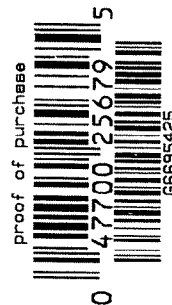


66695425

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

BM FORM 96253

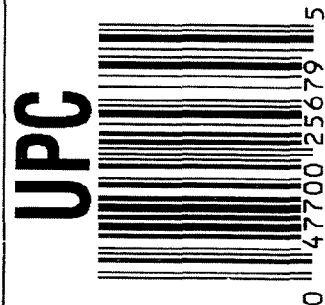


ORDER NO. 25679

BARREL LENGTH 24"

CAPACITY 6

G6695425



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66695425

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		3-5-08	RTZ
420	ASSEMBLE ACTION		3-5-08	RTZ
430	ASSEMBLE TO STOCK		3-5-08	RTZ
440	PROOF	MAGNA-FLUX	3-6-08	TRW
460	CHECK HEADSPACE	MAR 07 2008	3-6-08	TRW
470	DIS-ASSEMBLE ACTION		3-6-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>lms</u>	3/7/08	lms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-6-08	CW
510	DRILL AND TAP SIGHT HOLES		3-6-08	TRW
520	GOFF BLAST BBL / REC		3-10-08	TR
530 & 540	APPLY COATINGS (BARREL ACTION)		3-12-08	CW
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-25-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-08	SD
	D) OIL FIRING PIN ASSEMBLY		3-27-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

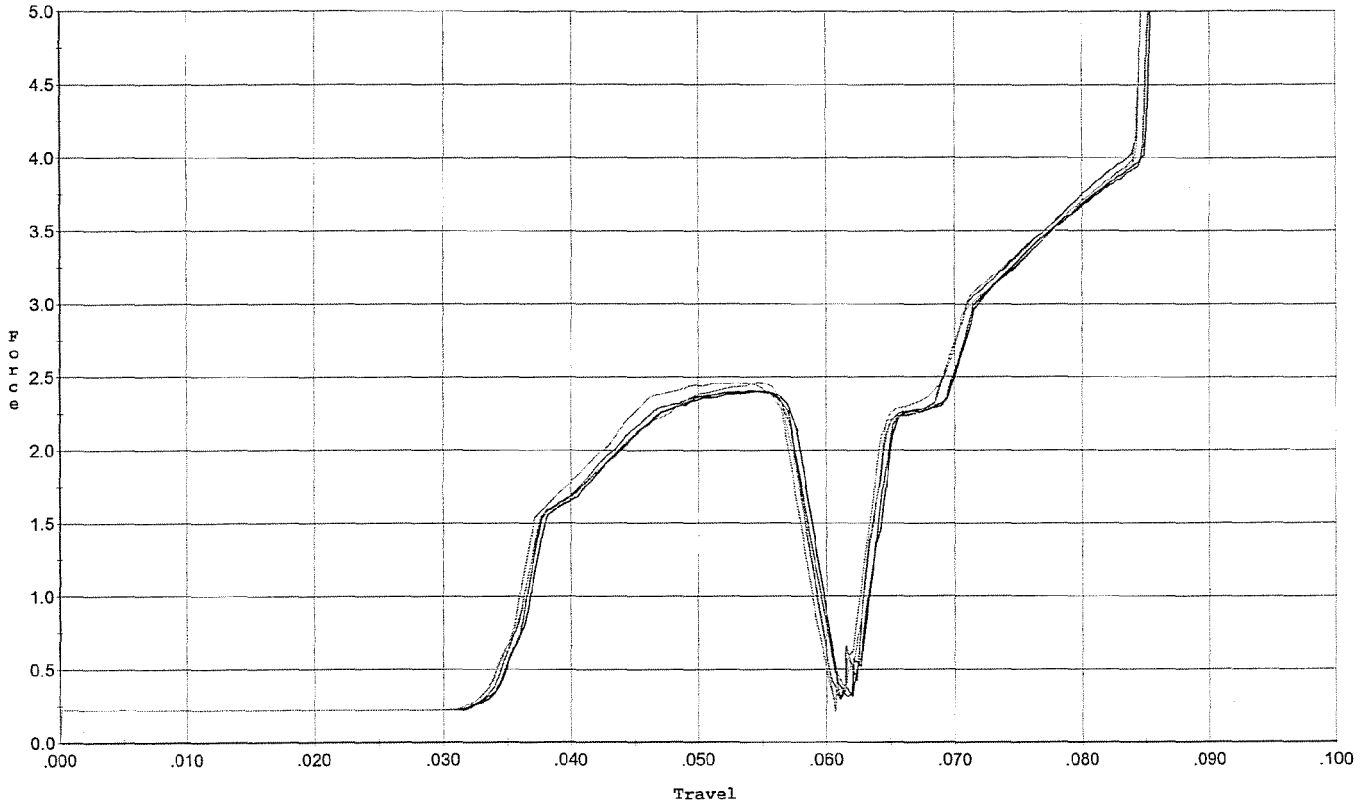
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.25</u> <u>9.15</u> <u>9.15</u>	4-21-08	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.15</u> <u>2.15</u> <u>2.25</u>	4-21-08	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	4-21-08	TRW
	J) ASSEMBLE STOCK		3-27-08	RD
	K) ASSEMBLE SWIVEL STUDS		4-21-08	TRW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		4-22-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-08	S.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	4-15-08	SD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-15-08	S.P.D.
670	FINAL INSPECTION A) HEADSPACE		4-21-08	TRW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.53</u> <u>2.51</u> <u>2.49</u> <u>2.50</u>	4-21-08	TRW
	C) FUNCTION		4-21-08	TRW
690	PACK		5-2-08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



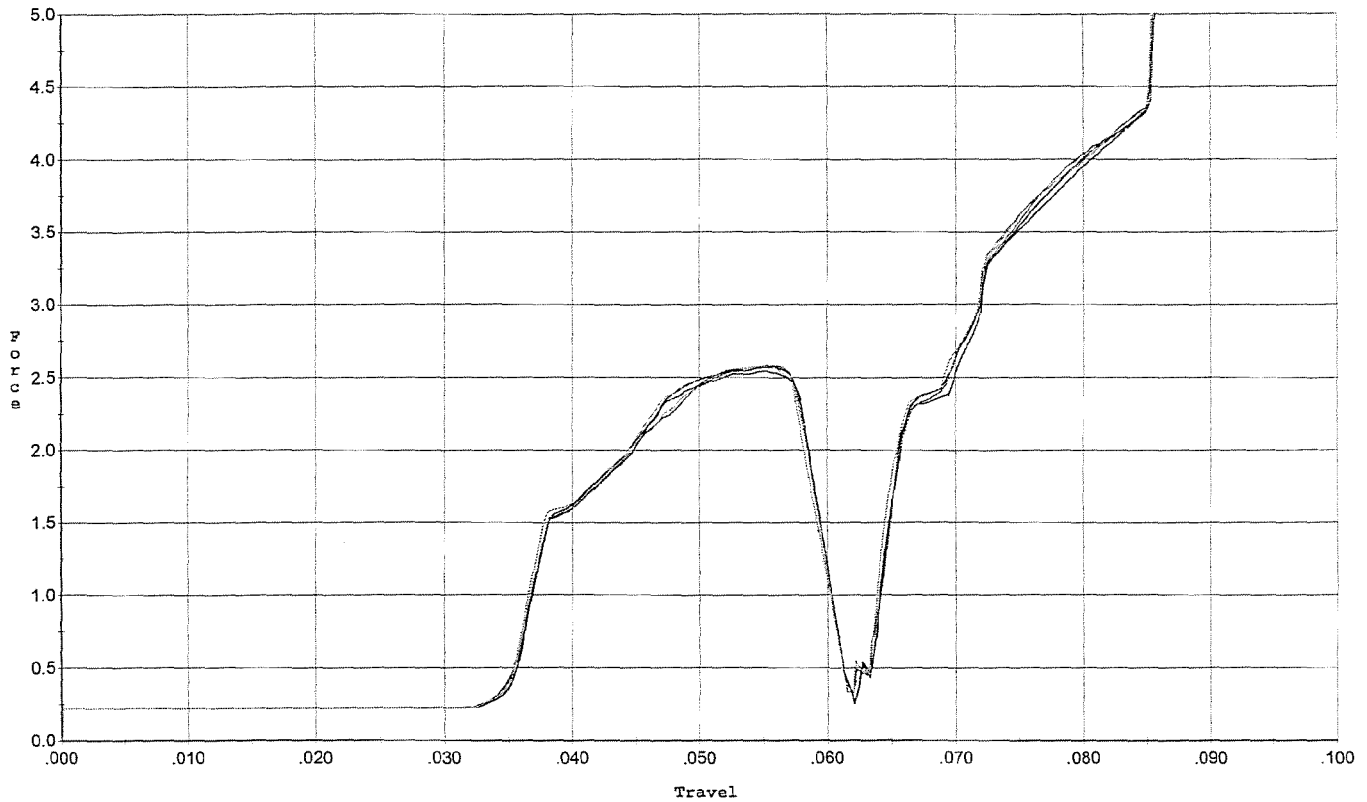
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.057	0.035	0.034	0.053		Set Trigger
2	2.403	0.058	0.035	0.034	0.054		Set Trigger
3	2.406	0.057	0.034	0.033	0.054		Set Trigger
4	2.463	0.058	0.034	0.033	0.054		Set Trigger
5	2.461	0.057	0.034	0.034	0.054		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



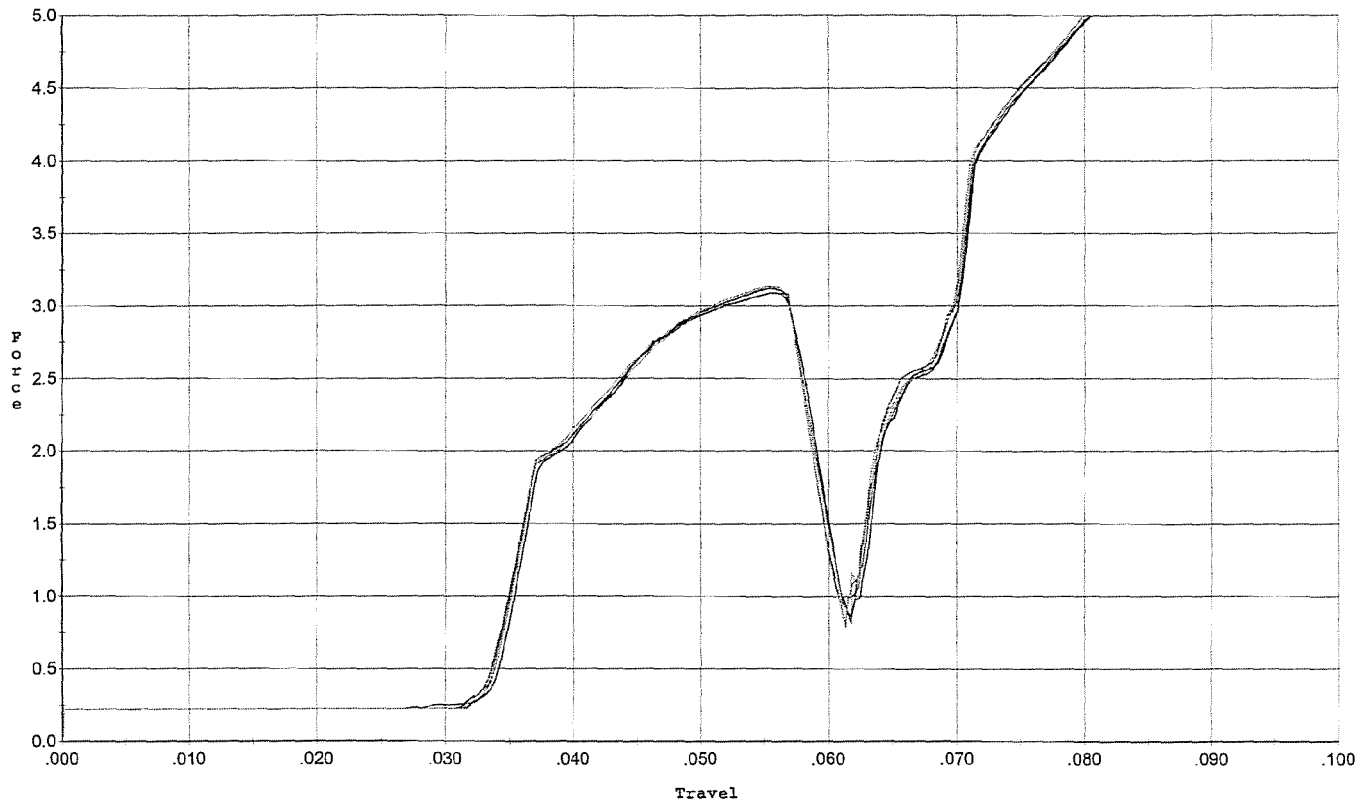
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.058	0.035	0.034	0.055		Set Trigger
2	2.569	0.058	0.035	0.034	0.056		Set Trigger
3	2.580	0.058	0.035	0.034	0.056		Set Trigger
4	2.577	0.059	0.035	0.033	0.057		Set Trigger
5	2.585	0.058	0.035	0.034	0.056		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



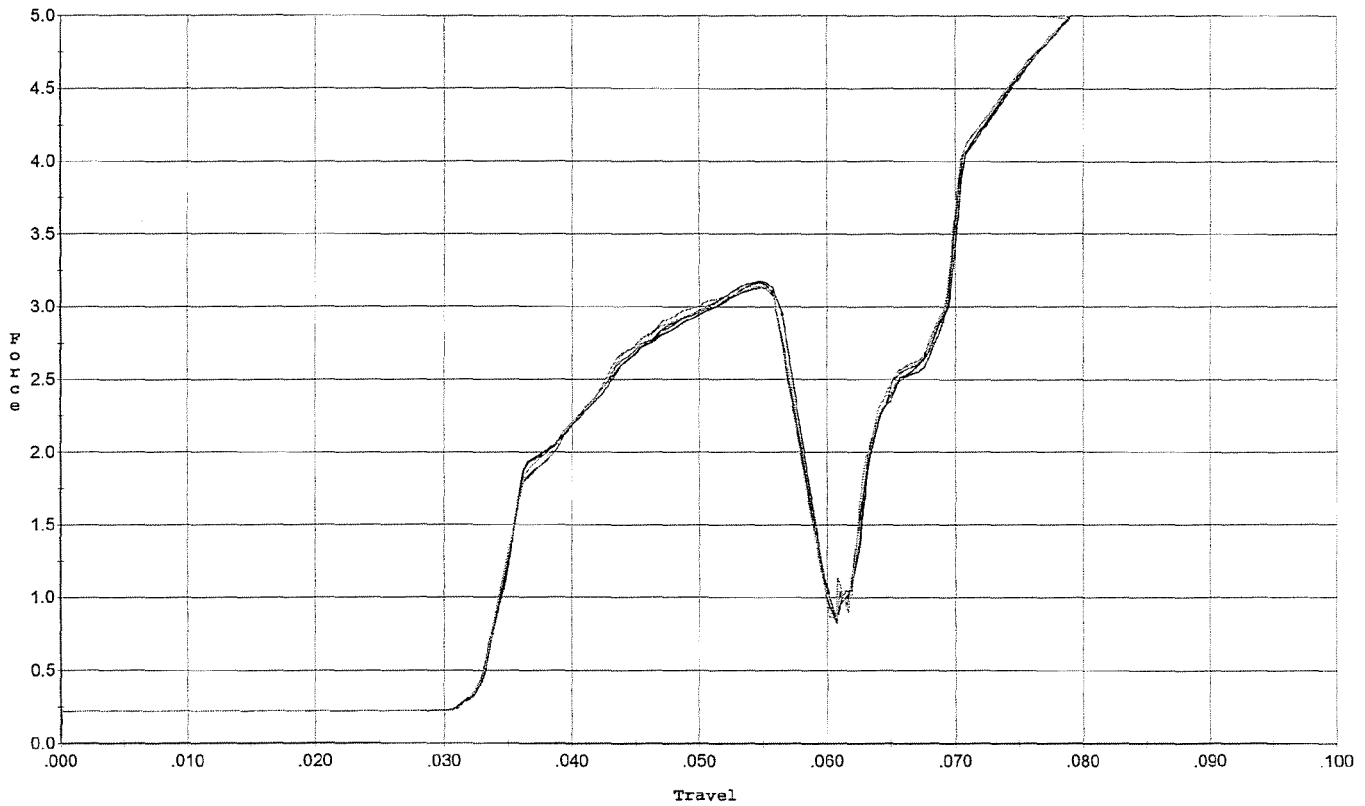
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.057	0.033	0.032	0.067		Set Trigger
2	3.090	0.058	0.034	0.032	0.068		Set Trigger
3	3.129	0.057	0.033	0.032	0.067		Set Trigger
4	3.133	0.057	0.033	0.032	0.067		Set Trigger
5	3.137	0.057	0.033	0.032	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



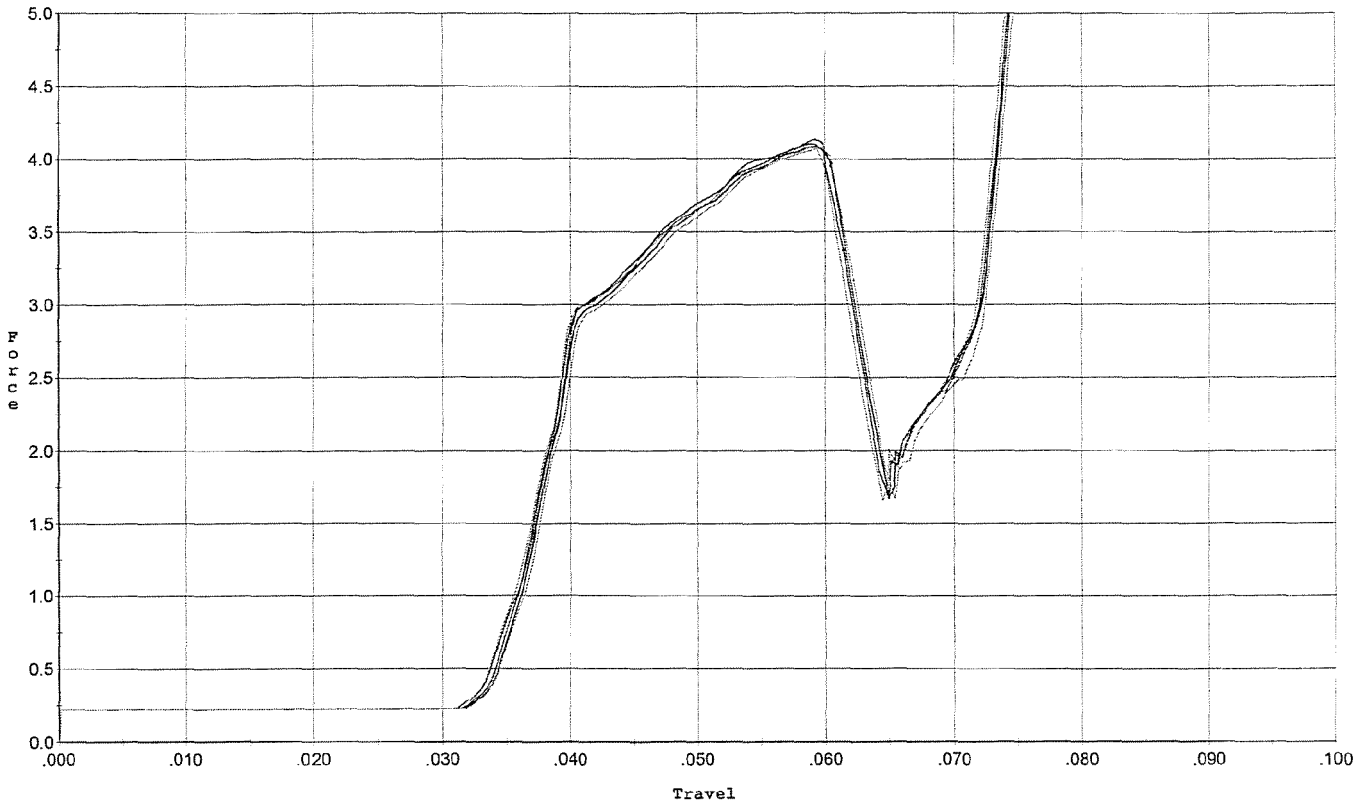
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.057	0.033	0.032	0.067		Set Trigger
2	3.169	0.058	0.033	0.032	0.068		Set Trigger
3	3.131	0.056	0.033	0.032	0.066		Set Trigger
4	3.134	0.056	0.033	0.032	0.066		Set Trigger
5	3.142	0.057	0.033	0.032	0.068		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



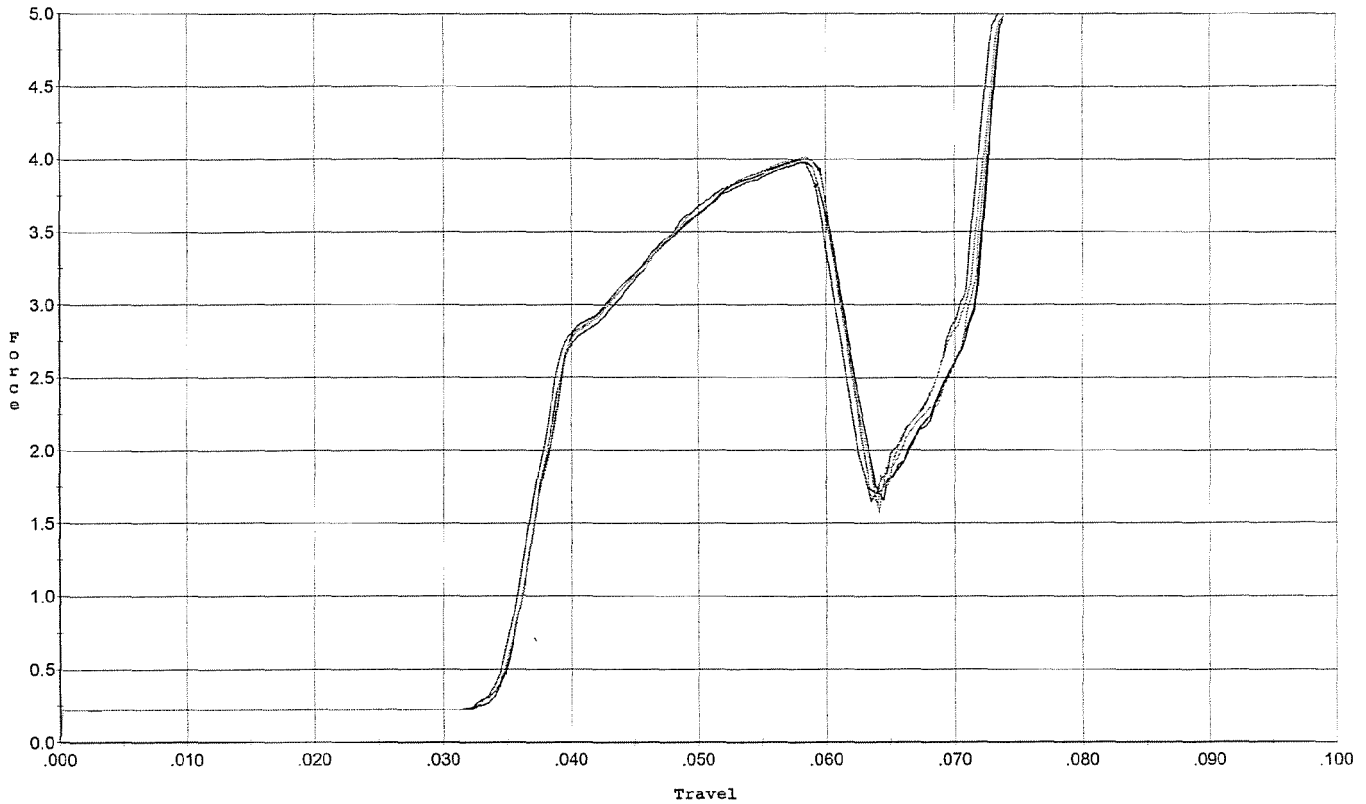
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.061	0.034	0.025	0.096		Set Trigger
2	4.088	0.060	0.034	0.025	0.093		Set Trigger
3	4.138	0.060	0.033	0.026	0.095		Set Trigger
4	4.081	0.060	0.033	0.026	0.093		Set Trigger
5	4.071	0.062	0.034	0.026	0.096		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



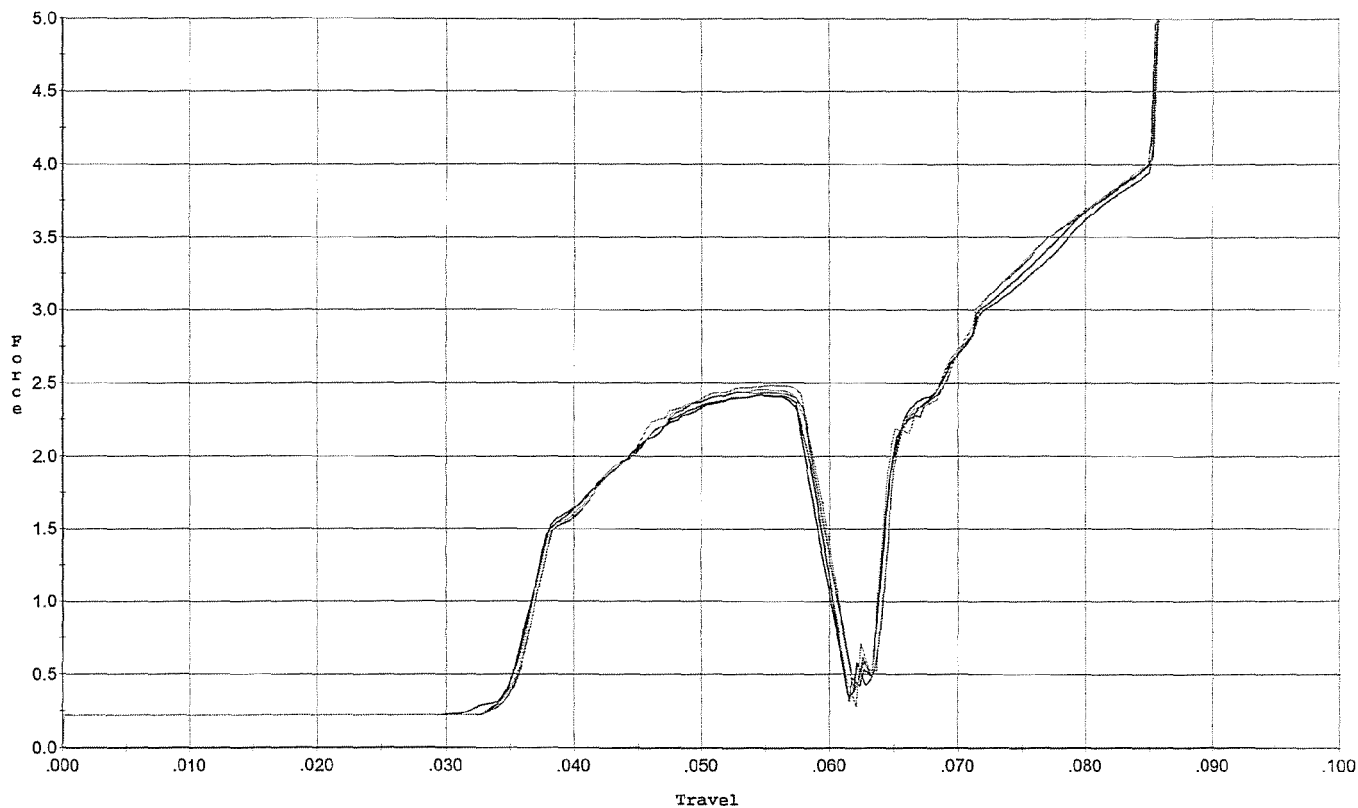
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.060	0.034	0.029	0.089		Set Trigger
2	4.004	0.060	0.034	0.029	0.089		Set Trigger
3	3.993	0.059	0.034	0.029	0.089		Set Trigger
4	3.985	0.060	0.034	0.029	0.090		Set Trigger
5	4.019	0.060	0.034	0.029	0.089		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



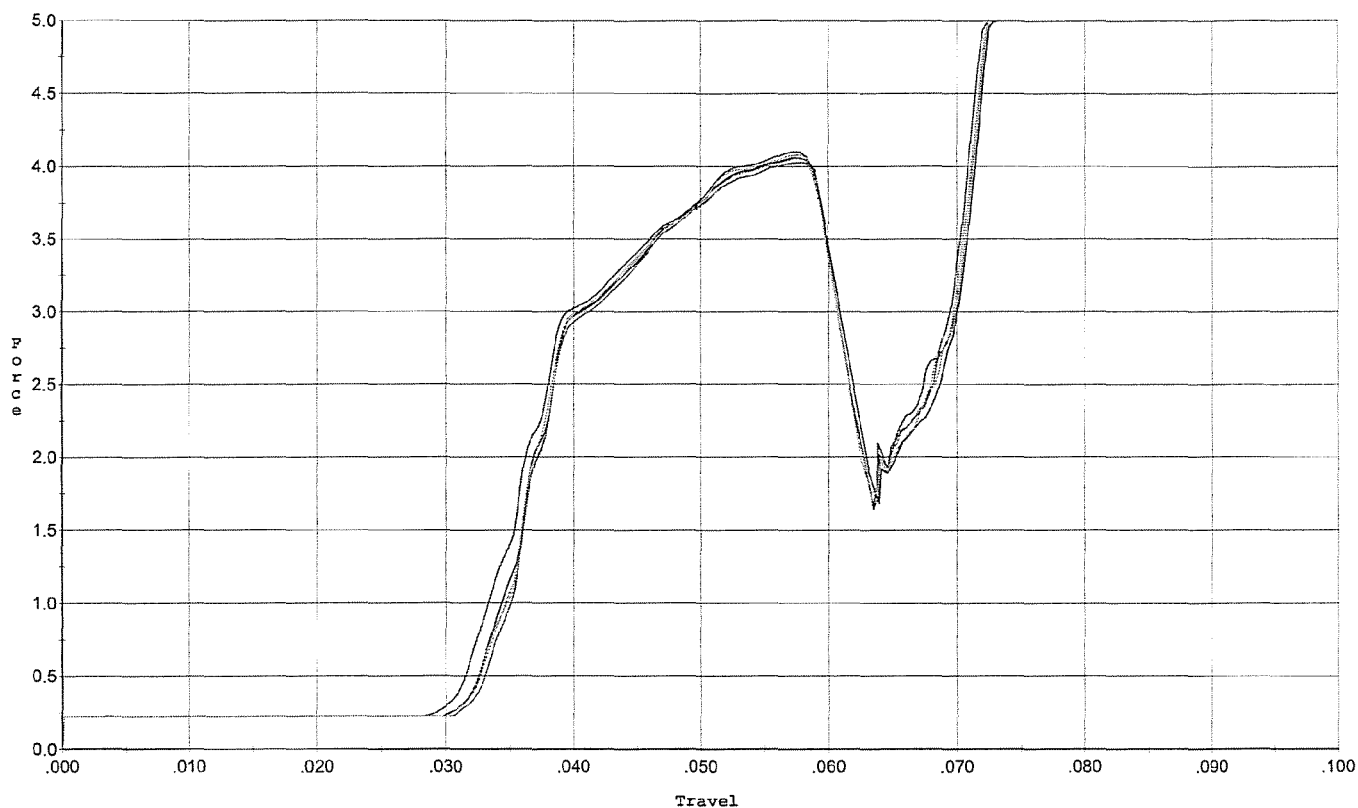
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.059	0.035	0.034	0.055		Set Trigger
2	2.418	0.057	0.035	0.034	0.054		Set Trigger
3	2.440	0.058	0.036	0.034	0.054		Set Trigger
4	2.454	0.058	0.035	0.034	0.055		Set Trigger
5	2.483	0.059	0.034	0.033	0.057		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.059	0.031	0.026	0.096		Set Trigger
2	4.061	0.059	0.032	0.026	0.093		Set Trigger
3	4.028	0.059	0.033	0.026	0.092		Set Trigger
4	4.082	0.059	0.032	0.026	0.093		Set Trigger
5	4.061	0.059	0.032	0.026	0.093		Set Trigger

AVG 4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6695425.__0

FILE DATE AND TIME: 04/15/2008 23:52

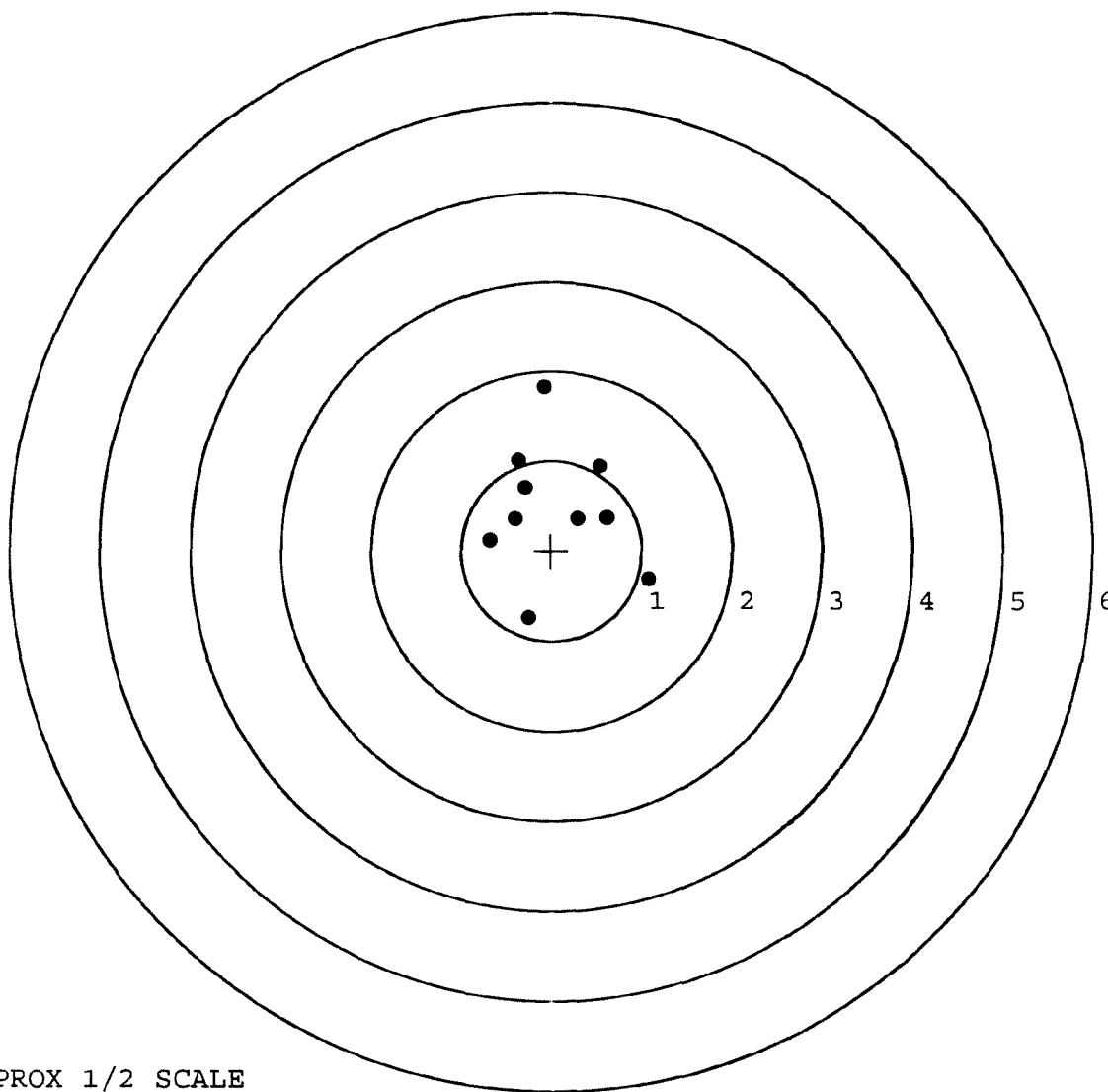
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.165
The Average Y Centroid of the Five Target Set:	0.185
The Average Point of Impact of the Five Target Set:	0.248
The Average Mean Radius of the Five Target Set:	0.768
The Distance from POA to Centroid Target #1:	0.463
The Distance from Centroid Target #2 to Centroid Target #1:	0.369
The Distance from Centroid Target #3 to Centroid Target #1:	0.447
The Distance from Centroid Target #4 to Centroid Target #1:	0.400
The Distance from Centroid Target #5 to Centroid Target #1:	0.391

SERIAL NUMBER: G6695425. __0
TARGET NUMBER: 1
FILE DATE: 04/15/2008
FILE TIME: 23:52

X CENTROID: 0.044
Y CENTROID: 0.461
POA TO CENTROID: 0.463
HORZ SPREAD: 1.764
VERT SPREAD: 2.572
GROUP SPREAD: 2.578
MIN RADIUS: 0.265
MAX RADIUS: 1.367
MEAN RADIUS: 0.780
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.078	1.822
2:	-0.364	1.006
3:	-0.293	0.701
4:	-0.403	0.357
5:	-0.685	0.116
6:	0.540	0.940
7:	0.291	0.364
8:	0.614	0.373
9:	1.079	-0.320
10:	-0.259	-0.750

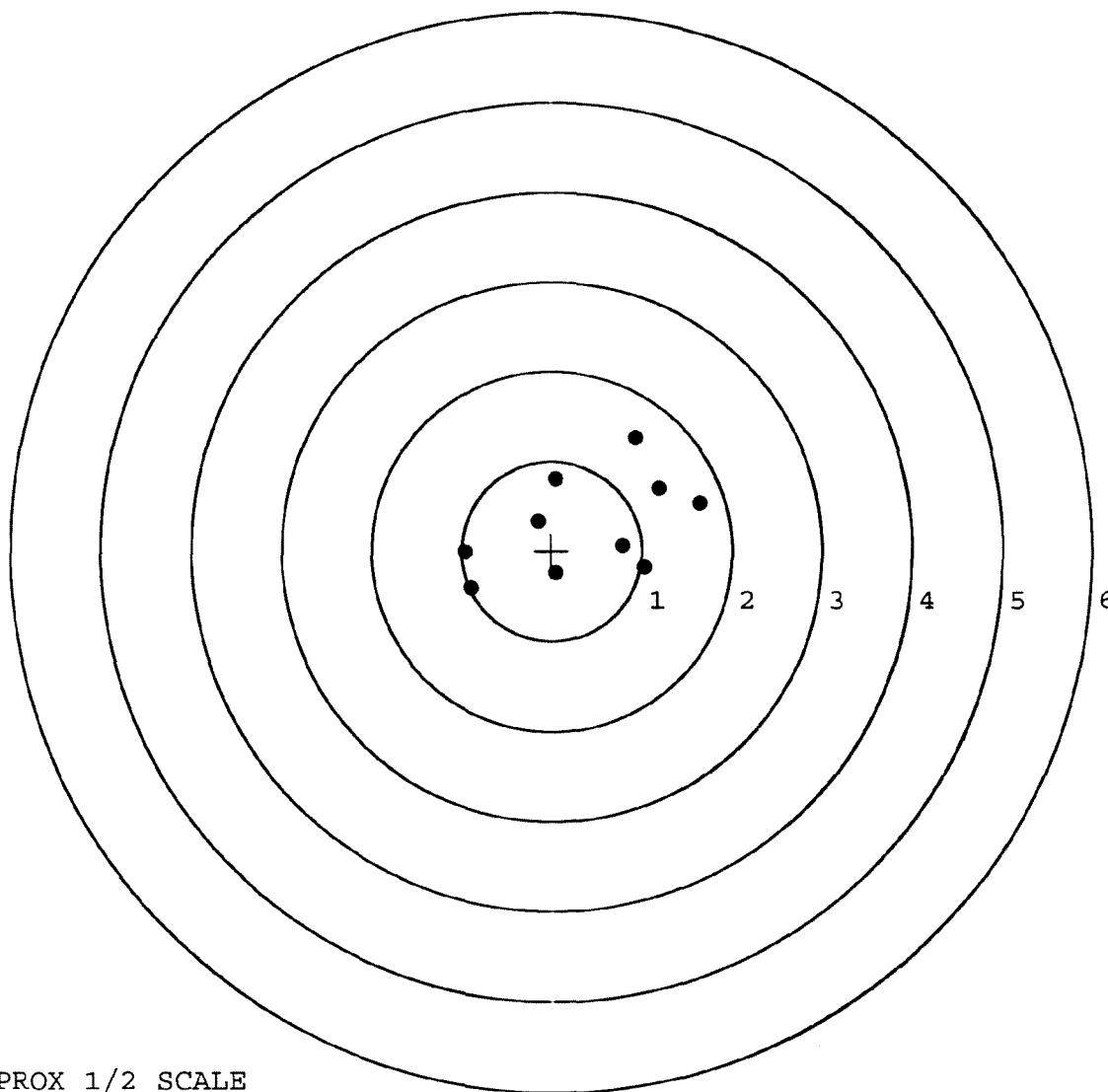


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695425. __0
TARGET NUMBER: 2
FILE DATE: 04/15/2008
FILE TIME: 23:52

X CENTROID: 0.367
Y CENTROID: 0.281
POA TO CENTROID: 0.462
HORZ SPREAD: 2.609
VERT SPREAD: 1.674
GROUP SPREAD: 2.712
MIN RADIUS: 0.473
MAX RADIUS: 1.441
MEAN RADIUS: 0.920
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.047	0.803
2:	-0.150	0.328
3:	0.931	1.259
4:	1.188	0.700
5:	1.645	0.536
6:	0.785	0.060
7:	1.033	-0.187
8:	-0.964	-0.018
9:	-0.895	-0.415
10:	0.050	-0.253

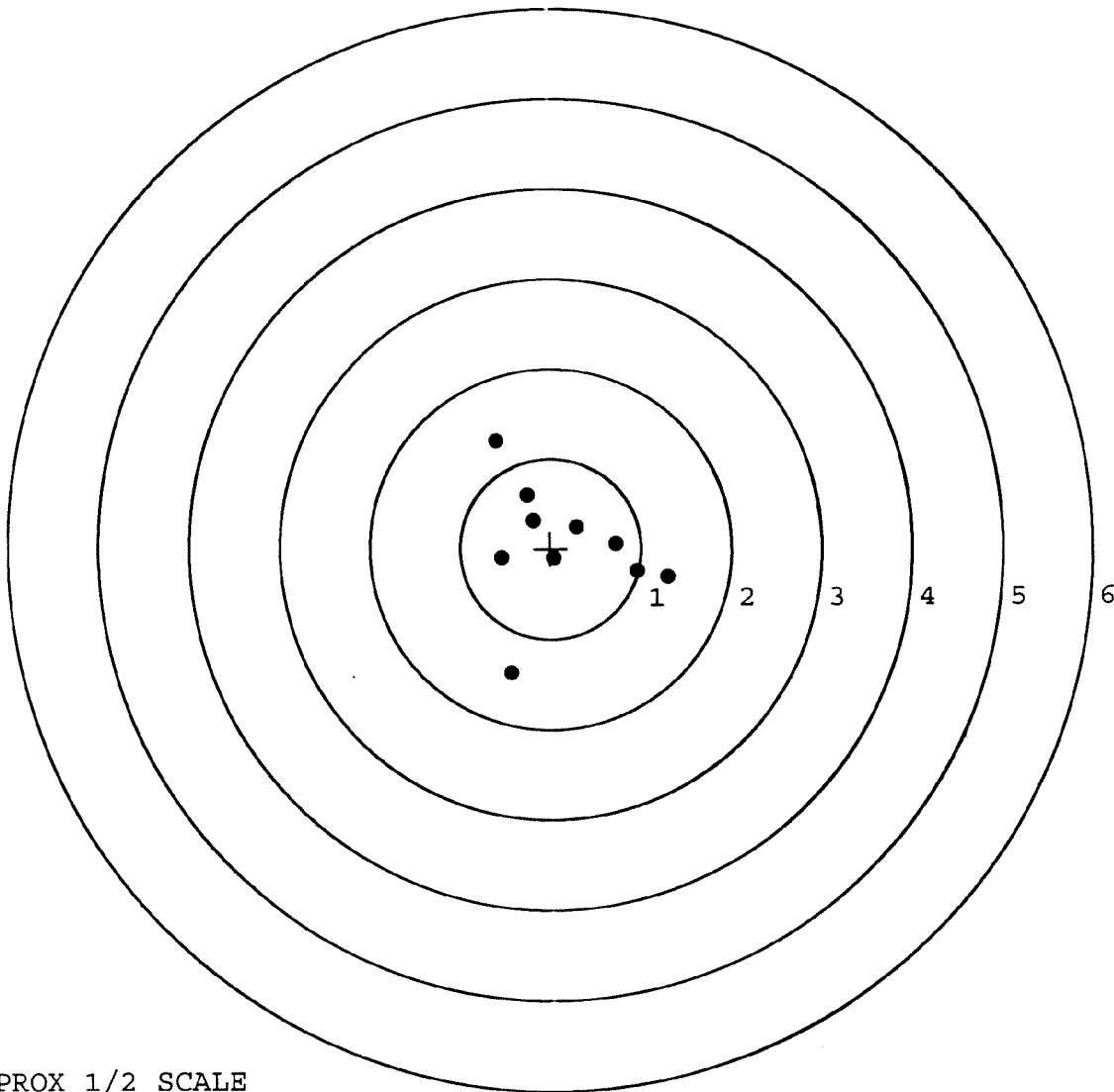


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695425. __0
TARGET NUMBER: 3
FILE DATE: 04/15/2008
FILE TIME: 23:52

X CENTROID: 0.127
Y CENTROID: 0.021
POA TO CENTROID: 0.129
HORZ SPREAD: 1.889
VERT SPREAD: 2.568
GROUP SPREAD: 2.573
MIN RADIUS: 0.158
MAX RADIUS: 1.507
MEAN RADIUS: 0.780
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.598	1.194
2:	-0.255	0.591
3:	-0.193	0.312
4:	0.293	0.235
5:	0.036	-0.108
6:	-0.542	-0.105
7:	0.723	0.049
8:	0.955	-0.257
9:	1.291	-0.324
10:	-0.442	-1.374

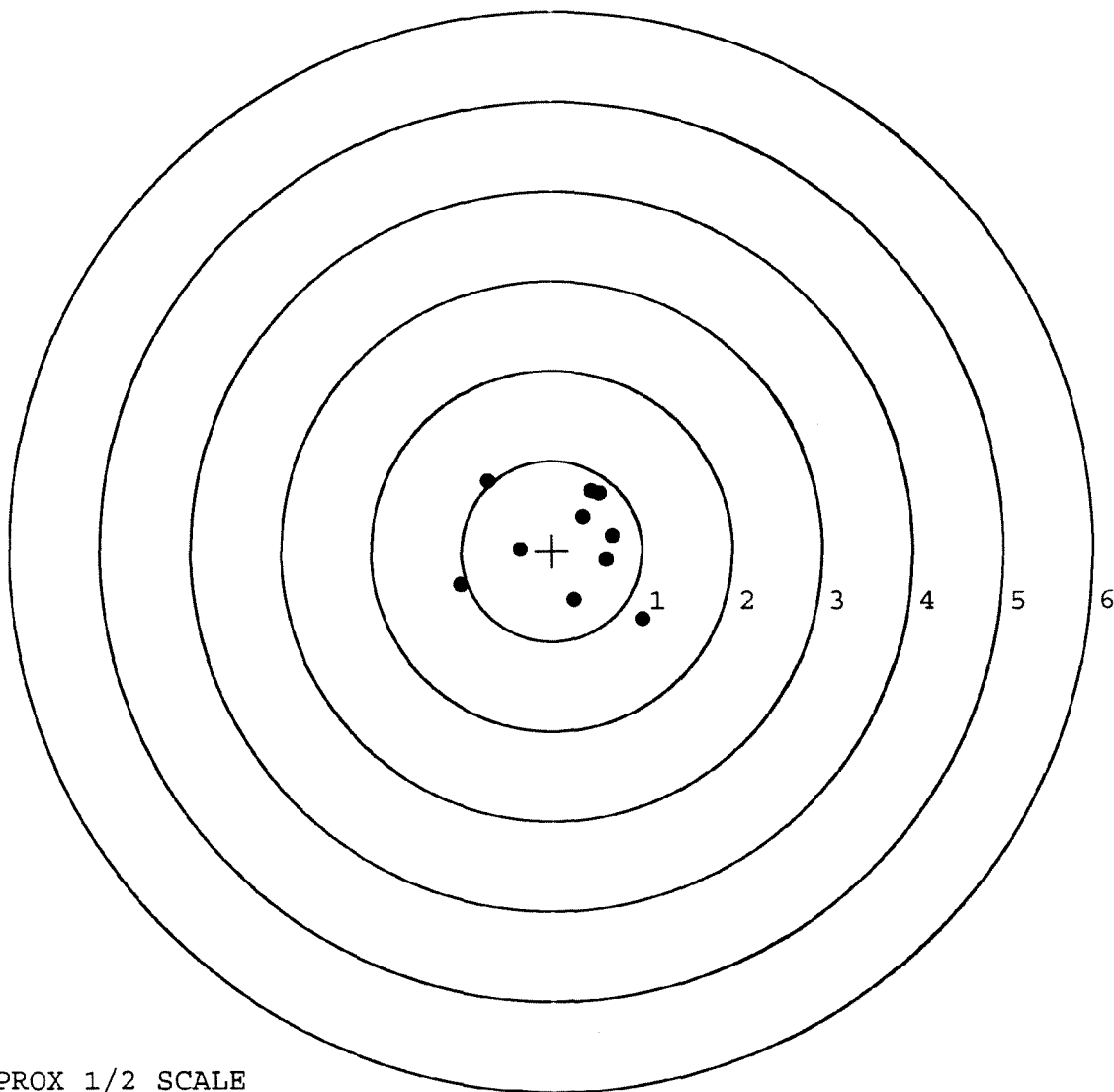


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695425. __0
TARGET NUMBER: 4
FILE DATE: 04/15/2008
FILE TIME: 23:52

X CENTROID: 0.179
Y CENTROID: 0.084
POA TO CENTROID: 0.197
HORZ SPREAD: 2.017
VERT SPREAD: 1.532
GROUP SPREAD: 2.052
MIN RADIUS: 0.335
MAX RADIUS: 1.280
MEAN RADIUS: 0.735
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.531	0.640
2:	0.347	0.374
3:	0.670	0.173
4:	0.610	-0.104
5:	0.250	-0.546
6:	1.004	-0.763
7:	-0.351	0.014
8:	-1.013	-0.383
9:	-0.704	0.769
10:	0.443	0.665



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695425. 0

TARGET NUMBER: 5

FILE DATE: 04/15/2008

FILE TIME: 23:52

POINT#	X	Y
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1:	-0.698	0.608
----	--------	-------

2:	-0.488	0.279
----	--------	-------

3:	-0.055	0.302
----	--------	-------

4:	0.102	0.337
----	-------	-------

5:	0.202	-0.086
----	-------	--------

6:	0.599	0.108
----	-------	-------

7:	1.069	-0.127
----	-------	--------

8:	0.406	-0.543
----	-------	--------

9:	-0.902	-0.078
----	--------	--------

10:	0.844	-0.044
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X CENTROID: 0.108

Y CENTROID: 0.076

POA TO CENTROID: 0.132

HORZ SPREAD: 1.971

VERT SPREAD: 1.151

GROUP SPREAD: 1.972

MIN RADIUS: 0.187

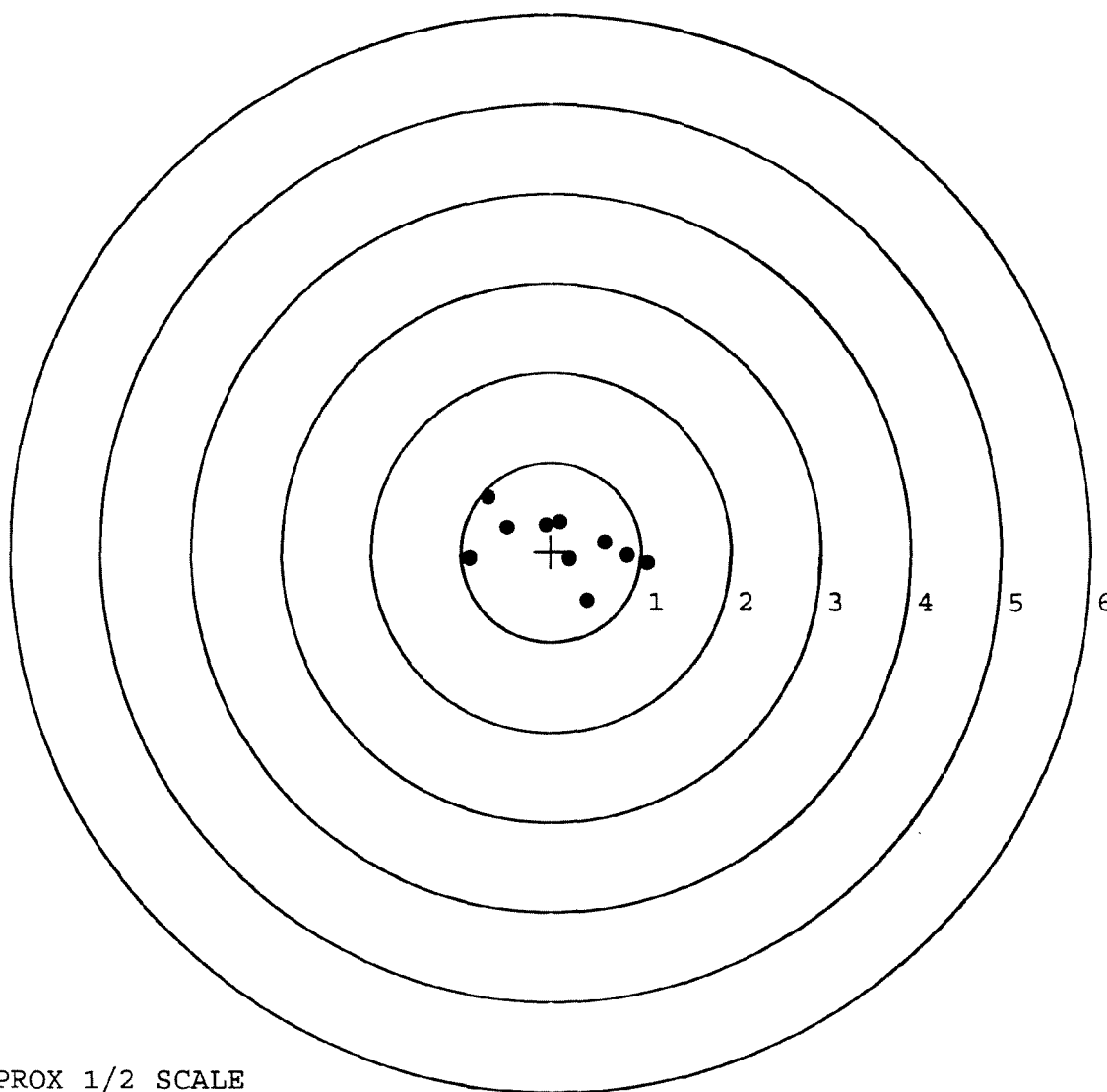
MAX RADIUS: 1.022

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE