

**Trigger pull adjustment**

Thank you for contacting Remington Country. The trigger can be adjusted by a Remington Authorized Repair Center. We do not recommend that you attempt to alter the trigger pull.

You can find additional Remington Warranty Centers at the following section of our site.

<http://www.remington.com/repairsvc/modelselection.asp>

**Bore diameter** - The measurements that you have requested are proprietary and we do not release that information.

Thank you for your interest in Remington firearms. There are too many variables that can affect barrel life, therefore we cannot give an estimate on how long you will maintain accuracy with it. Most barrels do last for several thousand rounds.

Thank you for contacting Remington Country. Our main reason is that the **extra free-bore** decreases the chances of a novice handloader creating extreme chamber pressures. It will also increase the life of the barrel because chamber pressures are reduced to prevent throat erosion.

Thank you for your interest in Remington products. **We do not free-float the Sendero model in wood or laminate stocks**, only the aramid stock. More of the laminate wood would have to be sanded out to fit the aluminum bedding block. We do not offer glass or pillar bedding on them at this time. The laminate stock would only be offered with a pressure point.

We appreciate your support of Remington products.

Thank you for contacting Remington Country. We do not have any literature on why **certain twist rates** are chosen for specific calibers. The twist rate is determined according to the loads we offer and the most versatile twist rate to compensate for these loads.

Thank you for contacting Remington Country. There was a limited run of **the 5-R rifling** barrels produced. The majority of barrels are hammer forged. The 5-R rifling has 5 lands as opposed to the normal 6 land configuration. Also, the traditional lands are squared off at a 90 degree angle to the groove, whereas the 5-R rifling is tapered at 110 degrees. It does not go through any different QC checks than other production barrels.

Thank you for contacting Remington Country. The Model 512 has 2 dovetail grooves cut into the top panel for attaching **tip-off type of .22 telescope mounts**. A source for this style mount may be:

[www.brownells.com](http://www.brownells.com)

Thank you for contacting Remington Country. The synthetic stock is hollow, however there is reinforcement about 2" through the center of the stock. Installing the swivel will void the warranty on the stock.

Remington does not offer a front **attachment for the Model 7400** for a sling. We recommend contacting an

after-market manufacturer or distributor, such as:

[www.brownells.com](http://www.brownells.com)  
[www.unclemikes.com](http://www.unclemikes.com)

OR

We do not offer sling attachments or kits for this model. A possible after-market supplier for such a product follows.

[www.brownells.com](http://www.brownells.com)

#### **accuracy**

Thank you for contacting Remington Country. We do not offer a guaranteed MOA on our production rifles. The Model 700 is famous for it's "out of the box accuracy". The 22-250 is an excellent choice for a flat shooting cartridge.

The warranty on your firearm is 2 years from the date of original purchase. If you have any problems with the rifle you can forward it to a Remington Authorized Repair Center or the factory for inspection.

#### **Case bulge using .17 HMR**

We apologize for the inconvenience. The .17 HMR case design generates a high pressure and it will cause a bulge in the back of the case with any models of this caliber at this time.

#### **Law Enforcement firearms**

Thank you for your interest in Remington firearms. We ask that Remington Law Enforcement Distributors sell the Law Enforcement models to law enforcement and government agencies. It is not illegal for civilians to own most of them. We want to ensure that we are meeting their needs for the tactical models first. You may find some dealers will sell them to civilians if they have a good supply.

Short Action	Short Action Mag	Long Action	Long Action Mag
17 Rem.	7mm Rem SA Ultra Mag	25-06 Rem.	264 Win. Mag
22 Hornet	300 Rem. SA Ultra Mag	6.5x55 Swedish	7mm Rem. Mag
220 Swift	350 Rem. Mag.	7x64mm Brenn.	7mm STW
221 Rem. Fireball		7mm Mauser	7mm Wby. Mag
222 Rem.		270 Win.	7mm Rem Ultra Mag
223 Rem.		280 Rem.	300 H&H Mag
22-250 Rem.		30-06 Sprg	300 Win. Mag
243 Win.		8mm Mauser	300 Wby. Mag
6mm Rem.		35 Whelen	300 Rem. Ultra Mag
25-20 Win.			338 Rem. Ultra Mag
250 Savage			375 H&H Mag
257 Roberts			375 Rem. Ultra Mag
260 Rem.			416 Rem. Mag
7mm-08 Rem.			458 Win. Mag
30 Carbine			
30-30 Win.			

300 Savage  
308 Win.  
303 British  
7.62x39mm  
32 Win. Special  
35 Rem.  
44-40 Win.

#### **742**

We apologize for the inconvenience. Following are some sources for repair of older Remington models. We no longer house any parts for this model. It may be difficult for local gunsmiths to find parts for obsolete models. For your convenience we have included a link below to a list of establishments that may offer parts or services for your older Remington firearm:

<http://www.remington.com/support/parts/obsolete.htm>

Schumaker Gunsmithing  
1807 19th St  
Parkersburg, WV 25101  
304-485-8771

Mann & Son Sporting Goods  
515 W Water St.  
Pinckneyville, IL 62274  
Phone: 618-357-2911  
Fax: 618-357-3658

#### **600 Parts or firearms**

Thank you for your interest in Remington products. A possible source for the Model 600 and parts for this model follows.

Mart's Customs  
866-203-2649  
59B Cookeville Hwy  
Carthage, TN 37030

Additional sources for finding older models follow:

gunsamerica.com  
auctionarms.com  
gunfinder.net

#### **To remove the bolt on the Model 600:**

Thank you for contacting Remington Country. To remove the bolt, push safety forward to unlock the bolt and raise bolt handle. Pull the bolt rearward. Press down on the front of the bolt stop. The bolt stop is located in the left rear of the bolt channel in the receiver. Use a small flat key or screw driver. Allow the bolt to slide back and disassemble as bolt stop is passed. Lift bolt from the rifle.

If you will complete the form located through the link below we will forward to you a copy of the original owner's manual.

<http://www.remington.com/whatsnew/readroom.htm>

You can also find owner's manuals for some of our current models on-line in our Reading Room in the "What's New" Section.

#### **700 Police vs 700 VS**

Thank you for your interest in Remington products. Both have a stock produced by HS Precision. The 700 Police has a tactical stock with bipod swivel, wider fore-end, and larger palm swell on most. It offers a parkerized finish on the metal. Police models go through a 21 point inspection for quality and performance and have a guaranteed Minute of Angle.

- **597 Bolt does contain a "hole in bottom".** Model is designed this way, has no function or safety issues with this. This is a result of the extractor pocket cutter breaking through the bottom side of the bolt.

#### **ADL vs BDL**

Thank you for contacting Remington Country. The ADL will have a blind magazine which means you can unload from the top only. The BDL will have a hinged floorplate of detachable magazine to unload from the bottom.

#### **Adjusting the rifle sights**

Thank you for contacting Remington Country. Move the rear sight in the same direction as you need to move the bullet on the target. There is a windage and elevation screw that should be loosened to make the following adjustments.

If the bullet hits above the center, slide the rear sight down (backward) on the ramp.

If the bullet hits below the center, slide the rear sight up (forward) on the ramp.

If the bullet hits to the left, slide the rear sight aperture to the right.

If the bullet hits to the right, slide the rear sight aperture to the left.

#### **Lines on the rear sight**

Thank you for contacting Remington Country. The lines do not represent a specific distance. They are merely a guide for you in learning your particular rifle. You can use them as a individual guide for the distance you are trying to achieve after sighting in your particular barrel.

#### **Nylon 66 stock replacement**

Thank you for contacting Remington Country. The Nylon 66 stock does have a guarantee for life. You would need to send your stock to the factory for replacement. If you send the complete firearm, there will be a labor charge included.

For U.S. repairs, please follow these guidelines:

1. Record the serial number of your firearm before sending it to us.
2. Pack your firearm for safety and to prevent further damage in shipping and handling. Preferably, ship in a firearm box.
3. Remove all accessories from your firearm to prevent loss or damage.
4. Enclose a letter with the firearm detailing the model name or number of your firearm and serial number along with a full description of the problem. Be sure to include your full name and address (P.O. Box and Street Address), including zip code, daytime telephone number, and e-mail address.
5. Ship your firearm by either United Parcel Service (UPS) or Parcel Post (US Post Office). Remington is not responsible for damage or loss during shipment, so you may elect to purchase insurance from your carrier.

For U.S. repairs only, ship to:

Remington Arms Company, Inc.  
Attn: Arms Services Division/Repairs  
14 Hoefler Avenue  
Ilion, NY 13357

WARNING: DO NOT SEND LIVE OR SPENT SHELLS IN YOUR FIREARM OR IN THE SAME BOX WITH THE FIREARM. THIS IS A VIOLATION OF FEDERAL LAW. IF YOU FEEL YOU MUST SEND SPENT SHELLS PLEASE SEND THEM IN A SEPARATE PACKAGE AND INCLUDE NAME, ADDRESS (WITH ZIP CODE), TELEPHONE AND MODEL AND SERIAL NUMBER OF YOUR FIREARM.

Thank you for your **interest in becoming a Remington Authorized Repair Center**. You will need to mail the following to our corporate office for review.

Insurance information, Photographs of the shop, Detailed directions to the location, as well as a detailed list of their gunsmithing credentials.

Remington Arms, Inc  
Attention Mr. Sanita  
14 Hoefler Ave.  
Ilion, NY 13357

#### **LSS L/A stock**

F300395 is the replacement for this. It is labeled as a "Ultra Magnum" stock, but this will work on any long action or long action magnum Model 700. The barrel channel might be a little big for a standard long action caliber, but it should still work.

#### **Copper fouling**

Thank you for your inquiry. We recommend Remington Bore Cleaner for removal of the copper fouling. You may want to plug the bore and allow it to soak.

We do not recommend a stainless steel brush. A bronze brush would be a better choice for cleaning.

This heavy fouling could be caused if the firearm is not broken in. A guideline would be to swab the bore between each shot for the first 20 shots and then every 3-5 for the next 20-40. This will allow in chatter or miniscule material from manufacturing that might catch debris to be smoothed out and make cleaning easier in the future.

#### **"My 7400 is jamming!"**

This can be caused by several things.

1. The #1 reason for an older 7400 (and even a newer one) to not cycle is **LACK OF MAINTENANCE!!** Especially related to the chamber area of the bore. As a round explodes in the chamber, the brass case expands against the chamber walls. If there is any debris, oil, pitting, rusting, fingernails, whatever in the chamber, the brass will expand against that, and become stuck. The empty brass will either become completely logged in the chamber, or it will get stuck just long enough to slow down the cycle of operation, and the gun will "jam".

2. Notice above that I mentioned **oil**. No oil should be in the bore before firing. Oil is petroleum based and will burn, causing residue (which can cause cycling problems). Oil is necessary for storage, but should be wiped out with a solvent before use. Oil can also cause problems in below freezing temperatures. Oil will start to "gum up", and this will slow the action down, again, causing the gun to jam. It is best to remove all oil from inside the bore, as well as the receiver and action spring in these conditions.

3. **The shooter.** The 7400, 742, and 740 are not only gas operated, they also use the inertial energy produced by the round exploding. If the shooter does not "back the gun up", or hold it tightly against their shoulder, leaning in to it, this inertial energy is lost as the recoil pushes the gun rearward. This may be why some smaller people, and even people that are in wheelchairs, have a problem with jamming.

4. **Ammunition.** Only factory loaded ammo should be used in this gun. No reloads. "Hot" reloads can cause serious problems. Also, lighter loads can cause jamming. For example, a 7400 in .30-06 may not cycle with a 125 grain PSP load.

5. The 5th reason is.....it's **broke**. Take it to an RARC!!!!

#### **Model 504**

Thank you for your interest in Remington firearms. We will introduce a bolt action .22 caliber rifle for 2004. It is the Model 504 offered in .22LR caliber. It has a magazine capacity of 6, 20" barrel, weighs 6 lbs and is order number 28500.

Check our site in January for full details on this and other new products. We do not have production timetables available on this model at this time.