# Remington Arms Co., Inc.Bolt-Action Bolt-Lock Safety Modification ProgramQuestion and AnswersVersion 1QuestionAnswer

Question	Answer	
How can I tell if my firearm has a	Assess age at	id how gun was purchased - based on answers assess whether gu
bolt lock safety		ir not likely to have the feature, if unsure walk customer throug
bon lock salety	the following	
	uic tonowing	·
	1. Arc	you familia with 10 commandments of Firearms Safety?
		mail or lax u to you
		2022222 P22222222222222222222
		e you got the firearm in front of you – if no – please get it and ca
	me t	
		now that you have the gun - make sure it is pointed in a sa
		1109
	4. Lets	make sure it is unloaded
	~	Check firearm (magazine, blind magazine, chamber etc.)
		c sure the safety is in the "S" or "On Safe" position - make sur
		finger is not touching or near the trigger
		e the bolt forward and close it down
		out tous the safety, can you lift the bolt handle and pull the
		back out. If yes then you do not have a bolt lock gun
		a could not, then you probably have a bolt lock gun
		e sure gun is pointed in a safe direction
		so you could not pull the bolt back - Make sure your finger is n
		the tringer. Push the safety arm to the "F" or "Off or Fire
		this new, see if you can pull the bolt handle up - if you can no
		you have a gun with a bolt lock safety mechanism. If you st
		t get the bolt open then something else is wrong with your gun ar
	200 F	ced to get it to a gunsmith
		lease take our 10 commandments of safety course on the we
	and advise	ar friends and family to do the same.
I read the information on the bolt- 👘	Does your til	have the bolt lock style safety?
lock program. What do I do with	Need to make	some choices
my rifle?	I Determi	ne if you firearm has the bolt-lock mechanism
	2 Determi	ne if you want to take advantage of the program
	3 IE yes to	both, then we need to get the firearm to either a Remingto
	Anthoria	ed Repair Station or have it returned to the factory. See the
	website website	for detailed instructions.
	4. If no to (	either question, make sure they are aware of our Remington Safet
	center fo	or tips and suggestions on safe gun handling, purchasing a use
	gun etc.	
Is this a recall?	No, it is not a	recall. This is a safety modification program that is voluntary.
	This is design	ed to remind people of the existence of the bolt-lock feature and t
		rs the opportunity to modernize products
Why is Remington offering this		ng this modification for several reasons. They are
safety modification program?		sumers preference for this feature has waned over the last twenty
salety mouncation program.	ycar	
		guns Remington produced since mid 1982 do not have this feature
		as such we want to offer people who own older guns the ability to
		ade to the current safety mechanism, particularly those who may
		cel need for bolt-lock.
		ble who have bought older guns or inherited older guns may not b
		liar with the operation of the bolt-lock
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Confidential	Page 1	6/12/2006

# Remington Arms Co., Inc.Bolt-Action Bolt-Lock Safety Modification ProgramQuestion and AnswersVersion 1QuestionAnswer

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	4. We are awar	e of accidential discharges with firearms with the bolt
	lock mechai	
	"Bolt -lock" locks a	Firearm's bolt in the down or ready-to-fire position
		safety is in the "on" or "safe" position. Traditionally, the
		was to prevent inadvertent lifting of the bolt while a rifle
		he field Users of the firearms need to be particularly
		ling, however, because the safety must be in the off or fire
		olt and begin the unloading process.
		on and begin the amonants process.
	Remineton is aware	reports that rifles with this feature when initiating the
		ve accidentally discharged, and whenever a gun fires
		a risk of property damage, serious injury or death. This
		s of older bolt-action firearms who want to be able to
		h the safety in the "safe" or "On Safe" position.
XX/1		
Why is this not a recall?	It s an opportunity in	upgrade at a discount.
	Bomilian montod t	a within apple owners of the evictories of facture on the
		o make people aware of the existence of feature on the
		a chance to upgrade. Mechanically, the safety is working
	the way it was design	
		ist produced, most post WWII rifles were produced with
		ad (most) shooters were familiar with the feature. Now
		ing is so different, and consumer demands have changed,
		pption for owners of pre '82 rifles to have the change made
	to their tiffe and also	to make people aware that the feature exists.
What is the cost of this modification?		ertain model 600's and 660's and some XP-100 target
		narged \$20 for the cleaning and inspection of the gun, and
	ERIONAL OF THE DOLL-R	ock, plus shipping and handling.
		1
		his bolt lock removal program, you will also receive a
		good for up to \$20 towards the purchase of any Remington
	Transport product, inclu	ding gun locks, hearing and eye protection, and gun safes.
Why not do the work for free instead	\$20 is significant disc	count to cost of cleaning and inspection particularly if
of giving us a \$20 coupon?		quired. Appropriate charge for guns at least 20 years old.
Can I use this \$20 towards new		lated products. It is transferable to other people, only rule
firearms?		ry checkup – please do not copy and distribute to friends – r serial number will be allowed.
	wavas only one repare pe	i seriai humber will be anowed.
I do not want my bolt lock changed	Yes.	
Is there anything I should do	6 I I I I I I I I I I I I I I I I I I I	0 commandment of Firearms Safety, - See our website for
15 there anything I should do		dments and our interactive course
		hose that you hunt/shoot with do so also.
		irearm checked regularly by a competent gunsmith
		the gun in Safe mode unless shooting.
		ase a used gun without having it serviced by a competent
		ee our website article
		your instruction manual
		me that a friends gun is in good condition
I have a model 600 or 660. What do	All the rifles were ma	ide with bolt-locks. Moreover, most model 600 and 660
		e ja ma in a a a
Confidential	Page 2	6/12/2006
dille and a second s		

## Remington Arms Co., Inc. Bolt-Action Bolt-Lock Safety Modification Program Question and Answers Version 1

Answer
rifles (plus some XP-100) were recalled and repared in 1979 for safety reasons related to the trigger assembly. Model 600 and 660 rifles were manufactured (or retrofitted) with bolt-lock features. If your rifle was not retrofitted as part of that recall, the entire trigger assembly will be replaced at no charge. To check whether your model 600 or 660 rifle, or XP-100, was subject to the 1979 recall or repaired as part of it, please provide us with the serial number of your gun (check in recall book for info on determining if the rifle is or has been involved). To learn more about the 1979 recall, check our web site at www.remington.com.
If there is a "V" stamped on the left side of the trigger then it has been updated
as part of the 1979 recall However your gun still has the bolt lock mechanism on it.
Your rifle should be shipped to Remington for inspection to: Remington Arms Co., Inc. Attn: Product Services TPA.

14 Hoeffer Ave.

Ilion NY 13357

Moved the gun safety from safe to fire.

- Dropped or bumped it hard.

Hang fires (pull the trigger and nothing happens for a second then fires)

If the rifle is currently in an unsafe condition (ammo in the chamber etc.) then

I have a rifle without the bolt-lock

feature. Can I get it converted to

How can I tell if my gun has been

have the bolt-lock?

- check cleanliness - check functioning of gun

- have gunsmith review

altered?

Contact local gunsmith and request house call. .

service group call you back prior to you sending it in.

Contact local authorities & request they transport to local gunsmith.

Be certain that the muzzle is always pointed in a safe direction.

Make sure that the safety is in the "S" or "On Safe" at all times.

Can you safely walk your firearm to an area where the round can be

Please include a description of the problem or we could have our product

After assuring that round has been fired, normal mailing or transporting procedures can be followed. (Include correspondence advising gunsmith that fired cartridge is in the chamber.) No. Remington will not make that alteration. If you have any concerns about the safe functioning of your firearm, especially

fired? (Range or open field with suitable backstop.)

if it was acquired "used" or inherited or it is an older gun, take it to a RARC gunsmith (or send it to us at Remington) for a complete check-up.

Are you the original owner of the gun? If yes, then you should know if it has been... If NO, then you should have the gun checked by a competent gunsmith if not sure we will gladly take a look at it or you should have a RARC check it out

Remember that you, as the user, are the firearms best safety. As a firearms user, you have an obligation to follow the 10 commandants of safe handling whenever you handle a firearm. We can send you out a copy of 10 commandments or you can access them and take training courses at our website: www.remington.com Yes, for nearly 40 years, the Remington Model 700 bolt-action rifle has been

Is the Model 700 a safe firearm? one of America's premier hunting rifles.

Confidential

Page 3

6/12/2006

### Remington Arms Co., Inc. Bolt-Action Bolt-Lock Safety Modification Program Question and Answers Version 1

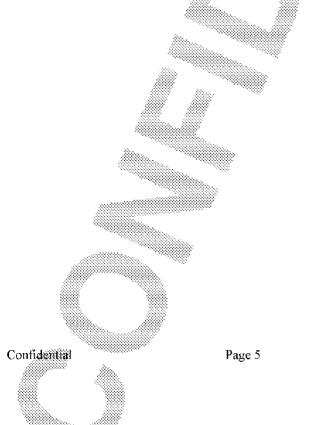
Question

Over 4 million model 700 of these rifles have been sold to hunters, target shooters and law enforcement agencies across the United States. When used following the rules of safe gun handling, including proper maintenance, and not imappropriately altered, the Remington model 700 is a safe rifle. We suggest you go to "the safety center" on our website www.remington.com Yes, Remington has sent coupon to everyone who had the change to their rifle I had my rifle changed when the TV done through Remington. If you have not received a coupon for the \$20 in the program came out. Can I have the mail please let me have your mailing address and I will send one out. \$20 coupon? When? Which TV program? "60 Minutes" in 1994? Barber stories on CBS News, CNN? If you have a rifle that you have a concern about we can send you a box. Can I have a box for shipping? Is there a charge for anything other Yes, there are there items that may need to be changed that are not covered under the \$20 trigger cleaning/inspection. than the trigger? What might those be? - Cracked stocks, broken bolt handles, marred barrels etc) Yes the models 721, 722, \*600, \*660, \*XP-100, and 40X are models that will Is my model eligible for the change if remove the bolt lock for a \$20 charge so what is the cost? -721,722 \*The 600, 660, and xp=100 were part of an earlier recall and if your 600, 660, ~660,600 and xp-190 are included in this recall and had not been updated your trigger -725 assembly will be replaced to a non bolt-lock style trigger and safety at no -788 charge. -XP-100 -40X Model's Seven and 710 do not have the bolt-lock feature and never have had - Seven them. -710 Remington Model 725 rifles have a three-position safety which permits those refles to be unloaded with the safety in the "mid" position. Model 788 - The model 788 has a bolt-lock mechanism installed on guns made prior to 1975, but it is different than the one installed on the firearms included in this safety modification program and therefore not included. Why did you put a special section on Because we want customers to be aware of the offer. Our website is a new extension to our commitment to safety. Ever since the company was founded in our website for the bolt lock? the early 1800's, safety has been an important part of the Remington Arms Company. Each year we spend thousands of dollars educating consumers on Safe gun handling practices through our contributions to conservation and education foundations, our website , the instructions manuals in each gun we sell and our various publications we send to consumers. The website has allowed us to reach more people with a greater variety of offerings uniquely tailored to different audiences from the novice new shooter to the experienced deer hunter. The Internet is the most effective way to reach a large part of the user base with up to date information. Some of the major safety sections within Safety 1st are as follows: (see website): 10 commandments of Firearms Safety course Shotgun safety section Black powder safety Confidential Page 4 6/12/2006

Answer

## Remington Arms Co., Inc. Bolt-Action Bolt-Lock Safety Modification Program Question and Answers Version 1

Question	Answer
•	
	- Ammunition safety
	- Tree stand safety
	- Safety productive sell
	- Education links for local safety courses
	- Education mass for local safety courses
	It is shown have a well-the well-the related information on an energies.
	It is always being updated with more safety related information on an ongoing basis and the key section will be related on the hunting seasons. We are
	continually marketing quality firearms that can be used reliably. Safety has always been important to Remington. Focusing on safety on the website is part
	of that long-term concern
Is my rimfire under this program	No, this program only covers bolt action centerfire firearms
because it is a bolt lock gun?	
Have the Barber's filed a lawsuit	Yes they have
against you?	
Can you tell me anything about the	I am not able to comment on the particulars of the case. It is between
case? Have you paid them a million	Remington and the Barber family
dollars	
Tell me about the Hesters case	I am sorry but we can not comment on the Hester case or any case for that
Ten me about the fiesters case	matter.
I heard that	Tan sorry but we can not comment on the Barber case or any other case
I heard that the gun used by the	I am some but me can not comment on the
mother was	



6/12/2006

Subject to Protective Order - Williams v. Remington