

REPAIR CODE	MALFUNCTION
101	ACCURACY
185	3 SHOT PLUG AT WRONG END OF MAG TUBE
151	ACTION BAR IS BROKEN
194	ACTION BAR LOCK CATCHES BETWEEN ACTION BAR AND RECEIVER
195	ACTION CLOSSES TOO EASILY
140	ACTION IS DIFFICULT TO OPEN
186	ACTION SPRING TUBE FELL OFF
223	ACTION TUBE RING BROKEN
196	ACTUATING ROD BENT/LOOSE
102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR
173	BARREL BRACKET OUT OF POSITION
187	BARREL GUIDE STUD MISSING
245	BARREL IS BENT
188	BARREL SUPPORT SEPARATED FROM MAG TUBE
179	BARREL TO RECEIVER MISALIGNMENT
132	BLUING SALTS ARE BLEEDING FROM METAL
155	BOLT FACE/SHROUD DAMAGED
145	BOLT HANDLE FELL OFF BOLT IS BROKEN
240	BOLT LOCK SAFETY MOD
174	BOLT STOP STICKS
156	BORE IS HEAT CHECKED
224	BREECH PLUG FROZEN IN CHAMBER
181	BURR AT RIM AREA OF CHAMBER
103	BUTT PLATE/RECOIL PAD IS BROKEN
171	CAMO FINISH WORN/DAMAGED
219	CARDBOARD PACKING RING WAS NOT REMOVED
189	CARRIER LATCH IS BROKEN
193	CARRIER LATCH TAB IS OUT OF ADJUSTMENT
182	CARRIER OUT OF ADJUSTMENT
128	CHAMBER DIRTY/RUSTY
104	CHAMBER ROUGH/RINGS/TEARS/TIGHT
248	CHAMBER UPSET AT EXTRACTOR SLOT
157	CHOKE TUBE CONCENTRICITY
197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL
198	CHOKE TUBE CONCENTRICITY - TOP BARREL
158	CHOKE TUBE CRACKED
159	CHOKE TUBE THREADS ARE DAMAGED
238	CLEAN & INSPECT (700 TRIGGER ASSM ONLY)
172	CLOSES HARD OVER SHELL
199	COCKING RODS BIND
105	CONSIGNEE GUN
106	COULD NOT DUPLICATE CUSTOMER'S COMPLAINT
107	CREDIT RETURN
108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT
109	DAMAGES CASES, BULLETS OR SHELLS
200	DEBRIS UNDER REAR CONNECTOR
201	DOUBLES
201	EJECTOR - BOTTOM BARREL EJECTS TOO SOON
152	EJECTOR BROKEN

160	EJECTOR DOES NOT HAVE ENOUGH TENSION
164	EJECTOR IS LOOSE
203	EJECTOR SEAR OUT OF ADJUSTMENT
204	EJECTOR SEAR TOO LONG
225	EJECTOR SPRING IS BROKEN
161	EJECTOR STUCK IN BOLT
205	EJECTOR SYSTEM HAS INCORRECT TIMING
206	EJECTORS BIND
180	EXTRACTOR HITS INSIDE CHAMBER
136	EXTRACTOR IS BROKEN
141	EXTRACTOR IS CATCHING ON SHELL HEAD
133	EXTRACTOR IS MISSING
247	F/E LOOSE ON TUBE ASSM
207	FAILS TO COCK
137	FAILS TO EJECT
129	FAILS TO EXTRACT
110	FAILS TO FIRE
134	FAULTY MAGAZINE
111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE
162	FIRING PIN HITS PRIMER OFF CENTER
208	FIRING PINS BIND IN FRAME
146	GORE END CRACKED
147	FORE END FIT IS TOO TIGHT
148	FORE END IS TOO LOOSE
149	FORE END MARRED
226	FORE END TUBE NUT IS LOOSE - FORE END RUBS BARREL
209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED
163	FREEBORE MISCUT/MIN
227	GAS BLOCK SEPARATED FROM BARREL
210	GAS CYL CRACKED
190	GAS CYLINDER SEPARATED FROM BARREL
191	GAS HOLES OUT OF POSITION
183	GAS ORIFICE HOLE IS OVERSIZED
150	GRIP CAP IS DAMAGED
228	GUIDE RING SEPARATED FROM BARREL
211	GUN RECEIVED IN MANUAL SAFETY MODE
212	BUN RECEIVED WITH SAFETY LOCKED OFF
213	HAMMERS DO NOT COCK - NO OVERCOCK
130	HEADSPACE AT MINIMUM
112	HEADSPACE IS EXCESSIVE
237	INSTALL NEW BOLT ASSM
214	INTERCEPTOR LATCH STUD MISSING
175	ISS BOLT LOCKED IN THE OPEN POSITION
131	LIGHT OR NO INDENT FROM FIRING PIN
230	LOCKING BAR ASSEMBLY BROKEN
249	LOCKING BLOCK REPLACEMENT (1187 SM)
215	LOCKING BOLT OVERLOCK
192	MAG LATCH BROKEN/SEPARATED FROM HOUSING
142	MAGAZINE DIFFICULT TO LOAD
229	MAGAZINE GUIDE IS OUT OF POSITION
164	MAGAZINE TUBE SEPARATED FROM RECEIVER

222	MODIFY TUBE CAPACITY TO ACCEPT 10 ROUNDS
113	MUZZLE DAMAGE
231	NIPPLE NOT TO FACTORY SPECIFICATIONS
114	NO CORRESPONDENCE
115	NO FAULT FOUND AT BENCH
216	OPENS WHEN FIRED
217	OVER LOCKED
116	PACKING ERROR
220	PISTON/PISTON SEAL INCORRECTLY INSTALLED
117	POOR FINISH - BARREL
118	POOR FINISH - FORE END
119	POOR FINISH - RECEIVER OR FRAME
120	POOR FINISH - STOCK
143	POOR RECOIL PAD TO STOCK FIT
218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS
234	RECEIVER BROKEN AT BARREL CLAMP
236	RECEIVER BROKEN AT BARREL CLAMP
221	RECEIVER FEED CUTS ARE ROUGH
232	RECEIVER INSERT IS MISSING
121	RECEIVER IS MISCUT
153	RECEIVER PLUG SCREWS BROKEN
154	RECEIVER SCOPE MOUNT HOLES OFF CENTER
239	REPLACED TRIGGER ASSM (700 ONLY)
233	RESIZE BORE
235	RESIZE BORE
241	RETURN GUN TO FACTORY
176	RETURNED FOR RECALL/UPDATE
165	RIB DOESN'T ALIGN WITH RECEIVER
166	RIB IS DAMAGED
167	RIB LANDS ARE LOOSE
167	RIB SWEEPS TO THE LEFT
169	RIB SWEEPS TO THE RIGHT
139	RIFLING ROUGH/MISCUT/DAMAGED
144	ROLL MARKING VISIBLE INSIDE BORE
122	RUSTED COMPONENT
123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
246	SAFETY SPRING INSPECTION/REPLACEMENT (710)
170	SCOPE MOUNT THREADS UPSET IN RECEIVER
243	SEE CUSTOMERS LETTER FOR MORE INFO
124	SIGHTS OFF CENTER
125	STOCK CRACKED
126	STOCK MARRED
177	STOCK NOT BEDDED PROPERLY
178	TRIGGER ADJ SCREWS RESET, CANNOT READJUST
135	TRIGGER CONNECTOR BINDS
127	TRIGGER PULL IS OUT OF FACTORY SPECS
242	UPDATE (710 BACKERS AND BOLT STOP)
244	UPDATE BOLT STOP
138	WILL NOT FEED PROPERLY

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