

Dec. 1st starts new year for parts.

Credit card orders normally ship after 2 days, check or money order – orders usually ship within 5 business days.

If you receive a credit card denial contact customer ask for a different credit card for the order.

Open accounts – discount and payment terms – line of credit – R#'s to get open accounts have to apply – credit app and parts dept. app. – then goes to accounting. Discount depends on amount dealer spends per year. For dealer pricing have to spend at least \$500 each year, \$1,000 or more a year to get MSP pricing. RARC's do not get parts at no charge.

LE (Law Enforcement) orders have to be faxed in on department letterhead – LE wholesalers only have to sign limited sales agreement. All government orders go to Jessica.

EDI – Electronic Data Invoicing – Sports, Inc., Ace Hardware, True Value/True Serve and Gander Mountain.

Bill to orders go to Dell.

When taking orders always ask if business or individual.

Sports, Inc. fax in on an order form with P.O.

We do not take international orders – send to George McHugh (George can not do onesie, twosies).

Shahoud's is our receiving center for repairs.

Guns that are still worked on at factory:

Model 552

Model 541

Model 581

Model 1196: Parts from 11-87 will interchange

Model 600 (only for recall and safety modification program)

3200 – (Update)

Repairs can not ship to a different address than originated.

Model 597

If consumer has repair issue, suggest Mann & Son, if customer insists on sending to the factory then send to Ilion.

The 597 has the last shot hold open feature, bolt is made out of nickel plated metal/ 597 is the only 22 that has a rounded off firing pin.

If the gun is not re-cocking – most always the trigger linkage. If jamming, try sending customer new magazine box. If consumer has a magazine box with red follower, the red follower is defective, send new mag box.

Jan. 2001, 597's should have old style ejector, if having problems with ejecting send new style ejector. There is a small hole in the bolt, it is part of the manufacturing process and also aids in production.

The Model 597, 552, and 572 all have aluminum receivers.

Model 552 & 572

552 & 572 are the most reliable firearms that we make. Both have inner and outer tubes. The 552 is the only U.S. made 22 that will shoot both short and long rifle ammunition. 17 rounds of short ammo and 15 rounds of long ammo. New York City and New Jersey residents can not purchase 22's. BDL name was kept on the 552 & 572 because of the cosmetics (stock, fore-end, & bbl finish).

Model 700

700 was first produced in 1962 – used as sniper rifle in Vietnam.

Magnum stock have two screws, non-magnum stocks have one reinforcement screw. Magnum calibers come with recoil pad non-magnum come with butt plate.

Pressure point helps bbl to settle back down in same spot which helps w/accuracy (all wood stocks have pressure point) Synthetic stocks have aluminum bedding block and are free floated (heavy bbl synthetic).

H.S. Precision stocks are used on our cataloged items and police firearms. McMillan stocks are used on custom shop guns.

700 receiver has the three rings of steel which are; (1) bolt, (2) barrel, and (3) receiver.

If consumer loses bolt, the gun has to come back in to the factory or to replace the bolt. (head spacing issue).

Model 700 cont'd

Magnum extractor is riveted non-magnum is not riveted, snaps in. Older (non-magnum) models have riveted extractors, send to Jack First or send to factory to have new bolt assembly fitted.

When bolt is locked in engagement do not use the ISS system – this will cause the firing pin to bind and jamb. Will have to be sent to the factory for repair.

Model Seven

The Model Seven is right hand only and short action only. Receiver is shorter and in theory makes it more rigid or more accurate. In '98 we changed from one scope base hole to two scope base holes.

Up until 1999 all Sevens had 18" bbl now have 20" bbls.

XP-100

We do not sell parts – send it in XP-100 is a Model 600 action made from the 60's to 95'.

XP-100R

Made from 93 -98 based off of the Model Seven.

Model 7600

Pump action centerfire rifle with detachable magazine – 1st manufactured in 1960 as the 760.

Receiver is engraved and made of steel (block of steel) based off of an 870 shotgun receiver butt stock off of 870 20 gauge will interchange. (Wingmaster satin finish).

7600 & 7400 all come with Monte Carlo stock. Same extractor and ejector as the 700. All of our firearms are push-fed.

7600 parts do not interchange with 760, only part that will interchange is the butt stock.

Model 7400

Inertia energy – this model has to have shoulder to operate firearm properly. Very important to lean into the gun and take brunt of recoil. 7400 parts will interchange with the Model Four, butt stock will interchange with Model 742.

Very important to keep chamber clean – clean with chamber brush. Clean (7400 & 7600) from bore of bbl in.