#### Remington | Shotgun basics

## INTRODUCTION

(To be written – possibly use family/deer hunting/deer camp/heritage and legendary accuracy of Remington Model 700)

## SECTION 1: CENTERFIRE RIFLES

## Opening

(To be written)

## **Types of Actions**

Choice of a centerfire rifle should be based on both practical and personal considerations. From a practical viewpoint, the rifle should be matched to its intended use species and size of game to be hunted, expected ranges, type of terrain, appropriate caliber and accuracy requirements. From a personal point of view, rifle choice should also involve your own preferences for the way it fits,

feels, functions and fires—as long as these remain compatible with practical needs. Here are the four most commonly used rifle action types.

Please click on each rifle for additional information

# Bolt Action

Take a moment to become familiar with the most important parts of a bolt-action rifle. Using your mouse, rollover and click on the different parts of this rifle. When you're finished, click the green arrow button in the control menu to continue.

Parts: (Please add/modify parts information as needed)

Stock, Ejection Port, Chamber, Rear Sight, Front Sight, Safety Mechanism, Trigger, Trigger Guard, Magazine Latch, Magazine Assembly, Fore-end, Barrel, Muzzle, Receiver, Bolt Assembly, Bolt Handle, Bolt stop Release, Magazine, Floor Plate (definitions to be written)

Over the years, the Remington bolt-action rifle has been called "The best whitetail deer rifle in America." Virtually every hunder who has ever handled one has whole-heartedly agreed.\_\_fts compact length and superh balance is absolutely unbeatable in dense hardwoods of the South and Northeast," Note: "Licesponde-dus paragraph with openhight when Writeh"

With bolt action rifles (like the Reministor Model 700) cartridges are <u>fed</u> into the chamber from a <u>blind magazine</u>, or a detachable magazine as the bolt is closed. After firing, the shooter will then open the bolt to extract and elect the fired cartridge. Closing the bolt again will cycle another cartridge and the gun will be ready to fire a follow up shot.



Subject to Protective Order - Williams v. Remington

Deleted: realistically

Deleted: three

Deleted: Switch

\
Formatted: Normal, Don't adjust space between Latin and Asian tex
Don't adjust space between Asian text and numbers

Delicical
Formatted: Highlight
Deleted: inserted by hand
Deleted: or
Deleted: and are
Deleted: ed
Deleted: ed

Deleted: as the bolt opens the action.

Take a moment to try this yourself. Click on the trigger to see how this works. When you are finished, click the green arrow button in the control menu to continue.

## The mechanical simplicity of the bolt-action rifle provides durability, dependability and the strength to handle modern calibers including magnum loads. Its accuracy can often be refined to match benchrest target shooting standards. The bolt action is used for everything from fast-handling lightweight carbines (like the Remington Model Seven) to heavy barrel varmint and target rifles. The bolt action rifle is one of the most accurate of the centerfire rifle woes due to consistent lock up of the cartridge in the chamber of the gun and extremely fast lock times. Lock time is the time between the moment you pull the trigger and the time the firing pin hits the cartridge

	Deleted: magnum
•	Deleted: forms the versatile base
	Deleted: the most

# Pump Action

Take a moment to become familiar with the most important parts of a pump action rifle. Using your mouse, rollover and click on the different parts of this rifle. When you're finished, click the green arrow button in the control menu to continue.

<u>Parts:</u> (Please add/modily parts information as needed) Stock, Ejection Port, Rear Sight, Front Sight, Sately <u>Mechanism</u>, Trigger, <u>Trigger Guard,</u> Magazine Latch, Magazine Assembly, Fore-end, <del>Barrel</del>, Muzzle, Receiver (definitions to be written)

With pump action rifles (like the Remington Model 7600) cartridges are sed from the magazine into the chamber and then ejected by the back-and-forth pumping of the fore-end assembly.

Take a moment to try this yourself. Click on the trigger to see how this works. When you are finished, click the green arrow button in the control menu to continue.

The "pump gun" is very versatile and often preferred for its simple, reliable, compact design, and fast second shot capability.

The pump action rifles are designed for ultra-fact follow-up shots without ever having to unshoulder your rifle. The pumping action required to cycle another yound does not interfere with the natural sight plane of the gun,

#### Autoloading Action

Take a moment to become familiar with the most important parts of an autoloading action rifle. Using your mouse, rollaver and click on the different parts of this rifle. When you're finished, click the green arrow button in the control menu to continue.

Parts: (Please add/modify parts information as needed)

Stock, Ejection Port, Operating Handle, Rear Sight, Front Sight, Safety Mechanism, Trigger, <u>Trigger Guard, Magazine Letch, Magazine Assembly, Fore-end, Barrel, Muzzle, Receiver</u> (definitions to be written)



Subject to Protective Order - Williams v. Remington

Deleted: Switch

Deleted: and Deleted: . It's for these exact reasons that the Reimington 7500 is one of the most popular deer rifles.¶ Deleted: not only to deliver legendary Remington first-shot accuracy - they're also designed

Deleted: The pump-action rifle features a Quick-release magazine and Remington's rotary boltlock-up design for exceptional strength, safety and hallmark reliability.¶

Deleted: Switch

	J.
With autoloading action rifles (like the Remington Model 7400) the first cartridge is manually inserted into the chamber and the action is closed by depressing the bolt release. <u>A magazine or clip is fed into the receiver which contains additional cartridges</u> . After firing, the <u>autoloading</u> mechanism then extracts and ejects the fired cartridge and feeds a new cartridge into the chamber. Take a moment to try this yourself. Click on the trigger to see how this works. When you are	Deleted: automatic Deleted: and continues to feed successive cartridges into the chamber, and firs them, with successive pulls of the trigger,
finished, click the green arrow button in the control menu to continue. Autoloaders are sometimes inappropriately called "automatics." The more appropriate term is "semi-automatics" due to the fact that the trigger must be released between shots. Due to the speed of the autoloading feature, autoloaders are extremely popular among deer hunters and generally deliver less "felt" recoil.	-  Formatted: Indent: Left: 0"
Lever Action Lever action guns were popular in the old west, and are often associated with poweov action shooting, though many hunters still use the lever action tills for hunting today.	
With the lever action gun, certridges are loaded into a magazine tube or blind magazine. Cartridges are then fed into the chamber by the use of the lever which when pulled opens the chamber and feeds a shell from the magazine and cocks the hammer. When the lever is pushed to its cleed position the cartridge is locked in the chamber, and read to fre. After firing, the lever opens the chamber, extracts and ejects the shell and loads another cartridge.	
Three other less common types of Centerfire rifles are Break Action	Formatted: Indent: Left: 0*     Formatted: Font: Bold, Underline
Break Action guns are extremely rare and were often used for big game Safari hunters of the past. Break actions tend to appeal to certain bunting purist who enjoy the challenge of a single or double shot at their prey. Break Action rifles come in single barrel, or double barrel configurations. Double barrel rifles can	
be configured in side by side of over and under just like shotguns. These guns have also been configured in combination barrels with one offer barrel and one shotgun barrel.	
Falling Block rifles generally feature a lever which drops the back of the chamber (block) so a single cartridge can be inserted. When the lever is returned to its original position the block is closed and the gun is ready to tree. All Falling Block rifles are single shot.	
Rolling Block	Formatted: Font: Bold, Underline
3	

Like the Lever Action. Rolling Block rifles were common in the old west, and they are still used today for long range shooting and certain target competitions.

Like Breach Block rifles, Rolling Block rifles are also single shot.

With Roling Block rifles, the shooter first pulls the hammer to cock the action, and make way to open the chamber, then the shoter depresses a small lever on the top of the gun which opens the rear of the chamber or the Rolling Block, so named because the Block tolls down out of the way. In order to fire the gun, a single cartridge is inserted and the rolling Block closed. The shooter repeats the process to manually extract the cartridge and load another.

## Barrels

The amount of spin applied to a bullet as it travels down a barrel is optimized, by the factory, for the caliber and the typical bullet weights that are used in the firearm. The rate of spin imparted on a bullet by the barrel is generally referred to as the Refe of Twist, and is usually stated as a ratio, for example 1 in 14" would mean the bullet turns areas as it travels 14" in the barrel.

Edit Note: can you show a football being thrown end over end and then with a spiral.

### Action Length (previously Receiver/Bolt)

The Action is the combination of the receiver and bolt, together with the other parts of the mechanism by which a firearm is loaded fired and unloaded.

Generally, rifles are broken down into three different action lengths depending on the cartridge selected; a short action length will handle cartridges such as the 223 <u>Remington</u>, 243 <u>Winchester</u>, <u>Zmm-08 Remington</u> and 308 <u>Winchester</u>, along action length will handle 270 <u>Winchester</u>, 280 <u>Remington</u>, 30-06 <u>Springfield</u>, and Zmm, <u>Remington</u> Magnum; and a magnum action length will handle the larger and longer magnum cartridges such as 375 H&H.

Edit note: . Keri show patters to this bete short-action we long-action receivers

The different action lengths usually provide for different weights, so that a short action firearm will weigh a bit less than the long, and so on. The shorter action rifles will also provide for a shorter bolt travel distance during the specing of the firearm.



Subject to Protective Order - Williams v. Remington

Deleted: Non-Remington Models (Do this need to be covered in our "Besics' course)]

Single Shot / Break Action¶ (Information needed)¶

Lever Action¶ (Information needed)¶

#### Rolling Block -

[Oo you need this much information? What should we cover here?/[] Oniginal Rolling Block rifes are once again available from Reminiption In two versions, the Sporter, and a Silhouette competition rife. The Sporter combines a 30-inch round barrel with e pistol-gapped sporter stock of Amencem what u with short-out otherwise a polished. But Note that we can be also be a silhouette finish. The barrel is silked with an adjustable, center-notch buckhorn rear sight and a front block sight chambered for the 4.5-roll coverament smokeless powder cartridge. With 1 turn In 48". This latest page from our history creates and textiler available glick rife for collectors and tradition minded humbers and shoolers. "I

#### Deleted:

Deleted: The grooves are cutin a spiral, which makes a bullet spin

#### Deleted: ¶

Formatted: Font: (Default) Arial, Highlight Deleted: (This Information came from www.files.com Where can we find batter information?) Deleted: Deleted: A Deleted: 7-08 Deleted: 7 Deleted: 7 Deleted: 7

Colleted: .

Deleted: in the same make of rife

beleted. In the same make of the

(What 'types' are you referring to in your outline?)

## Stocks

(Is it necessary to have a section on stocks? Do you want to describe the different types of stocks - wood, keviar, synthetic, mannlicher? If so, please provide necessary information, Fai ridta Kan: I would like to show various stock types - wood; Keviar; Mannicher; etc. The stock is wooden or composite (such as nylon or fiberglass) component to which a barreled action is attached to enable the shooter to hold the firearm A property fitted stock will help put your eye quickly in line with the sights, allow, you to hold your aim steady, and will absorb a portion of recoil when a shot is fired. Most modern stocks will have a soft plastic or nubber but plate to help absorb some of the recoil.

Today's stock choices depend upon shooter preference, and end use. One hunter may select a composite stock for durability and weather resistance, while another hunter may chose a wooden stock for the traditional look of wood. Stocks tend to be an often overlooked part of the shooters dependence in the shooter to ensure the shooters dominate eye is perfectly argued with the sights as the shooter mounts the firearm.

## Sights

A sight is any of a variety of devices, mechanical occeptical, designed to assist in aiming a firearm. There are two basic types of rifle sights; open and scopes. Both are mounted on top of the barrel.

Please click on each sight for additional information, then click the green arrow button in the control menu to continue.

### Open sights

Open sights come in two parts. There is a blade, bead, or post at the muzzle end of the barrel. This is the front sight. The rear sight is a plate, <u>ring</u>, bar, or strip of metal on the top rear of the barrel or receiver. It will have a square "V", or "U" notch cut in its top <u>or in the case of peop sights</u> a small hole. Some open rear sights are called leaf sights. These have hinges and can be raised for more accurate aiming. Open style rear sights can be moved to change where your bullet will hit the target. If you want the bullet to hit the target more rear sight, move your rear sight to the <u>left</u>. Sights may also be raised or lowered on a ramp to raise or lower bullet impact. To shoot higher you would adjust the rear sight.

Scopes

Scopes, also known as telescope sights, do not use a front sight. Your aiming sight is inside the scope. It is called the reticle. Most scope sights use a post, post and crosshair, crosshairs, or crosshairs and dot as aiming points. Scopes make the image of your target and the surrounding area appear closer to you. The degree of the enlargement is called power. Power is stated as 2X for two times as large as normal, 4X for four times as large as normal, and so on. A scope mount allows the scope to be directly attactched to the rifle.

(after the student clicks continue)



Subject to Protective Order - Williams v. Remington

Formatted: Highlight

-{	Deleted: the
•[	Deleted: .
Ì	Deleted: or metal frame that holds the barrel and action.
Ì	Deleted: It
Ì	Deleted: s
1	Deleted: s
Ì	Deleted: s
1	Deleted: Good stocks
Ì	Deleted: .
1	Deleted: , or metal butt plate

	Deleted: right
ſ	Deleted: Some open rear sights are called
	leaf sights. These have hinges and can be raised for accurate aiming.¶

Deleted: device that is secured to the barrel

## How to sight in a rifle

(To be written using 'Sighting-In with Remington Extended Range Rifle Ammunition' brochure Please let us know if this is the correct information for this section.)

- 1. Getting Started (to be written)
- 2. Rough Sighting (to be written
- 3. Short-range sighting
- 4. Long-range sighting
- 5. Tips for sharper sighting

## Loading and Unloading

# Please click on each rifle to view the steps involved in the loading and uniteding of that particular firearm.

Bolt Action

## >>To LOAD: chamber and magazine:

- 1. Point the firearm in a safe direction.
- 2. Put the safety mechanism in the 'S' position.
- 3. Raise the bolt handle.
- 4. Pull the bolt handle all the way back.
- 5. Push cartridges of the correct caliber, one at a time, into the magazine until it is fully loaded.
- Keep the bullets aligned toward the chamber.
- 6. Put one cartridge into the chamber.
- 7. Use your fingers to push the cartridges in the magazine all the way down. Slowly slide the bolt assembly forward so that the bolt slides over the top of the cartridges in the magazine.
- 8. Push the bolt handle down.
- 9. To fire the firearm put the safety in the E' position.

# Edit Note: Add process for loading with a magazine.

(Do we need to know how to unload models with a floor plate vs. models without a floorplate vs. models with a detachable magazine box? Can we out this down?)

## >>To UNLOAD: models with a floor plate:

- 1. Point the muzzle of the trearm in a safe direction.
- 2. Put the safety mechanism in the S position.
- Raise the bolt handle<sup>®®</sup>
- 4. Put one hand over the top of the ejection port.
- Slowly pull the bot handle rearward with your other hand to remove the cartridge from the chamber.
- 6. Hold cartridge and remove it from the firearm.
- 7. Put your hand under the floor state



Subject to Protective Order - Williams v. Remington

Deleted: four Deleted: if the firearm is a ¶ magnum, you can only load three cathidges. If the firearm is a 17, 222, or 223 caliber, the ¶ magazine will hold five carhidges.

Formatted: Highlight

- Push the floor plate latch to release the floor plate. The magazine spring and follower will be released from the magazine.
- 9. Remove released cartridges.
- 10. Push in the magazine follower, then close the floor plate.

>>To UNLOAD: models without a floor plate:

- 1. Repeat Steps 1 through 6 on "unloading with a floor plate"
- Keep the muzzle pointed in a safe direction. Push the bolt handle signify forward until the cartridge is released from the magazine.
- 3. Pull the bolt handle fully back and remove the cartridge from the election port.
- 4. Repeat Steps 2 and 3 until the magazine is empty.

**NOTE:** If the bolt is pushed all the way forward and a cartridge slides into the chamber; the gun can be fired. Normally, the cartridges will slide out of the chamber when the bolt is pulled back. If the cartridge remains in the chamber, point the muzzle in a safe direction, slide the bolt forward all the way and push the bolt handle down to close the bolt. Then repeat Steps 1 through 4.

>> To UNLOAD; models with a detachable magazine box

- 1. Point the firearm in a safe direction.
- 2. Put the safety mechanism in the 'S' position.
- 3. Raise the bolt handle.
- 4. Put one hand over the top of the ejection port.
- Slowly pull the bolt handle rearward with your other hand to remove the cartridge from the chamber.
- 6. Depress both latches or one latch to release magazine box
- 7. Remove all the cartridges from the magazine box.
- 8. Replace the magazine box.

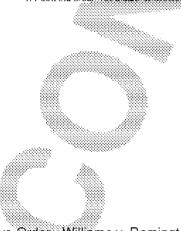
## Autoloading

>> To LOAD: the chamber and magazine

- 1. Point the firearm in a safe direction
- 2. Engage the safety mechanism. The red band will not show.
- 3. Pull the operating handle fully rearward unit the action is held by the magazine follower.
- 4. Put one cartridge of the correct caliber through the ejection port and into the chamber.
- 5. Keep your fingers away from the ejection port and operating handle.
- 6. Push the bolt release to close the action.
- 7. Push the magazine latch toward and pull the magazine from the receiver.
- 8. Push four cartridges of the correct caliber one at a time into the magazine. Keep the bullets aligned toward the chamber.
- 9. Replace the magazine into the firearm.
- 10. Make sure the magazine is fully latched into position.
- 11. To fire the firearm, disengage the safety mechanism. The red band will now be showing.
- 12. The firearm will the each time the trigger is pulled until the magazine and chamber are empty.

# >> To UNLOAD the firearm

1. Point the firearm in a safe direction





- 2. Engage the safety mechanism. The red band will not show.
- 3. Push the magazine latch forward and pull the magazine from the firearm.
- 4. Pull the operating handle rearward to remove the cartridge from the chamber.
- 5. Remove the cartridges from the magazine.
- 6. Replace the magazine and open the action.

## Pump action

## >> To LOAD: the chamber and magazine:

- 1. Point the firearm in a safe direction.
- 2. Engage the safety mechanism. The red band will not show.
- 3. Pull the fore-end fully reanward to open the action.
- 4. Put one cartridge of the correct caliber through the ejection port and into the chamber.
- 5. Push the fore-end forward to close the action.
- 6. Push the magazine latch forward and pull the magazine from the receiver.
- Push four cartridges of the correct caliber one at a time into the magazine. Keep the bullets aligned toward the chamber.
- 8. Replace the magazine into the firearm.
- 9. Make sure the magazine is fully latched into position:
- 10. To fire the firearm disengage the safety mechanism. The red band will now be showing.

### >> To UNLOAD the firearm:

- Point the firearm in a safe direction.
- 2. Engage the safety mechanism. The red band will not show.
- 3. Push the magazine latch forward and pull the megazine from the freearm.
- Pull the fore-end slowly rearward until the front of the shell is even with the ejection port.
- 5. Lift the front of the shell outward and remove from the ejection port.
- 6. Remove the cartridges from the magazine
- 7. Replace the magazine and open the action.

## Lever Action

- 1. Point the firearm in a safe direction
- 2. Engage the safety mechanism.
- Push cartridges of the correct caliber, one at a time, into the magazine until it is fully loaded. (Note: only use round head bullets in the tube magazines, as the use of cointed
- bullets can cause the ignition of tourids in the madazine.
- 4. Open and close the action lever and castle a cartridge into the receiver.
- 5. To fire the firearm disengage the safety

## Additional Features

## ExtronX

The firearms and ammunition of the future is here now. The ExtronX System is the most significant advancement in rifle and ammunition performance since smokeless powder. For the first time, cased centerfire catridges are fired by a completely non-mechanical system that ignites primers by



Subject to Protective Order - Williams v. Remington

- - Formatted: Font: Bold, Underline

Formatted: Bullets and Numbering



means of an electrical pulse. Ignition is virtually instantaneous. And the result is accuracy that many never thought possible.

The electronic fire control has no moving parts other than the trigger. No sear to be released No firing pin to strike the primer. Instead, an internal electrical circuit sends a charge through the system to a new electrically responsive primer. Closing the bolt on the cartridge establishes contact between the firing pin and the primer. When the trigger is pulled, the electronic circuit sends an electrical pulse through the firing pin directly to the primer. This all happens in less than the blick of an eye.

Ignition is even faster, with near zero lock time, which virtually eliminates the effects of barrel movement after pulling the trigger. In fact, the bullet exits the barrel before a mechanical tiring pin could even hit the primer in a conventional rifle.

Detachable Magazine

Many rifles feature detachable magazines that allow for quick loading and or unloading of the firearm.

(Where can we find this information?)

Materials (i.e. titanium, composite, etc.) (Where can we find this information?)

Materials -- new high technology materials have been used for the production of firearms, such innovations as ceramics and composites have been successfully used in rifle barrels and produce barrels that are light weight, more rigid, and handle the heat better than traditional steel barrels. These exotic barrels are very expensive and are generally only found on expensive target or varmit rifles.

# SECTION 2: CENTERFIRE CARTRIDGES

**Opening** (To be written)

# Anatomy of a Centerfire Cartridge

Cutaway: The rifle cartridge is composed of 11 different parts.

Using your mouse, rollover and click on the different parts of this cartridge.

The <u>Case</u> is usually made of brass, containing the powder charge, the primer, and the bullet. (Before development of the metallic cartridge, the term was used to mean a roll or case of paper containing powder and shot.

The Bullet is a single projectile fired from a firearm.

The Crimp is the portion of a cast state case that is bent inward to hold the bullet in place,



Subject to Protective Order - Williams v. Remington

Deleted: 6

~	Deleted:	Brass
-	Deleted:	
``	Deleted:	or copper

Deleted: , or in the case of a shotshell, to hold the shot charge in place

The <u>Primer</u> is the collective term for the chemical primer compound, cup and anvil when struck, ignites the powder charge.	Mhich
when struck, ignites the powder charge.	- 1 <u>6</u>

The Shoulder is the section of the case that tapers down to the smaller diameter of the bullet.

The Neck is the section of the case where the bullet is seated.

The Extractor Groove – is a small groove cut in the case to enable the extractor to grab the shell and eject it. Not all Centerfire cases have extractor grooves, some use the Rim to extract.

The Rim -- is the flanged portion at the end of the cartridge. On pertain cartridges the Rim is larger in diameter than the case

<u>Smokeless Powder</u> is the general term for any propellant used in **fisearms**, which burns upon ignition. The two major types are black powder, which is a physical mixture of charcoal, sulfur and saltpeter, and smokeless powder, which is a nitrated chemical compound in granular form.

The Head - is the end of the cartridge at which primer is inserted

Jacket - The envelope of brass or copper enclosing the lead core of a compound bullet.

# Cartridge Designation & Calibers

The cartridge designation is the term used to designate the specific cartridge for which a firearm is chambered. The cartridge designation is marked on the head of the partridge (also referred to as the Head Stamp) and must match the marking on the firearm barrel.

The caliber of rifles is the inside diameter of the barrel before the rifling has been cut. It is the distance between the lands. Many different cartridges are the same caliber. For example, a 308 Win. 30-06 Springfield, and a 300 Remington Ultra Mag are at .308 calibers or .308 bore diameter.

Caliber is usually expressed in hundredths of an instrior in millimeters. For example, a <u>30</u> caliber (What can we use for a centerfire rife here?) barrel measures <u>308/100 of an inch in diameter</u>. Centerfire rifles come in a large variety of calibers (cartridge sizes) <u>generally</u> from .17 to .458 caliber, <u>but have been made up to .700 caliber</u>.

# Types of Cases

There are various types of cases, each with varying shapes and contours.

As previously mentioned, different cathologies can be of the same caliber, for example the 308 Winchester, the 30.06 Springfield, and the 300 Remington Ultra Magnum are all 308 caliber...what differs is the shape of the case.



10

Deleted: The Rim is the edge on the base of a cartridge case which stops the progress of the case into the chamber. It's also the part of the case into the chamber, grips onto to remove it from the chamber.¶

Formatted: Underline

Formatted: Underline

Formatted: Underline

Formatted: Underline

Formatted: Underline

Formatted: Underline

Formatted: No underline

Formatted: Underline
Formatted: Font: Not Bold

#### Deleted: libers¶ ¶ Formatted: Font: Not Bold

Deleted: A caliber is a term used to designate the specific cartridge(s) for which a frearm is chambered.

The caliber of rifles is the inside diameter of the barrel before the rifling has been cut. It is the distance between the lands.

Deleted: 22 Deleted: 22

(Edit Note: Show example of a 308 Winchester: 30-06 Springfield: and a 300 Reminister Ultra Magnum.

The different taper of each case allows for differing amounts of powder in each case. More powder can be added to the larger volume cases which provide for more velocity for a build of the same diameter and weight.

Cases also differ by the type of extraction used in the firearms, and how the case fits in the chamber (head space). Cases can be categorized as follows:

Rimmed – Example is a 45-70 Government cartridge Belted – Example is a 7mm Remington magazine Rebated – Example 300 Remington Short Action Ultra Magnum Semi-Rebated – Example – 280 Remington Edit Note: Show Pictures of each case and point to distinguishing features rectRint of Rimmed case. Belt of Belted case, etc.

## Types of Bullets

Today's rifle bullets come in a variety of designs. From simple 100% lead bullets, to traditional copper-jacketed bullets to specialized, premium performance bullets with enhanced features. The two most critical features of bullet design are accuracy and on-game performance.

There are five major types of Centerfire bullets. The illustration below shows a cross section of each of the bullet types, with four of the five bullets containing a tasket of brass or copper.

The five general bullet types are:

- Tipped notice that the tip of the bullet has a polymer or bronze tip.
- Pointed Soft Point this bullet has a small opening at the Point where the jacket is
- missing. Soft Point – The soft point is the same construction as the Pointed Soft Point but with a
- rounded front edge. - Hollow Point – Notice the bullet tip has an opening or hollow tip.
- Full Metal Jacket the entire bullet is covered by a copper or brass jacket, including the point
- Lead Bullet Lead bullets come in different shapes, and do not have a jacket.

You will find that most of the high performance rifle bullets today contain a jacket to help hold the lead core together as the bullet leaves the barrel, and in many cases this jacket also helps promote optimum expansion of the bullet on target. Formatted: Highlight

#### Formatted: Highlight

#### Formatted: Font: Not Bold

Deleted: There are two type of cases, regular and belled. A regular case refers to a carhidge case, shortened through common usage. A belled case refers to a carhidge case design having an enlarged band ah ead

of the extractor groove. This type of construction is generally used on large capacity magnum-type cartridges.

# Formatted: Bullets and Numbering

Deleted: Please disk on each bullet for additional information.¶ Remington Core-Loka¶ America's most popular deer load. More deer

Ë,

i,

í.

have failen to a Core-Lokt cartildge than any other brand in history. Available in soft point and pointed soft point, the Core-Lokt bullet design is the original con-trolled expansion buillet. Its progressively thickening copper jacket is locked to a solid lead core, promoting perfectly controlled expansion and high weight retention for absolutely dependable on-game results.¶

¶ Remington Boat Tati∏

fl An unprecedented combination of long-range accuracy and on-game performance. Winddelying boat tail design delivers match-grade groups. Reliably expands to 1,7X caliber with over 70% weight retention. Featured in Remingtion Premier Boat Tail cartridges fl

Nosier Partition¶

The sleek profile and uniform concentricity of this bullet delivers outstanding accuracy and fail rejectory. The integral partition preserves the integraty of the rear core to retain more of its original weight.

Nosler Ballistic Tip¶

Astonishingly accurate at long range. Flatshooling performance minimizes range estimation errors: Combination of polycarbonate tip and specially tapered jacket delivers instant controlled expansion at all rangas. Used in Remington Premier Ballisto Tip oartridges.¶

. Swift Scirocco Bondeo¶

Near-perfect jacket concentricity. Combines ultra-flat shooting performance and deep ongame penetration with near-perfect levels of expansion and weight retention. Only evaluable in Remington Premier Schooto.¶

## Swift A-Frame¶

The ultimate in reliable on-game performance. A Frame construction and proprietary

11

#### Additional features,

Bullet weight – Cartridges of the same designation will come with different bullet weights. The different bullet weights will allow the shooter to select a cartridge ideally suited to the type of hunting or shooting he or she is doing.

Bullet weights are expressed in grams of weight.

Why would you select a heavy bullet vs a lighter bullet? Well, for example, a 7mm-08 with a 120 gram bullet will leave the muzzle faster than a 140 gram bullet. The lighter bullet will tend to travel on a flatter path, with slightly less drop down range than the heavier 140 grain bullet.

The biggest difference will be in retained engery, with the lighter bullet losing energy more guickly than the heavy one.

Bullet weight selection will depend upon whether the shooter wants a flatter, faster bullet or a slower bullet with more take down power.

(Where can we find this information?)

#### Ballistics

(Not sure what to include in this section? Where do we find information on terms, properties? What's the best way to illustrate this?)

Many ammunition manufacture's will publish Ballistic tables to show down range performance for their loads. These charts like the one featured in Remington's catalog will give the shooter some general guidance on bullet performance.

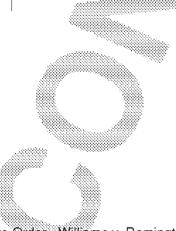
## (Edit note: show Remincton Ballistics table)

These tables are a general quideline to illustrate cartridge performance. The manufacturers use a computer to generate ballistics information, and they assume certain atmospheric, temperature, barrel length, and other variables in order to calculate their numbers.

In the real world the flight of a ballet will vary for a variety of reasons. Altitude, temperature, wind speed, relative humidity, and barometric pressure will all tend to have some effect on the flight of the bullet.

We will not attempt to review the impact of each of these variables on bullet flight in this course, but instead show a shooter how they can use a ballistics chart to understand how a bullet flies and what they can expect to see at different distances.

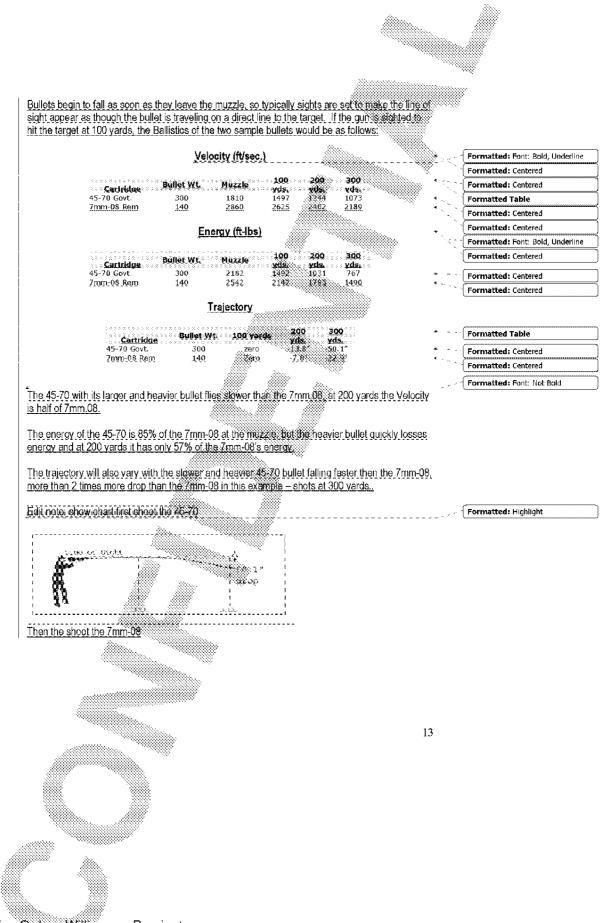
For purposes of this example, we will chose two bullets, 45-70 Government, a heavy slower bullet, and a 7mm-08, a smaller but faster bullet.

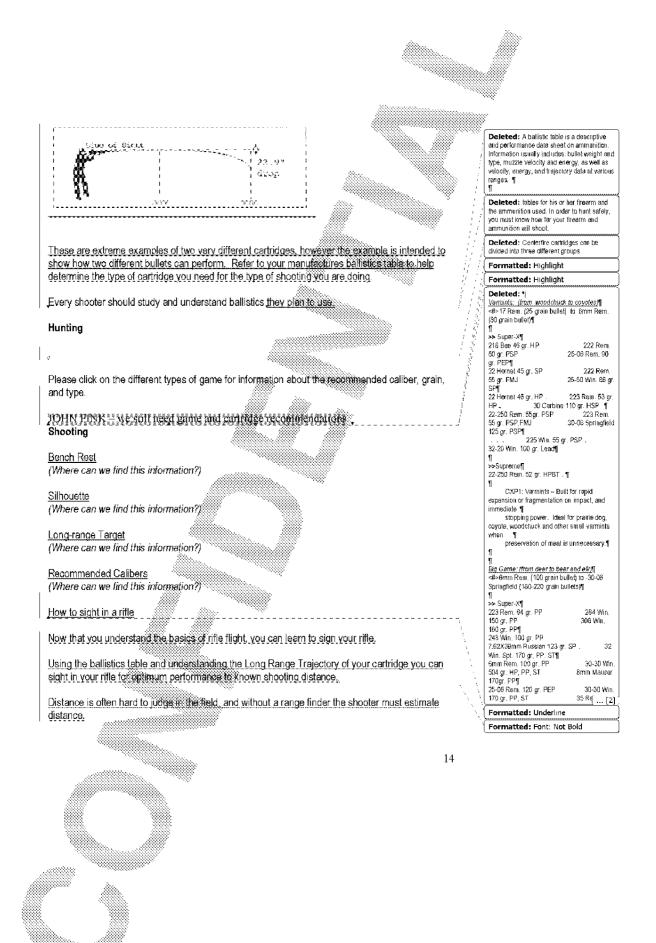


12

Formatted: Highlight

Deleted: 1





One trick many deer hunters use is... the distance from the top of a deer's shoulders to the breast is about 18" so many hunters will go to the Ballistics tables and zero their sights to a distance where shorter or longer shots are still within 9" of the target.

For example: a 7mm-08 Remington zeroed at 200 yards will require a shooter to aim below the target by 1.8" at 100 yards, and above the target by 7.8" at 300 yards.

Knowing that his game or the target is 18" from top to bottom, then the shooter can optimize his sight in distance to allow for even a missed shot to still hit the target.

## SECTION 3: SAFETY, STORAGE & MAINTENANCE

**Opening** (To be written)

## 10 commandments

The *Ten Commandments of Firearms Safety* should be stated in your memory forever. Let them govern your actions wherever and whenever you're involved with firearms. In the woods. On the range. Or in your home. Please take time to review and understand these rates.

Commandment 1: Always keep the muzzle pointed in a safe direction. That means away from anything you don't want to see a hole in. And that goes double for when you're loading or unloading – always treat every gun like it was loaded, and make it a hapit to know where your gun is pointed – all the time.

Commandment 2: Firearms should be unleaded when not actually in use. Unload as soon as you're finished shooting – before you walk to the car or the camp, before you do anything else – and make sure it is completely unloaded - no shells in the chamber or magazine. Never let a loaded gun out of your sight or out of your hands. Always check a gun that you are handed or pick up – don't just assume it is unloaded

Commandment 3: Don't rely on your gun's safety Your gun is a mechanical device and it could fail. Don't touch the trigger until you are ready to fire – take special notice of where your hands are on your gun when loading or unloading. And don't pull the trigger when the safety is on – or in between safe and fire.

Commandment 4: Be sure of your target and what's beyond it. Too many hunters have had accidents by being short sighted - not paying enough attention to what was behind that prize buck. Never shoot at a sound, or movement or a patch of color. A hunter in camouflage has too many times been mistaken for a target by a shooter too quick on the trigger. A bullet goes great distances at great speeds. Pay attention to where your bullet will go and what it will hit if it overshoots your target or recently.

Commandment 5: Use proper ammunition: It only takes one shell that's the wrong size to hurt or kill someone or destroy your photon. Make sure you know the exact gauge your gun takes, and



Formatted: Font: Not Bold

Formatted: Font: Not Bold

never mix ammunition. Read your gun's instruction manual and all the instructions on a box of ammo. Make sure you look at your shells closely before loading and make absolutely sure you're loading only the caliber your gun will take. Also, never use ammunition that has been reloaded by someone else. Many shooters handload as a hobby or to save money. Handloaded ammunition that doesn't meet factory standards can be very dangerous – you could severely damage your gun gun gun gun that the wrong powder, too much powder or the wrong load. Be very careful!

*Commandment 6*: If your ammunition doesn't fire when you pull the trigger, handle with care. Go back to the first commandment and make sure your muzzle is pointing in a sate direction – that gun could go off at any time – and treat it as such. Keep your face out of the breach, put the safety on and carefully open the action, unload and dispose of the cartridge safety. Anytime there is a shell in the chamber, your gun is loaded and ready to use. Take care and understand that your gun could fire without warning.

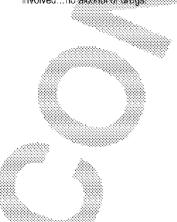
*Commandment 7:* Always wear eye and ear protection when shooting. Wear shooting glasses to protect from falling shot or clay target chips, even twigs and branches in the field. Always protect your eyes when you clean your gun, so that parts under pressure like springs or cleaning solvents stay clear of your eyes. Your hearing can be permanently damaged from shooting noise – so be sure to wear a headset on the range and use earplugs in the field, especially in small spaces like duck blinds.

Commandment 8: Be sure the barrel is clear of obstructions before shocking. Look closely and make sure there's no mud, snow or even excess tubricant or grease in the bore, and no ammunition in the chamber before you load your gun. Even the smallest obstruction could cause your barrel to bulge or burst when you fire. And when you fire, trust your gut. If you think the noise or recoil from your gun seems weak or different than usual, stop fining and check for debris or obstructions. Always be sure your barrel is clear and that you're using the right shells for your gun.

Commandment 9: Don't alter or modify your gun and have it serviced regularly. Your shotgun has certain factory specs to be followed in order to make sure it operates safely. Don't try to alter the trigger, the safety or other mechanisms. Your gun wears as you use it – so make sure your bring it to a gunsmith periodically for service, and learn to clean and lubricate it between hunts. Of course, make sure your gun is completely unloaded before you clean it. Always clean your barrel from the chamber end to the muzzle. Make it a habit to clean your bore every time you shoot. Clean your gun completely before and after storing it for any length of time - at least once a year. Examine the inner workings of your gun and make sure they don't have rust or dirt and debris on them. Use the recommended lubricant for your gun and on't overdo it.

*Commandment 10:* Learn the mechanical and handling characteristics of the firearm you are using. Know your gun. Know how it behaves when shooting, know its mechanics and how to carry it and handle it. Be totally familiar with everything about your gun before you try to use it. Different types of guns have different characteristics that may dictate how you handle them.

There is one other rule of certaining tills safety – and that is: always shoot sober. Even one beer can affect your judgment and coordination. You need a clear head at all times where guns are involved...no alcohol of drugst





That's pretty much it – it you follow these commandments, you'll be safe, and you can show other hunters the right way to shoot safely.

## **Proper Care**

Please click on each rifle to view the steps for properly cleaning that particular firearm.

## Pump action

## Cleaning the barrel

- First check the chamber and magazine to make sure there are no cartriages in the firearm. It is a good idea to use the instructions and the equipment provided in a good cleaning kit.
- 2. Select the correct caliber cleaning brush and attach the brush to the cleaning rod.
- 3. Put the cleaning brush into the gun cleaning solvent
- Push the cleaning brush through the barrel several times. You should always clean the barrel from the muzzle to the chamber.
- Remove the brush from the rod, and attach tip with correct size cleaning patch and push through the bore.
- 6. Repeat several times using a new cleaning patch each time, until the patch is not dirty.
- 7. Push a clean patch saturated with Rem Oil through the barrel.
- 8. Push a clean, dry patch through the barrel to remove axcess lubricant.
- 9. Apply a thin coat of Rem Oil to the outside of the barrel with a soft clean cloth.

## Cleaning the trigger plate

## 1. Engage the safety mechanism.

- 2. Close the action.
- 3. Tap out front and rear trigger plate plate
- 4. Lift rear of the trigger plate assembly and remove the assembly from the receiver.
- Spray the trigger plate assembly with Rem (3) as shown: Let stand for 15 minutes. Spray again to wash off components. Shake off excess lubricant.
- 6. Check to make sure that the end at the disconnector is below end of left connector.
- 7. Carefully insert the trigger plate assembly into the receiver.
- 8. Position to align holes and tap in front and rear tragger plate pins.

## Autoloading action

#### Cleaning the barrel s

- 1. First check the champer and magazine to make sure there are no cartridges in the firearm. It is a good idea to use the instructions and the equipment provided in a good cleaning kit.
- 2. Select the correct celiber cleaning arush and attach the brush to the cleaning rod.



- 3. Put the cleaning brush into the gun cleaning solvent.
- Push the cleaning brush through the barrel several times. You should always clean the barrel from the muzzle to the chamber.
- Remove the brush from the rod, and attach tip with correct size cleaning patch and push through the bore.
- 6. Repeat several times using a new cleaning patch each time, until the patch is not carry.
- 7. Push a clean patch saturated with Rem Oil through the barrel.
- 8. Push a clean, dry patch through the barrel to remove excess lubricant.
- 9. Apply a thin coat of Rem Oil to the outside of the barrel with a soft, slean cloth,

## Cleaning the chamber

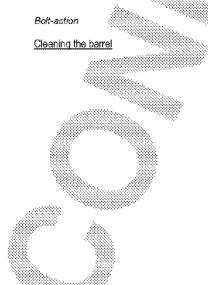
- 1. Engage the safety mechanism.
- 2. Pull the operating handle rearward until held open by the magazine follower.
- 3. Put the brush into the cleaning solvent.
- Push the brush into the chamber through the ejection port. Repeat several times..
- Using the rear of the cleaning brush with attached cleaning patch dry chamber. Repeat using a clean patch each time, until patch is not dirty.

# Cleaning the action spring and action tube

- 1. Loosen the fore-end screw and remove the fore-end.
- 2. Brush action spring and action tube with gun cleaning solvent.
- 3. Dry with clean cloth.
- 4. Apply a thin coat of Rem Oil to prevent rusting
- 5. Replace the fore-end and tighten fore-end screw

## Cleaning the trigger plate

- 1. Engage the safety mechanism.
- 2. Close the action.
- 3. Tap out front and rear trigger plate plas.
- 4. Lift rear of the trigger plate assembly and remove the assembly from the receiver.
- Spray the trigger plate assembly with Rem QI as shown. Let stand for 15 minutes. Spray again to wash off components. Shake off access lubricant.
- 6. Check to make sure that the end of the disconnector is below end of left connector.
- 7. Carefully insert the trigger plate assembly into the receiver.
- 8. Position to align holes and tap in front and rear trigger plate pins.



Subject to Protective Order - Williams v. Remington

- First check the chamber and magazine to make sure there are no cartridges in the freerm. It is a good idea to use the instructions and the equipment provided in a good cleaning kit.
- 2. Remove the bolt assembly.
- Select the correct caliber cleaning brush and attach the brush to the cleaning rod.
- 4. Put the cleaning brush into the gun cleaning solvent.

**NOTE**: Barrel should lay horizontally with the ejection port facing down during cleaning. Always clean the barrel from the chamber end to the muzzle.

- 5. Push the cleaning brush through the barrel several times.
- 6. Remove brush from rod, attach tip with patch, and push through the bore.
- 7. Repeat several times, using a new cleaning patch each time, until the patch is not dirty.
- 8. Push a clean patch saturated with Rem Oil through the bargel,
- 9. Push a clean dry patch through the barrel to remove excess tubicant.
- 10. Apply a thin coat of Rem Oil to the outside of the barrel with a soft clean cloth.
- 11. After cleaning the barrel, clean the receiver and the trigger assembly

## Cleaning the receiver and trigger assembly

- 1. Put the safety mechanism in the 'S' position.
- 2. Remove the bolt assembly.
- 3. Turn the rifle upside down.
- 4. Remove the stock screws.
- 5. Lift the stock away from the receiver and trigger assembly:

MODELS WITHOUT A FLOOR PLATE ONLY: Remove the magazine spring and follower from the receiver.

- Thoroughly spray the receiver inside and out with Rem Action Cleaner and allow drying.
- 7. Thoroughly spray inside the trigger assembly at the four points with Rem Action Cleaner.
- Place the safety in the fire "F" position. Pull the trigger rearward and release multiple times.
- Pull and hold the trigger rearward. Then using a small punch or screwdriver depress the sear and release multiple times.
- Release the trigger and operate the safety from the fire "F" to the safe "S" position multiple times.
- Again thoroughly spray inside the trigger assembly at the four points with Rem Action Cleaner. Air day or use compressed air to thoroughly dry the trigger assembly.
- 12. Place a drop of Rem Call sack of the four points in the trigger
- 13. Place the safety in the fire "F" position. Pull the trigger rearward and release multiple times. Ensure the trigger returns completely to the forward position each time. If the trigger does not completely return, reassemble the tifle and return it to a Remington® Authorized Service Center.



Subject to Protective Order - Williams v. Remington

WARNING! If the trigger does not fully return to the forward position each time it is released, then your rifle is NOT in a safe operating condition and it must NOT be used until you have had it inspected by a Remington Authorized Service Center.

14. If the trigger completely returns as specified, pull and hold the trigger rearward and using a small punch or screwdriver depress the sear and release multiple times. The sear must return to the full upward position without hesitation. If the sear does not freely return, reassantie the rifle and return it to a Remington Authorized Service Center.

**WARNINGI** If the sear does not return to the full upward position without thesitation, then your rifle is NOT in a safe operating condition and it must NOT be used until you have had it inspected by a Remington Authorized Service Center.

- 15. If the sear freely returns to the full upward position, release the trigger and operate the safety from the fire "F" to the safe "S" position multiple times. The setety must operate freely. The safety detent spring must position the safety in the full safe "S" or fire "F" position. The safety should not remain in a position anywhere between the full safe "S" or fire "F" position. If the safety does not freely return to the full safe "S" or fire "F" position after repeating operations 7 thru 15. If the safety does not freely return to the safe "S" or fire "F" position after repeating operations 7 thru 15, return the firearm to a Remington Authorized Service Center for an inspection of the safety and trigger assembly.
- 16. Place the safety in the safe "S" position and lightly spray Rem Oil on all the external surfaces of the trigger assembly and receiver. Wipe off excess oil.

## **Storing Your Firearm**

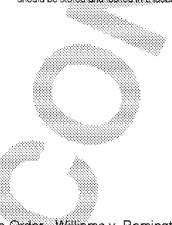
(Visuals: to support copy)

When putting a firearm away, be sure that all metal surfaces including the bore are coated with a *light* film of Rem Oil. This rust fighter is a "must" even if you plan to use the gun again in a few hours. Spray it on, or apply it with a Rem Oil Wipe. The wipe is also perfect for removing fingerprint acids.

Store your firearms in a secure, dry area. Household desets are a poor choice, exposing guns to damage. Sheepskin-or cloth-lined field cases also are unsuitable, since they trap moisture. The ideal solution is a metal case are locking gun cashet. Inspect your stored guns regularly, to make sure no rust is forming.

Use Rem Action Cleaner to clean off the grease when taking a firearm out of storage. Before firing again, clear the bore of grease all and any obstructions. Push clean patches through on a jag, or use a clean bore swab.

Take special care if there are children around. Kids are fascinated by guns. It's a natural curiosity that can have tragic consequences when not properly supervised. Store your firearms in a locked gun safe or some other location that physically bars a child from gaining access. Ammunition should be stored and locked in a location separate from your firearms. Never leave an unsecured



firearm or ammunition in a closet, dresser drawer or under the bed. Remember, it is your responsibility to make sure that children and others unfamiliar with firearms cannot get access to your firearms and ammunition.

21

9/30/2002 10:50:00 AM

Please click on each bullet for additional information.

# Remington Core-Lokt

Page 11: [1] Deleted

America's most popular deer load. More deer have fallen to a Core-Lokt cartridge than any other brand in history. Available in soft point and pointed soft point, the Core-Lokt bullet design is the original con-trolled expansion bullet. Its progressively thickening copper jacket is locked to a solid lead core, promoting perfectly controlled expansion and high weight retention for absolutely dependable on-game results.

Remington Boat Tail

An unprecedented combination of long-range accuracy and on-game performance. Wind-defying boat tail design delivers match-grade groups. Reliably expands to 1.7-X caliber with over 70% weight retention. Featured in Remington Premier Boat Tail cartridges.

# Nosler Partition

The sleek profile and uniform concentricity of this bullet delivers outstanding accuracy and flat trajectory. The integral partition preserves the integrity of the rear core to retain more of its original weight.

Nosler Ballistic Tip

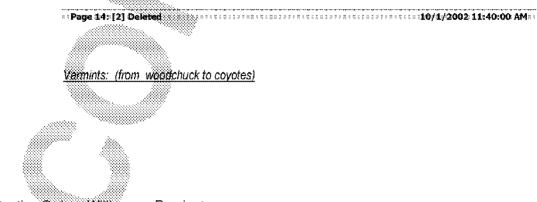
Astonishingly accurate at long range. Flat-shooting performance minimizes range estimation errors. Combination of polycarbonate tip and specially tapered jacket delivers instant, controlled expansion at all ranges. Used in Remington Premier Ballistic Tip cartridges.

Swift Scirocco Bonded

Near-perfect jacket concentricity. Combines ultra-flat shooting performance and deep on-game penetration with near-perfect levels of expansion and weight retention. Only available in Remington Premier Scirocco

Swift A-Frame

The ultimate in reliable on-game performance. A-Frame construction and proprietary bonding process produce incredibly uniform, controlled expansion to 2-X caliber with virtually 100% weight retention. Chosen for use exclusively in Remington Premier Safari Grade cartridges.



17 Rem. (25 grain bullet) to 6mm Rem. (80 grain bullet)

>> Super-X 218 Bee 46 gr. HP 22 Hornet 45 gr. SP 22 Hornet 46 gr. HP 22-250 Rem. 55gr. PSP

222 Rem. 50 gr. PSP 222 Rem. 55 gr. FMJ 223 Rem. 53 gr. HP 223 Rem. 55 gr. PSP,FMJ 225 Win. 55 gr. PSP 25-06 Rem. 90 gr. PEP 25-50 Win 86 gr. SP 30 Caroline 110 gr. HSP 30-06 Springfield 125 gr. PSP 32-20 Win. 100 gr. Lead

>>Supreme 22-250 Rem. 52 gr. HPBT

CXP1: Varmints – Built for rapid expansion or fragmentation on impact, and immediate stopping power. Ideal for prairie dog, coyote, woodchuck and other small varmints when preservation of meat is unnecessary.

Big Game: (from deer to bear and elk) 6mm Rem. (100 grain bullet) to -30-06 Springfield (180-220 grain bullets)

# >> Super-X

223 Rem. 64 gr. PP 243 Win. 100 gr. PP 6mm Rem. 100 gr. PP 25-06 Rem. 120 gr. PEP 25-35 Win. 117 gr. SP 250 Savage 100 gr. ST 257 Roberts +P 117 gr. PP 257 Roberts +P 117 gr. PP 265X55 Swedish 170 gr. SP 264 Win. Mag. 140 gr. PP 270 Win. 130 gr. PP, ST 270 Win. 150 gr. PP 280 Rem. 140 gr. PP 7mm Mauser 145 gr. PP 7mm Rem Mag. 150 gr. PP 284 Win, 150 gr, PP 7.62X39mm Russian 123 gr, SP 30-30 Win, 504 gr, HR, PP, ST 30-30 Win, 170 gr, PP, ST 30-06 Springfield 150 gr, PP, ST 30-06 Springfield 165 gr, PSP 30-06 Springfield 180 gr, PP 300 Win Mag, 150 gr, PP 300 Savage 150 gr, PP 300 Savage 180 gr, PP 300 Savage 190 gr, ST 303 British 180 gr, PP 307 Win, 180 gr, PP 308 Win, 150 gr, PP, ST

308 Win. 180 gr. PP 32 Win. Spt. 170 gr, PP. ST 8mm Mauser 170gr. PP 35 Rem. 200 gr. PP 356 Win. 200 gr. PP 357 Mag. 158 gr. JSP 358 Win 200 gr. ST 375 Win. 200 gr. PP 38-40 Win. 180 gr. SP 38-55 Win 255 gr. SP 44 Rem. Mag. 210 gr. STHP 44 Rem. Mag. 240 gr. HSP 44-40 Win. 200 gr. SP 45-70 Govt 300 gr. JHP

>> Supreme 243 Win. 100 gr. SPBT 270 Win. 140 gr. STBT, FS 280 Win. 160 gr. STBT, FS Springfield 165 gr. STBT, FS 308 Win. 150 gr. STBT, Fs 300 Win. Mag. 166 gr. FS

> CXP2 Light, Thin-Skinned North American Game – Rapid controlled expansion. Penetrates thin skin, light muscle and bone. Ideal for game such as antelope, mule deer, whitetail deer and black bear.

Subject to Protective Order - Williams v. Remington

Very Large Game: (from large bear and moose to the great African game) - 30-06 Springfield (180-220 grain bullets) to -.458 Win. Mag. (500 / 510 grain bullets)

>> Super-X (large game/extra large game)

7mm Rem. Mag. 175 gr. PP 30-06 Springfield 180 gr. ST 30-06 Springfield 220 gr. ST 300 Win. Mag. 220 gr. ST 300 H&H Mag. 180 gr. ST 7 308 Win, 188 gr, ST 338 Win, Mag, 200 gr, PP 338 Win, Mag, 225 gr, SP 375 H&H Mag, 300 ST

300 H&H Mag 180 gr. FS 308 Win. 180 gr. FS

338 Win, Mag 203 gr. FS

## >> Supreme

7mm Rem. Mag. 160 gr. STBT, FS 30-06 Springfield 180 gr. STBT, FS 300 Win. Mag. 180 gr. FS 300 Win. Mag. 190 gr. STBT

>> Super-X (African game) 375 H&H Mag. 300 gr. FMJ 458 Win. Mag. 510 gr. SP

>> Supreme 375 H&H Mag. 270 gr. FS

CXP3, CXP3D: Large, Heavy Game – Designed for delayed controlled expansion for penetrating thick tough skin, heavy muscle tissue and bone. Ideal for game such as elk, moose, and large bear.

CXP4: Extra Large, Dangerous African Game – Built to penetrate thick, extra tough hide, heavy bone and powerful muscle tissue. Ideal for game such as Cape buffalo and elephant.

