

**REMINGTON ARMS COMPANY, INC.**  
**Product Team Meeting Agenda**  
**January 21, 2003 Ilion Meeting (7:30 a.m.)**

**Future Meetings**

Feb. 27 Ilion (Note change from what was originally discussed)  
Apr. 9 E-Town (Note change from what was originally discussed)  
May 14 Mayfield  
Jun 11 Ilion (Can we change this to the 18<sup>th</sup>?)

**Future Important Dates**

Feb. 13-16, 2003 S.H.O.T. Show (Orlando, FL)  
April 25-27, 2003 NRA Show (Orlando, FL)  
Oct. 16-19, 2003 Writer's Seminar (Location, TBD)  
Nov. 1-3, 2003 (Tentative) Sales Meeting (Greensboro, NC)

**STATE OF THE BUSINESS REVIEW**

- Jay Bunting to provide current business environment

**ILION BASED SHOTGUN PRODUCTS**

**2002 New Shotgun Product**

- Model 332
  1. Action: Ilion to advise of status re: Production Situation and Engineering support. Steve P. to report on progress to redesign rib post spacing and propose a timeline to correct the 332. In addition, Steve will lay out a matrix for all shotguns that addresses this issue.
  2. Ilion to report on "fail to connect" malfunctions that are appearing in shooting test and proposed fix.
  3. Ilion to also propose a way to stop double-building Model 332s to improve efficiency. The goal for 2003 is to produce 2500 guns, which roughly equals 10 guns per day, or twice the current rate. Steve P. to report on discussions with Paul Cahari re: putting a stop to 332 assemblers being pulled off and sent to other areas of the plant.

**2003 New Shotgun Products Review**

- Review of new shotgun product for upcoming year  
**OBJECTIVE:** Planning for new product at Trade Shows  
**Action:** Review SHOT Show sample status.

### Ilion Engineering Topics – Shotguns

- Common Fire Control/ISS Modifications to meet CA DOJ Test Standards  
OBJECTIVE: Competitive Advantage  
Action: Ilion/Etown to provide status update on getting approval from California DOJ.
- New Product Process Proposal  
OBJECTIVE: Increase effectiveness and improve communications between sites.  
Action: Steve P to review a new product implementation concept for group discussion.
- BOS Procedural Changes  
OBJECTIVE: Pilot program for improved planning and execution for Law Enforcement BOS  
Action: Schoppman to review the proposal and timeline for implementation.
- 20 gauge FR CL  
OBJECTIVE: New 20 gauge slug gun offerings  
Action: Ilion to report on any Engineering or implementation issues around making 20 gauge fully rifled barrels. Customers are clamoring for this offering. Are all previous issues surrounding accuracy solved?

### Ilion Quality – Shotguns

- European Proof House Barrel Rejects  
OBJECTIVE: CIP Compliance  
Action: Ilion to report on measurement and process study to address recent rejects
- Shotgun POI  
OBJECTIVE: Conformance to SAAMI spec  
Action: Ilion to report on testing of new barrel contour/new rib to bring shotgun POI into SAAMI spec.
- Model 1100 Competition Master  
OBJECTIVE: Establish higher performance criteria for this gun than standard Model 1100  
Action: Ilion to report on status of using the "scaled down" 11-87 Super Mag test plan deviation to sample the guns for functionality in accordance with malfunction specification from Schoppman.

## ***ILION BASED RIFLE PRODUCTS***

### 2002 New Rifle Product

- Model 7500 2-Shot N.D. Autoloading Rifle  
OBJECTIVE: New Product  
Action: Plant to report on product status. (T&P, Production, Flier notating difference between 7400)
- 7600 Police Patrol Rifle .308 Win **NPP-2002-16**  
Action: Plant to report on T&P/Production Status

#### **2003 New Rifle Products Review**

- Model 673 Guide Gun **NPP-2003-05**  
OBJECTIVE: New product  
Action: DAT Complete. Plant to report on T&P status.  
Action: Status of Owner's Manual (Supplement)  
Action: Special notation on rib attachment ( i.e. Do Not Remove! Rib has been attached in a manner intended to optimize accuracy.)  
Action: Review action to test a riveted stock.
- Model 700 Titanium Magnum **NPP-2003-03**  
OBJECTIVE: New product  
Action: Mroz to advise of status.
- Model 7600 Police .223 Rem **NPP-2003-04**  
OBJECTIVE: New product  
Action: Diaz to provide update on design/test status  
Action: Marketing still needs solid cost estimate.
- Model 700 Light Varmint Rifle **NPP-2004-02**  
OBJECTIVE: New Product  
Action: Ilion to advise of status of project.  
Action: E-town to provide status on RIM process.
- Model 700 Police LTR 6.8mm Rem SPC **NPP-2003-40**  
OBJECTIVE: New Product/ammunition development  
Action: Ilion/E-Town/Custom Shop to update on status.

#### **Ilion Engineering Topics - Rifles**

- Ballistic Imaging/Fingerprinting Review  
Action: Perniciaro to provide overview of concepts for team.
- Model 700 Titanium R3 Pad  
Action: Marketing has approved sample. Need status to phase in on all Model 700 Titanium skus. Plant to provide implementation strategy.
- New Stock Tool for Model Seven  
OBJECTIVE: Manufacturing Necessity  
Action: E-Town/Trull to advise of design status.

### Ilion Production Topics – Rifles

- Review of Proposed Rifle specials  
OBJECTIVE: Production Review  
Action: Review current listing of planned and proposed rifle specials
  - Bass Pro – 500 ea. 700 ADL SYN w/ Bass Pro Supplied Scope
  - Canada – 500min. 7600 Weathermaster .30-06
  - Acusport – 500 ea. 700 LSS (Color Royal Jacaranda) .270 Win, .30-06  
Need sample stocks right away.
  - Sports South – 250 ea 700 ADL Syn .25-06, ADL SYN YTH 7mm-08
  - Lew Horton – 500 ea., all .308 Win.  
700P Black w/green web H.S. Stock NPP-2003-44  
700P 24" bbl NPP-2003-45  
700P 24" fltd. Bbl NPP-2003-46  
700P 26" fltd. Bbl NPP-2003-47
- Stranded/Obsolete Parts  
Action: Plant to review/present list of stranded or obsolete components based on past customer specials and discontinued product for review.
- Review of Confirmed 2003 Rifle Specials  
OBJECTIVE: Sales Opportunities  
Action: Review path forward for the following:
  - NPP-2003-25 Model 572 Friends of NRA  
Action: Are we planning for these in the production? Is Engineering working with Baron's to coordinate shipments of receivers? Engineering please confirm understanding that trigger bow will be engraved 1 of 1000, 2 of 1000, etc.
  - NPP-2003-37 Model 700 VS .17 Rem  
Action: Confirm production is on track.
- 2003 SHOT Show Specials – Rifles  
OBJECTIVE: Sales growth.  
Model 700 ADL SYN Camo NPP-2003-36  
Action: Mroz to confirm that structures/routers are in place  
Action: Mroz to demonstrate how bases/rings will be packed in the box.  
  
Model Seven LSS Thumbhole NPP-2003-33  
Action: Mroz to confirm structures/routers are in place

### R&D TOPICS

#### E-Town Topics – Ilion Based

- New Gas Autoloading Shotgun  
OBJECTIVE: New Product for 2004  
Action: Diaz to report on development progress
  1. Progress on gun functioning
  2. Progress towards being ready for DAT

- EtronX ASICS Progress  
OBJECTIVE: Product Enhancement  
Action: **Review any new developments**
- Model 700, Model Seven MIM Firing Pin Head & Snaked Firing Pin Spring  
OBJECTIVE: Cost Savings (MIM) & Quality Improvement (Spring)  
Action: **Reassigned to R&D. Diaz to provide update on status.**
- Mayfield Based Product CA DOJ Compliance  
OBJECTIVE: Product Enhancement  
Action: **Report on 597 & 710 CA DOJ compliance efforts**