

MEMORANDUM

DATE: 3/22/2004
TO: JAY BUNTING
CC: JOHN TRULL
FROM: DANNY DIAZ
RE: NEW 700 FIRE CONTROL

GENERAL STATUS

- R&D DAT completed 09/03/2002.
- The design turned over to Ilion engineering for trial and pilot (T&P) on 4/15/03.
- R&D is maintaining the drawings for manufacturing during the T&P period.
- Design review between Jim Ronkainen and Ilion engineering was performed on 5/27-28/03.
- Several small design changes were requested to improve manufacturability, accepted all that were feasible.
- A second design review between Ronkainen and Ilion engineering on 8/11-12/03 to validate requested changes.
- Ron Bristol requested that DAT2 be conducted by Ilion engineering to test the requested design changes prior to capital approval.
- Currently in the process of remaking non-conforming parts and settling on measurement technique for trigger and sear.
- Manufacturing is also quoting outsourcing of all components
- Jim Doolittle is responsible for project oversight in Ilion.
- Jim Ronkainen support efforts have included:
 - ✓ part inspection data review,
 - ✓ reviewing requests for design changes and updating the drawings for those changes that pass muster.
 - ✓ providing inspection support when discrepancies in the inspection data arise, and
 - ✓ answering questions regarding interpretation of the GD&T on the drawings from Ilion and their vendors.

TIMELINE SUMMARY

Task	Start	Finish
Remake non-conforming parts	01/01/2004	05/28/2004
Inspect parts and build fire controls	05/28/2004	06/17/2004
DAT 2	06/18/2004	07/15/2004
Manufacturing Implementation	07/16/2004	12/22/2004
Release to Production		12/23/2004

Microsoft project schedule is attached.

3/22/2004

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1