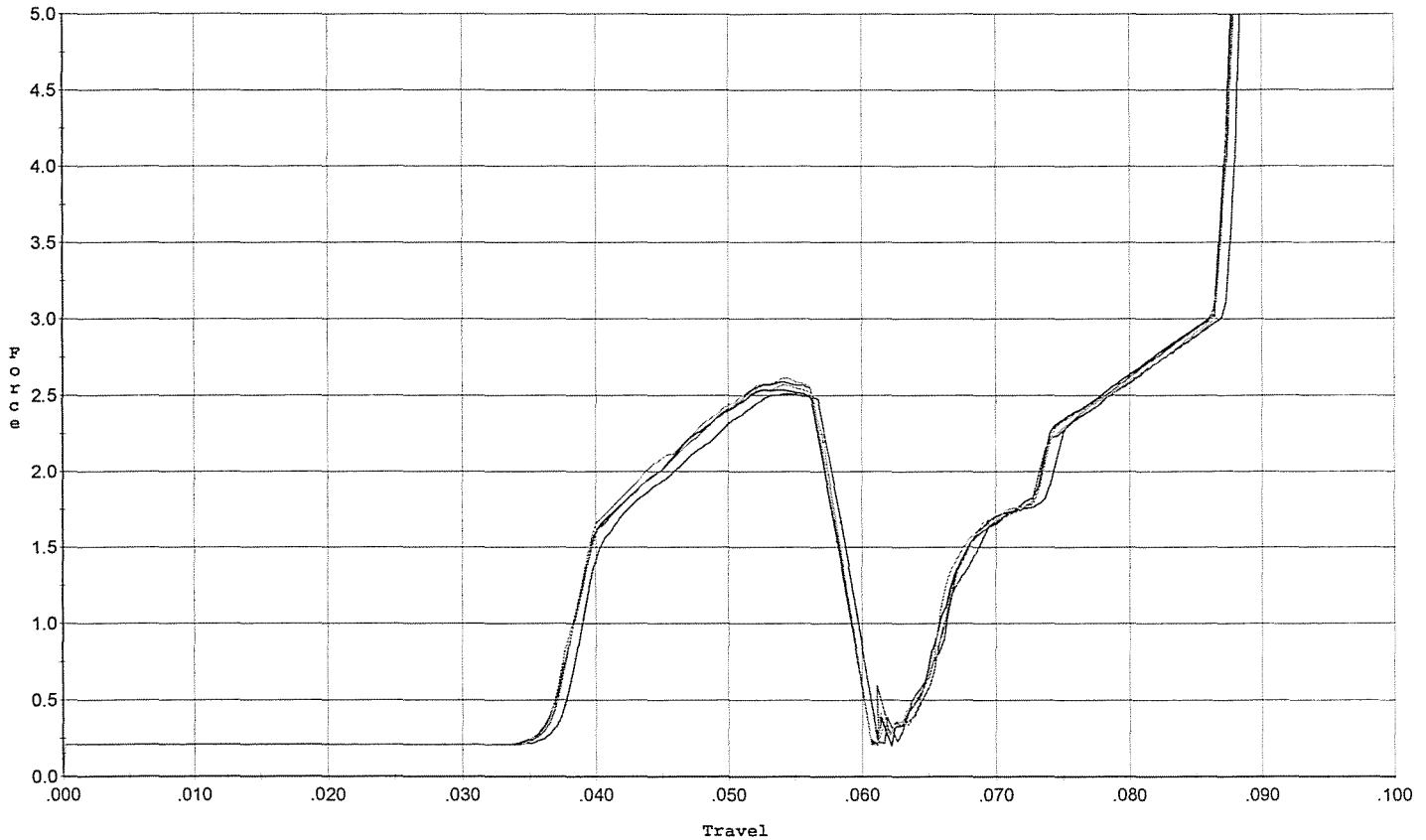
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.053	0.033	0.036	0.048		Set Trigger
2	2.512	0.053	0.033	0.036	0.049		Set Trigger
3	2.535	0.053	0.033	0.036	0.049		Set Trigger
4	2.606	0.052	0.033	0.036	0.050		Set Trigger
5	2.636	0.053	0.032	0.035	0.050		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



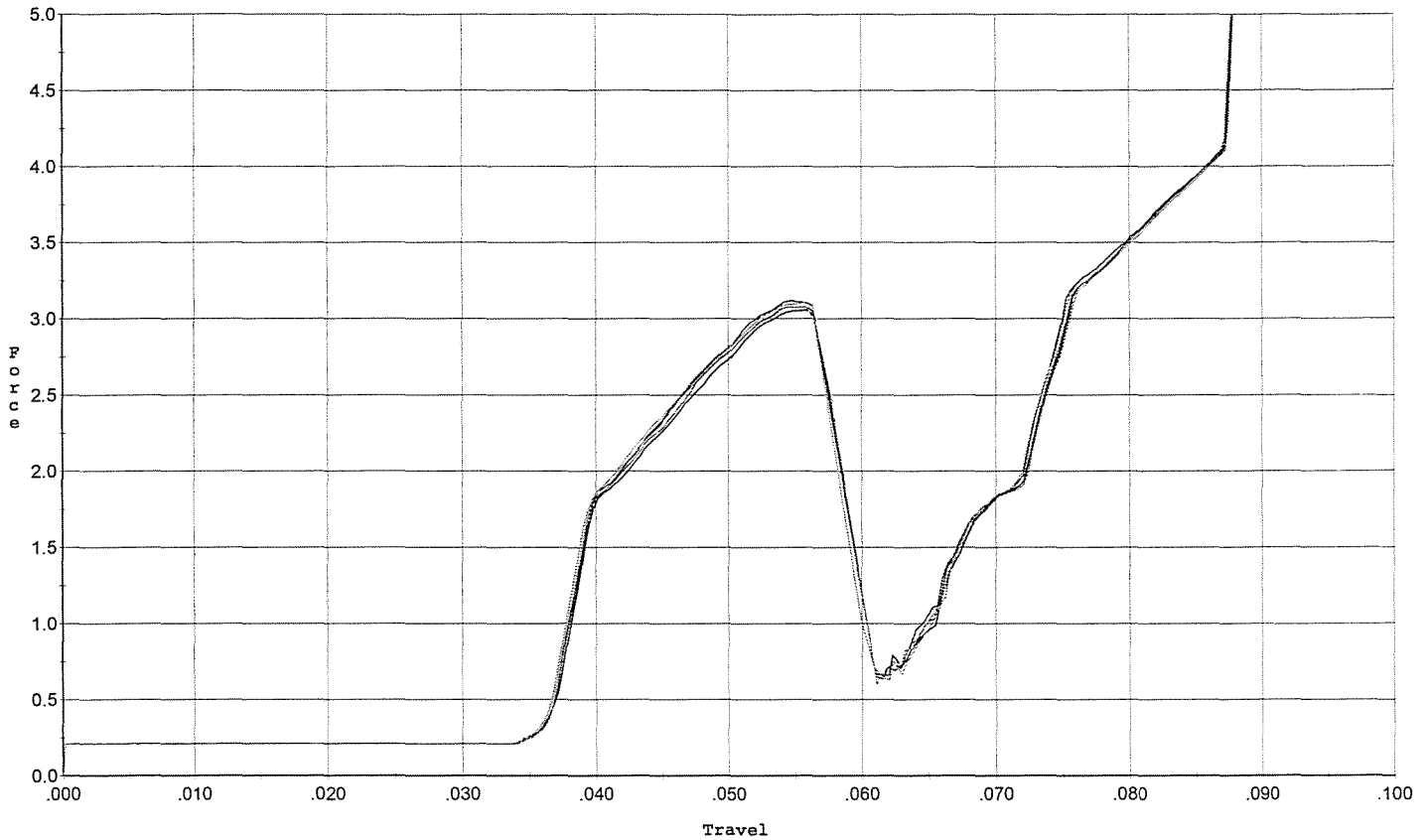
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.058	0.037	0.037	0.050		Set Trigger
2	2.538	0.058	0.036	0.036	0.051		Set Trigger
3	2.591	0.057	0.036	0.037	0.051		Set Trigger
4	2.571	0.057	0.036	0.037	0.050		Set Trigger
5	2.613	0.058	0.036	0.036	0.052		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



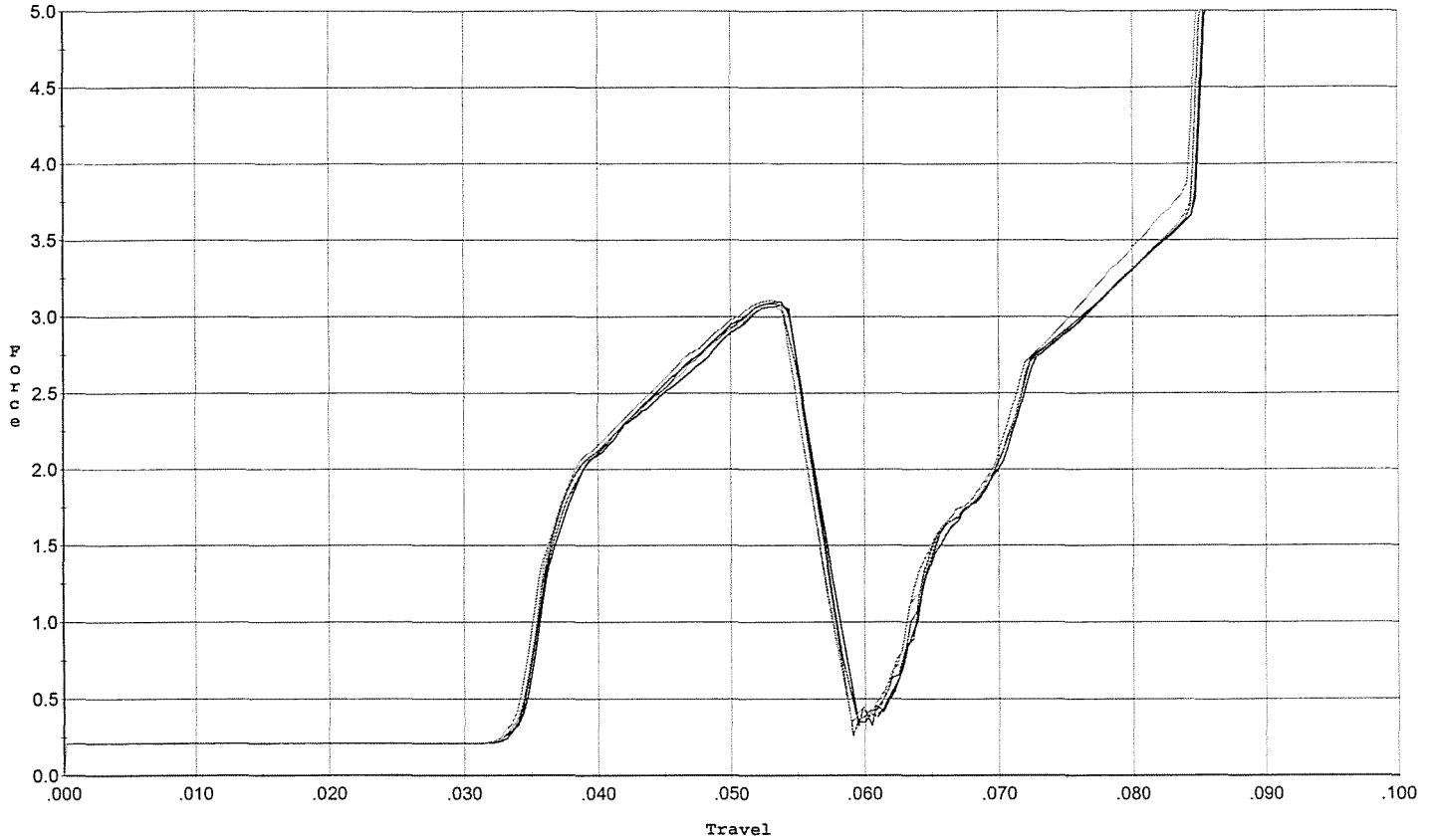
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.058	0.036	0.036	0.060		Set Trigger
2	3.057	0.058	0.036	0.036	0.059		Set Trigger
3	3.076	0.058	0.036	0.036	0.060		Set Trigger
4	3.077	0.056	0.036	0.036	0.058		Set Trigger
5	3.108	0.058	0.036	0.036	0.060		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



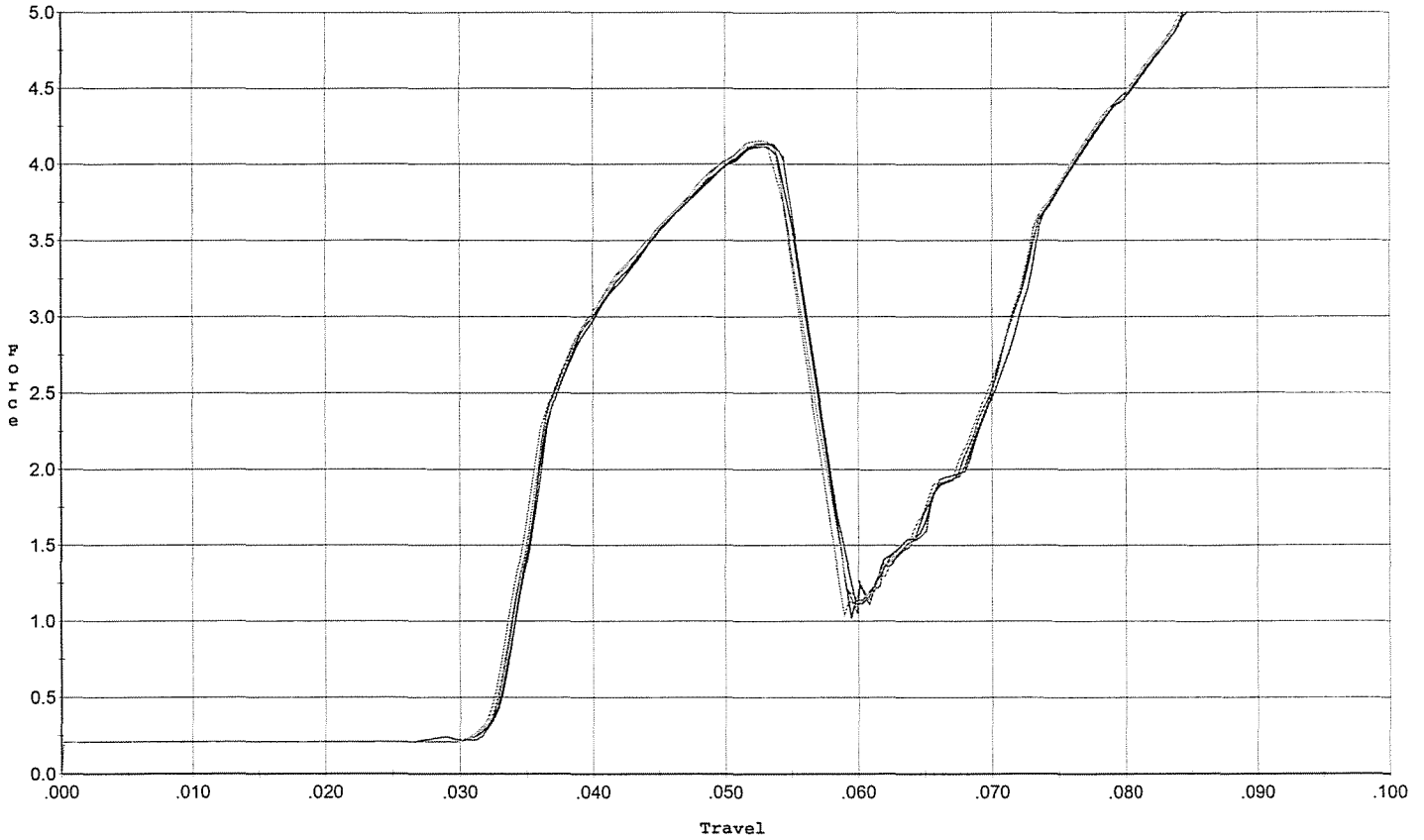
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.054	0.034	0.035	0.058		Set Trigger
2	3.079	0.054	0.034	0.035	0.057		Set Trigger
3	3.086	0.055	0.034	0.035	0.058		Set Trigger
4	3.071	0.054	0.034	0.035	0.056		Set Trigger
5	3.109	0.054	0.034	0.035	0.057		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



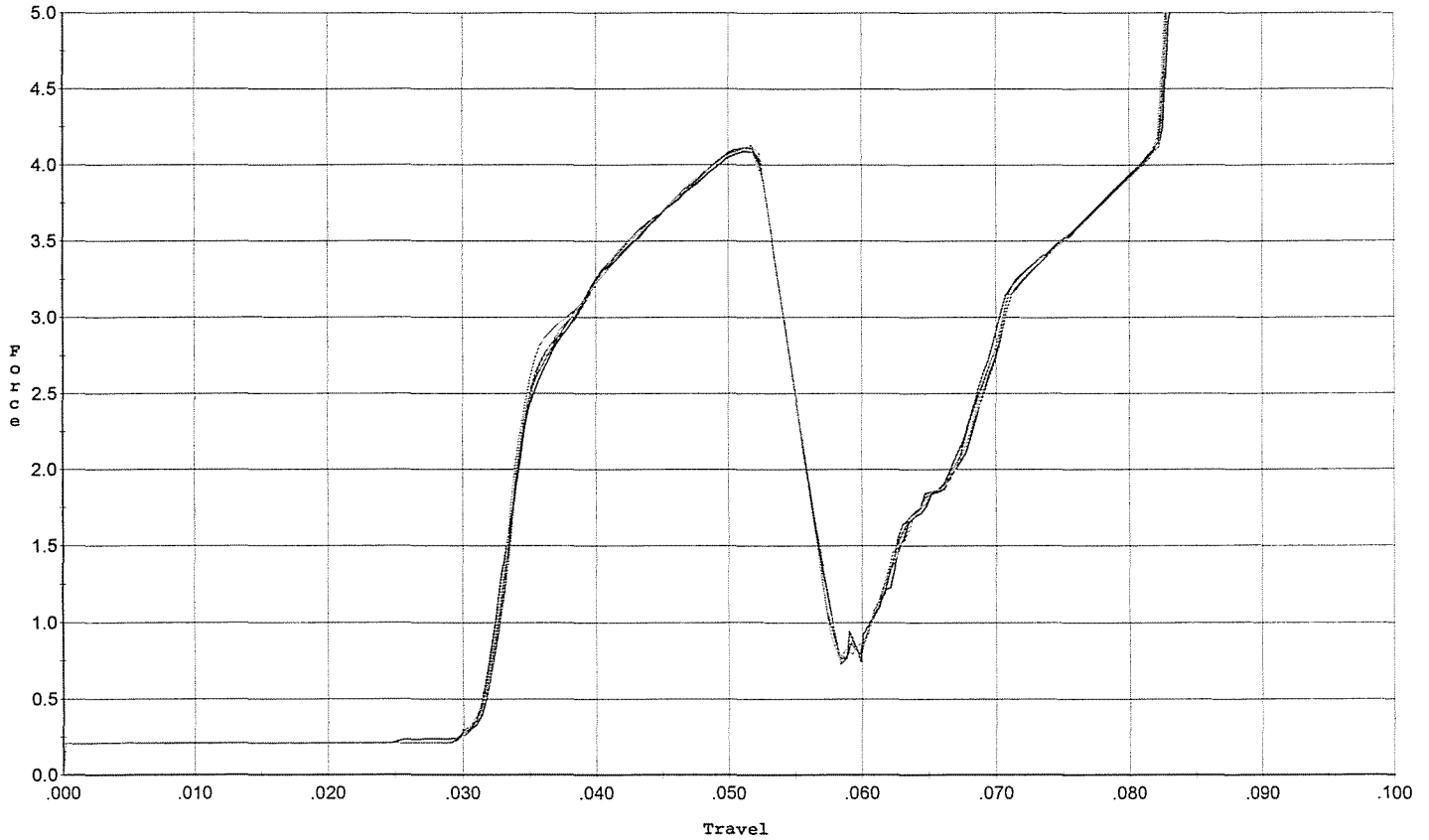
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.054	0.032	0.033	0.079		Set Trigger
2	4.133	0.055	0.033	0.033	0.080		Set Trigger
3	4.115	0.054	0.032	0.033	0.077		Set Trigger
4	4.154	0.054	0.032	0.033	0.078		Set Trigger
5	4.125	0.054	0.032	0.033	0.079		Set Trigger

AVG 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



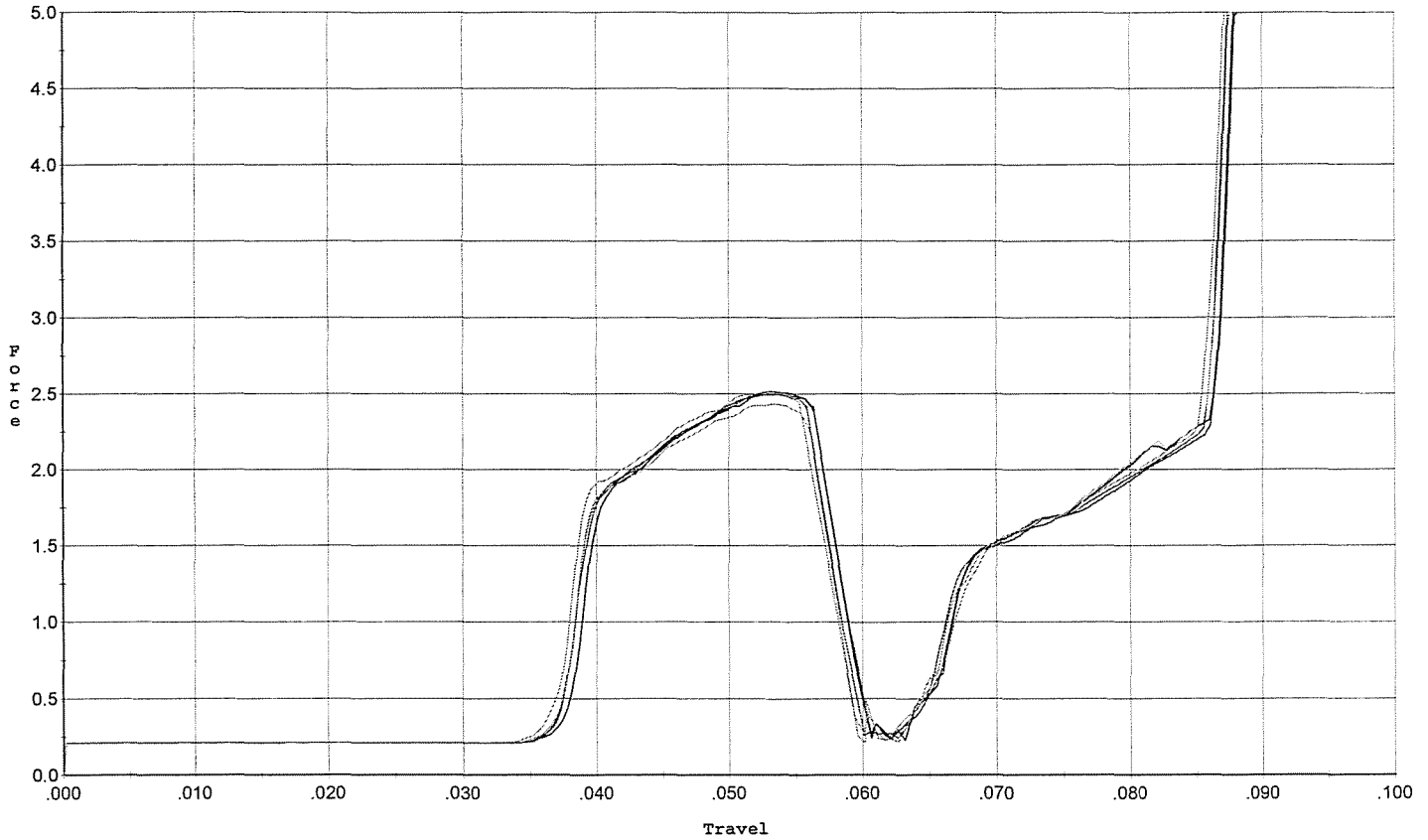
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.052	0.031	0.033	0.078		Set Trigger
2	4.091	0.052	0.031	0.033	0.077		Set Trigger
3	4.112	0.052	0.031	0.033	0.077		Set Trigger
4	4.100	0.053	0.031	0.033	0.078		Set Trigger
5	4.129	0.052	0.031	0.033	0.077		Set Trigger

AVG 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



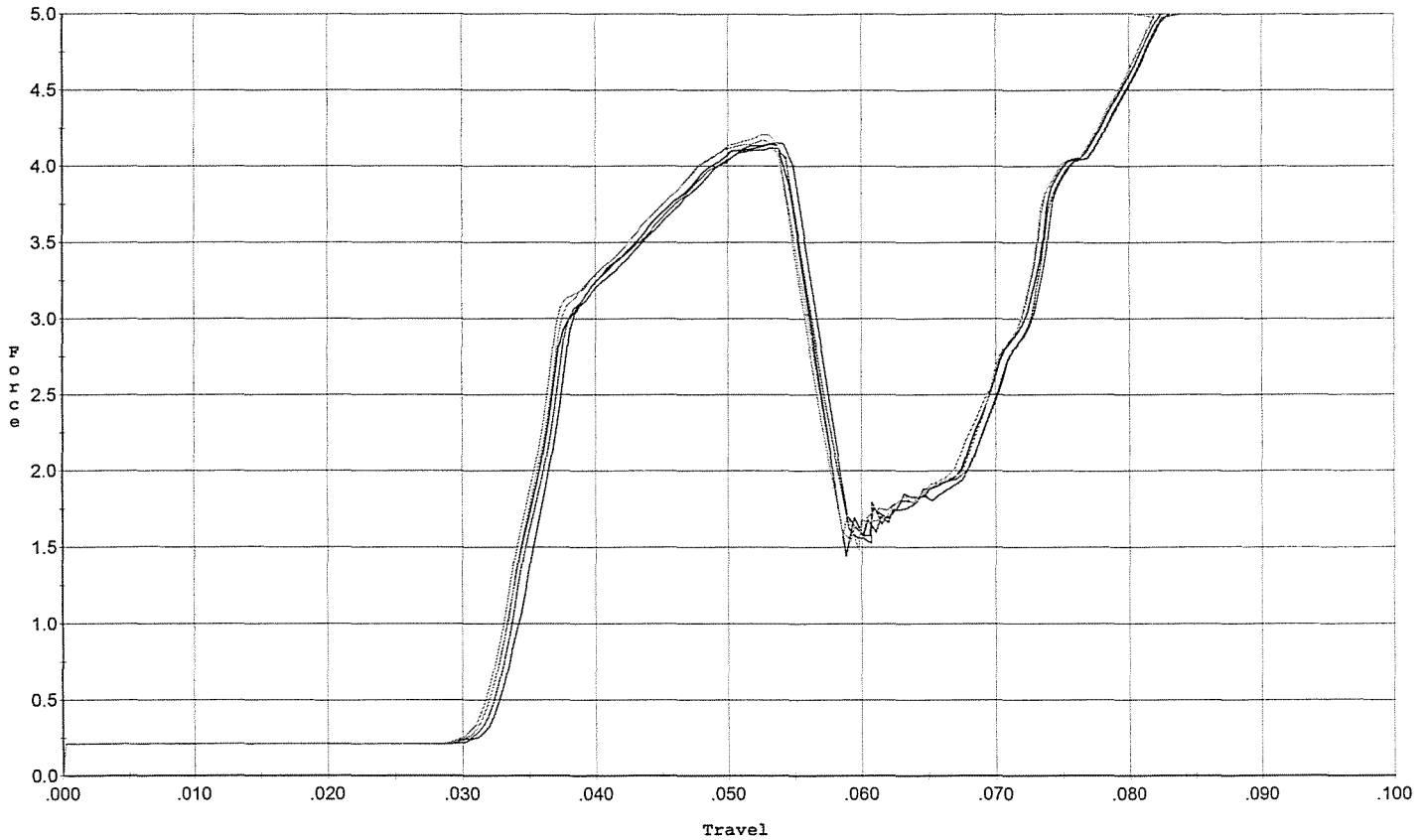
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.056	0.037	0.037	0.050		Set Trigger
2	2.509	0.056	0.038	0.037	0.049		Set Trigger
3	2.493	0.056	0.037	0.037	0.049		Set Trigger
4	2.431	0.056	0.037	0.037	0.048		Set Trigger
5	2.512	0.057	0.036	0.037	0.051		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/17/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.055	0.032	0.033	0.082		Set Trigger
2	4.147	0.055	0.031	0.033	0.083		Set Trigger
3	4.119	0.054	0.032	0.033	0.081		Set Trigger
4	4.208	0.056	0.031	0.032	0.085		Set Trigger
5	4.173	0.054	0.031	0.033	0.082		Set Trigger

AVG 4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6693297.___0

FILE DATE AND TIME: 10/18/2007 22:49

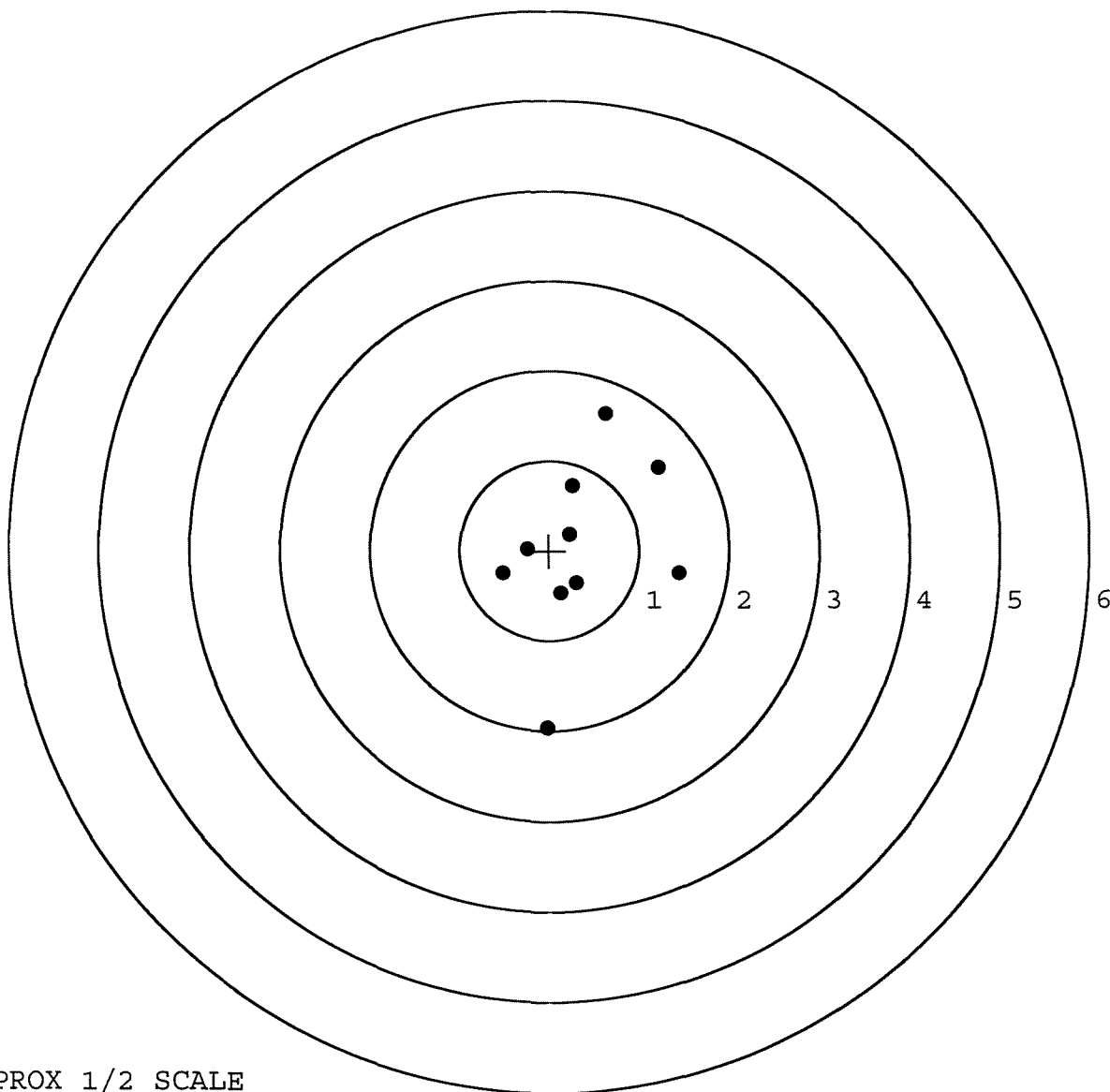
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.211
The Average Y Centroid of the Five Target Set:	0.099
The Average Point of Impact of the Five Target Set:	0.233
The Average Mean Radius of the Five Target Set:	0.925
The Distance from POA to Centroid Target #1:	0.342
The Distance from Centroid Target #2 to Centroid Target #1:	0.601
The Distance from Centroid Target #3 to Centroid Target #1:	0.170
The Distance from Centroid Target #4 to Centroid Target #1:	0.099
The Distance from Centroid Target #5 to Centroid Target #1:	0.111

SERIAL NUMBER: G6693297.____0
TARGET NUMBER: 1
FILE DATE: 10/18/2007
FILE TIME: 22:49

X CENTROID: 0.342
Y CENTROID: 0.004
POA TO CENTROID: 0.342
HORZ SPREAD: 1.960
VERT SPREAD: 3.493
GROUP SPREAD: 3.554
MIN RADIUS: 0.212
MAX RADIUS: 2.015
MEAN RADIUS: 0.927
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.245	0.021
2:	-0.517	-0.256
3:	0.127	-0.474
4:	0.306	-0.365
5:	0.229	0.183
6:	0.259	0.723
7:	0.632	1.516
8:	1.211	0.925
9:	1.443	-0.258
10:	-0.025	-1.977

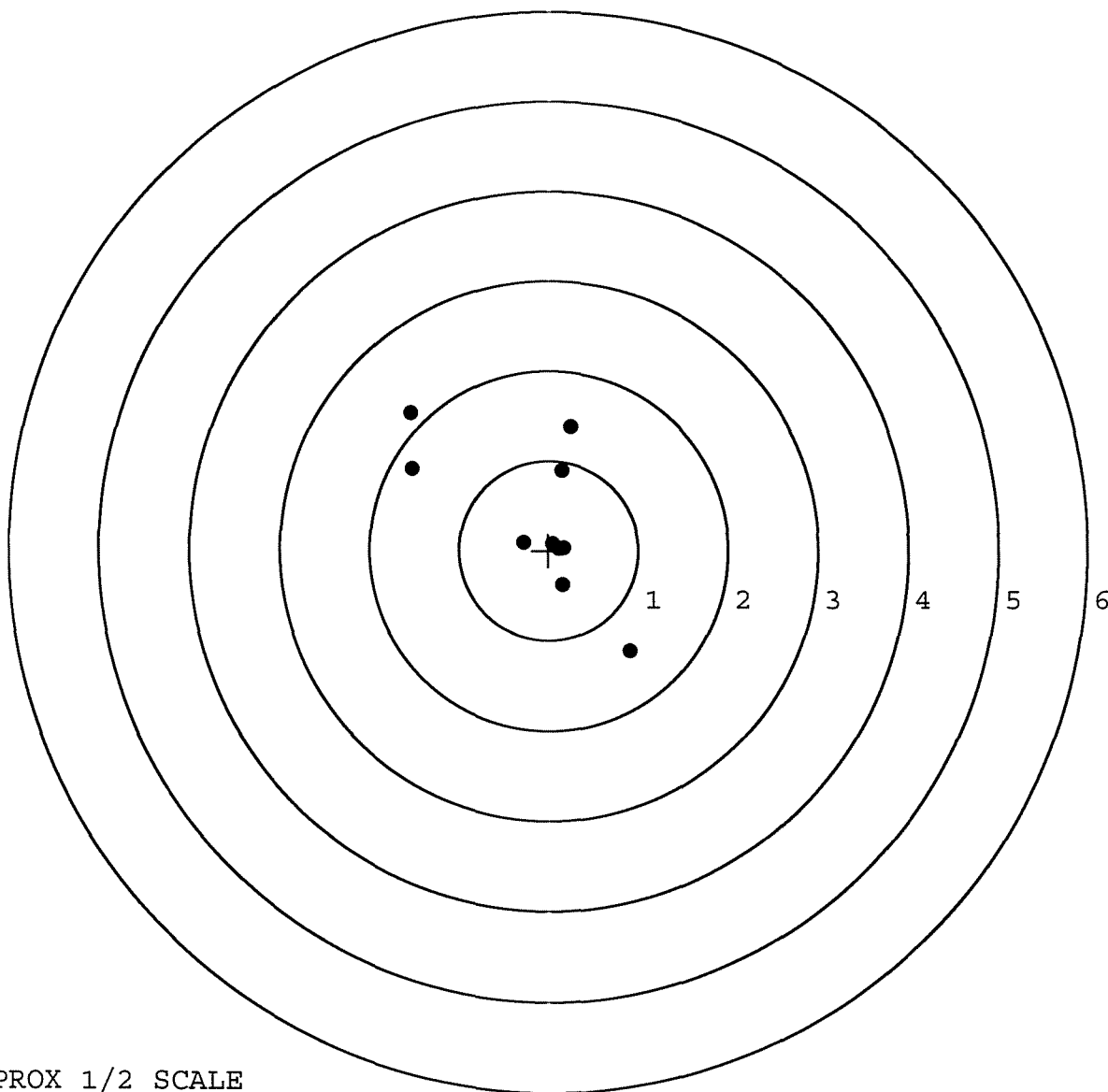


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693297. __0
TARGET NUMBER: 2
FILE DATE: 10/18/2007
FILE TIME: 22:49

X CENTROID: -0.155
Y CENTROID: 0.341
POA TO CENTROID: 0.375
HORZ SPREAD: 2.457
VERT SPREAD: 2.652
GROUP SPREAD: 3.615
MIN RADIUS: 0.279
MAX RADIUS: 1.830
MEAN RADIUS: 0.914
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.241	1.377
2:	0.151	0.890
3:	-1.524	0.910
4:	-1.546	1.531
5:	-0.276	0.090
6:	0.168	0.027
7:	0.157	-0.393
8:	0.911	-1.121
9:	0.116	0.026
10:	0.048	0.076



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693297. __0

TARGET NUMBER: 3

FILE DATE: 10/18/2007

FILE TIME: 22:49

X CENTROID: 0.174

Y CENTROID: 0.029

POA TO CENTROID: 0.176

HORZ SPREAD: 2.293

VERT SPREAD: 1.821

GROUP SPREAD: 2.305

MIN RADIUS: 0.568

MAX RADIUS: 1.290

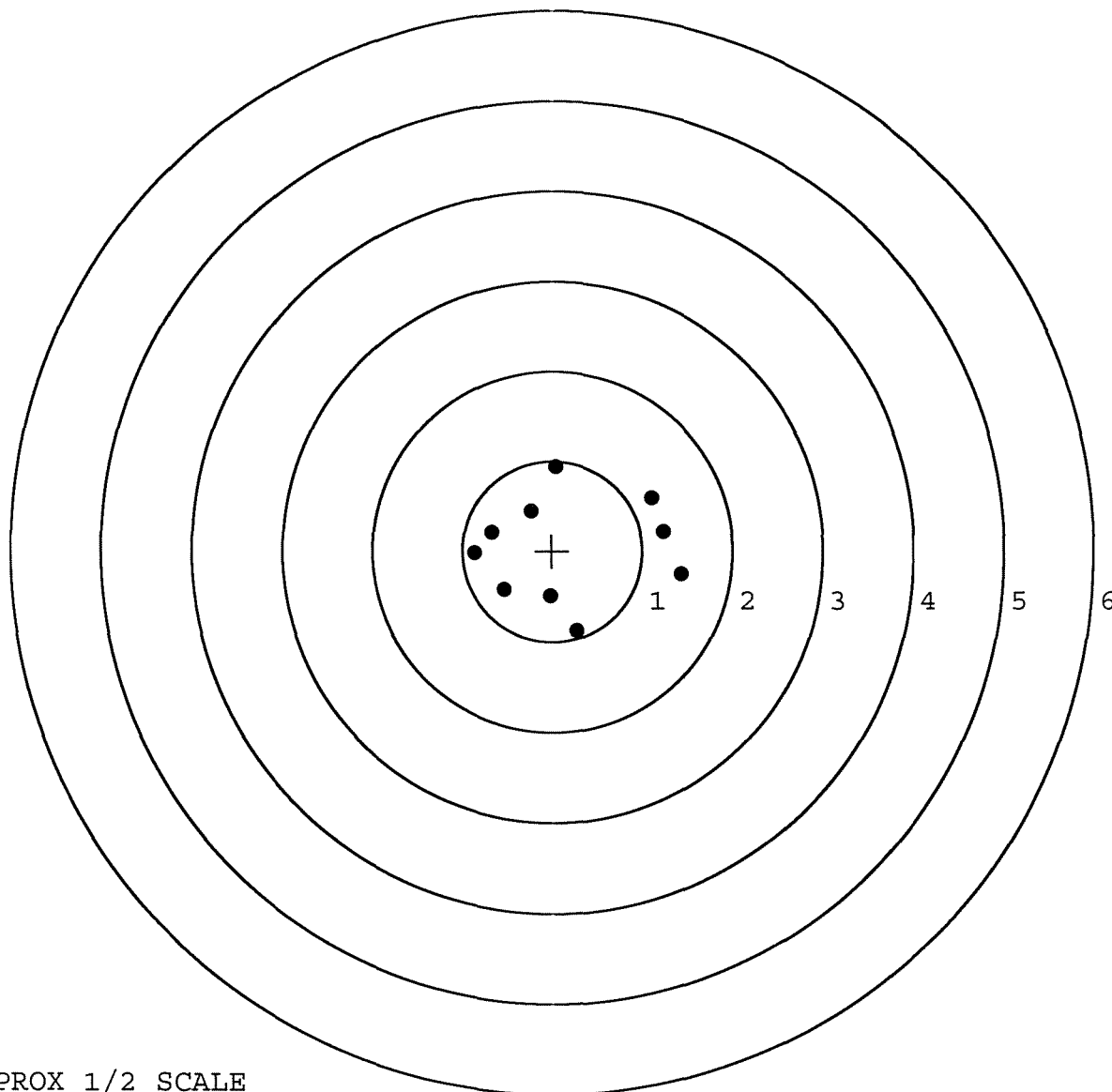
MEAN RADIUS: 0.919

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.045	0.940
2:	-0.235	0.441
3:	-0.677	0.210
4:	-0.863	-0.029
5:	-0.538	-0.429
6:	-0.022	-0.504
7:	0.267	-0.881
8:	1.104	0.592
9:	1.229	0.216
10:	1.430	-0.263

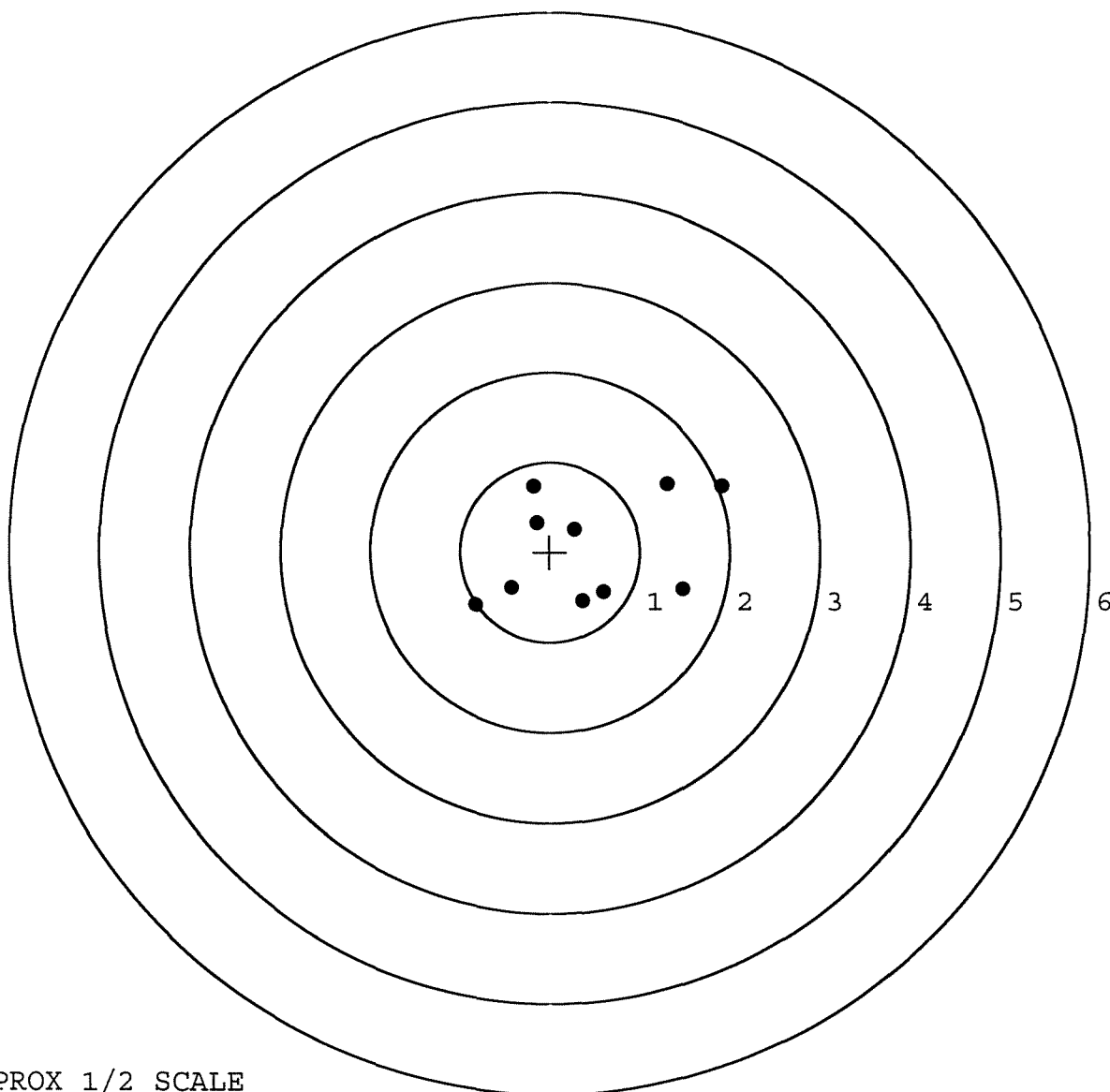


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693297. __0
TARGET NUMBER: 4
FILE DATE: 10/18/2007
FILE TIME: 22:49

X CENTROID: 0.434
Y CENTROID: 0.041
POA TO CENTROID: 0.436
HORZ SPREAD: 2.740
VERT SPREAD: 1.346
GROUP SPREAD: 3.044
MIN RADIUS: 0.260
MAX RADIUS: 1.632
MEAN RADIUS: 0.920
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.149	0.325
2:	0.279	0.250
3:	-0.431	-0.394
4:	-0.829	-0.592
5:	0.360	-0.543
6:	0.595	-0.441
7:	-0.181	0.728
8:	1.306	0.754
9:	1.911	0.734
10:	1.475	-0.413

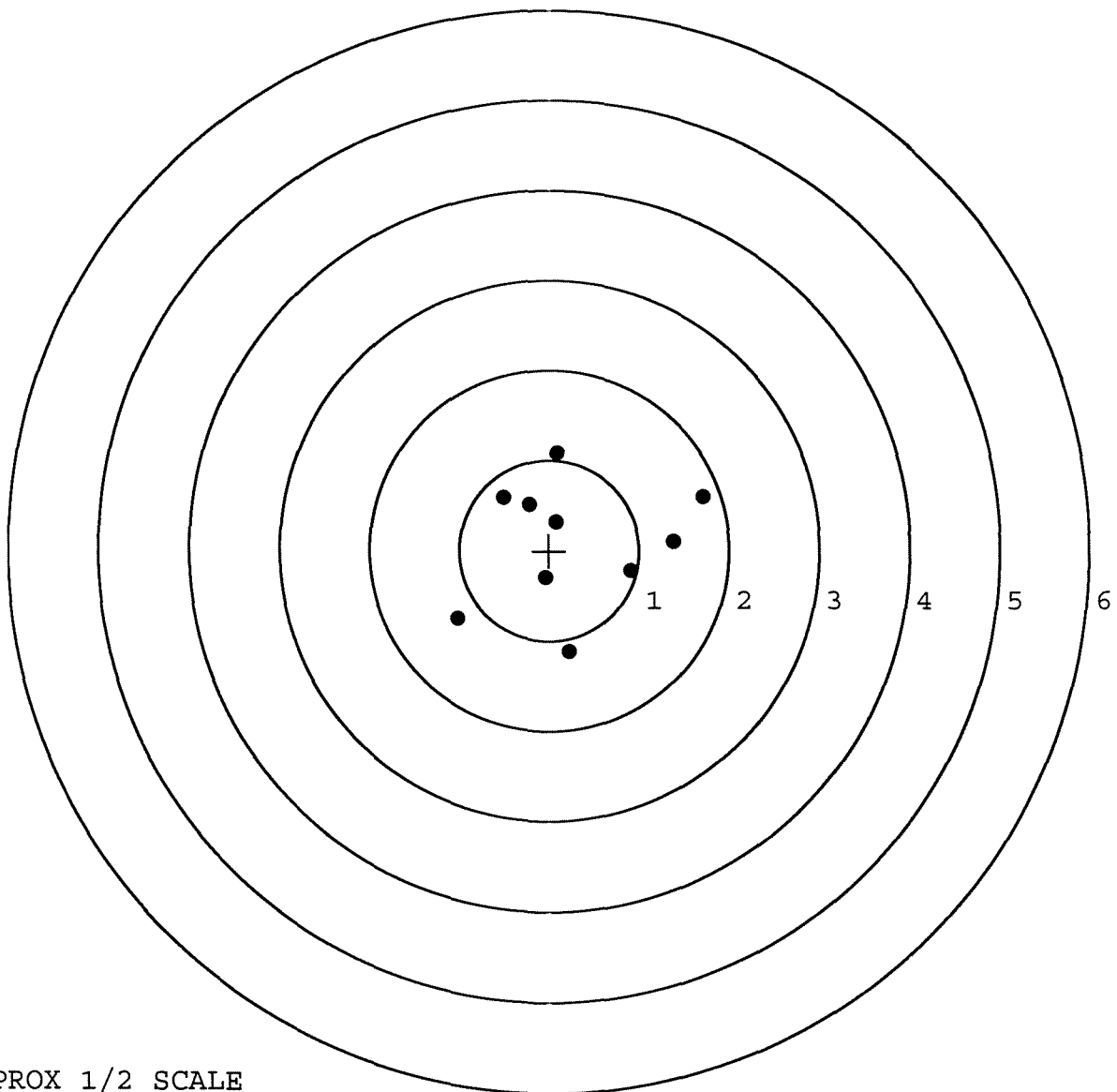


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6693297. __0
TARGET NUMBER: 5
FILE DATE: 10/18/2007
FILE TIME: 22:49

X CENTROID: 0.260
Y CENTROID: 0.079
POA TO CENTROID: 0.272
HORZ SPREAD: 2.725
VERT SPREAD: 2.201
GROUP SPREAD: 3.042
MIN RADIUS: 0.300
MAX RADIUS: 1.539
MEAN RADIUS: 0.948
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.513	0.581
2:	-0.225	0.511
3:	0.078	0.317
4:	-0.041	-0.302
5:	-1.016	-0.756
6:	0.224	-1.122
7:	0.909	-0.223
8:	1.384	0.104
9:	1.709	0.596
10:	0.092	1.079



TARGET APPROX 1/2 SCALE