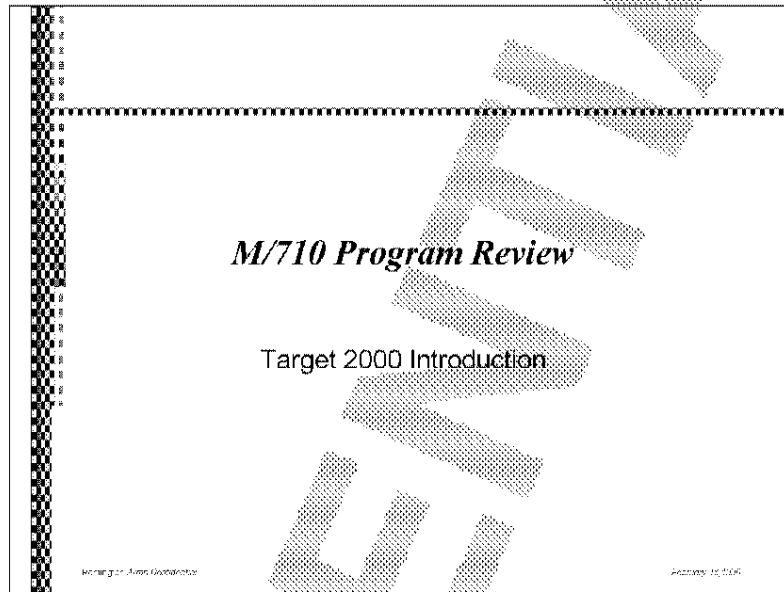




6/12/2006

1

M/710 Objectives

- × Reduce manufacturing cost
- × Reduce lead time
- × Reduce WIP
- × Maintain M/700 platform
 - ↓ 3 Rings of Steel
 - ↓ Trigger System
- × Compete directly with Savage 111FC and similar competition
- × Protect M/700 from value erosion

Working on Arms Coordinator

PROCESSED BY: 10/10/06

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2

M/710 Quad Chart

Sportsman Model 710 Bolt Action Rifle

24092

Project Description:
A full return will be made to the original owner of the property.

Medicine Due to aggressive cost and process reengineering,

Project Objectives

Project Objectives:
A 120-page report on...

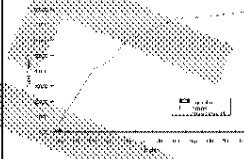
- Above average gross profit margin (45%).
- Outlined as an entry level belt below title while elevating the M700.
- Compare directly with the Savage (111), a similar offering.

Project Milestones/Schedule

[illegible]

Total Project Cost: Payroll, \$641,836; General, \$540,600

1999b) reported that the



Project Status

* Manufacturing and settings \$100.47

* Ceramic prototype
+ Schedule Development only with Manufacturing 01/06-2/00
Marked offering year 2000

* Printed and assembled in the U.S. from parts and assemblies to be delivered by

414-807-0000

Hand processing

• **Success or Insult?**

04/18/99

References

$$P_{\text{max}} = \frac{1}{2} \left(\frac{1}{\alpha} + \frac{1}{\beta} \right) \left(\frac{1}{\alpha} + \frac{1}{\beta} \right) \left(\frac{1}{\alpha} + \frac{1}{\beta} \right)$$

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3

M/710 Cost Reduction Features

× Parts Cost

- ◄ Receiver - Seamless Tubing
- ◄ Synthetic Receiver Insert
- ◄ Bolt Body - Seamless Tubing
- ◄ Synthetic Bolt Plug

× WIP

- ◄ Removable bolt head
- ◄ One bolt body for long action and magnum

× Assembly

- ◄ Receiver insert / trigger assembly
- ◄ Press fit receiver to barrel
- ◄ Removable bolt head

Remington-Union Cartridge Co.

RECEIVED 10/10/06

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4

M/710 Program Risks

- × Schedule

- EET and DAT depended on production processes
- Many vendor relationship to work through

- × Components

- Barrel: strength and production
- Receiver Insert: production and endurance

- × EET must finish June 4, 1999

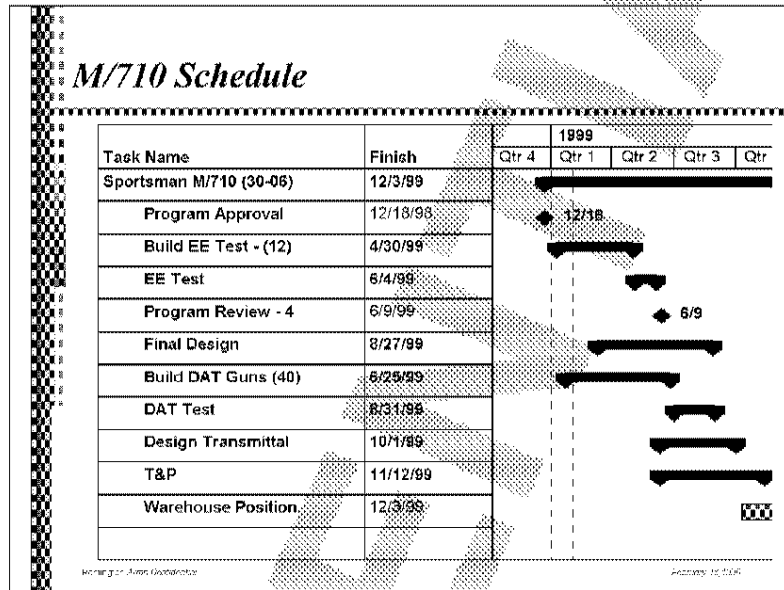
- Program review scheduled for 6/9/99
- Will review program schedule and milestones

Working on June 1999

PROCESSED BY: 10/10/00

6/12/2006

5



6/12/2006

M/710 Program Summary

- × Total Cost - \$109.47
 - ↓ Potential for cost to move down
 - ↓ \$12.41 less than ADL Synthetic
- × Competitive Features
 - ↓ 3 Rings of Steel
 - ↓ M/700 Fire Control
 - ↓ Detachable Magazine Box
- × Target 2000 Introduction

Working on June 12, 2006

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