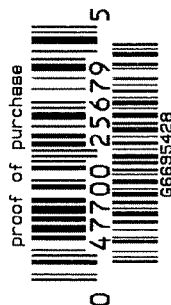


6669 5428

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

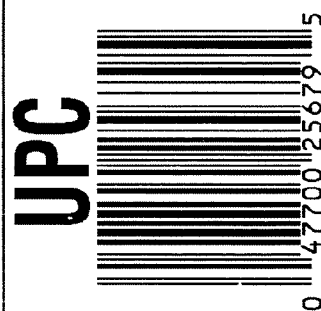
98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

BM FORM 96253



ORDER NO.	25679
BARREL LENGTH	24"
CAPACITY	6

G6695428



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66695428

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		3-5-08	RTZ
420	ASSEMBLE ACTION		3-5-08	RTZ
430	ASSEMBLE TO STOCK		3-5-08	RTZ
440	PROOF		3-6-08	TRW
460	CHECK HEADSPACE		3-6-08	TRW
470	DIS-ASSEMBLE ACTION		3-6-08	P.P.D.
480	MAGNAFLUX BBL ACTION		3/7/08	Wm
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-6-08	CW
510	DRILL AND TAP SIGHT HOLES		3-6-08	TRW
520	GOFF BLAST BBL / REC		3-10-08	T
530 & 540	APPLY COATINGS (BARREL ACTION)		3-17-08	W
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-25-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-08	SD
	D) OIL FIRING PIN ASSEMBLY		3-26-08	P.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

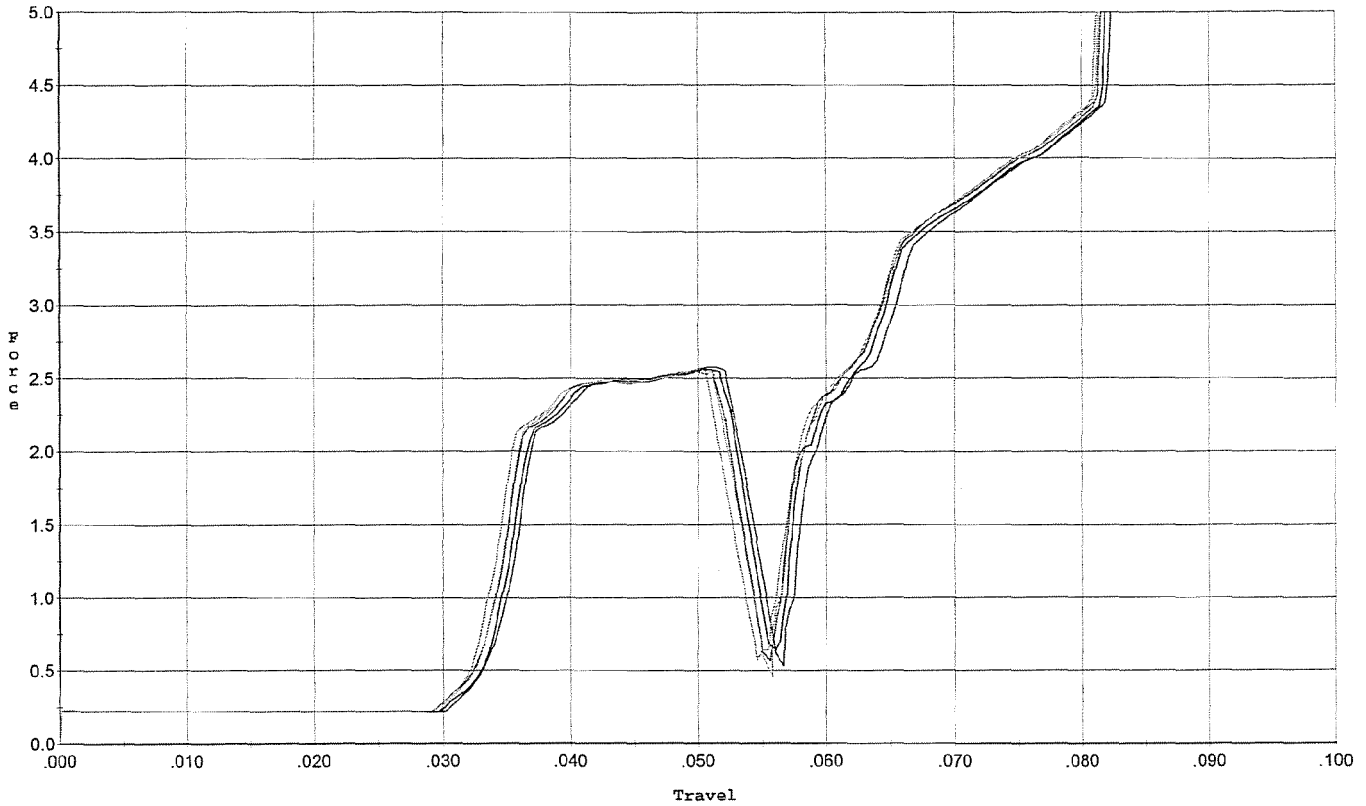
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.75</u> <u>7.25</u>	4-21-08	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.25</u> <u>2.75</u>	4-21-08	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0225</u> <u>.023</u>	4-21-08	TRW
	J) ASSEMBLE STOCK		3-26-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		4-21-08	TRW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		4-22-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	4-15-08	S.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-15-08	SD
670	FINAL INSPECTION A) HEADSPACE		4-21-08	TRW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.91</u> <u>2.89</u> <u>2.82</u> <u>2.89</u> <u>2.81</u>	4-21-08	TRW
	C) FUNCTION		4-21-08	TRW
690	PACK		5-2-08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



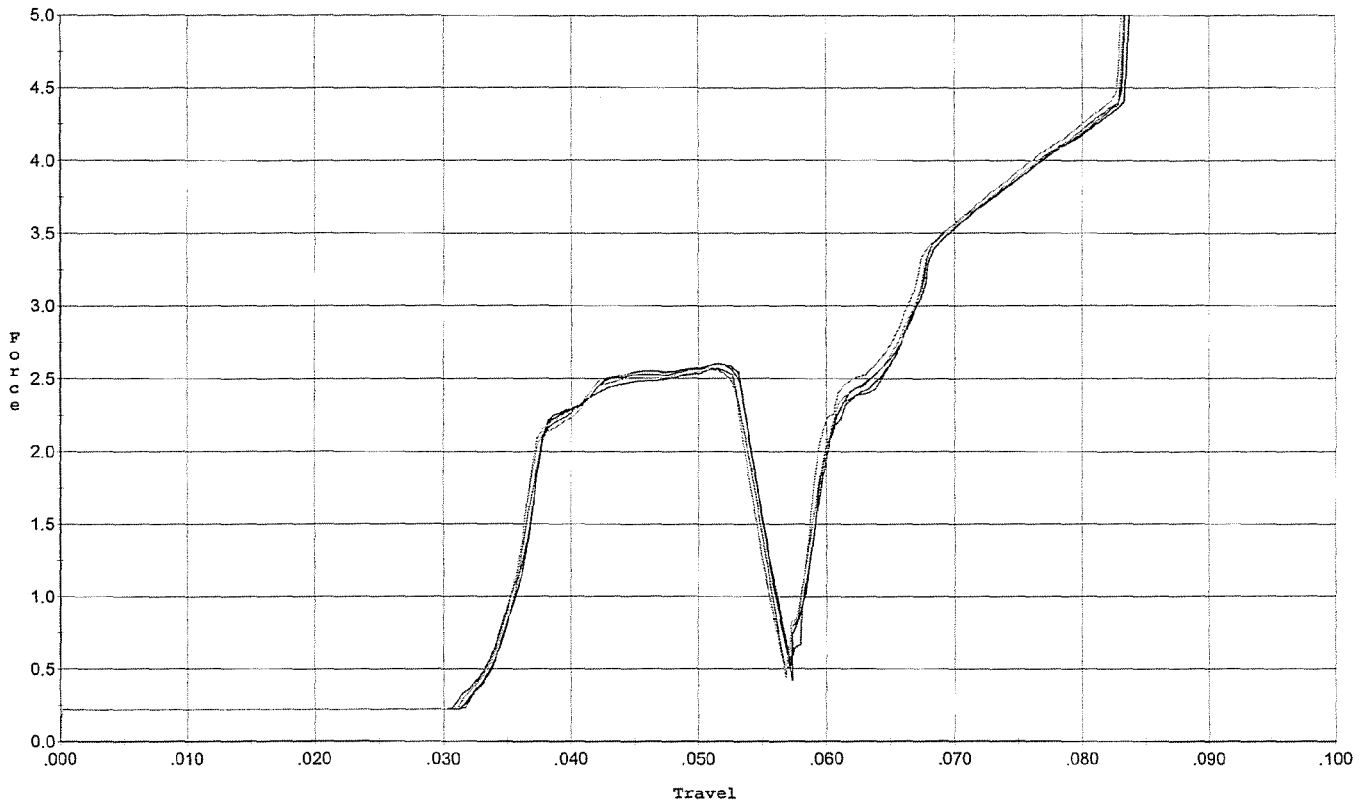
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.054	0.033	0.034	0.053		Set Trigger
2	2.564	0.053	0.033	0.034	0.052		Set Trigger
3	2.566	0.052	0.033	0.034	0.052		Set Trigger
4	2.565	0.053	0.033	0.034	0.052		Set Trigger
5	2.546	0.051	0.032	0.034	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



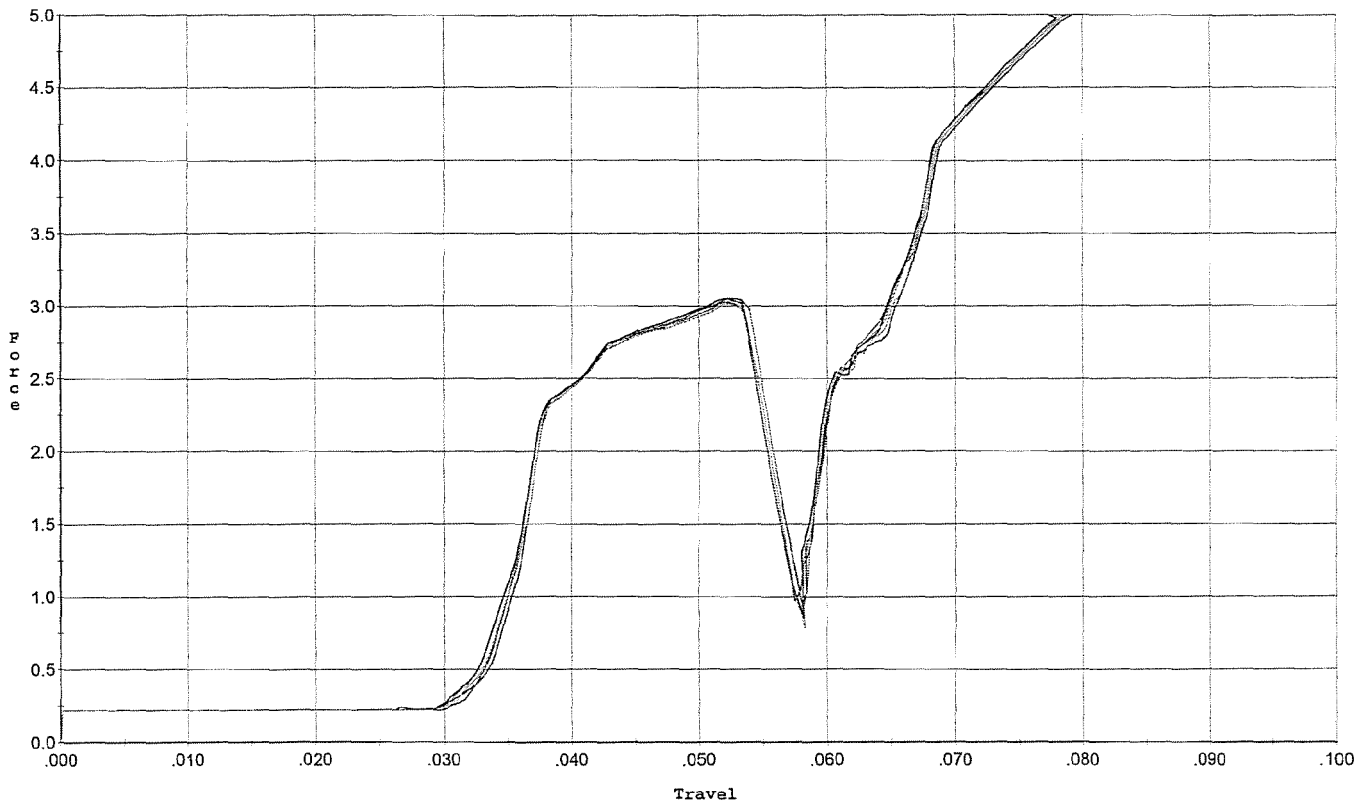
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.053	0.033	0.035	0.052		Set Trigger
2	2.604	0.053	0.034	0.035	0.052		Set Trigger
3	2.568	0.054	0.032	0.035	0.052		Set Trigger
4	2.576	0.053	0.033	0.035	0.052		Set Trigger
5	2.563	0.053	0.032	0.035	0.051		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



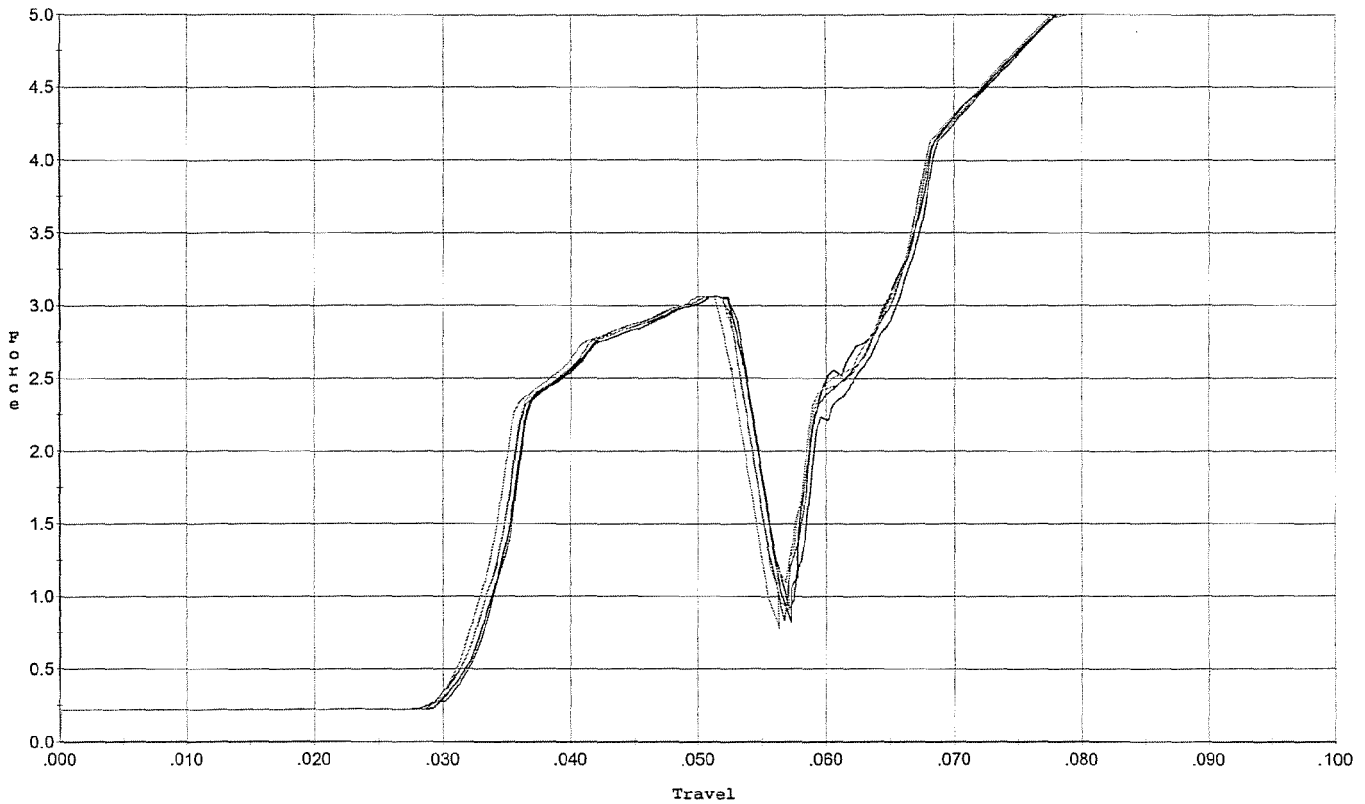
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.054	0.034	0.034	0.060		Set Trigger
2	3.048	0.055	0.033	0.033	0.062		Set Trigger
3	3.027	0.053	0.033	0.034	0.059		Set Trigger
4	3.015	0.055	0.033	0.034	0.061		Set Trigger
5	3.034	0.054	0.033	0.034	0.060		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



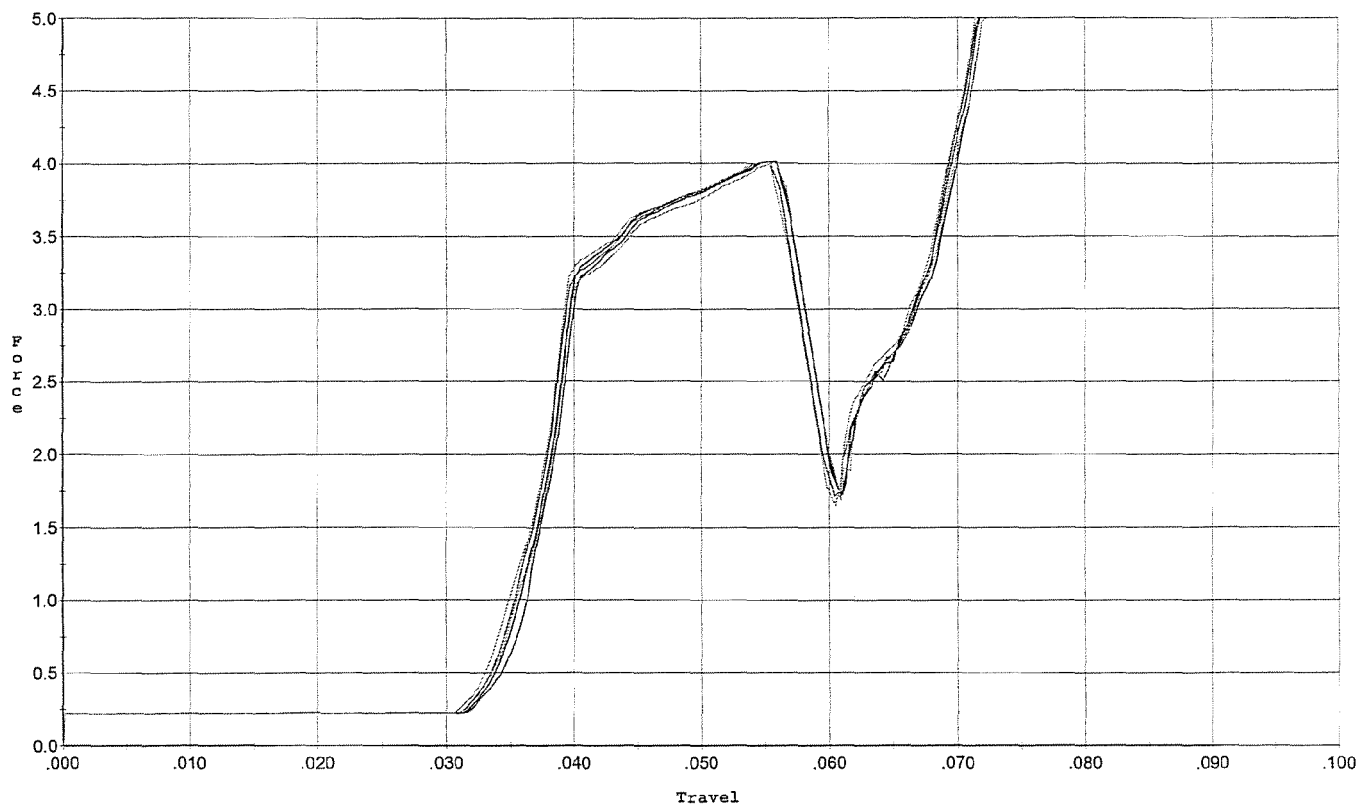
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.053	0.032	0.034	0.061		Set Trigger
2	3.059	0.054	0.032	0.034	0.062		Set Trigger
3	3.064	0.053	0.032	0.034	0.061		Set Trigger
4	3.058	0.053	0.031	0.034	0.061		Set Trigger
5	3.061	0.053	0.031	0.034	0.061		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



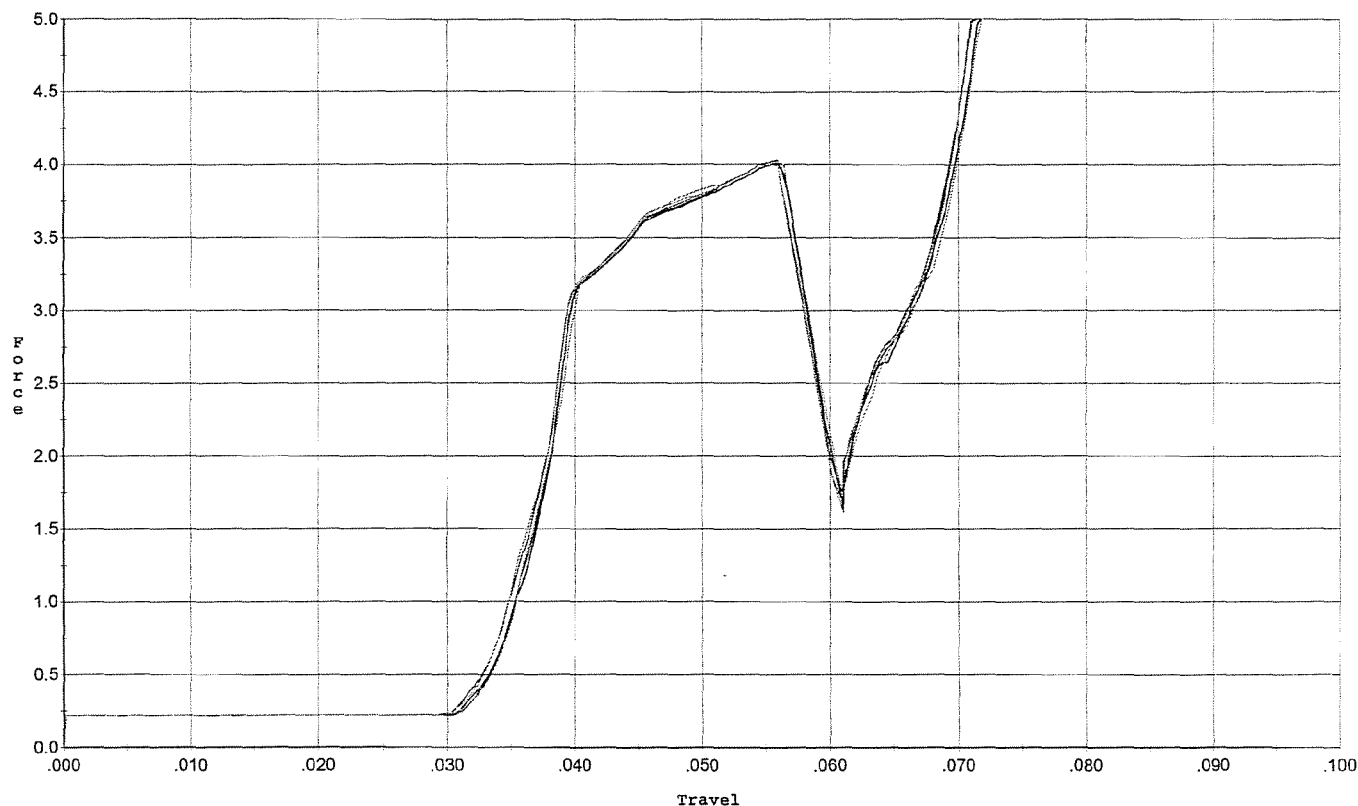
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.057	0.035	0.025	0.082		Set Trigger
2	4.015	0.057	0.034	0.025	0.083		Set Trigger
3	4.007	0.056	0.033	0.025	0.082		Set Trigger
4	4.000	0.057	0.033	0.025	0.084		Set Trigger
5	4.009	0.057	0.033	0.025	0.082		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



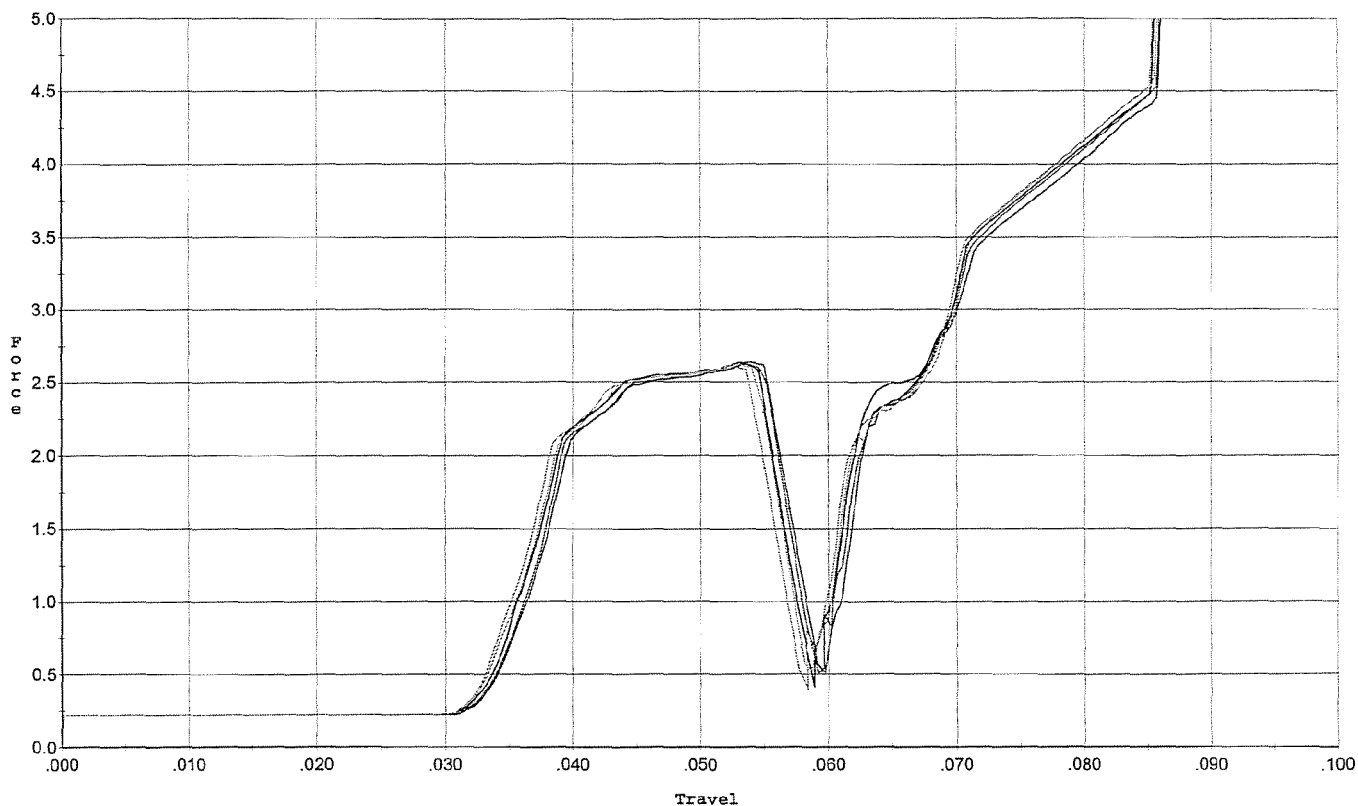
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.057	0.033	0.024	0.083		Set Trigger
2	4.012	0.057	0.033	0.027	0.083		Set Trigger
3	4.015	0.058	0.033	0.027	0.086		Set Trigger
4	4.018	0.056	0.033	0.024	0.083		Set Trigger
5	3.998	0.058	0.033	0.028	0.085		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



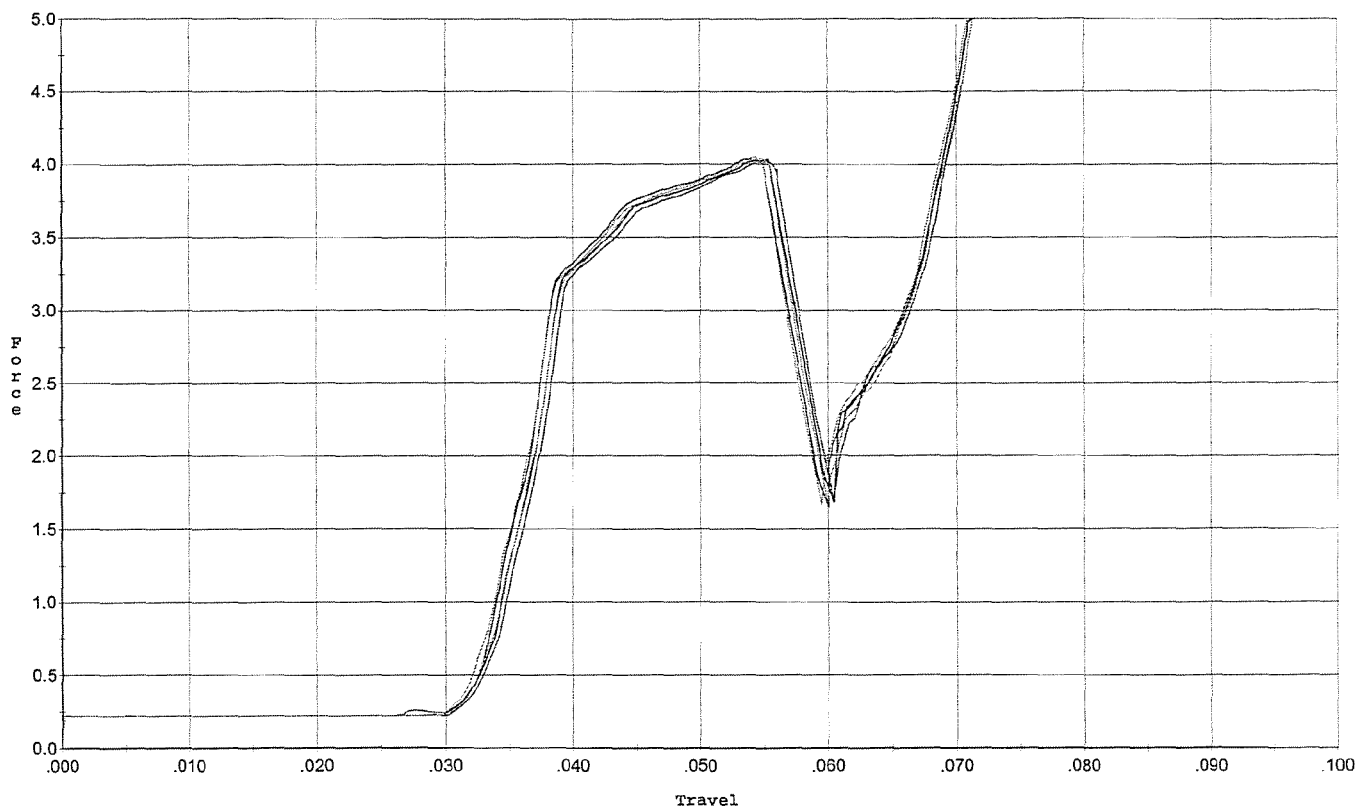
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.057	0.034	0.035	0.057		Set Trigger
2	2.638	0.055	0.033	0.035	0.055		Set Trigger
3	2.623	0.055	0.034	0.035	0.055		Set Trigger
4	2.626	0.055	0.033	0.035	0.055		Set Trigger
5	2.615	0.055	0.033	0.035	0.055		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.057	0.032	0.024	0.087		Set Trigger
2	4.035	0.057	0.032	0.025	0.087		Set Trigger
3	4.028	0.056	0.032	0.025	0.083		Set Trigger
4	4.043	0.055	0.032	0.025	0.083		Set Trigger
5	4.050	0.055	0.032	0.025	0.083		Set Trigger

AVG 4.03

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6695428.___0
FILE DATE AND TIME: 04/15/2008 23:49

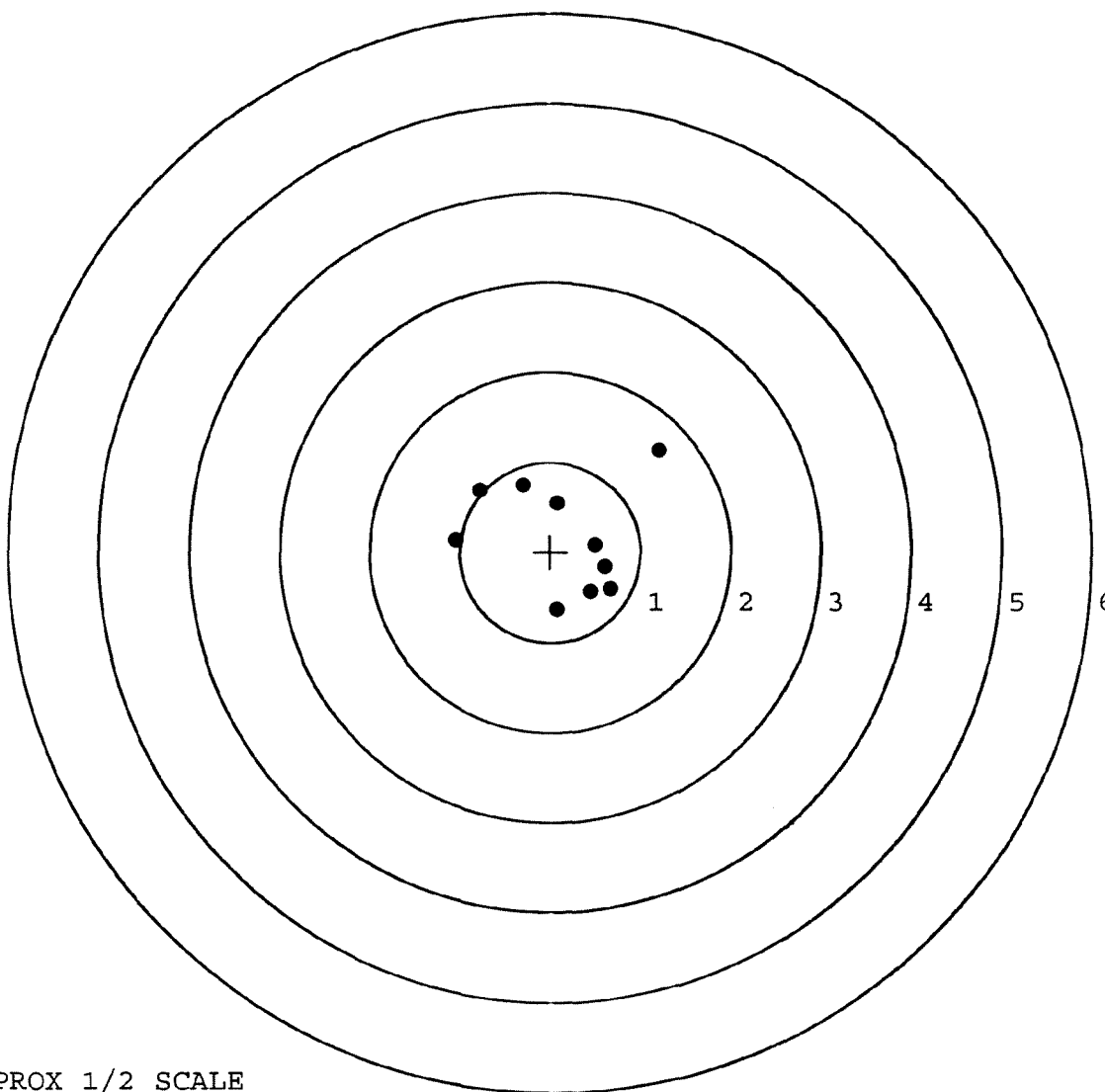
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.086
The Average Y Centroid of the Five Target Set:	0.176
The Average Point of Impact of the Five Target Set:	0.196
The Average Mean Radius of the Five Target Set:	0.734
The Distance from POA to Centroid Target #1:	0.223
The Distance from Centroid Target #2 to Centroid Target #1:	0.087
The Distance from Centroid Target #3 to Centroid Target #1:	0.215
The Distance from Centroid Target #4 to Centroid Target #1:	0.158
The Distance from Centroid Target #5 to Centroid Target #1:	0.064

SERIAL NUMBER: G6695428. __0
TARGET NUMBER: 1
FILE DATE: 04/15/2008
FILE TIME: 23:49

X CENTROID: 0.148
Y CENTROID: 0.166
POA TO CENTROID: 0.223
HORZ SPREAD: 2.256
VERT SPREAD: 1.772
GROUP SPREAD: 2.466
MIN RADIUS: 0.360
MAX RADIUS: 1.431
MEAN RADIUS: 0.799
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.208	1.127
2:	-0.294	0.744
3:	0.081	0.544
4:	-0.774	0.687
5:	-1.048	0.130
6:	0.499	0.086
7:	0.611	-0.164
8:	0.671	-0.412
9:	0.450	-0.436
10:	0.077	-0.645

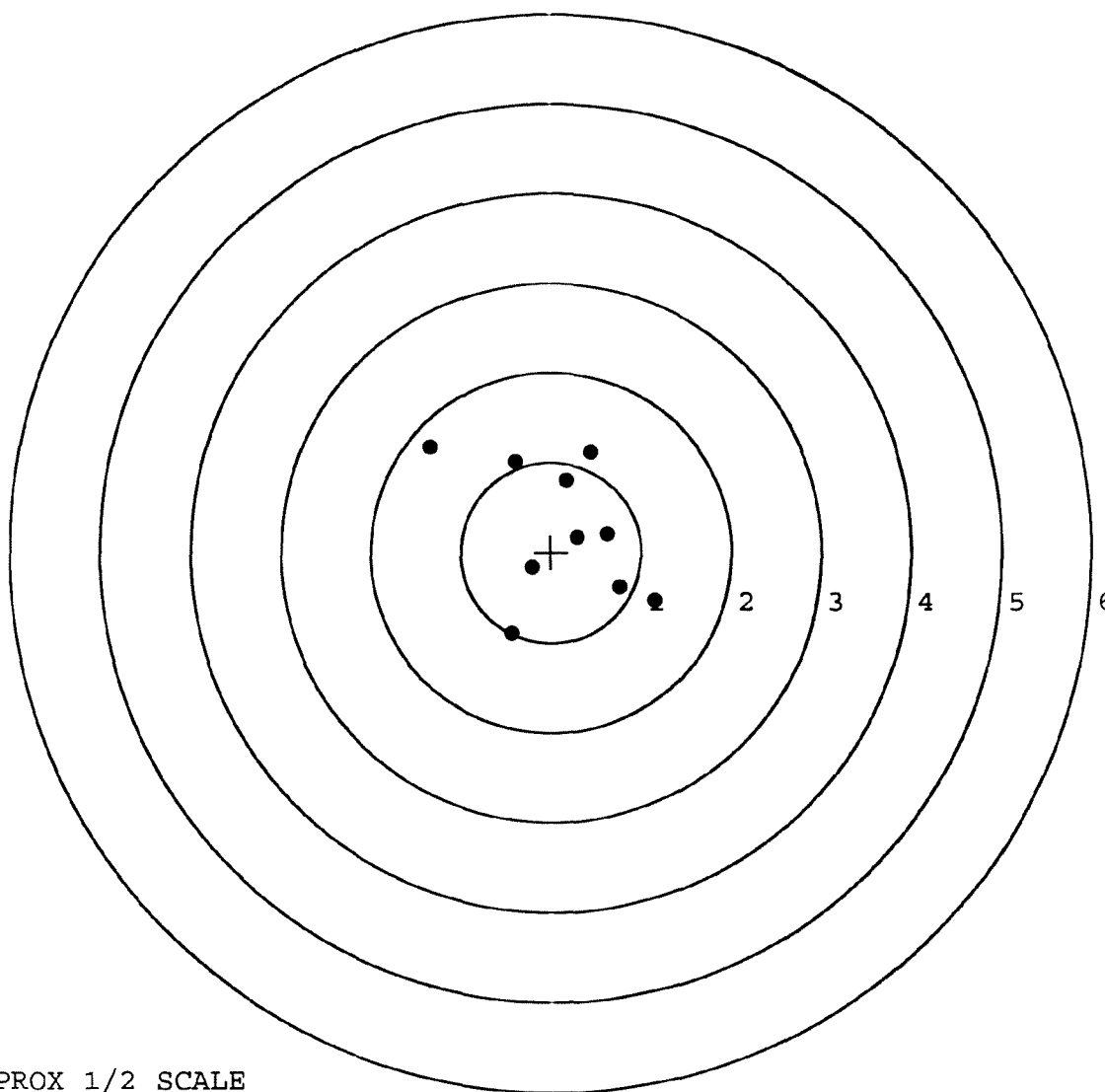


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695428. 0
TARGET NUMBER: 2
FILE DATE: 04/15/2008
FILE TIME: 23:49

X CENTROID: 0.110
Y CENTROID: 0.244
POA TO CENTROID: 0.268
HORZ SPREAD: 2.486
VERT SPREAD: 2.066
GROUP SPREAD: 3.016
MIN RADIUS: 0.194
MAX RADIUS: 1.712
MEAN RADIUS: 0.883
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.388	1.005
2:	0.180	0.799
3:	0.453	1.109
4:	0.625	0.202
5:	0.290	0.173
6:	-0.201	-0.171
7:	-0.439	-0.904
8:	0.762	-0.388
9:	1.151	-0.546
10:	-1.335	1.162



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695428. 0

TARGET NUMBER: 3

FILE DATE: 04/15/2008

FILE TIME: 23:49

POINT#	X	Y
1:	0.662	1.258
2:	0.379	0.875
3:	0.040	0.989
4:	-0.247	0.902
5:	-0.201	0.616
6:	-0.948	0.235
7:	0.084	0.112
8:	-0.191	-0.355
9:	0.707	-0.248
10:	-0.286	-1.159

X CENTROID: 0.000

Y CENTROID: 0.322

POA TO CENTROID: 0.322

HORZ SPREAD: 1.655

VERT SPREAD: 2.417

GROUP SPREAD: 2.596

MIN RADIUS: 0.227

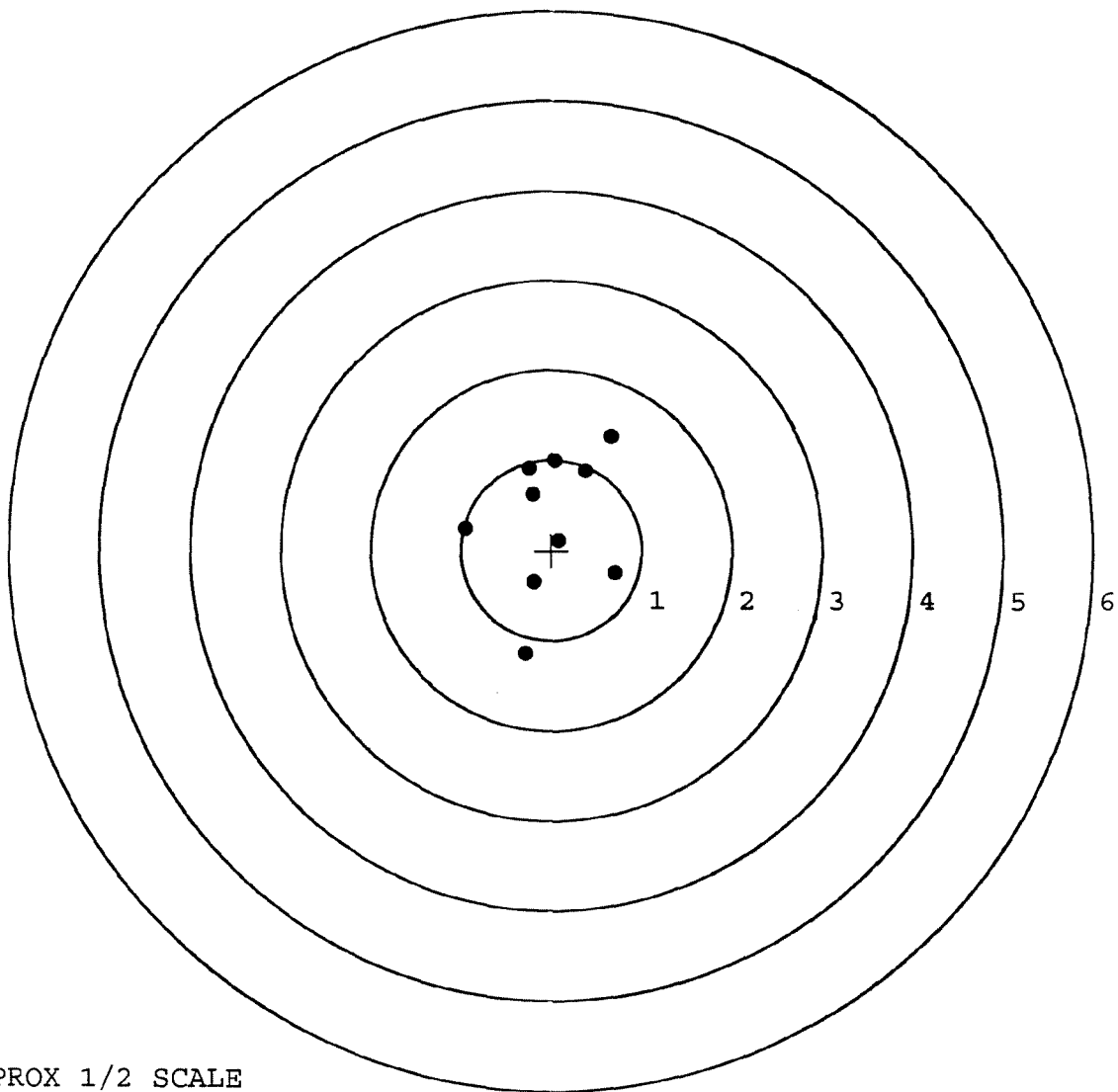
MAX RADIUS: 1.509

MEAN RADIUS: 0.777

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

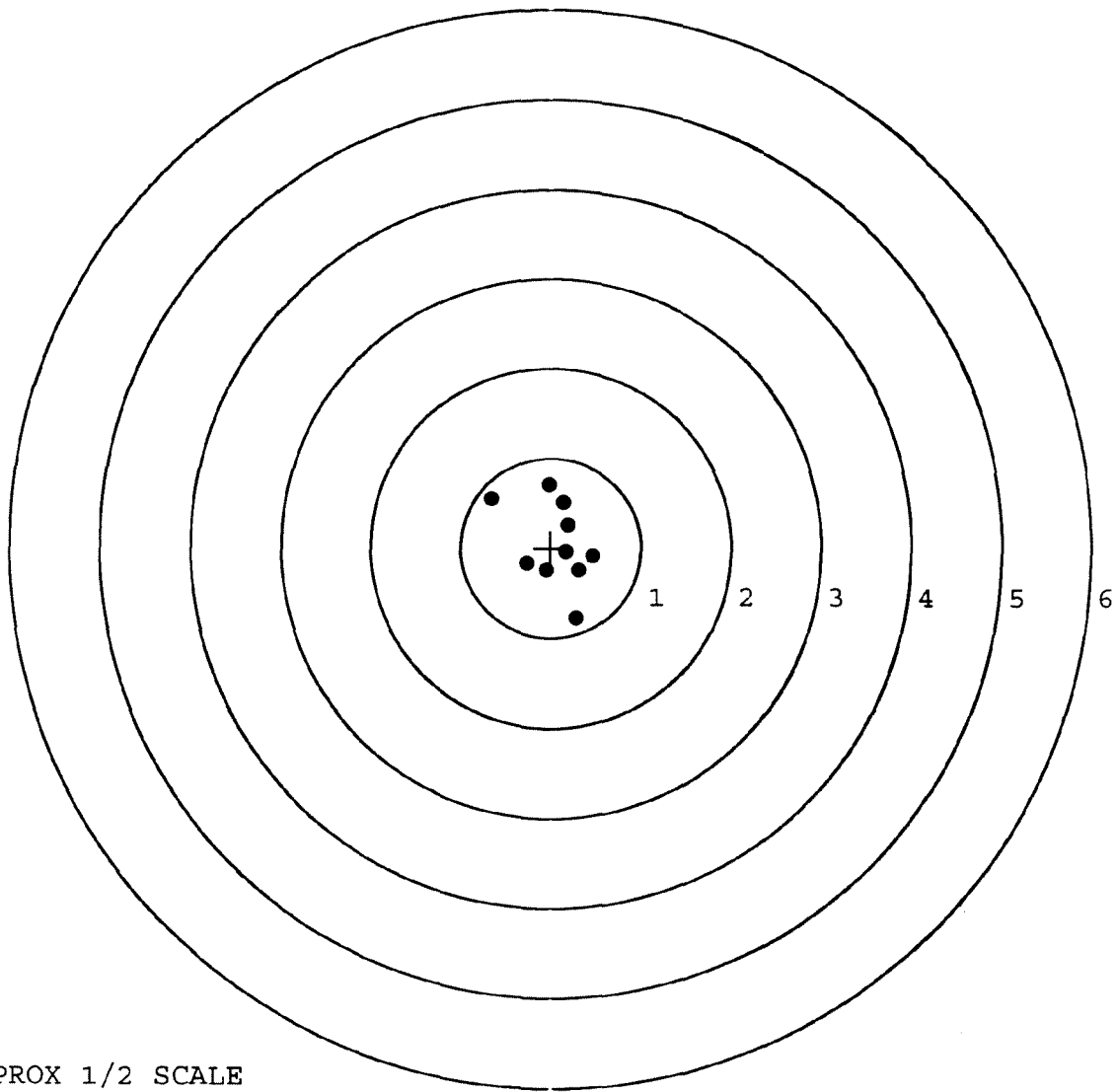


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695428. 0
TARGET NUMBER: 4
FILE DATE: 04/15/2008
FILE TIME: 23:49

X CENTROID: 0.058
Y CENTROID: 0.037
POA TO CENTROID: 0.068
HORZ SPREAD: 1.124
VERT SPREAD: 1.494
GROUP SPREAD: 1.628
MIN RADIUS: 0.143
MAX RADIUS: 0.874
MEAN RADIUS: 0.479
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.655	0.543
2:	-0.019	0.703
3:	0.189	0.247
4:	0.469	-0.097
5:	0.311	-0.258
6:	0.173	-0.047
7:	-0.053	-0.257
8:	-0.262	-0.177
9:	0.278	-0.791
10:	0.145	0.504



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695428. 0

TARGET NUMBER: 5

FILE DATE: 04/15/2008

FILE TIME: 23:49

POINT#	X	Y
1:	-0.568	1.286
2:	0.436	0.912
3:	0.542	0.628
4:	0.570	0.357
5:	0.411	0.112
6:	0.285	-0.080
7:	0.155	-0.390
8:	-0.352	-0.724
9:	-0.653	0.004
10:	0.328	-0.995

X CENTROID: 0.115

Y CENTROID: 0.111

POA TO CENTROID: 0.160

HORZ SPREAD: 1.223

VERT SPREAD: 2.281

GROUP SPREAD: 2.451

MIN RADIUS: 0.255

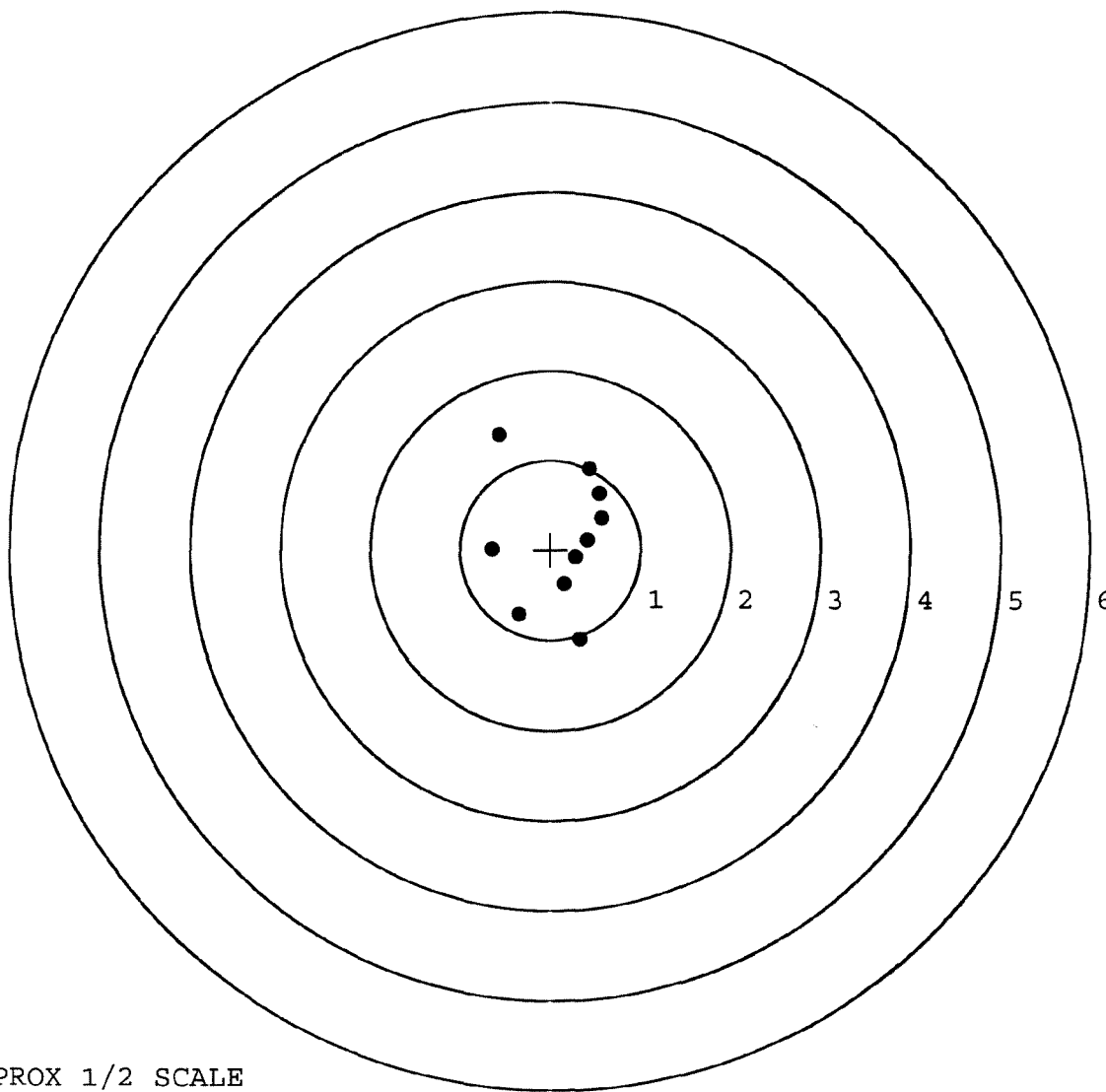
MAX RADIUS: 1.359

MEAN RADIUS: 0.732

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE