## PARTS AND REPAIR TRAINING OUTLINE

This outline is based on 3 classroom hours per day.

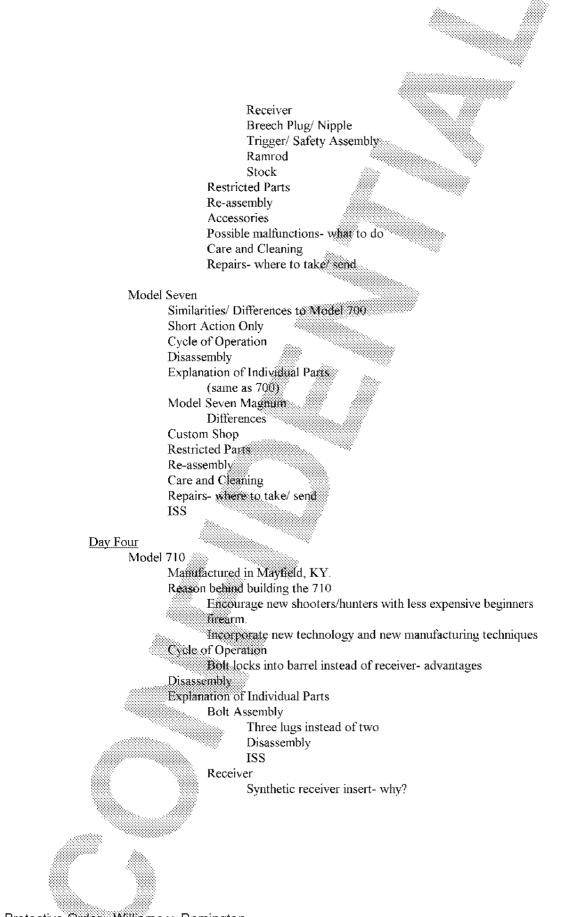
## Day One

Classroom Training Begins. Parts Price List Explanation of restriction codes Explanation of abbreviations Part numbers, view numbers Pricing/ Discounts/ Terms Setting up an account Explanation of discount policy Who is eligible Requirements Prices- MSP, Dealer, List - when to/not to discount Which parts are are not eligible Police/ Gov't. Orders International Orders Price List Updates **Obsolete Firearm Parts** What we do and do not have Day Two Explanation of Individual Firearms Begins Model 597 First firearm manufactured in Mayfield, KY plant Designed to be inexpensive, yet very durable, accurate, reliable Review of rimfire ammunition Cycle of Operation Disassembly Explanation of individual parts Bolt assembly Receiver assembly Barrel Trigger assembly ISS. Stock Restricted parts Re-assembly Possible malfunctions - what to do Time Line Care and Cleaning Repairs - where to take/send Available models

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Model 552/572 Very few calls - brief review **Brief** history Cycle of operation/ parts explanation Repairs - where to take/ send What repairs are RARC/ factory restricted ISS Day Three Model 700 Brief History - intro in 1962, most accurate out-of-box rifle, etc. Review of Centerfire Ammunition Cycle of Operation Three Rings of Steel What are they? What is the significance? Disassembly Explanation of Individual Parts Bolt assembly Receiver Barrel (including the chamber, bore, crown, rifling, etc.) Trigger Assembly/ Safety Stock (wood vs. synthetic, free-floating, bedding) Short Action Long Action Long Action Magnum ADL, BDL, Detachable Magazine Law Enforcement Custom Shop (700, 40-X) **Restricted** Parts Re-assembly Possible Malfunctions- what to do Care and Cleaning Repairs- where to take/ send What repairs are RARC/ factory restricted 188 Available Models (Sendero, Varmint, Mountain, Titanium, Classic, etc.) Model 700 Etronx Cycle of Operation Electronic ignition vs. mechanical trigger Model 700 Muzzleloader In-line muzzleloader Review of Blackpowder/ Pyrodex Disassembly **Explanation of Individual Parts** Barrel

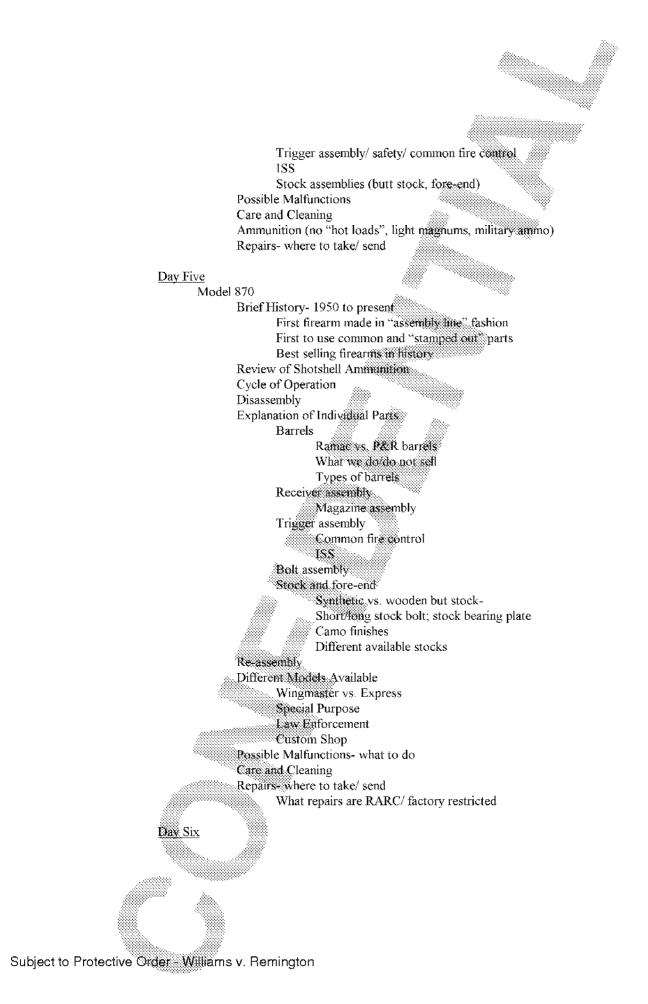
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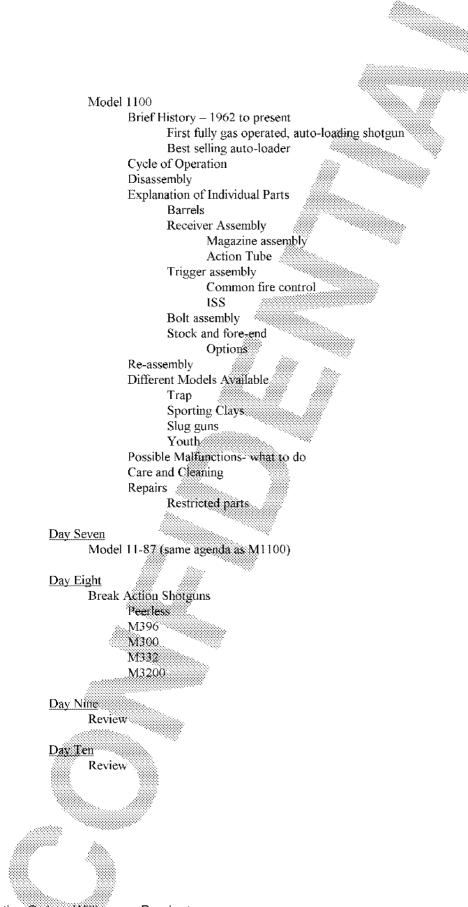


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Trigger Assembly/ Safety Part of the receiver insert Barrel (chamber, bore, rifling, etc.) Pressed in, not screwed in Stock Assembly Scope (for combo models) **Restricted Parts** Re-assembly Possible malfunctions Care and Cleaning Time Line Repairs- where to take/ send Paducah Shooters Supply No repairs in Ilion Model 7400 Brief History Including 740, 742 Cycle of Operation Gas and recoil operated Disassembly Explanation of Individual Parts Bolt assembly Barrel assembly Receiver assembly How bolt, barrel, receiver are connected Action tube/ bar assemblies Trigger assembly/ safety Common fire control Stock Assemblies (butt stock, fore-end) Possible Malfunctions What causes "jamming"? Shouldering the firearm Importance of cleaning the chamber Ammunition Requirements No "hot loads", light magnums, military ammo Repairs- where to take/ send Model 7600 Brief History Including Model 760 Cycle of Operation Disassembly Explination of Parts Receiver assembly Bolt assembly Barrel assembly How receiver, bolt, barrel are connected Action tube/bar assemblies

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