

66699802

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



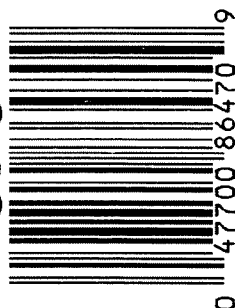
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6699802

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6699802

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		6-28	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/8	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/8	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/8	SP
	D) OIL FIRING PIN ASSEMBLY		7-9-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

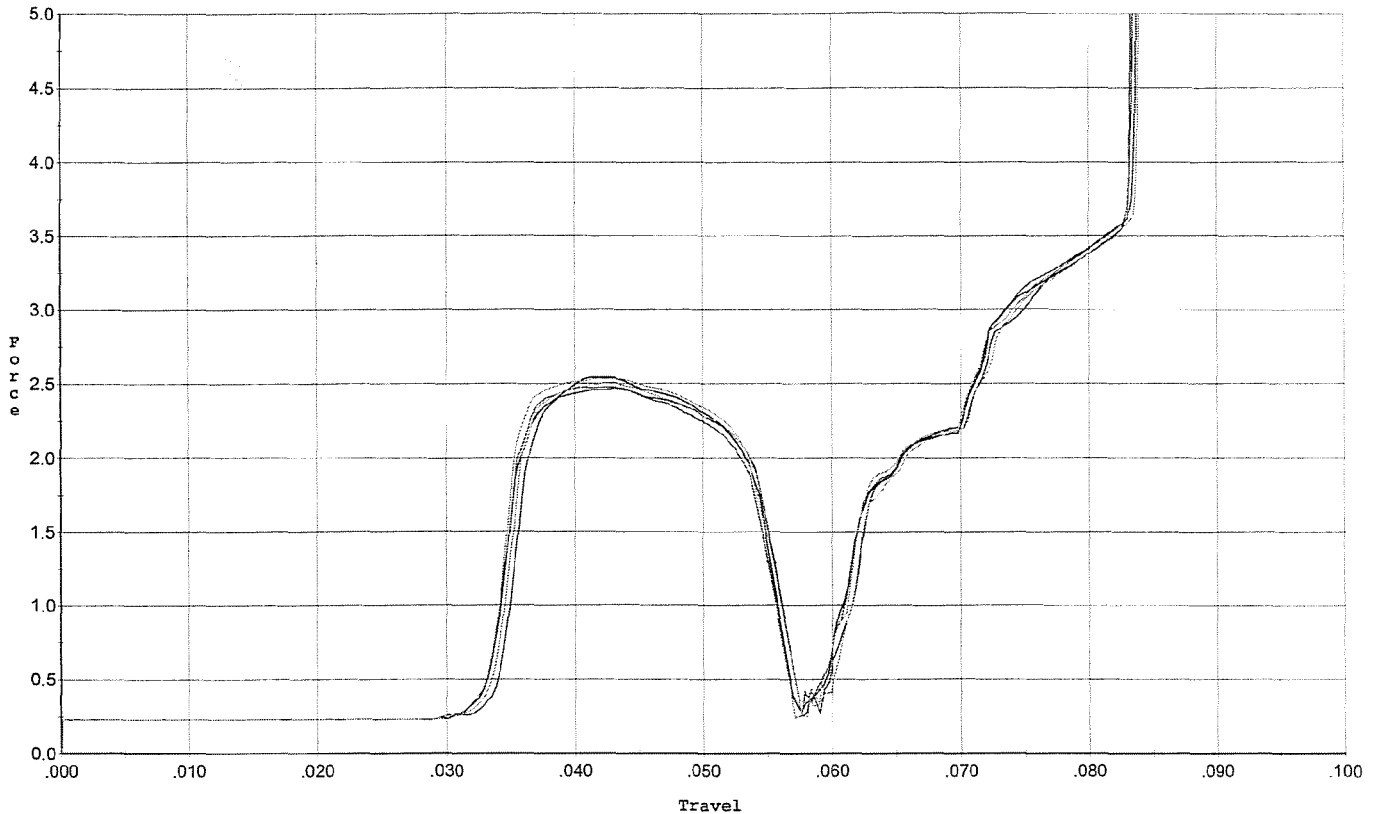
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6</u>	7-22	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-22	TC
	J) ASSEMBLE STOCK		7-9-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	SPD
	M) IRON SIGHT ALIGNMENT		8-8-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-8-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.33</u> <u>2.30</u> <u>2.34</u> <u>2.30</u>	7/22/08	Fm
	C) FUNCTION		8-8-08	SPD
690	PACK		8/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



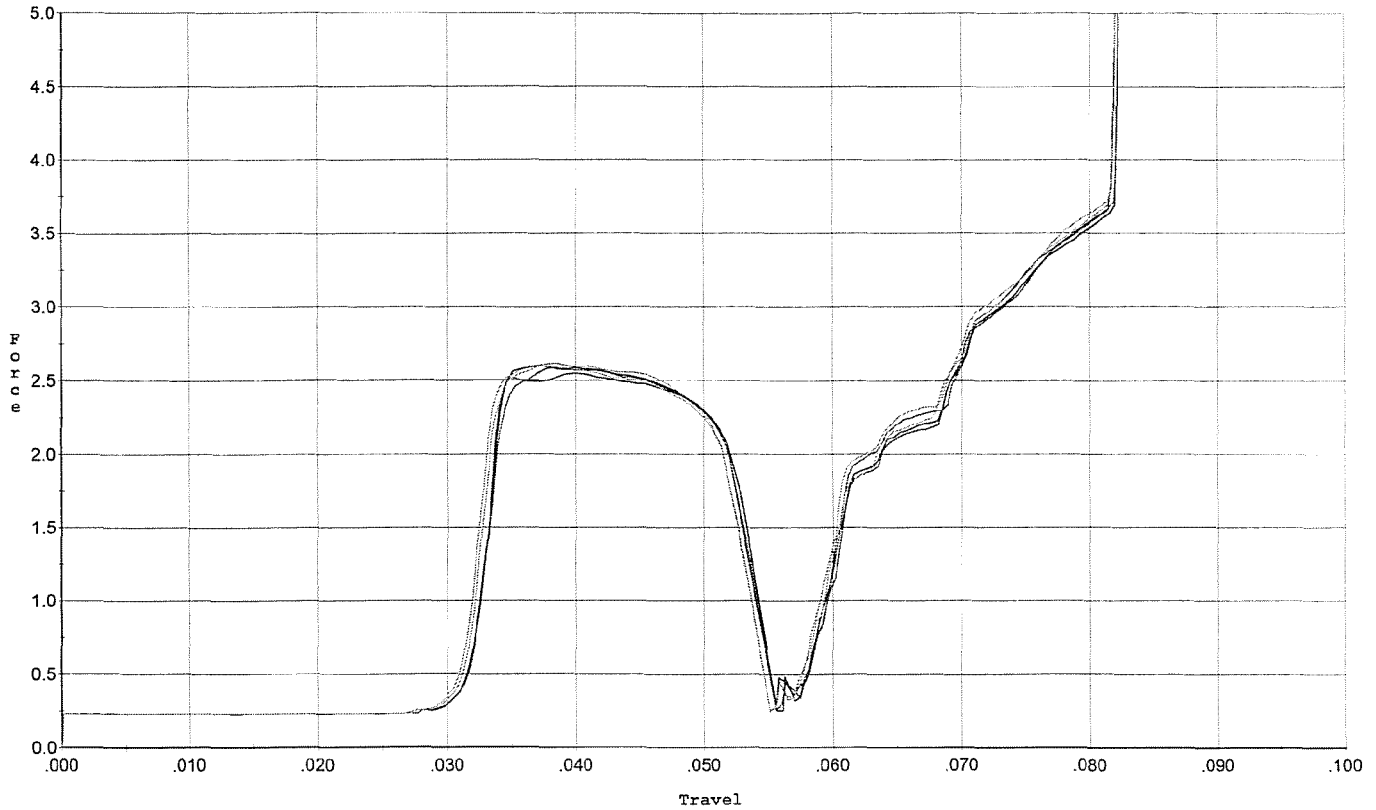
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.056	0.034	0.035	0.054		Set Trigger
2	2.542	0.054	0.033	0.034	0.055		Set Trigger
3	2.475	0.055	0.033	0.034	0.055		Set Trigger
4	2.504	0.056	0.033	0.034	0.056		Set Trigger
5	2.534	0.055	0.033	0.034	0.056		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



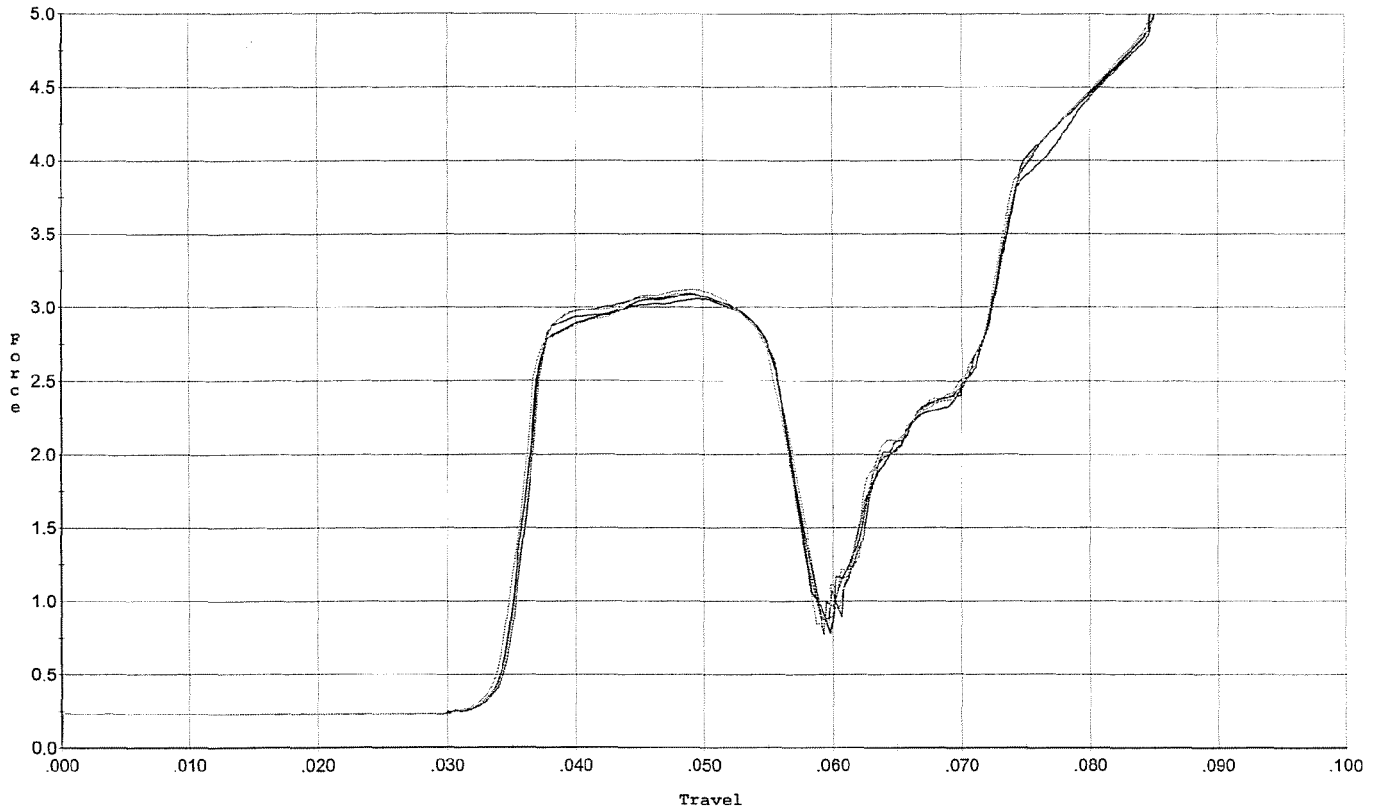
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.052	0.031	0.034	0.055		Set Trigger
2	2.595	0.053	0.031	0.034	0.057		Set Trigger
3	2.586	0.054	0.031	0.034	0.057		Set Trigger
4	2.596	0.053	0.031	0.033	0.057		Set Trigger
5	2.615	0.053	0.031	0.033	0.058		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



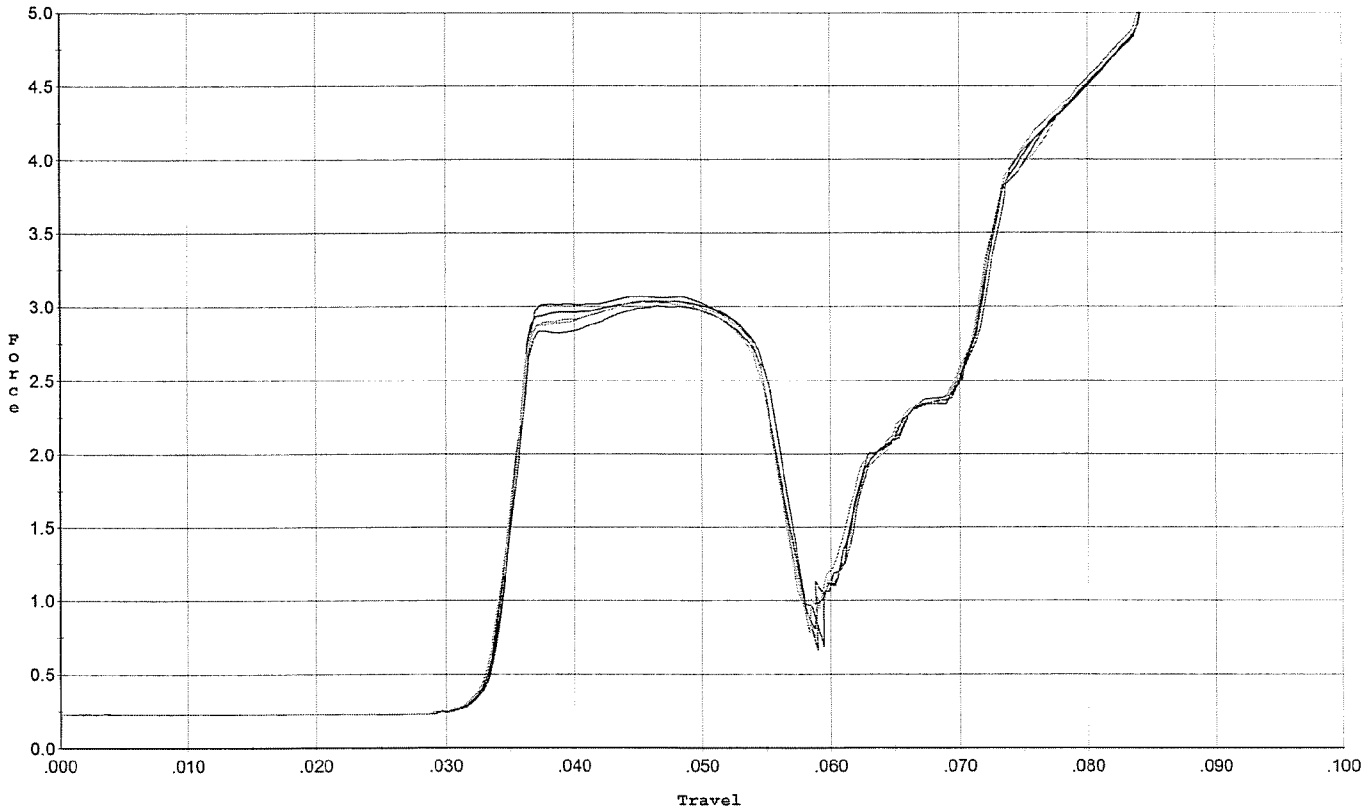
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.056	0.034	0.034	0.068		Set Trigger
2	3.091	0.056	0.034	0.034	0.068		Set Trigger
3	3.082	0.056	0.034	0.034	0.068		Set Trigger
4	3.117	0.056	0.034	0.034	0.069		Set Trigger
5	3.096	0.057	0.034	0.034	0.070		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



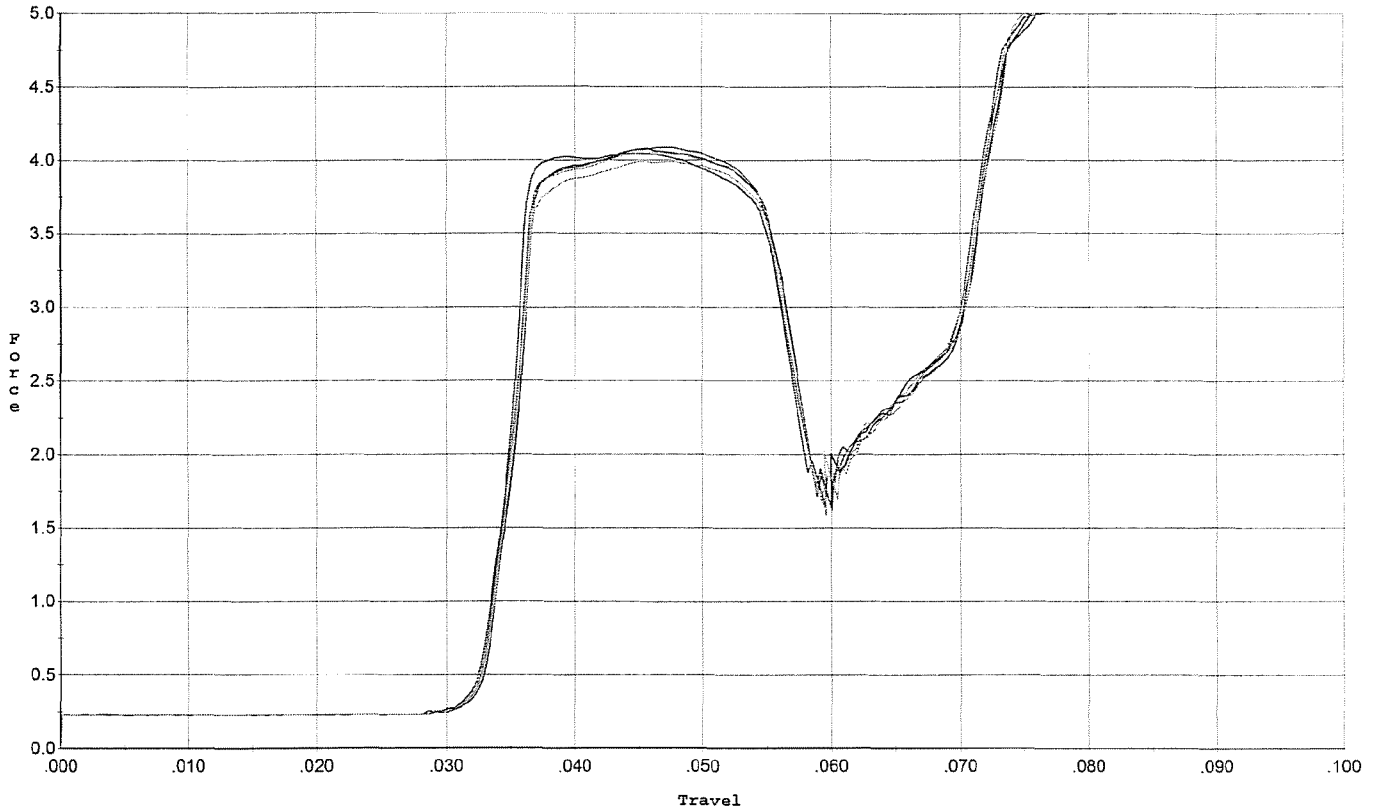
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.055	0.033	0.034	0.069		Set Trigger
2	3.034	0.055	0.033	0.034	0.067		Set Trigger
3	3.004	0.055	0.033	0.034	0.066		Set Trigger
4	3.035	0.055	0.033	0.034	0.067		Set Trigger
5	3.042	0.055	0.033	0.034	0.067		Set Trigger

AVG 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



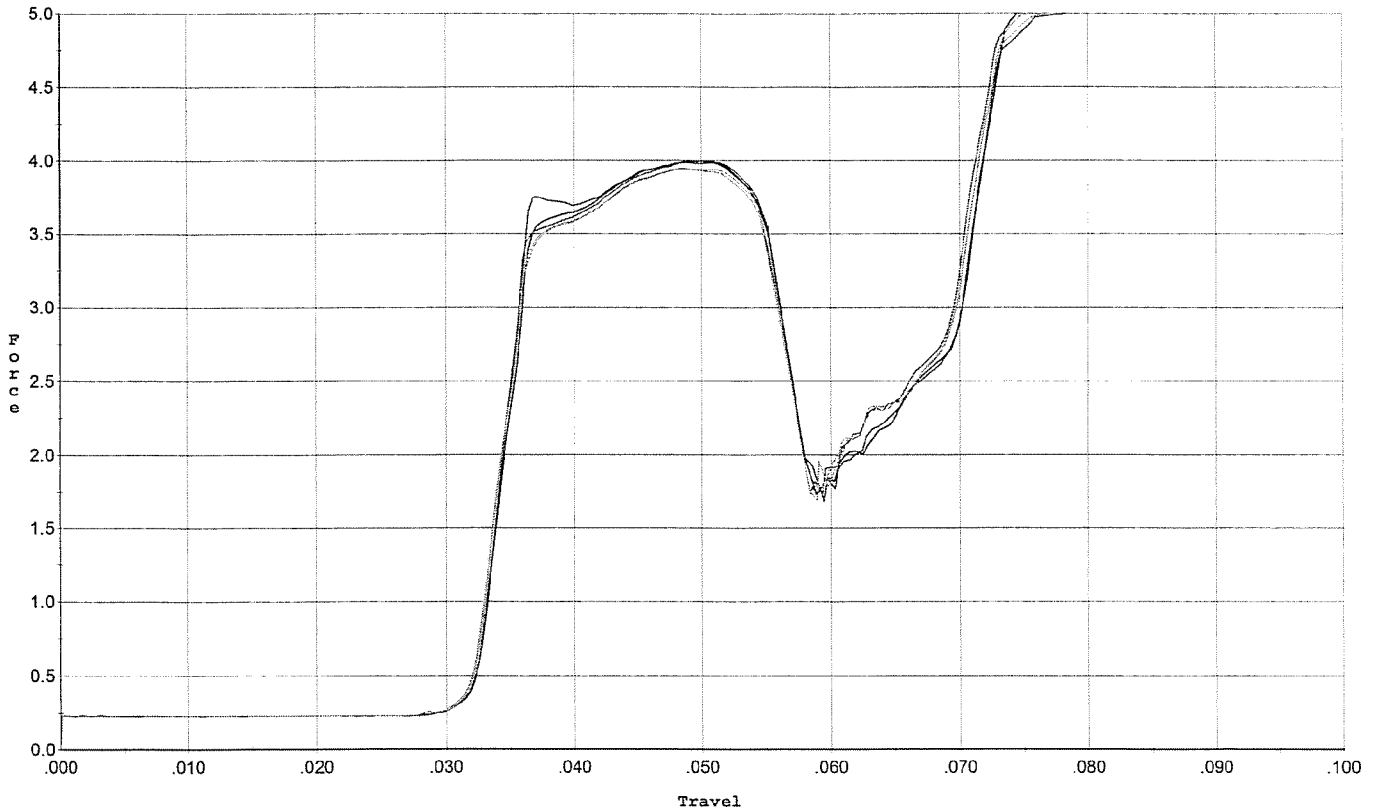
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.055	0.032	0.032	0.091		Set Trigger
2	4.080	0.056	0.033	0.032	0.092		Set Trigger
3	4.088	0.055	0.032	0.032	0.090		Set Trigger
4	4.061	0.057	0.033	0.032	0.092		Set Trigger
5	3.991	0.055	0.032	0.033	0.089		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



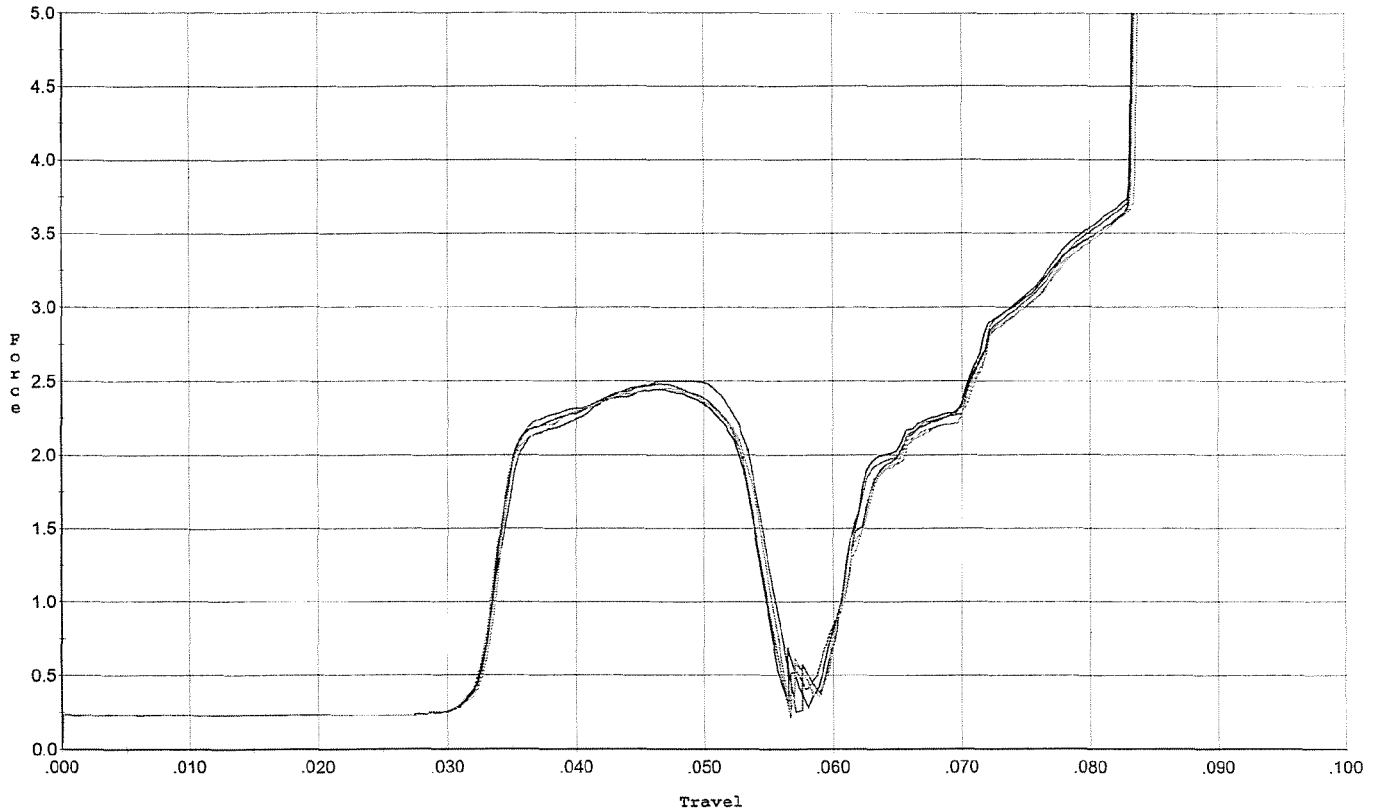
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.987	0.055	0.032	0.032	0.089		Set Trigger
2	3.996	0.055	0.032	0.032	0.089		Set Trigger
3	3.999	0.056	0.032	0.032	0.090		Set Trigger
4	3.947	0.056	0.032	0.032	0.089		Set Trigger
5	3.942	0.056	0.032	0.032	0.089		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



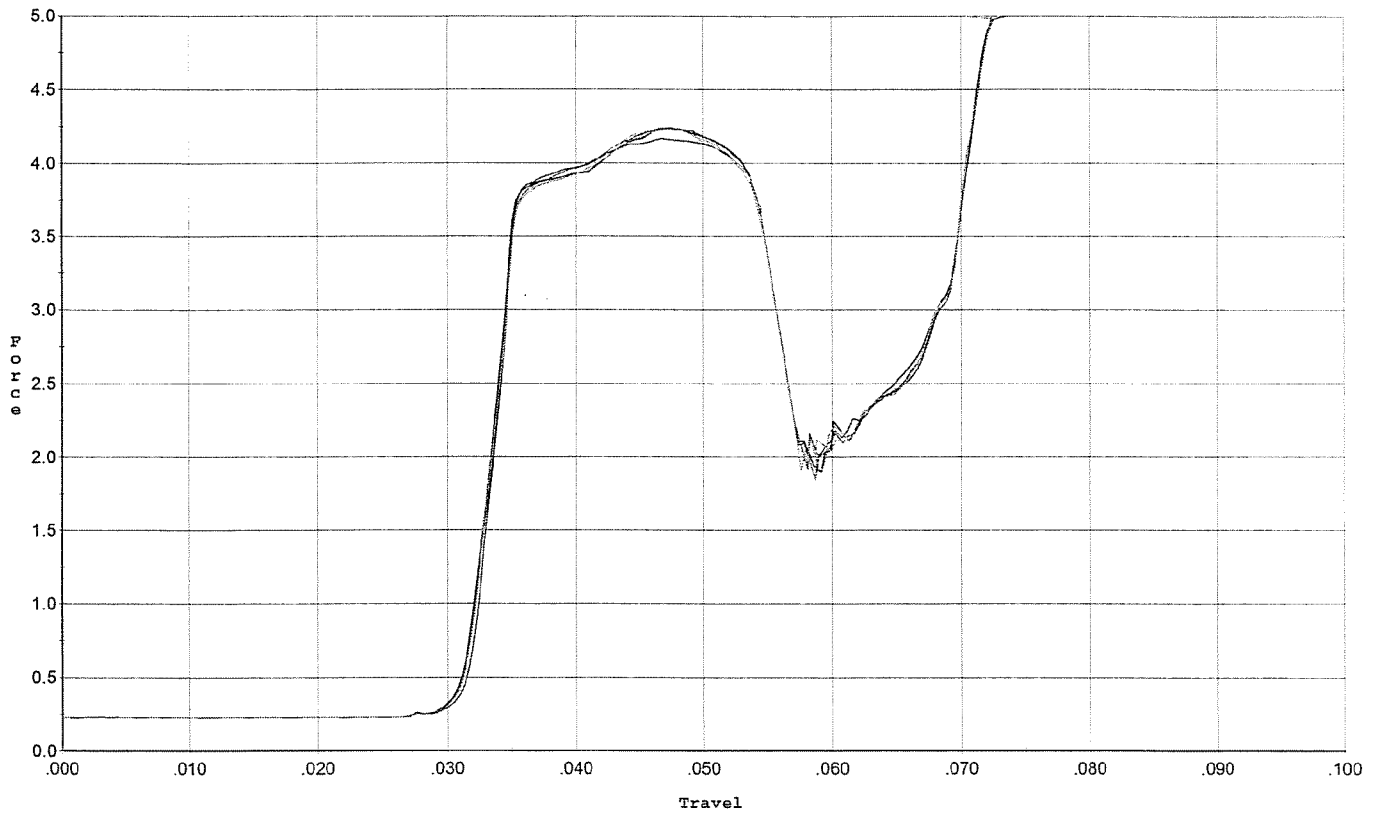
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.053	0.032	0.034	0.054		Set Trigger
2	2.446	0.053	0.032	0.034	0.053		Set Trigger
3	2.480	0.053	0.032	0.034	0.053		Set Trigger
4	2.453	0.054	0.032	0.034	0.054		Set Trigger
5	2.442	0.054	0.033	0.035	0.054		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.054	0.031	0.032	0.093		Set Trigger
2	4.236	0.054	0.031	0.032	0.094		Set Trigger
3	4.234	0.054	0.031	0.032	0.094		Set Trigger
4	4.242	0.055	0.031	0.032	0.094		Set Trigger
5	4.234	0.054	0.031	0.032	0.094		Set Trigger

Avg 4.22