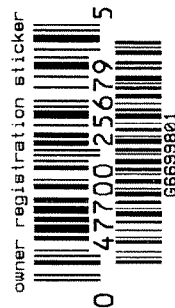
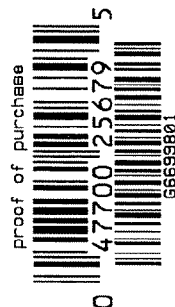


66699801

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

BM FORM 96253

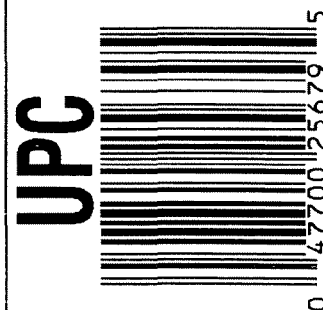


ORDER NO. 25679

BARREL LENGTH 24"

CAPACITY 6

G6699801



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66699801

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		3-5-08	RT
420	ASSEMBLE ACTION		3-5-08	RT
430	ASSEMBLE TO STOCK		3-5-08	RT
440	PROOF	MAGNA - FLUX	3-6-08	TRW
460	CHECK HEADSPACE		3-6-08	TRW
470	DIS-ASSEMBLE ACTION		3-6-08	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>Wmms</u>	3/7/08	Wmms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-6-08	CW
510	DRILL AND TAP SIGHT HOLES		3-6-08	TRW
520	GOFF BLAST BBL / REC		3-10-08	TL
530 & 540	APPLY COATINGS (BARREL ACTION)		3-11-08	CW
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-25-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-08	SD
	D) OIL FIRING PIN ASSEMBLY		3-27-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

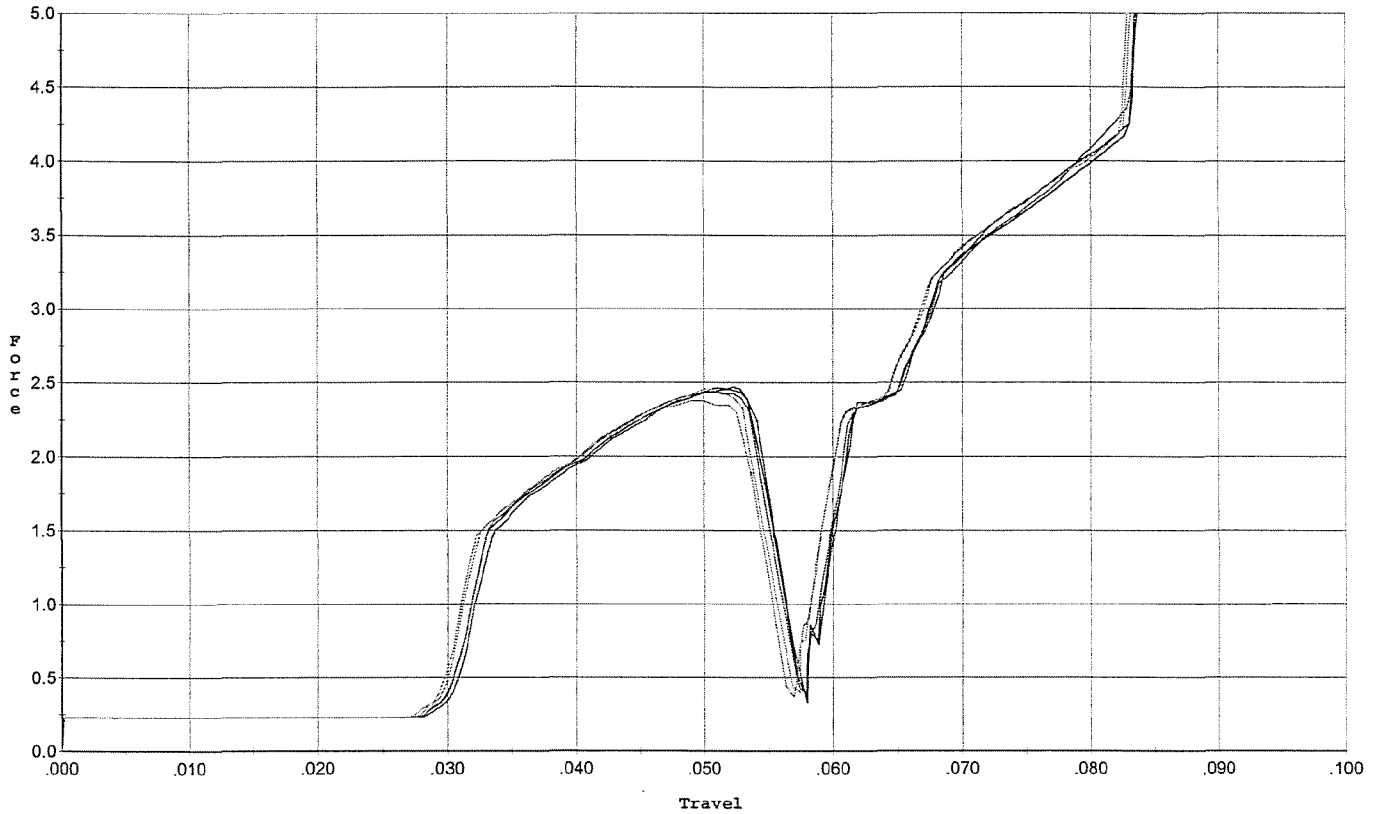
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.25</u> <u>10.0</u> <u>9.75</u>	4-14-08	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.5</u> <u>2.75</u>	4-14-08	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022^S</u> <u>.022^S</u> <u>.023</u>	4-14-08	TRW
	J) ASSEMBLE STOCK		3-27-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		4-14-08	TRW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		4-22-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-14-08	TRW
	MALFUNCTION <i>CH over live rds</i>	CORRECTION <i>OK</i>	4-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-14-08	RP
670	FINAL INSPECTION A) HEADSPACE		4-14-08	TRW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.64</u> <u>2.61</u> <u>2.60</u> <u>2.54</u>	4-14-08	TRW
	C) FUNCTION		4-14-08	TRW
690	PACK		5-4-08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



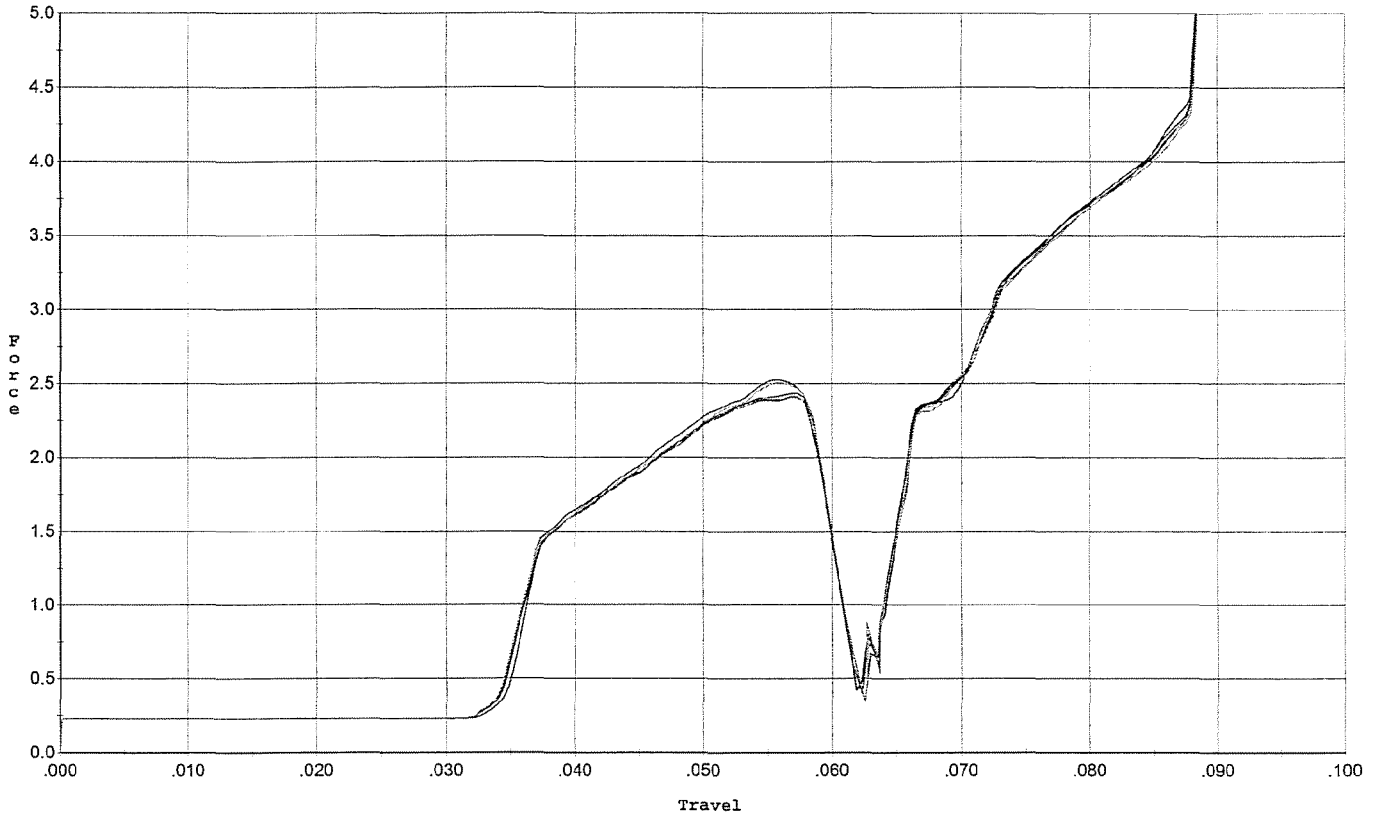
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.054	0.030	0.034	0.054		Set Trigger
2	2.468	0.055	0.030	0.034	0.055		Set Trigger
3	2.432	0.053	0.030	0.034	0.054		Set Trigger
4	2.458	0.053	0.030	0.034	0.054		Set Trigger
5	2.377	0.054	0.029	0.034	0.054		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



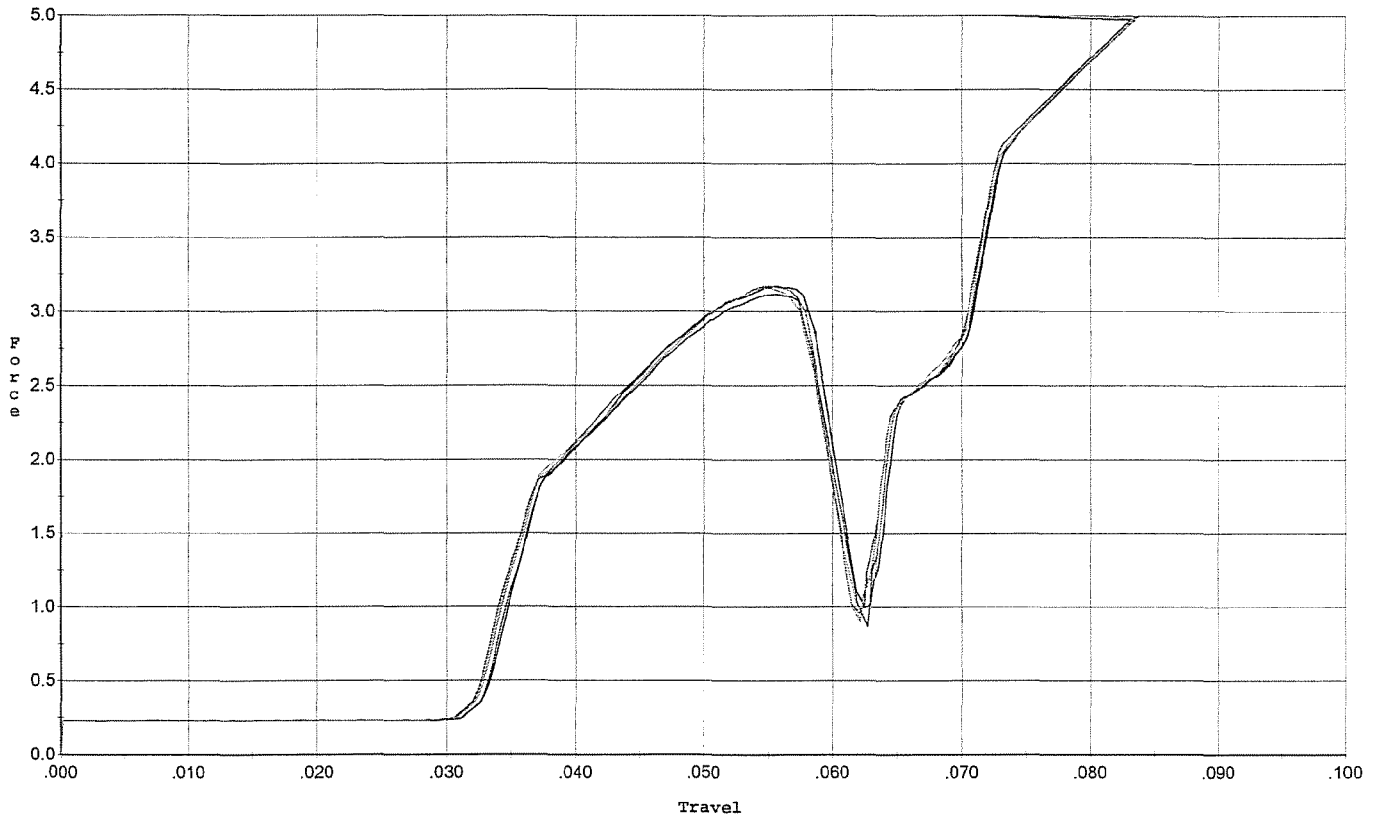
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.059	0.035	0.035	0.055		Set Trigger
2	2.409	0.059	0.034	0.035	0.055		Set Trigger
3	2.526	0.059	0.034	0.035	0.057		Set Trigger
4	2.504	0.059	0.034	0.035	0.056		Set Trigger
5	2.405	0.059	0.034	0.035	0.055		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



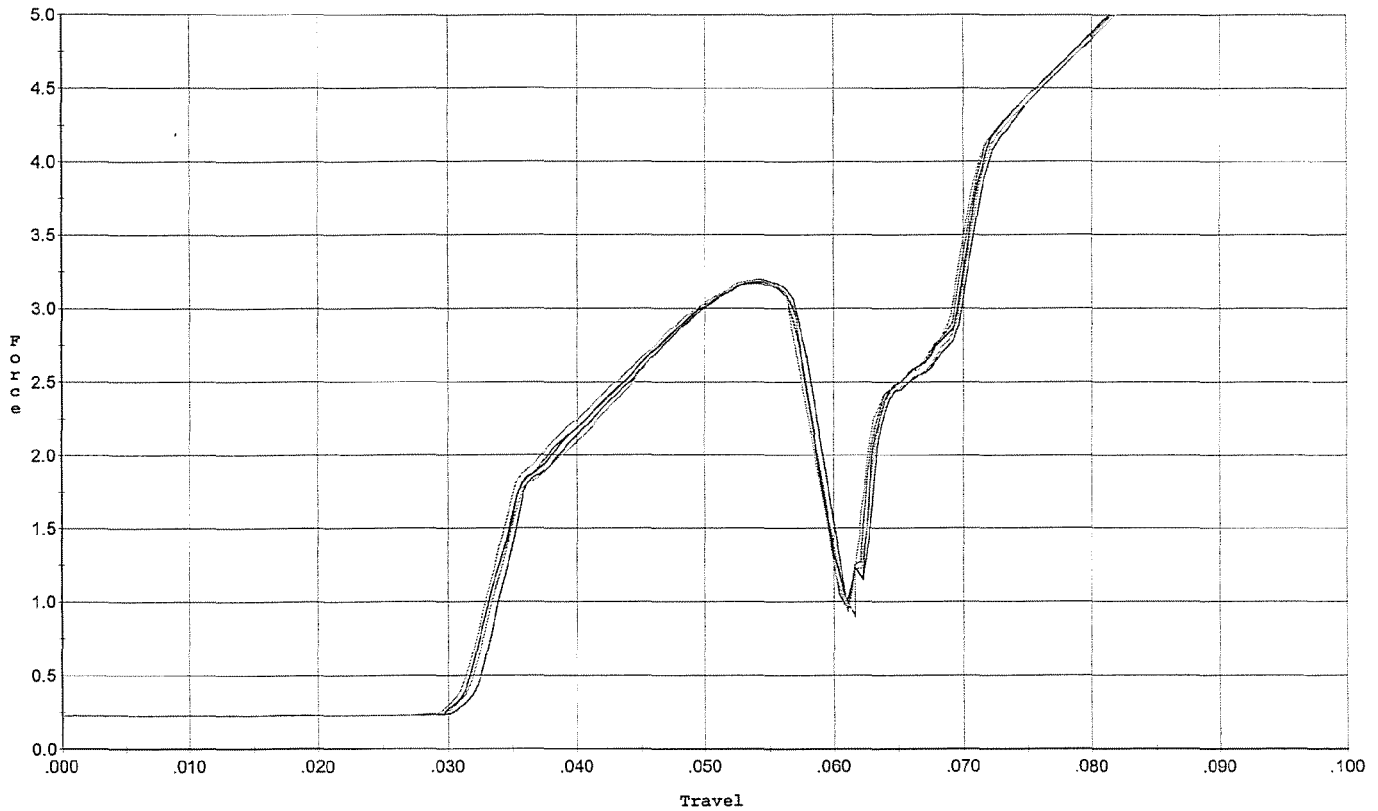
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.058	0.033	0.034	0.069		Set Trigger
2	3.171	0.059	0.033	0.034	0.072		Set Trigger
3	3.172	0.058	0.032	0.033	0.072		Set Trigger
4	3.170	0.058	0.032	0.033	0.071		Set Trigger
5	3.155	0.059	0.032	0.033	0.071		Set Trigger

AVG 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



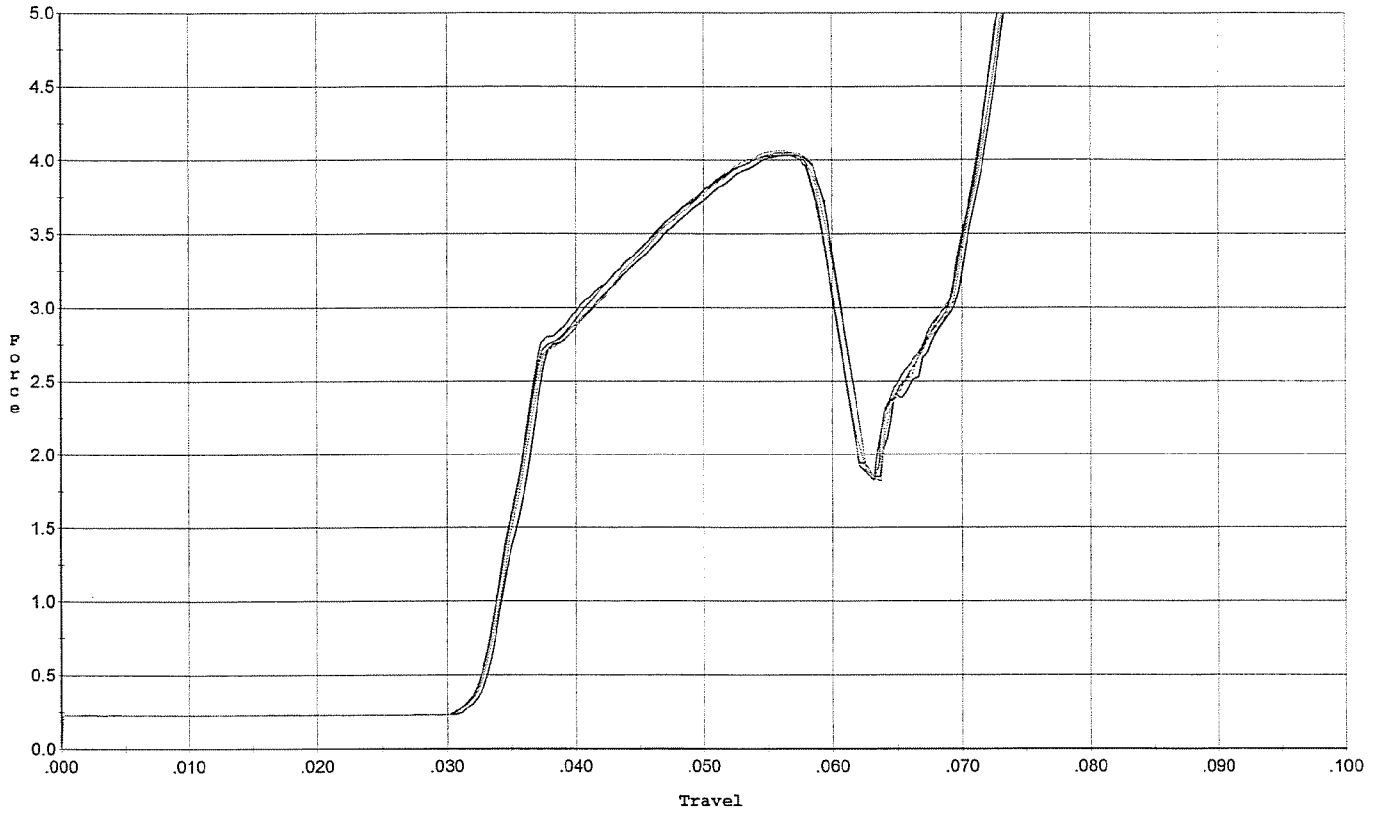
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.058	0.032	0.033	0.071		Set Trigger
2	3.179	0.057	0.031	0.033	0.071		Set Trigger
3	3.167	0.057	0.031	0.033	0.070		Set Trigger
4	3.182	0.057	0.032	0.033	0.069		Set Trigger
5	3.192	0.058	0.031	0.033	0.073		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



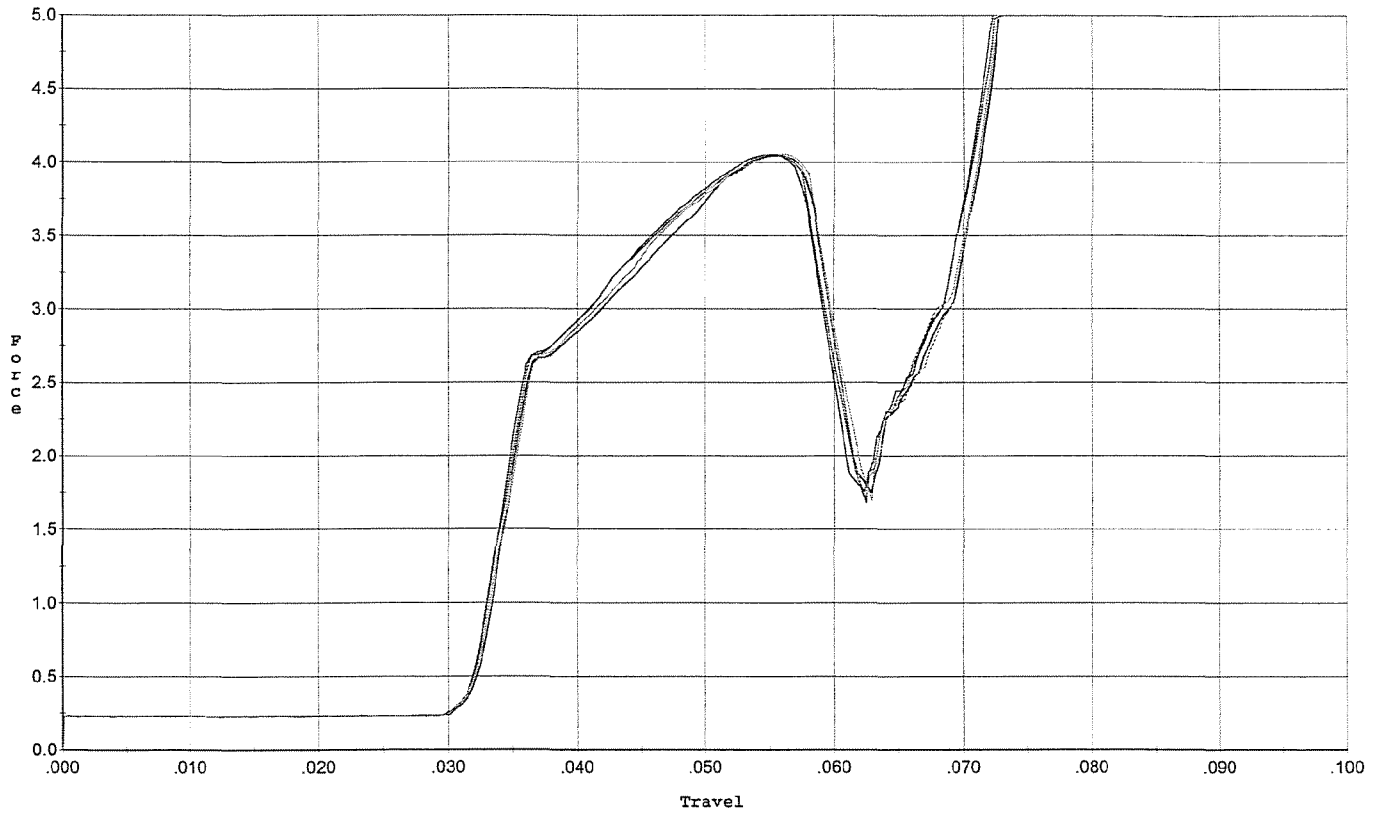
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.059	0.032	0.021	0.094		Set Trigger
2	4.036	0.059	0.033	0.021	0.094		Set Trigger
3	4.053	0.059	0.032	0.021	0.094		Set Trigger
4	4.065	0.060	0.032	0.021	0.096		Set Trigger
5	4.047	0.059	0.032	0.021	0.093		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



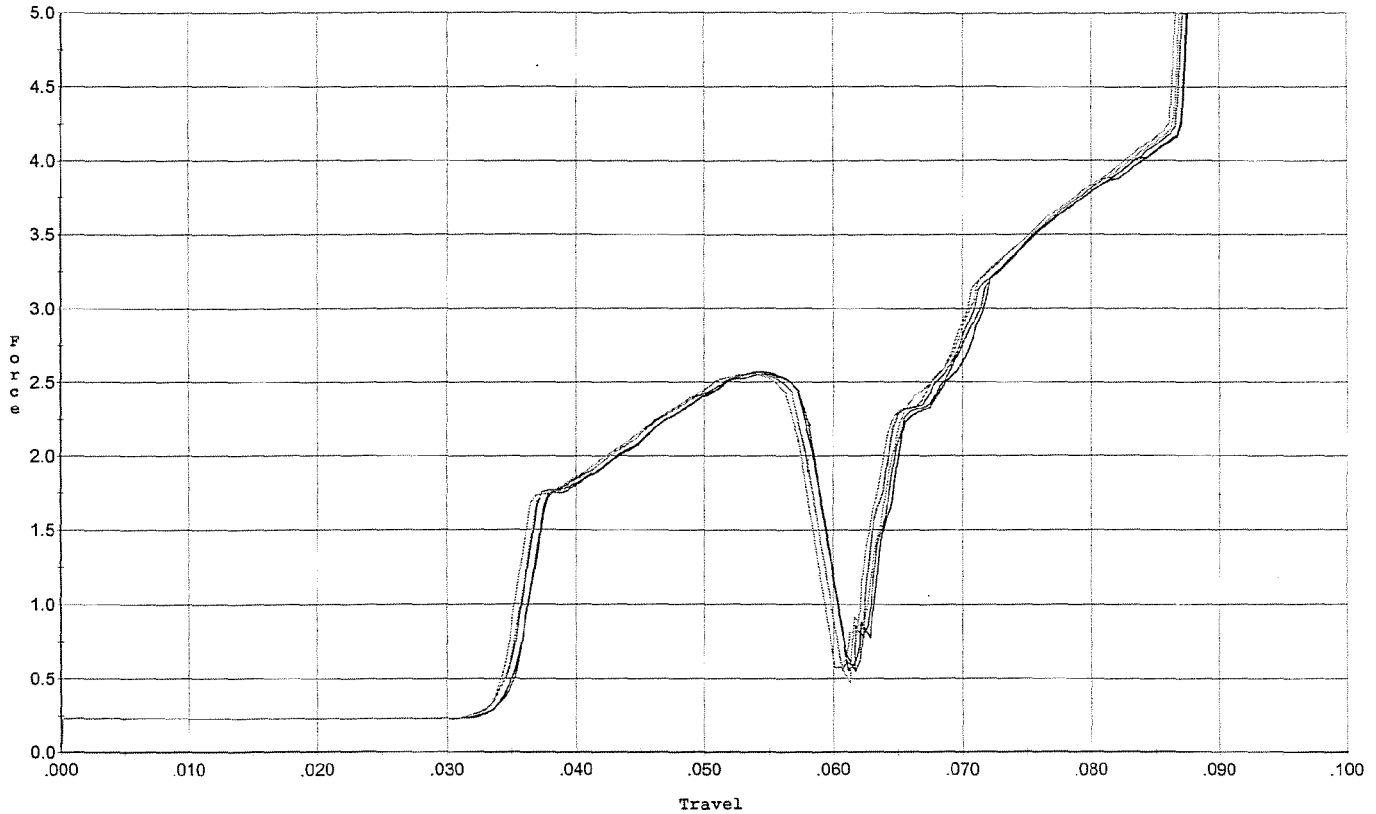
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.058	0.032	0.022	0.092		Set Trigger
2	4.044	0.058	0.032	0.022	0.092		Set Trigger
3	4.043	0.058	0.032	0.023	0.092		Set Trigger
4	4.055	0.058	0.032	0.023	0.093		Set Trigger
5	4.042	0.058	0.032	0.022	0.093		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 1/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



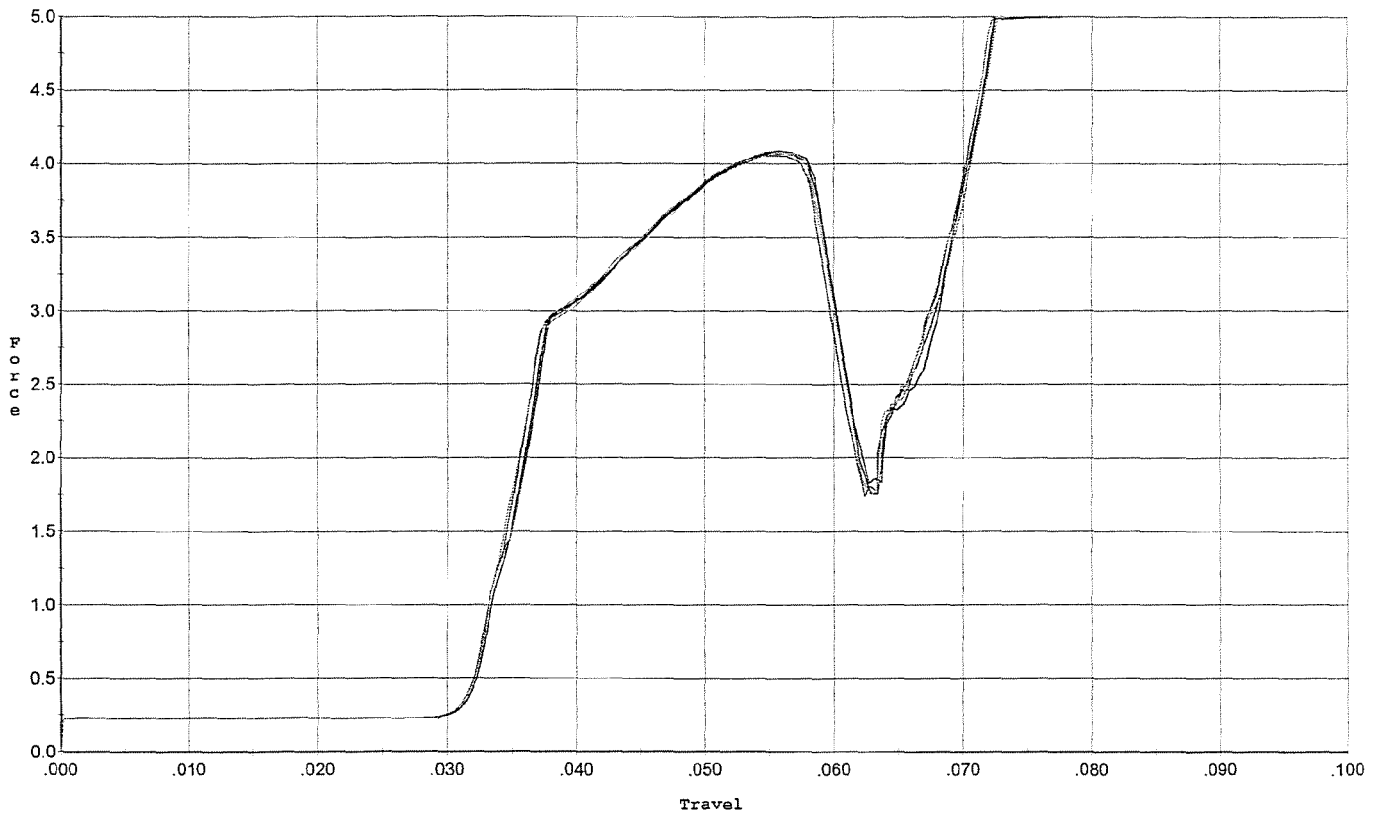
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.058	0.035	0.035	0.057		Set Trigger
2	2.572	0.058	0.034	0.035	0.058		Set Trigger
3	2.562	0.058	0.034	0.035	0.058		Set Trigger
4	2.555	0.058	0.034	0.035	0.058		Set Trigger
5	2.555	0.057	0.034	0.035	0.057		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.059	0.031	0.022	0.095		Set Trigger
2	4.066	0.059	0.032	0.022	0.095		Set Trigger
3	4.053	0.058	0.031	0.022	0.094		Set Trigger
4	4.063	0.059	0.031	0.022	0.096		Set Trigger
5	4.090	0.059	0.031	0.021	0.097		Set Trigger

Avg 4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6699801.__0
FILE DATE AND TIME: 04/14/2008 07:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.046
The Average Y Centroid of the Five Target Set:	-0.095
The Average Point of Impact of the Five Target Set:	0.106
The Average Mean Radius of the Five Target Set:	0.737
The Distance from POA to Centroid Target #1:	0.166
The Distance from Centroid Target #2 to Centroid Target #1:	0.187
The Distance from Centroid Target #3 to Centroid Target #1:	0.079
The Distance from Centroid Target #4 to Centroid Target #1:	0.270
The Distance from Centroid Target #5 to Centroid Target #1:	0.259

SERIAL NUMBER: G6699801.___0

TARGET NUMBER: 1

FILE DATE: 04/14/2008

FILE TIME: 07:39

POINT#	X	Y
1:	0.781	0.717
2:	0.825	-0.342
3:	0.416	-1.462
4:	-0.064	-0.679
5:	-0.209	-0.192
6:	0.330	0.161
7:	-0.052	0.087
8:	0.145	0.306
9:	0.012	0.400
10:	-0.813	0.075

X CENTROID: 0.137

Y CENTROID: -0.093

POA TO CENTROID: 0.166

HORZ SPREAD: 1.638

VERT SPREAD: 2.179

GROUP SPREAD: 2.209

MIN RADIUS: 0.261

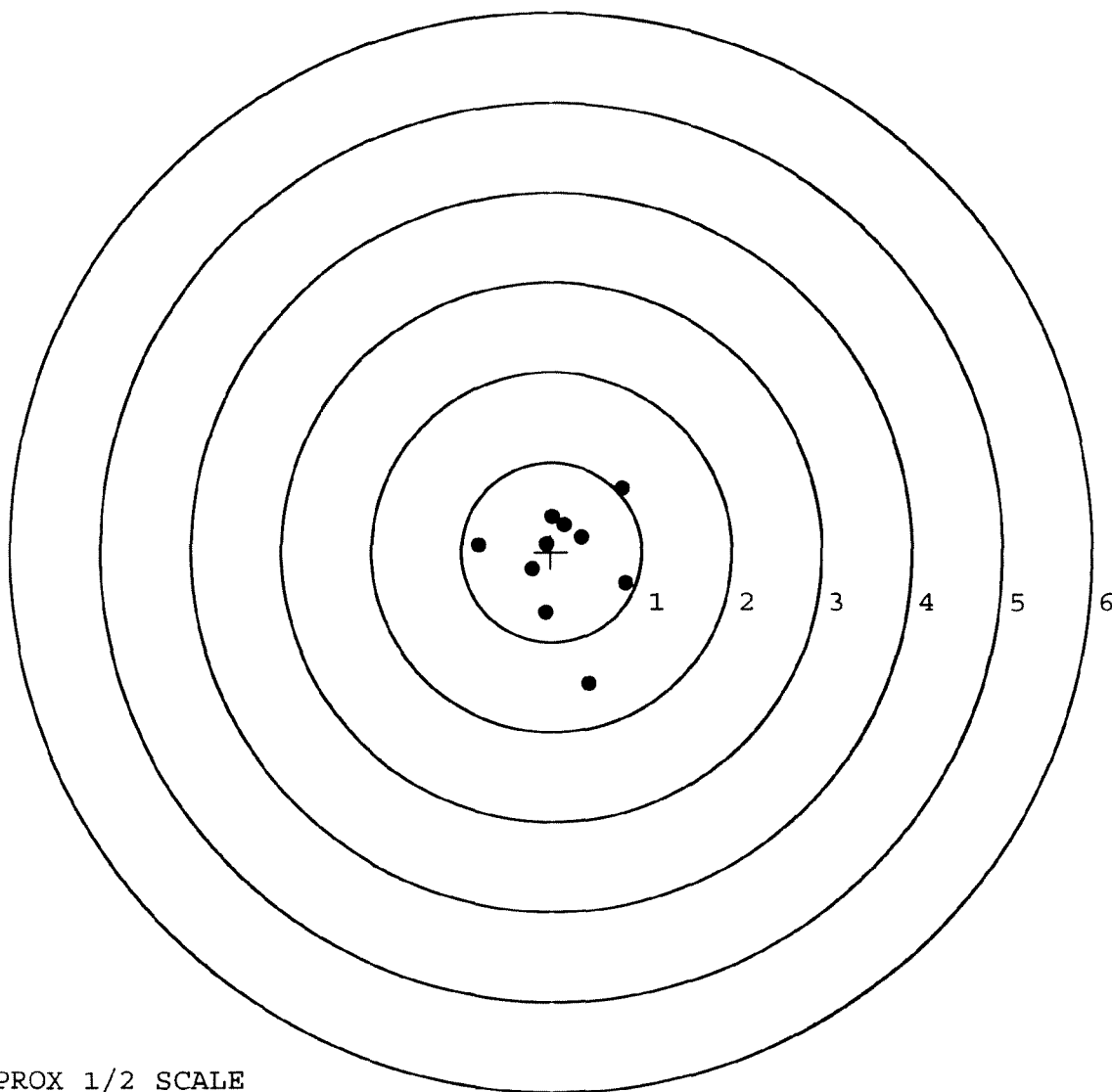
MAX RADIUS: 1.397

MEAN RADIUS: 0.660

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699801. __0

TARGET NUMBER: 2

FILE DATE: 04/14/2008

FILE TIME: 07:39

POINT#	X	Y
--------	---	---

1:	-0.775	0.614
----	--------	-------

2:	-0.584	0.665
----	--------	-------

3:	0.801	-0.049
----	-------	--------

4:	0.305	-0.375
----	-------	--------

5:	0.096	-0.474
----	-------	--------

6:	-0.264	-0.844
----	--------	--------

7:	-0.121	-0.185
----	--------	--------

8:	-0.213	0.047
----	--------	-------

9:	0.256	0.092
----	-------	-------

10:	0.028	-0.071
-----	-------	--------

X CENTROID: -0.047

Y CENTROID: -0.058

POA TO CENTROID: 0.075

HORZ SPREAD: 1.576

VERT SPREAD: 1.509

GROUP SPREAD: 1.710

MIN RADIUS: 0.076

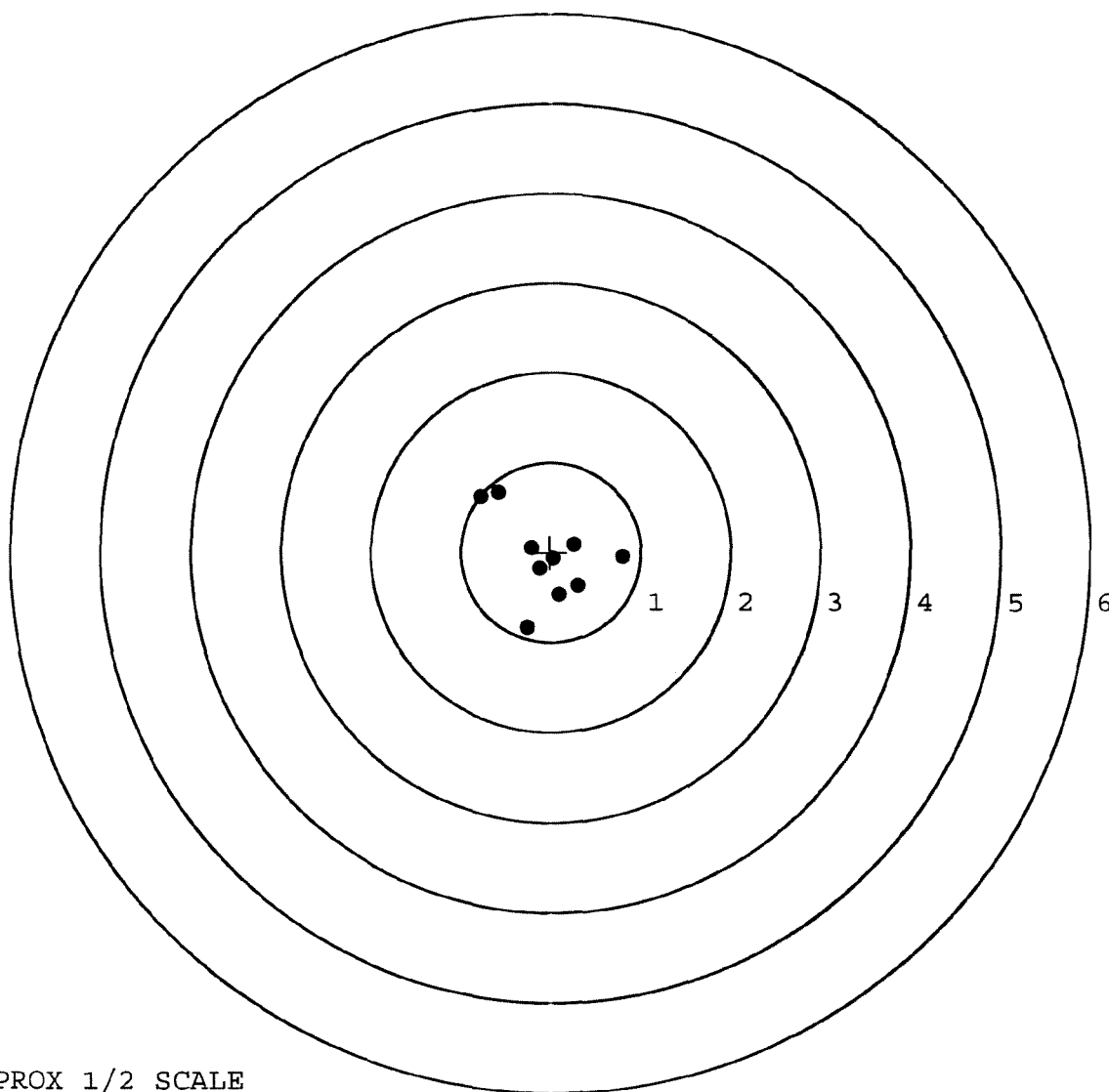
MAX RADIUS: 0.991

MEAN RADIUS: 0.523

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699801. 0

TARGET NUMBER: 3

FILE DATE: 04/14/2008

FILE TIME: 07:39

POINT#	X	Y
--------	---	---

1:	-0.117	0.481
----	--------	-------

2:	-0.502	0.053
----	--------	-------

3:	-0.342	-0.239
----	--------	--------

4:	-0.742	-0.915
----	--------	--------

5:	0.433	-0.685
----	-------	--------

6:	-0.658	0.442
----	--------	-------

7:	0.793	0.287
----	-------	-------

8:	0.765	-0.004
----	-------	--------

9:	0.394	0.027
----	-------	-------

10:	0.598	-0.139
-----	-------	--------

X CENTROID: 0.062

Y CENTROID: -0.069

POA TO CENTROID: 0.093

HORZ SPREAD: 1.535

VERT SPREAD: 1.396

GROUP SPREAD: 1.950

MIN RADIUS: 0.345

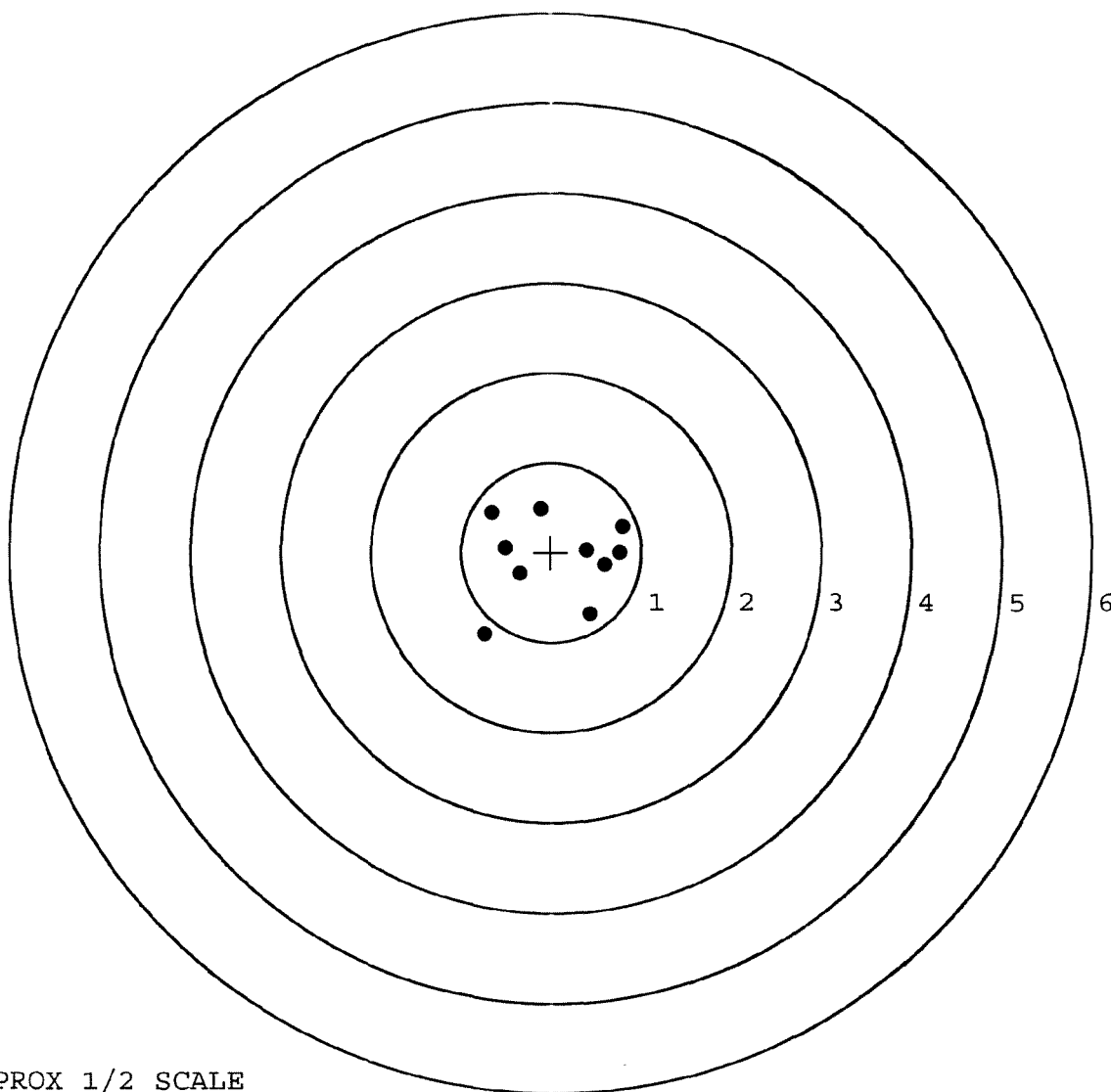
MAX RADIUS: 1.167

MEAN RADIUS: 0.677

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699801. __0

TARGET NUMBER: 4

FILE DATE: 04/14/2008

FILE TIME: 07:39

POINT#	X	Y
1:	0.381	-0.621
2:	0.022	-0.991
3:	-0.716	-0.576
4:	-0.744	-0.015
5:	-0.416	0.309
6:	-0.428	0.882
7:	-0.595	1.019
8:	0.335	0.335
9:	0.775	-0.024
10:	0.833	0.648

X CENTROID: -0.055

Y CENTROID: 0.097

POA TO CENTROID: 0.111

HORZ SPREAD: 1.577

VERT SPREAD: 2.010

GROUP SPREAD: 2.103

MIN RADIUS: 0.419

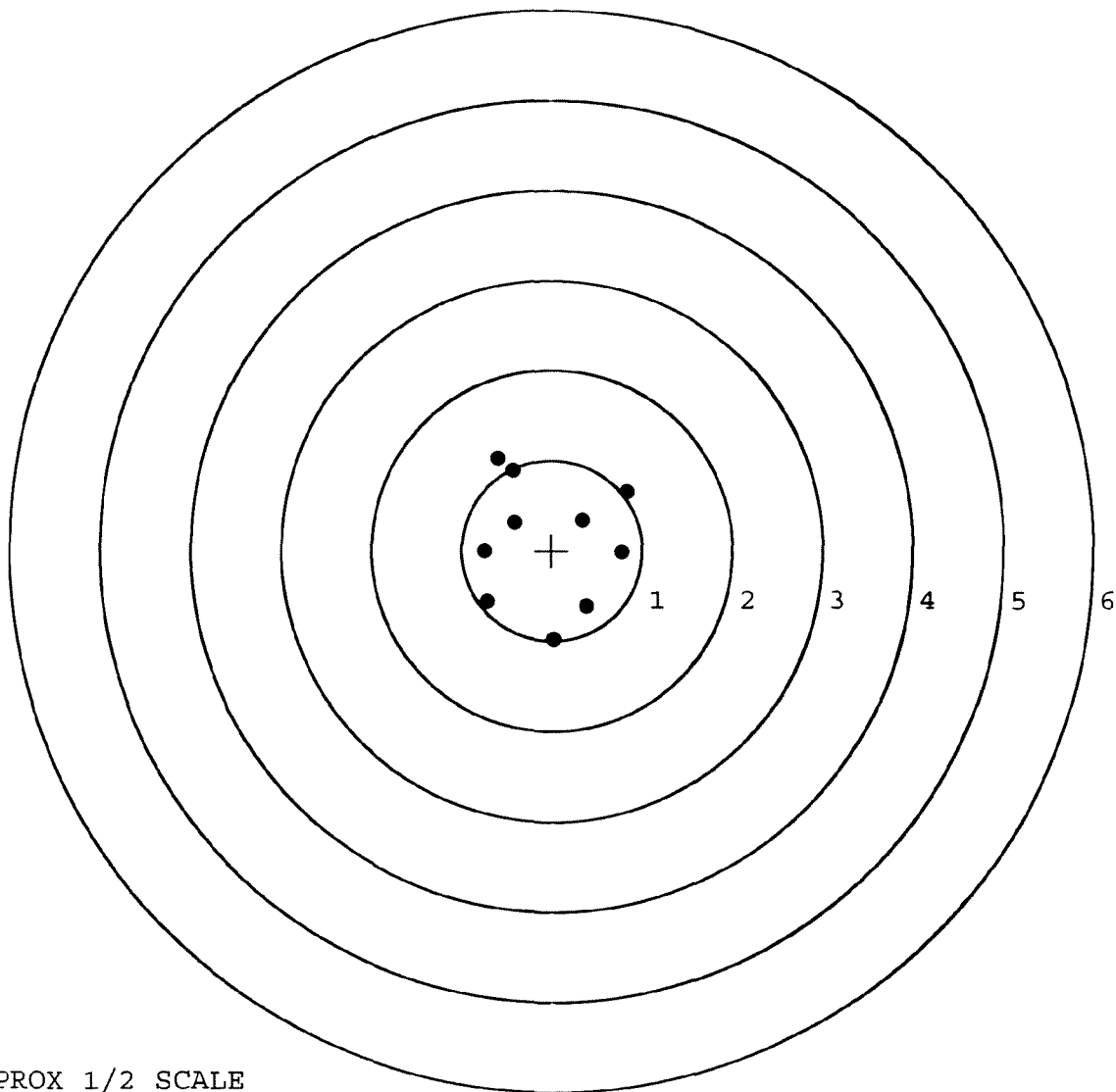
MAX RADIUS: 1.090

MEAN RADIUS: 0.827

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

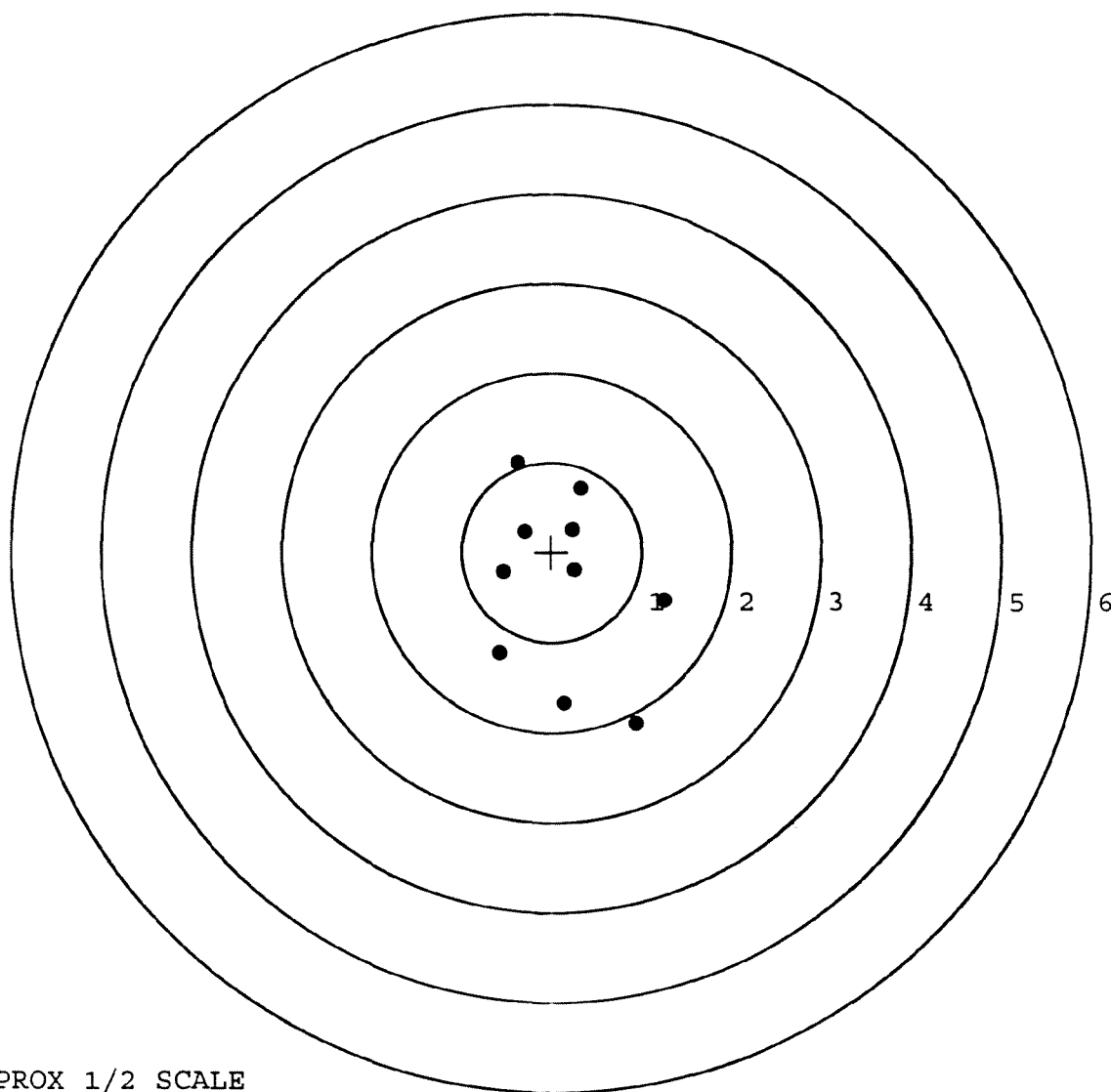


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699801. __0
TARGET NUMBER: 5
FILE DATE: 04/14/2008
FILE TIME: 07:39

POINT#	X	Y
1:	1.249	-0.542
2:	0.260	-0.201
3:	0.228	0.248
4:	0.326	0.710
5:	-0.375	0.991
6:	-0.304	0.221
7:	-0.535	-0.232
8:	-0.582	-1.129
9:	0.146	-1.679
10:	0.937	-1.905

X CENTROID: 0.135
Y CENTROID: -0.352
POA TO CENTROID: 0.377
HORZ SPREAD: 1.831
VERT SPREAD: 2.896
GROUP SPREAD: 3.179
MIN RADIUS: 0.196
MAX RADIUS: 1.748
MEAN RADIUS: 0.998
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE