

G 6655409

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



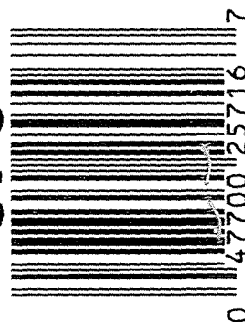
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6695409

UPC



BM FORM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400179515

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M2400179516

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # C6695409

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		12-5-07	RTZ
420	ASSEMBLE ACTION		12-5-07	RTZ
430	ASSEMBLE TO STOCK		12-5-07	RTZ
440	PROOF		12-6-07	TRW
460	CHECK HEADSPACE	MAGNA - FLUX	12-6-07	TRW
470	DIS-ASSEMBLE ACTION	DEC 10 2007	12-6-07	RTZ
480	MAGNAFLUX BBL ACTION	JB	12-10-07	JB
490	MAGNAFLUX BOLT	OPERATOR		
500	ROLLMARK CALIBER		12-7-07	CW
510	DRILL AND TAP SIGHT HOLES		12-7-07	Fm
520	GOFF BLAST BBL / REC		12-11-07	SY
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		12/14/07	PS
560	RE-ASSEMBLE ACTION		12-20-07	RA
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-20-07	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-20-07	RA
	D) OIL FIRING PIN ASSEMBLY		12-21-07	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/8/08	mm

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.75</u> <u>6.0</u>	<u>1/4/08</u>	<u>mm</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.05</u> <u>3.25</u>	<u>1/4/08</u>	<u>mm</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>1/8/08</u>	<u>mm</u>
	I) FIRING PIN INDENT .020 MIN	<u>-.021</u> <u>-.023</u> <u>-.022</u>	<u>1/4/08</u>	<u>mm</u>
	J) ASSEMBLE STOCK		<u>12-21-07</u>	<u>RTZ</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/8/08</u>	<u>mm</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/8/08</u>	<u>mm</u>
	M) IRON SIGHT ALIGNMENT		<u>1/8/08</u>	<u>mm</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/8/08</u>	<u>mm</u>
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>1-3-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>1-3-08</u>	<u>FM</u>
670	FINAL INSPECTION A) HEADSPACE		<u>1/8/08</u>	<u>mm</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.56</u> <u>2.45</u> <u>2.47</u> <u>2.57</u>	<u>1/4/08</u>	<u>mm</u>
	C) FUNCTION		<u>1/8/08</u>	<u>mm</u>
690	PACK		<u>1/9/08</u>	<u>mm</u>

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 12-20-07

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.35	2.74		2.48	
PULL #2	2.54	2.79		2.52	
PULL #3	2.68	2.75		2.58	
PULL #4	2.63	2.62		2.36	
PULL #5	2.39	2.55		2.35	
TOTAL	12.59	13.45		12.29	
AVERAGE	2.51	2.69		2.45	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.32		
PULL #2	3.17	3.25		
PULL #3	3.05	3.13		
PULL #4	3.07	3.15		
PULL #5	3.14	3.19		
TOTAL	15.58	16.04		
AVERAGE	3.11	3.20		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.41		4.11
PULL #2	4.31	4.34		4.13
PULL #3	4.28	4.11		4.16
PULL #4	4.22	3.95		4.35
PULL #5	4.27	4.01		4.15
TOTAL	21.30	20.82		20.90
AVERAGE	4.26	4.16		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6695409.___0
FILE DATE AND TIME: 01/04/2008 05:05

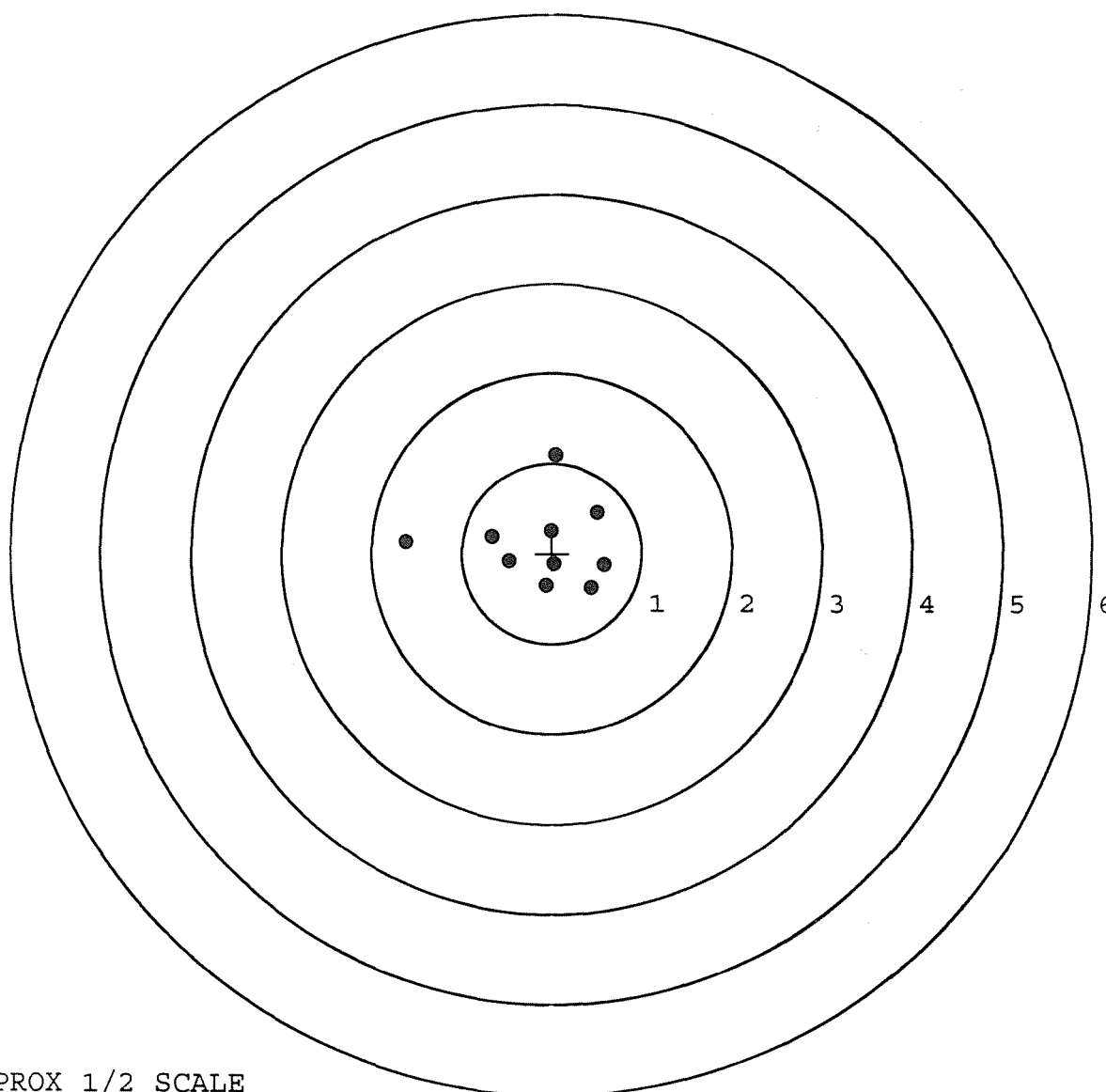
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.059
The Average Y Centroid of the Five Target Set:	0.051
The Average Point of Impact of the Five Target Set:	0.078
The Average Mean Radius of the Five Target Set:	0.582
The Distance from POA to Centroid Target #1:	0.161
The Distance from Centroid Target #2 to Centroid Target #1:	0.150
The Distance from Centroid Target #3 to Centroid Target #1:	0.222
The Distance from Centroid Target #4 to Centroid Target #1:	0.381
The Distance from Centroid Target #5 to Centroid Target #1:	0.234

SERIAL NUMBER: G6695409. __0
TARGET NUMBER: 1
FILE DATE: 01/04/2008
FILE TIME: 05:05

X CENTROID: -0.120
Y CENTROID: 0.106
POA TO CENTROID: 0.161
HORZ SPREAD: 2.209
VERT SPREAD: 1.465
GROUP SPREAD: 2.224
MIN RADIUS: 0.180
MAX RADIUS: 1.502
MEAN RADIUS: 0.657
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.622	0.133
2:	0.052	1.090
3:	0.510	0.460
4:	0.587	-0.126
5:	0.446	-0.375
6:	-0.060	-0.354
7:	0.024	-0.118
8:	-0.008	0.247
9:	-0.472	-0.081
10:	-0.660	0.189

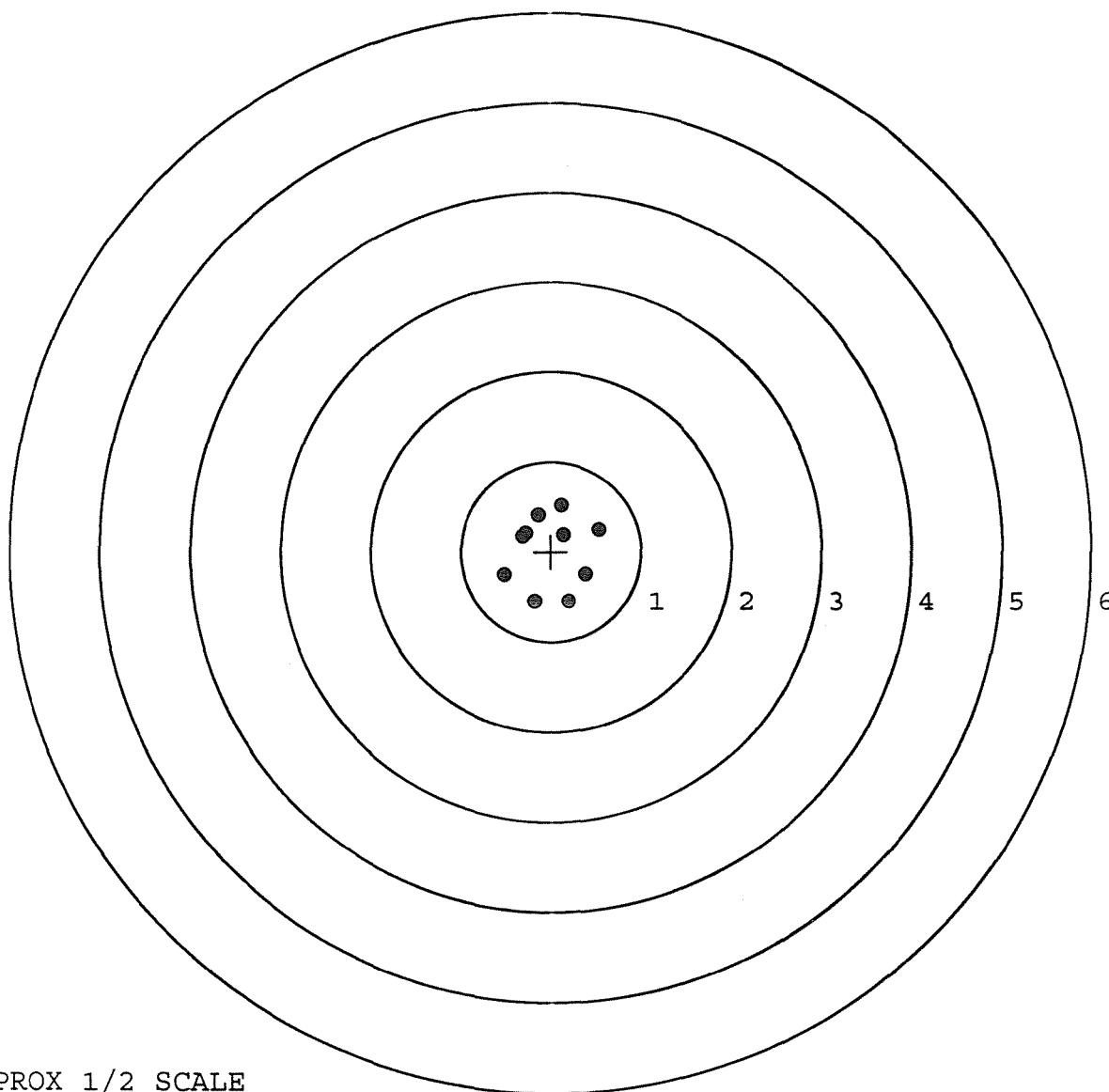


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695409. __0
TARGET NUMBER: 2
FILE DATE: 01/04/2008
FILE TIME: 05:05

X CENTROID: -0.006
Y CENTROID: 0.009
POA TO CENTROID: 0.011
HORZ SPREAD: 1.058
VERT SPREAD: 1.070
GROUP SPREAD: 1.073
MIN RADIUS: 0.224
MAX RADIUS: 0.601
MEAN RADIUS: 0.468
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.392	-0.247
2:	0.194	-0.557
3:	-0.186	-0.555
4:	-0.518	-0.258
5:	-0.317	0.170
6:	0.540	0.240
7:	0.137	0.181
8:	-0.282	0.204
9:	-0.142	0.402
10:	0.119	0.513

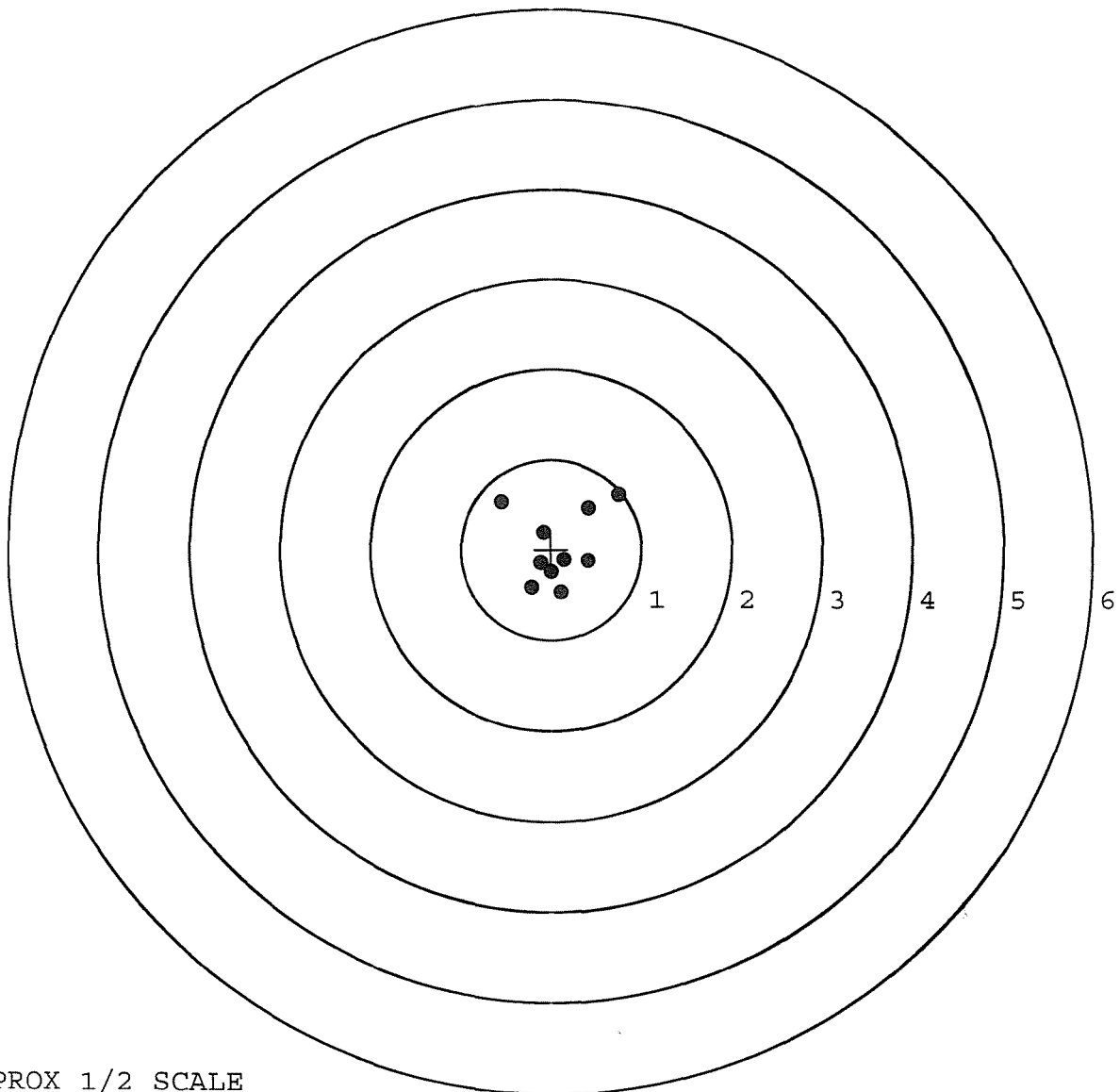


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695409. __0
TARGET NUMBER: 3
FILE DATE: 01/04/2008
FILE TIME: 05:05

POINT#	X	Y
1:	-0.547	0.529
2:	0.419	0.462
3:	0.747	0.613
4:	-0.085	0.188
5:	0.419	-0.125
6:	0.110	-0.474
7:	0.143	-0.116
8:	-0.220	-0.423
9:	-0.117	-0.152
10:	-0.001	-0.249

X CENTROID: 0.087
Y CENTROID: 0.025
POA TO CENTROID: 0.090
HORZ SPREAD: 1.294
VERT SPREAD: 1.087
GROUP SPREAD: 1.417
MIN RADIUS: 0.152
MAX RADIUS: 0.884
MEAN RADIUS: 0.460
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

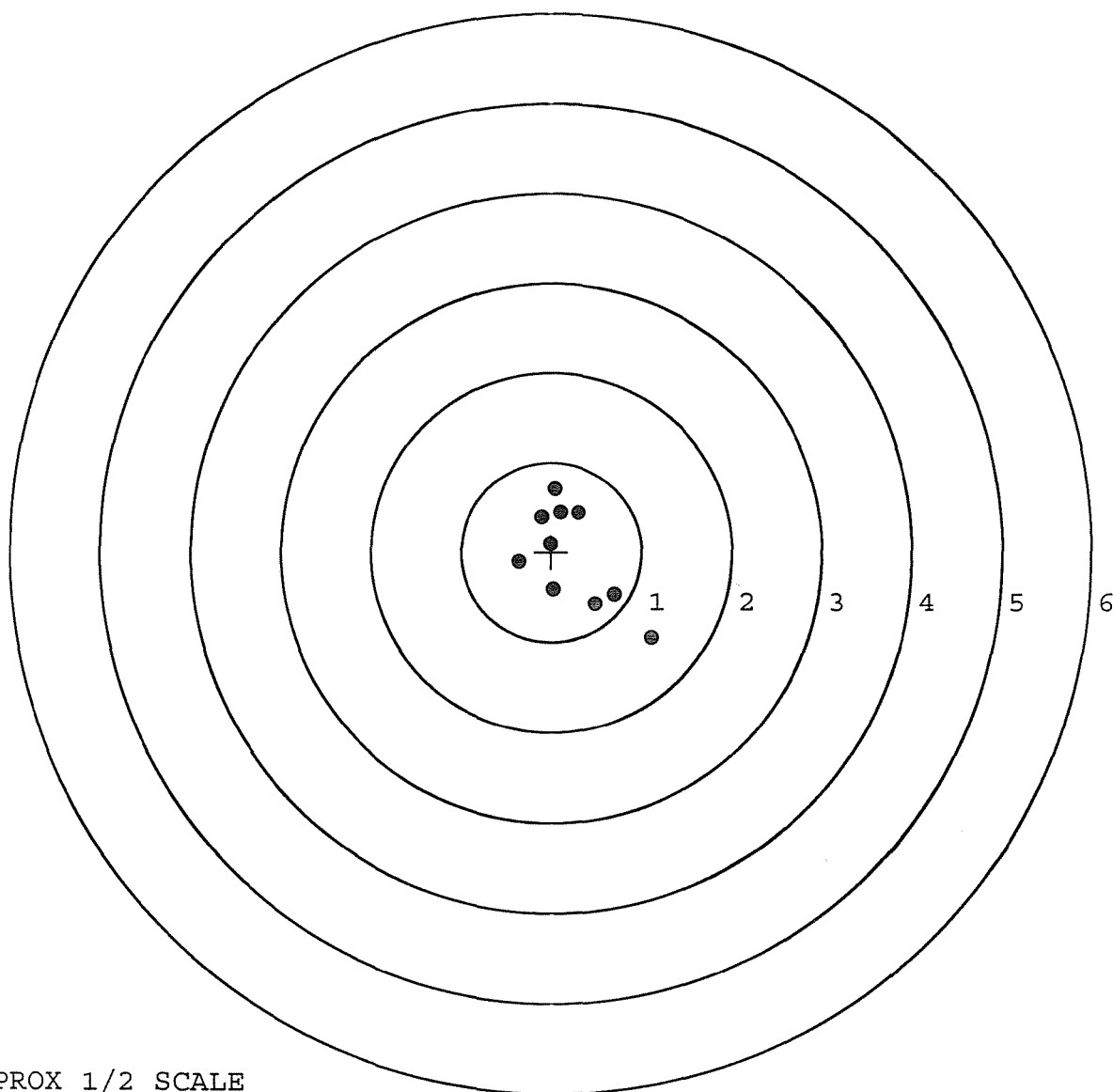


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695409. __0
TARGET NUMBER: 4
FILE DATE: 01/04/2008
FILE TIME: 05:05

X CENTROID: 0.229
Y CENTROID: -0.046
POA TO CENTROID: 0.233
HORZ SPREAD: 1.460
VERT SPREAD: 1.660
GROUP SPREAD: 1.968
MIN RADIUS: 0.274
MAX RADIUS: 1.262
MEAN RADIUS: 0.609
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.103	-0.956
2:	0.700	-0.469
3:	0.489	-0.577
4:	0.022	-0.414
5:	-0.357	-0.111
6:	-0.011	0.087
7:	0.300	0.439
8:	0.046	0.704
9:	-0.110	0.390
10:	0.106	0.444

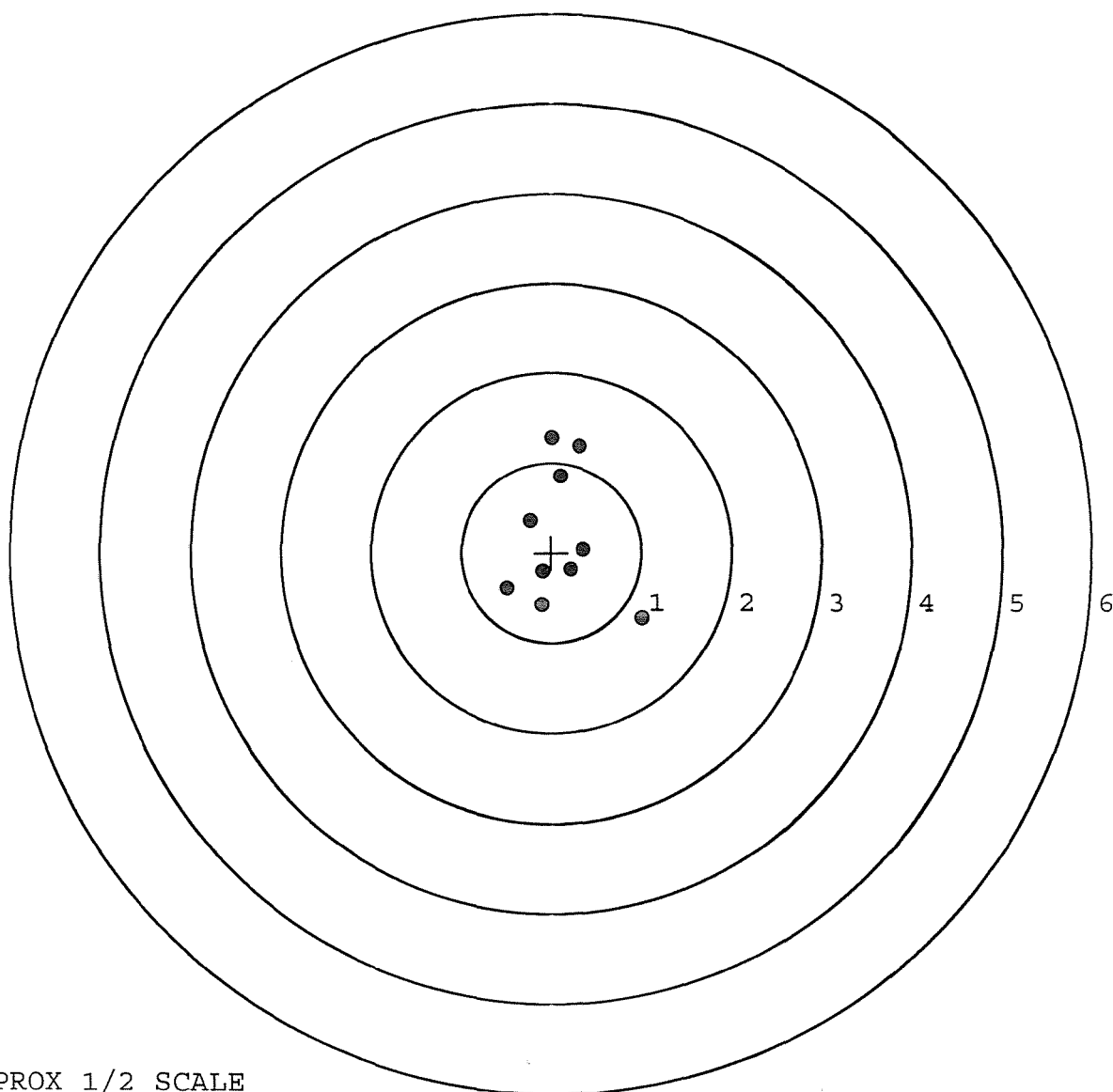


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695409. __0
TARGET NUMBER: 5
FILE DATE: 01/04/2008
FILE TIME: 05:05

X CENTROID: 0.107
Y CENTROID: 0.160
POA TO CENTROID: 0.192
HORZ SPREAD: 1.494
VERT SPREAD: 2.002
GROUP SPREAD: 2.238
MIN RADIUS: 0.275
MAX RADIUS: 1.262
MEAN RADIUS: 0.716
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.004	1.275
2:	0.317	1.184
3:	0.104	0.847
4:	-0.239	0.357
5:	0.356	0.042
6:	0.216	-0.187
7:	-0.096	-0.212
8:	-0.107	-0.583
9:	-0.489	-0.398
10:	1.005	-0.727



TARGET APPROX 1/2 SCALE