

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS
OUT OF SPECS	M001	M101	ACCURACY
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT
MISCELLANEOUS	M053	M105	CONSIGNED GUN
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT
MISCELLANEOUS	M062	M107	CREDIT RETURN
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS
FUNCTION	M044	M110	FAILS TO FIRE
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE
OUT OF SPECS	M017	M113	MUZZLE DAMAGE
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH
MISCELLANEOUS	M045	M116	PACKING ERROR
FINISH		M117	POOR FINISH - BARREL
FINISH		M118	POOR FINISH - FORE END
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)
FINISH		M120	POOR FINISH - STOCK
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
FINISH	M019	M122	RUSTED COMPONENT
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER
BROKEN PART	M021	M125	STOCK CRACKED
FINISH	M022	M126	STOCK MARRED
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY
FUNCTION	M010	M129	FAILS TO EXTRACT
OUT OF SPECS		M130	HEADSPACE AT MINIMUM
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
OUT OF SPECS	M048	M133	EXTRACTOR MISSING
FUNCTION	M033	M134	FAULTY MAGAZINE
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS
BROKEN PART		M136	EXTRACTOR IS BROKEN
FUNCTION	M009	M137	FAILS TO EJECT
FUNCTION	M023	M138	WILL NOT FEED PROPERLY
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD
FINISH		M143	POOR RECOIL PAD TO STOCK FIT
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN
BROKEN PART	M011	M146	FORE END CRACKED
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT
OUT OF SPECS		M148	FORE END IS TOO LOOSE
FINISH	M012	M149	FORE END MARRED
BROKEN PART		M150	GRIP CAP IS DAMAGED
BROKEN PART		M151	ACTION BAR IS BROKEN
BROKEN PART	M029	M152	EJECTOR BROKEN
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY
BROKEN PART		M158	CHOKE TUBE CRACKED

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OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN.
OUT OF SPECS		M164	EJECTOR IS LOOSE
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER
OUT OF SPECS		M166	RIB IS DAMAGED
BROKEN PART		M167	RIB LANDS ARE LOOSE
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED
FUNCTION	M008	M172	CLOSES HARD OVER SHELL
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION
OUT OF SPECS		M174	BOLT STOP STICKS
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT
OUT OF SPECS		M180	EXTRACTOR HITS INSIDE CHAMBER
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT
OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER
MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE
BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF
BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING
BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE
BROKEN PART		M189	CARRIER LATCH IS BROKEN
BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL
OUT OF SPECS		M191	GAS HOLES OUT OF POSITION
BROKEN PART	M025	M192	MAG LATCH BROKEN / SEPARATED FROM HOUSING
OUT OF SPECS		M193	CARRIER LATCH TAB IS OUT OF ADJUSTMENT
FUNCTION		M194	ACTION BAR LOCK CATCHES BETWEEN ACTION BAR AND RECEIVER
MISCELLANEOUS		M195	ACTION CLOSES TOO EASILY
FUNCTION		M196	ACTUATING ROD BENT/LOOSE
OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL
OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL
FUNCTION		M199	COCKING RODS BIND
MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR
FUNCTION	M066	M201	DOUBLES
FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON
OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT
OUT OF SPECS		M204	EJECTOR SEAR TOO LONG
FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING
FUNCTION		M206	EJECTORS BIND
FUNCTION		M207	FAILS TO COCK
FUNCTION		M208	FIRING PINS BIND IN FRAME
OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED
BROKEN PART	M054	M210	GAS CYL CRACKED
MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE
MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF
FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK
BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING
FUNCTION		M215	LOCKING BOLT OVERLOCK
FUNCTION		M216	OPENS WHEN FIRED

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OUT OF SPECS	M047	M217	OVER LOCKED
OUT OF SPECS		M218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS
MISCELLANEOUS		M219	CARDBOARD PACKING RING WAS NOT REMOVED
MISCELLANEOUS		M220	PISTON/PISTON SEAL INCORRECTLY INSTALLED
OUT OF SPECS		M221	RECEIVER FEED CUTS ARE ROUGH
MISCELLANEOUS		M222	MODIFY TUBE CAPACITY TO ACCEPT 10 ROUNDS
BROKEN PART		M223	ACTION TUBE RING BROKEN
OUT OF SPECS	M059	M224	BREECH PLUG FROZE IN BREECH
BROKEN PART	M030	M225	EJECTOR SPRING IS BROKEN
OUT OF SPECS		M226	FORE END TUBE NUT IS LOOSE - FORE END RUBS BARREL
BROKEN PART	M061	M227	GAS BLOCK SEPARATED FROM BARREL
BROKEN PART		M228	GUIDE RING SEPARATED FROM BARREL
OUT OF SPECS		M229	MAGAZINE GUIDE IS OUT OF POSITION
BROKEN PART		M230	LOCKING BAR ASSEMBLY BROKEN
OUT OF SPECS		M231	NIPPLE NOT TO FACTORY SPECIFICATIONS
OUT OF SPECS		M232	RECEIVER INSERT IS MISSING
OUT OF SPECS	M055	M233	RESIZE BORE
BROKEN PART	M036	M234	RECEIVER BROKEN AT BARREL CLAMP
OUT OF SPECS	M055	M235	RESIZE BORE
BROKEN PART	M036	M236	RECEIVER BROKEN AT BARREL CLAMP

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5	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
6	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
7	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
8	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
9	MISCELLANEOUS	M062	M107	CREDIT RETURN	
10	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
11	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
12	FUNCTION	M044	M110	FAILS TO FIRE	
13	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
14	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
15	OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
16	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
17	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
18	MISCELLANEOUS	M045	M116	PACKING ERROR	
19	FINISH		M117	POOR FINISH - BARREL	
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21	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
22	FINISH		M120	POOR FINISH - STOCK	
23	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
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25	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
26	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
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30	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
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43	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
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45	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
46	BROKEN PART	M011	M146	FORE END CRACKED	
47	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
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49	FINISH	M012	M149	FORE END MARRED	
50	BROKEN PART		M150	GRIP CAP IS DAMAGED	
51	BROKEN PART		M151	ACTION BAR IS BROKEN	
52	BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
53	OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
54	OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
55	OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
56	FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
57	OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
58	OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
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74	MISCELLANEOUS	M062	M107	CREDIT RETURN	
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76	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
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81	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
82	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
83	MISCELLANEOUS	M045	M116	PACKING ERROR	
84	FINISH		M117	POOR FINISH - BARREL	
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86	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
87	FINISH		M120	POOR FINISH - STOCK	
88	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
89	FINISH	M019	M122	RUSTED COMPONENT	
90	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
91	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
92	BROKEN PART	M021	M125	STOCK CRACKED	
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108	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
109	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
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117	OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
118	OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
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120	FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
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219	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
220	BROKEN PART	M021	M125	STOCK CRACKED	
221	FINISH	M022	M126	STOCK MARRED	
222	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
223	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
224	FUNCTION	M010	M129	FAILS TO EXTRACT	
225	OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
226	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
227	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
228	OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
229	FUNCTION	M033	M134	FAULTY MAGAZINE	
230	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
231	BROKEN PART		M136	EXTRACTOR IS BROKEN	
232	FUNCTION	M009	M137	FAILS TO EJECT	
233	FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
234	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
235	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
236	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
237	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
238	FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
239	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
240	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
241	BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
242	OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
243	OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
244	OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	

	A	B	C	D
245	FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION
246	OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT
247	OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN
248	OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER
249	FINISH	M046	M171	CAMO FINISH WORN/DAMAGED
250	FUNCTION	M008	M172	CLOSES HARD OVER SHELL
251	OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION
252	OUT OF SPECS		M174	BOLT STOP STICKS
253	MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION
254	OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE
255	OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY
256	OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST
257				
258	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS
259	OUT OF SPECS	M001	M101	ACCURACY
260	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR
261	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN
262	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT
263	MISCELLANEOUS	M053	M105	CONSIGNED GUN
264	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT
265	MISCELLANEOUS	M062	M107	CREDIT RETURN
266	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT
267	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS
268	FUNCTION	M044	M110	FAILS TO FIRE
269	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE
270	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE
271	OUT OF SPECS	M017	M113	MUZZLE DAMAGE
272	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE
273	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH
274	MISCELLANEOUS	M045	M116	PACKING ERROR
275	FINISH		M117	POOR FINISH - BARREL
276	FINISH		M118	POOR FINISH - FORE END
277	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)
278	FINISH		M120	POOR FINISH - STOCK
279	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
280	FINISH	M019	M122	RUSTED COMPONENT
281	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
282	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER
283	BROKEN PART	M021	M125	STOCK CRACKED
284	FINISH	M022	M126	STOCK MARRED
285	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.
286	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY
287	FUNCTION	M010	M129	FAILS TO EXTRACT
288	OUT OF SPECS		M130	HEADSPACE AT MINIMUM
289	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN
290	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
291	OUT OF SPECS	M048	M133	EXTRACTOR MISSING
292	FUNCTION	M033	M134	FAULTY MAGAZINE
293	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS
294	BROKEN PART		M136	EXTRACTOR IS BROKEN
295	FUNCTION	M009	M137	FAILS TO EJECT
296	FUNCTION	M023	M138	WILL NOT FEED PROPERLY
297	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED
298	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
299	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD
300	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD
301	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN
302	BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN
303	OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER
304	OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED
305	OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED

	A	B	C	D
306	FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION
307	OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT
308	OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN
309	OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER
310	FUNCTION	M008	M172	CLOSES HARD OVER SHELL
311	OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION
312	OUT OF SPECS		M174	BOLT STOP STICKS
313	MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION
314	OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE
315	OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY
316	OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST
317				
318	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS
319	OUT OF SPECS	M001	M101	ACCURACY
320	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR
321	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN
322	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT
323	MISCELLANEOUS	M053	M105	CONSIGNED GUN
324	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT
325	MISCELLANEOUS	M062	M107	CREDIT RETURN
326	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT
327	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS
328	FUNCTION	M044	M110	FAILS TO FIRE
329	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE
330	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE
331	OUT OF SPECS	M017	M113	MUZZLE DAMAGE
332	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE
333	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH
334	MISCELLANEOUS	M045	M116	PACKING ERROR
335	FINISH		M117	POOR FINISH - BARREL
336	FINISH		M118	POOR FINISH - FORE END
337	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)
338	FINISH		M120	POOR FINISH - STOCK
339	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
340	FINISH	M019	M122	RUSTED COMPONENT
341	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
342	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER
343	BROKEN PART	M021	M125	STOCK CRACKED
344	FINISH	M022	M126	STOCK MARRED
345	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.
346	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY
347	FUNCTION	M010	M129	FAILS TO EXTRACT
348	OUT OF SPECS		M130	HEADSPACE AT MINIMUM
349	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
350	OUT OF SPECS	M046	M133	EXTRACTOR MISSING
351	FUNCTION	M033	M134	FAULTY MAGAZINE
352	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS
353	BROKEN PART		M136	EXTRACTOR IS BROKEN
354	FUNCTION	M009	M137	FAILS TO EJECT
355	FUNCTION	M023	M138	WILL NOT FEED PROPERLY
356	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED
357	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
358	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD
359	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD
360	FINISH		M143	POOR RECOIL PAD TO STOCK FIT
361	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE
362	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN
363	BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN
364	OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER
365	OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED
366	OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED

	A	B	C	D	
367	FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
368	OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
369	OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
370	OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
371	FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
372	OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
373	OUT OF SPECS		M174	BOLT STOP STICKS	
374	MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
375	OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY	
376	OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
377					
378	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
379	OUT OF SPECS	M001	M101	ACCURACY	
380	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
381	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
382	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
383	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
384	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
385	MISCELLANEOUS	M062	M107	CREDIT RETURN	
386	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
387	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
388	FUNCTION	M044	M110	FAILS TO FIRE	
389	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
390	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
391	OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
392	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
393	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
394	MISCELLANEOUS	M045	M116	PACKING ERROR	
395	FINISH		M117	POOR FINISH - BARREL	
396	FINISH		M118	POOR FINISH - FORE END	
397	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
398	FINISH		M120	POOR FINISH - STOCK	
399	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
400	FINISH	M019	M122	RUSTED COMPONENT	
401	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
402	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
403	BROKEN PART	M021	M125	STOCK CRACKED	
404	FINISH	M022	M126	STOCK MARRED	
405	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
406	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
407	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
408	OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
409	FUNCTION	M033	M134	FAULTY MAGAZINE	
410	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
411	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
412	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
413	FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
414	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
415	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
416	BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
417	OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
418	OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
419	OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
420	OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
421	OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
422	OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
423	OUT OF SPECS		M174	BOLT STOP STICKS	
424	MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
425	OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE	
426	OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
427	OUT OF SPECS	M059	M224	BREECH PLUG FROZE IN BREECH	

	A	B	C	D	
428	OUT OF SPECS		M231	NIPPLE NOT TO FACTORY SPECIFICATIONS	
429	OUT OF SPECS	M055	M233	RESIZE BORE	
430					
431	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
432	OUT OF SPECS	M001	M101	ACCURACY	
433	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
434	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
435	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
436	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
437	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
438	MISCELLANEOUS	M062	M107	CREDIT RETURN	
439	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
440	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
441	FUNCTION	M044	M110	FAILS TO FIRE	
442	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
443	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
444	OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
445	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
446	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
447	MISCELLANEOUS	M045	M116	PACKING ERROR	
448	FINISH		M117	POOR FINISH - BARREL	
449	FINISH		M118	POOR FINISH - FORE END	
450	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
451	FINISH		M120	POOR FINISH - STOCK	
452	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
453	FINISH	M019	M122	RUSTED COMPONENT	
454	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
455	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
456	BROKEN PART	M021	M125	STOCK CRACKED	
457	FINISH	M022	M126	STOCK MARRED	
458	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
459	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
460	FUNCTION	M010	M129	FAILS TO EXTRACT	
461	OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
462	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
463	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
464	OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
465	FUNCTION	M033	M134	FAULTY MAGAZINE	
466	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
467	BROKEN PART		M136	EXTRACTOR IS BROKEN	
468	FUNCTION	M009	M137	FAILS TO EJECT	
469	FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
470	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
471	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
472	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
473	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
474	FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
475	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
476	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
477	BROKEN PART		M150	GRIP CAP IS DAMAGED	
478	BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
479	OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
480	OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
481	OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
482	FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
483	OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
484	OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
485	OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
486	FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
487	FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
488	OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	

	A	B	C	D
611	FINISH		M117	POOR FINISH - BARREL
612	FINISH		M118	POOR FINISH - FORE END
613	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)
614	FINISH		M120	POOR FINISH - STOCK
615	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
616	FINISH	M019	M122	RUSTED COMPONENT
617	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
618	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER
619	BROKEN PART	M021	M125	STOCK CRACKED
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621	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.
622	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY
623	FUNCTION	M010	M129	FAILS TO EXTRACT
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628	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS
629	BROKEN PART		M136	EXTRACTOR IS BROKEN
630	FUNCTION	M009	M137	FAILS TO EJECT
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640	OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED
641	OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER
642	OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION
643	OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE
644	OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY
645	BROKEN PART	M025	M192	MAG LATCH BROKEN / SEPARATED FROM HOUSING
646	OUT OF SPECS		M229	MAGAZINE GUIDE IS OUT OF POSITION
647	BROKEN PART	M036	M234	RECEIVER BROKEN AT BARREL CLAMP
648				
649	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS
650	OUT OF SPECS	M001	M101	ACCURACY
651	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR
652	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN
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654	MISCELLANEOUS	M053	M105	CONSIGNED GUN
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658	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS
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661	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE
662	OUT OF SPECS	M017	M113	MUZZLE DAMAGE
663	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE
664	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH
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670	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
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672	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
673	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER
674	BROKEN PART	M021	M125	STOCK CRACKED
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676	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.
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679	OUT OF SPECS		M130	HEADSPACE AT MINIMUM
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681	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
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684	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS
685	BROKEN PART		M136	EXTRACTOR IS BROKEN
686	FUNCTION	M009	M137	FAILS TO EJECT
687	FUNCTION	M023	M138	WILL NOT FEED PROPERLY
688	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED
689	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
690	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD
691	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD
692	FINISH		M143	POOR RECOIL PAD TO STOCK FIT
693	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE
694	BROKEN PART	M011	M146	FORE END CRACKED
695	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT
696	OUT OF SPECS		M148	FORE END IS TOO LOOSE
697	FINISH	M012	M149	FORE END MARRED
698	BROKEN PART		M150	GRIP CAP IS DAMAGED
699	BROKEN PART		M151	ACTION BAR IS BROKEN
700	BROKEN PART	M029	M152	EJECTOR BROKEN
701	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY
702	BROKEN PART		M158	CHOKE TUBE CRACKED
703	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED
704	FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION
705	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER
706	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE
707	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER
708	OUT OF SPECS		M166	RIB IS DAMAGED
709	BROKEN PART		M167	RIB LANDS ARE LOOSE
710	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT
711	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT
712	FINISH	M046	M171	CAMO FINISH WORN/DAMAGED
713	OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT
714	OUT OF SPECS		M180	EXTRACTOR HITS INSIDE CHAMBER
715	FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER
716	FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT
717	BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER
718	MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE
719	BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE
720	FUNCTION		M194	ACTION BAR LOCK CATCHES BETWEEN ACTION BAR AND RECEIVER
721	FUNCTION		M207	FAILS TO COCK
722	FUNCTION		M216	OPENS WHEN FIRED
723	BROKEN PART	M030	M225	EJECTOR SPRING IS BROKEN
724	OUT OF SPECS		M226	FORE END TUBE NUT IS LOOSE - FORE END RUBS BARREL
725	BROKEN PART		M228	GUIDE RING SEPARATED FROM BARREL
726				
727	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS
728	OUT OF SPECS	M001	M101	ACCURACY
729	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR
730	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN
731	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT
732	MISCELLANEOUS	M053	M105	CONSIGNED GUN
				MODELS

	A	B	C	D
733	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT
734	MISCELLANEOUS	M062	M107	CREDIT RETURN
735	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT
736	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS
737	FUNCTION	M044	M110	FAILS TO FIRE
738	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE
739	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE
740	OUT OF SPECS	M017	M113	MUZZLE DAMAGE
741	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE
742	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH
743	MISCELLANEOUS	M045	M116	PACKING ERROR
744	FINISH		M117	POOR FINISH - BARREL
745	FINISH		M118	POOR FINISH - FORE END
746	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)
747	FINISH		M120	POOR FINISH - STOCK
748	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
749	FINISH	M019	M122	RUSTED COMPONENT
750	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
751	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER
752	BROKEN PART	M021	M125	STOCK CRACKED
753	FINISH	M022	M126	STOCK MARRED
754	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.
755	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY
756	FUNCTION	M010	M129	FAILS TO EXTRACT
757	OUT OF SPECS		M130	HEADSPACE AT MINIMUM
758	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN
759	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
760	OUT OF SPECS	M048	M133	EXTRACTOR MISSING
761	FUNCTION	M033	M134	FAULTY MAGAZINE
762	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS
763	BROKEN PART		M136	EXTRACTOR IS BROKEN
764	FUNCTION	M009	M137	FAILS TO EJECT
765	FUNCTION	M023	M138	WILL NOT FEED PROPERLY
766	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
767	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD
768	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD
769	FINISH		M143	POOR RECOIL PAD TO STOCK FIT
770	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE
771	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN
772	BROKEN PART	M011	M146	FORE END CRACKED
773	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT
774	OUT OF SPECS		M148	FORE END IS TOO LOOSE
775	FINISH	M012	M149	FORE END MARRED
776	BROKEN PART		M150	GRIP CAP IS DAMAGED
777	BROKEN PART		M151	ACTION BAR IS BROKEN
778	BROKEN PART	M029	M152	EJECTOR BROKEN
779	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY
780	BROKEN PART		M158	CHOKE TUBE CRACKED
781	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED
782	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER
783	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE
784	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER
785	OUT OF SPECS		M166	RIB IS DAMAGED
786	BROKEN PART		M167	RIB LANDS ARE LOOSE
787	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT
788	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT
789	FINISH	M046	M171	CAMO FINISH WORN/DAMAGED
790	OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT
791	OUT OF SPECS		M180	BOLT - EXTRACTOR HITS INSIDE CHAMBER
792	FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER
793	FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT

	A	B	C	D	
794	OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	
795	BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
796	BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
797	BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
798	BROKEN PART		M189	CARRIER LATCH IS BROKEN	
799	BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
800	OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
801	OUT OF SPECS		M193	TRIGGER - CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
802	BROKEN PART	M054	M210	GAS CYL CRACKED	
803					
804	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
805	OUT OF SPECS	M001	M101	ACCURACY	
806	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
807	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
808	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
809	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
810	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
811	MISCELLANEOUS	M062	M107	CREDIT RETURN	
812	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
813	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
814	FUNCTION	M044	M110	FAILS TO FIRE	
815	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
816	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
817	OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
818	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
819	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
820	MISCELLANEOUS	M045	M116	PACKING ERROR	
821	FINISH		M117	POOR FINISH - BARREL	
822	FINISH		M118	POOR FINISH - FORE END	
823	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
824	FINISH		M120	POOR FINISH - STOCK	
825	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
826	FINISH	M019	M122	RUSTED COMPONENT	
827	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
828	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
829	BROKEN PART	M021	M125	STOCK CRACKED	
830	FINISH	M022	M126	STOCK MARRED	
831	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
832	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
833	FUNCTION	M010	M129	FAILS TO EXTRACT	
834	OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
835	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
836	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
837	OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
838	FUNCTION	M033	M134	FAULTY MAGAZINE	
839	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
840	BROKEN PART		M136	EXTRACTOR IS BROKEN	
841	FUNCTION	M009	M137	FAILS TO EJECT	
842	FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
843	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
844	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
845	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
846	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
847	FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
848	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
849	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
850	BROKEN PART	M011	M146	FORE END CRACKED	
851	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
852	OUT OF SPECS		M148	FORE END IS TOO LOOSE	
853	FINISH	M012	M149	FORE END MARRED	
854	BROKEN PART		M150	GRIP CAP IS DAMAGED	

	A	B	C	D	
855	BROKEN PART		M151	ACTION BAR IS BROKEN	
856	BROKEN PART	M029	M152	EJECTOR BROKEN	
857	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
858	BROKEN PART		M158	CHOKE TUBE CRACKED	
859	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
860	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
861	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
862	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
863	OUT OF SPECS		M166	RIB IS DAMAGED	
864	BROKEN PART		M167	RIB LANDS ARE LOOSE	
865	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
866	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
867	FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
868	OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
869	OUT OF SPECS		M180	BOLT - EXTRACTOR HITS INSIDE CHAMBER	
870	FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER	
871	FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT	
872	OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	
873	BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
874	MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE	
875	BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
876	BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
877	BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
878	BROKEN PART		M189	CARRIER LATCH IS BROKEN	
879	BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
880	OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
881	OUT OF SPECS		M193	CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
882	BROKEN PART	M054	M210	GAS CYL CRACKED	
883	BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING	
884	MISCELLANEOUS		M219	CARDBOARD PACKING RING WAS NOT REMOVED	
885	MISCELLANEOUS		M220	PISTON/PISTON SEAL INCORRECTLY INSTALLED	
886	OUT OF SPECS		M221	RECEIVER FEED CUTS ARE ROUGH	
887	OUT OF SPECS		M232	RECEIVER INSERT IS MISSING	
888					
889	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
890	OUT OF SPECS	M001	M101	ACCURACY	
891	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
892	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
893	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
894	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
895	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
896	MISCELLANEOUS	M062	M107	CREDIT RETURN	
897	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
898	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
899	FUNCTION	M044	M110	FAILS TO FIRE	
900	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
901	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
902	OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
903	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
904	MISCELLANEOUS	M036	M115	NO FAULT FOUND AT BENCH	
905	MISCELLANEOUS	M045	M116	PACKING ERROR	
906	FINISH		M117	POOR FINISH - BARREL	
907	FINISH		M118	POOR FINISH - FORE END	
908	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
909	FINISH		M120	POOR FINISH - STOCK	
910	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
911	FINISH	M019	M122	RUSTED COMPONENT	
912	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
913	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
914	BROKEN PART	M021	M125	STOCK CRACKED	
915	FINISH	M022	M126	STOCK MARRED	

	A	B	C	D	
916	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS	
917	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
918	FUNCTION	M010	M129	FAILS TO EXTRACT	
919	OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
920	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
921	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
922	OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
923	FUNCTION	M033	M134	FAULTY MAGAZINE	
924	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
925	BROKEN PART		M136	EXTRACTOR IS BROKEN	
926	FUNCTION	M009	M137	FAILS TO EJECT	
927	FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
928	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
929	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
930	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
931	FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
932	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
933	BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
934	BROKEN PART	M011	M146	FORE END CRACKED	
935	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
936	OUT OF SPECS		M148	FORE END IS TOO LOOSE	
937	FINISH	M012	M149	FORE END MARRED	
938	BROKEN PART		M150	GRIP CAP IS DAMAGED	
939	BROKEN PART		M151	ACTION BAR IS BROKEN	
940	BROKEN PART	M029	M152	EJECTOR BROKEN	
941	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
942	BROKEN PART		M158	CHOKE TUBE CRACKED	
943	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
944	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
945	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
946	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
947	OUT OF SPECS		M166	RIB IS DAMAGED	
948	BROKEN PART		M167	RIB LANDS ARE LOOSE	
949	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
950	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
951	OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
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960	BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
961	BROKEN PART		M189	CARRIER LATCH IS BROKEN	
962	BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
963	OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
964	OUT OF SPECS		M193	TRIGGER - CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
965	BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING	
966	MISCELLANEOUS		M219	CARDBOARD PACKING RING WAS NOT REMOVED	
967	MISCELLANEOUS		M220	PISTON/PISTON SEAL INCORRECTLY INSTALLED	
968	OUT OF SPECS		M221	RECEIVER FEED CUTS ARE ROUGH	
969					
970	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
971	OUT OF SPECS	M001	M101	ACCURACY	
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973	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
974	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
975	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
976	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	

	A	B	C	D
977	MISCELLANEOUS	M062	M107	CREDIT RETURN
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979	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS
980	FUNCTION	M044	M110	FAILS TO FIRE
981	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE
982	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE
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984	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE
985	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH
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987	FINISH		M117	POOR FINISH - BARREL
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991	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
992	FINISH	M019	M122	RUSTED COMPONENT
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1002	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
1003	OUT OF SPECS	M048	M133	EXTRACTOR MISSING
1004	FUNCTION	M033	M134	FAULTY MAGAZINE
1005	OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS
1006	BROKEN PART		M136	EXTRACTOR IS BROKEN
1007	FUNCTION	M009	M137	FAILS TO EJECT
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1009	OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED
1010	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
1011	FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD
1012	FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD
1013	FINISH		M143	POOR RECOIL PAD TO STOCK FIT
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1016	BROKEN PART	M011	M146	FORE END CRACKED
1017	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT
1018	OUT OF SPECS		M148	FORE END IS TOO LOOSE
1019	FINISH	M012	M149	FORE END MARRED
1020	BROKEN PART		M150	GRIP CAP IS DAMAGED
1021	BROKEN PART		M151	ACTION BAR IS BROKEN
1022	BROKEN PART	M029	M152	EJECTOR BROKEN
1023	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY
1024	BROKEN PART		M158	CHOKE TUBE CRACKED
1025	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED
1026	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER
1027	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE
1028	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER
1029	OUT OF SPECS		M166	RIB IS DAMAGED
1030	BROKEN PART		M167	RIB LANDS ARE LOOSE
1031	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT
1032	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT
1033	FINISH	M046	M171	CAMO FINISH WORN/DAMAGED
1034	OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT
1035	OUT OF SPECS		M180	BOLT - EXTRACTOR HITS INSIDE CHAMBER
1036	FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER
1037	FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT

	A	B	C	D	
1038	OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	
1039	BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
1040	MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE	
1041	BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
1042	BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
1043	BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
1044	BROKEN PART		M189	CARRIER LATCH IS BROKEN	
1045	BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
1046	OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
1047	OUT OF SPECS		M193	TRIGGER - CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
1048	BROKEN PART	M054	M210	GAS CYL CRACKED	
1049	BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING	
1050	MISCELLANEOUS		M219	CARDBOARD PACKING RING WAS NOT REMOVED	
1051	MISCELLANEOUS		M220	PISTON/PISTON SEAL INCORRECTLY INSTALLED	
1052	OUT OF SPECS		M221	RECEIVER FEED CUTS ARE ROUGH	
1053					
1054					
1055	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
1056	OUT OF SPECS	M001	M101	ACCURACY	
1057	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
1058	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
1059	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
1060	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
1061	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
1062	MISCELLANEOUS	M062	M107	CREDIT RETURN	
1063	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
1064	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
1065	FUNCTION	M044	M110	FAILS TO FIRE	
1066	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
1067	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
1068	OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
1069	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
1070	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
1071	MISCELLANEOUS	M045	M116	PACKING ERROR	
1072	FINISH		M117	POOR FINISH - BARREL	
1073	FINISH		M118	POOR FINISH - FORE END	
1074	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
1075	FINISH		M120	POOR FINISH - STOCK	
1076	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
1077	FINISH	M019	M122	RUSTED COMPONENT	
1078	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
1079	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
1080	BROKEN PART	M021	M125	STOCK CRACKED	
1081	FINISH	M022	M126	STOCK MARRED	
1082	OUT OF SPECS	M026	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
1083	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
1084	FUNCTION	M010	M129	FAILS TO EXTRACT	
1085	OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
1086	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
1087	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
1088	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
1089	FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
1090	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
1091	BROKEN PART	M011	M146	FORE END CRACKED	
1092	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
1093	OUT OF SPECS		M148	FORE END IS TOO LOOSE	
1094	FINISH	M012	M149	FORE END MARRED	
1095	BROKEN PART		M150	GRIP CAP IS DAMAGED	
1096	BROKEN PART	M029	M152	EJECTOR BROKEN	
1097	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
1098	BROKEN PART		M158	CHOKE TUBE CRACKED	

	A	B	C	D	
1099	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
1100	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
1101	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
1102	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
1103	OUT OF SPECS		M166	RIB IS DAMAGED	
1104	BROKEN PART		M167	RIB LANDS ARE LOOSE	
1105	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
1106	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
1107	MISCELLANEOUS		M195	ACTION CLOSURES TOO EASILY	
1108	FUNCTION		M196	ACTUATING ROD BENT/LOOSE	
1109	OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL	
1110	OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL	
1111	FUNCTION		M199	COCKING RODS BIND	
1112	MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR	
1113	FUNCTION	M066	M201	DOUBLES	
1114	FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON	
1115	OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT	
1116	OUT OF SPECS		M204	EJECTOR SEAR TOO LONG	
1117	FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING	
1118	FUNCTION		M206	EJECTORS BIND	
1119	FUNCTION		M207	FAILS TO COCK	
1120	FUNCTION		M208	FIRING PINS BIND IN FRAME	
1121	OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED	
1122	MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE	
1123	MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF	
1124	FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK	
1125	FUNCTION		M215	LOCKING BOLT OVERLOCK	
1126	FUNCTION		M216	OPENS WHEN FIRED	
1127	OUT OF SPECS	M047	M217	OVER LOCKED	
1128	OUT OF SPECS		M218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS	
1129					
1130	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
1131	OUT OF SPECS	M001	M101	ACCURACY	
1132	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
1133	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
1134	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
1135	MISCELLANEOUS	M053	M105	CONSIGNED GUN	
1136	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
1137	MISCELLANEOUS	M062	M107	CREDIT RETURN	
1138	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
1139	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
1140	FUNCTION	M044	M110	FAILS TO FIRE	
1141	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
1142	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
1143	OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
1144	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
1145	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
1146	MISCELLANEOUS	M045	M116	PACKING ERROR	
1147	FINISH		M117	POOR FINISH - BARREL	
1148	FINISH		M118	POOR FINISH - FORE END	
1149	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
1150	FINISH		M120	POOR FINISH - STOCK	
1151	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
1152	FINISH	M019	M122	RUSTED COMPONENT	
1153	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
1154	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
1155	BROKEN PART	M021	M125	STOCK CRACKED	
1156	FINISH	M022	M126	STOCK MARRED	
1157	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
1158	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
1159	FUNCTION	M010	M129	FAILS TO EXTRACT	

	A	B	C	D
1160	OUT OF SPECS		M130	HEADSPACE AT MINIMUM
1161	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN
1162	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
1163	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
1164	FINISH		M143	POOR RECOIL PAD TO STOCK FIT
1165	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE
1166	BROKEN PART	M011	M146	FORE END CRACKED
1167	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT
1168	OUT OF SPECS		M148	FORE END IS TOO LOOSE
1169	FINISH	M012	M149	FORE END MARRED
1170	BROKEN PART		M150	GRIP CAP IS DAMAGED
1171	BROKEN PART	M029	M152	EJECTOR BROKEN
1172	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY
1173	BROKEN PART		M158	CHOKE TUBE CRACKED
1174	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED
1175	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER
1176	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE
1177	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER
1178	OUT OF SPECS		M166	RIB IS DAMAGED
1179	BROKEN PART		M167	RIB LANDS ARE LOOSE
1180	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT
1181	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT
1182	MISCELLANEOUS		M195	ACTION CLOSES TOO EASILY
1183	FUNCTION		M196	ACTUATING ROD BENT/LOOSE
1184	OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL
1185	OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL
1186	FUNCTION		M199	COCKING RODS BIND
1187	MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR
1188	FUNCTION	M066	M201	DOUBLES
1189	FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON
1190	OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT
1191	OUT OF SPECS		M204	EJECTOR SEAR TOO LONG
1192	FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING
1193	FUNCTION		M206	EJECTORS BIND
1194	FUNCTION		M207	FAILS TO COCK
1195	FUNCTION		M208	FIRING PINS BIND IN FRAME
1196	OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED
1197	MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE
1198	MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF
1199	FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK
1200	FUNCTION		M215	LOCKING BOLT OVERLOCK
1201	FUNCTION		M216	OPENS WHEN FIRED
1202	OUT OF SPECS	M047	M217	OVER LOCKED
1203	OUT OF SPECS		M218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS
1204				
1205	FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS
1206	OUT OF SPECS	M001	M101	ACCURACY
1207	MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR
1208	BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN
1209	OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT
1210	MISCELLANEOUS	M053	M105	CONSIGNED GUN
1211	MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT
1212	MISCELLANEOUS	M062	M107	CREDIT RETURN
1213	MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT
1214	OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS
1215	FUNCTION	M044	M110	FAILS TO FIRE
1216	FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE
1217	OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE
1218	OUT OF SPECS	M017	M113	MUZZLE DAMAGE
1219	MISCELLANEOUS	M050	M114	NO CORRESPONDENCE
1220	MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH
				MODELS

	A	B	C	D
1221	MISCELLANEOUS	M045	M116	PACKING ERROR
1222	FINISH		M117	POOR FINISH - BARREL
1223	FINISH		M118	POOR FINISH - FORE END
1224	FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)
1225	FINISH		M120	POOR FINISH - STOCK
1226	OUT OF SPECS	M032	M121	RECEIVER IS MISCUT
1227	FINISH	M019	M122	RUSTED COMPONENT
1228	MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE
1229	OUT OF SPECS	M020	M124	SIGHTS OFF CENTER
1230	BROKEN PART	M021	M125	STOCK CRACKED
1231	FINISH	M022	M126	STOCK MARRED
1232	OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.
1233	OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY
1234	FUNCTION	M010	M129	FAILS TO EXTRACT
1235	OUT OF SPECS		M130	HEADSPACE AT MINIMUM
1236	FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN
1237	OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL
1238	MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN
1239	FINISH		M143	POOR RECOIL PAD TO STOCK FIT
1240	OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE
1241	BROKEN PART	M011	M146	FORE END CRACKED
1242	OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT
1243	OUT OF SPECS		M148	FORE END IS TOO LOOSE
1244	FINISH	M012	M149	FORE END MARRED
1245	BROKEN PART		M150	GRIP CAP IS DAMAGED
1246	BROKEN PART	M029	M152	EJECTOR BROKEN
1247	OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY
1248	BROKEN PART		M158	CHOKE TUBE CRACKED
1249	OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED
1250	OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER
1251	OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE
1252	OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER
1253	OUT OF SPECS		M166	RIB IS DAMAGED
1254	BROKEN PART		M167	RIB LANDS ARE LOOSE
1255	OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT
1256	OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT
1257	MISCELLANEOUS		M195	ACTION CLOSES TOO EASILY
1258	FUNCTION		M196	ACTUATING ROD BENT/LOOSE
1259	OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL
1260	OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL
1261	FUNCTION		M199	COCKING RODS BIND
1262	MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR
1263	FUNCTION	M066	M201	DOUBLES
1264	FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON
1265	OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT
1266	OUT OF SPECS		M204	EJECTOR SEAR TOO LONG
1267	FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING
1268	FUNCTION		M206	EJECTORS BIND
1269	FUNCTION		M207	FAILS TO COCK
1270	FUNCTION		M208	FIRING PINS BIND IN FRAME
1271	OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED
1272	MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE
1273	MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF
1274	FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK
1275	FUNCTION		M215	LOCKING BOLT OVERLOCK
1276	FUNCTION		M216	OPENS WHEN FIRED
1277	OUT OF SPECS	M047	M217	OVER LOCKED
1278	OUT OF SPECS		M218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS

	E
1	
2	7400
3	X
4	X
5	X
6	X
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9	X
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306	X
307	X
308	X
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310	X
311	X
312	X
313	X
314	X
315	X
316	X
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318	700 E. TRON
319	X
320	X
321	X
322	X
323	X
324	X
325	X
326	X
327	X
328	X
329	X
330	X
331	X
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363	X
364	X
365	X
366	X

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368	X
369	X
370	X
371	X
372	X
373	X
374	X
375	X
376	X
377	
378	700DML
379	X
380	X
381	X
382	X
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384	X
385	X
386	X
387	X
388	X
389	X
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393	X
394	X
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398	X
399	X
400	X
401	X
402	X
403	X
404	X
405	X
406	X
407	X
408	X
409	X
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1278	X

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
BROKEN PART	M025	M192	MAG LATCH BROKEN / SEPARATED FROM HOUSING	
BROKEN PART	M061	M227	GAS BLOCK SEPARATED FROM BARREL	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNEE GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
FUNCTION		M194	ACTION BAR LOCK CATCHES BETWEEN ACTION BAR AND RECEIVER	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
BROKEN PART	M025	M192	MAG LATCH BROKEN / SEPARATED FROM HOUSING	
BROKEN PART		M223	ACTION TUBE RING BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS		M174	BOLT STOP STICKS	
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE	
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY	
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
BROKEN PART	M025	M192	MAG LATCH BROKEN / SEPARATED FROM HOUSING	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS		M174	BOLT STOP STICKS	
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE	
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY	
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS		M174	BOLT STOP STICKS	
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE	
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY	
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS		M174	BOLT STOP STICKS	
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY	
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNEE GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M008	M172	CLOSES HARD OVER SHELL	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS		M174	BOLT STOP STICKS	
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE	
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
OUT OF SPECS	M059	M224	BREECH PLUG FROZE IN BREECH	
OUT OF SPECS		M231	NIPPLE NOT TO FACTORY SPECIFICATIONS	
OUT OF SPECS	M055	M233	RESIZE BORE	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M041	M155	BOLT FACE / SHROUD DAMAGED	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT	
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS		M174	BOLT STOP STICKS	
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE	
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY	
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNEE GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M006	M172	CLOSES HARD OVER SHELL	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
BROKEN PART	M005	M136	EXTRACTOR IS BROKEN	
BROKEN PART		M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS	M017	M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS		M113	MUZZLE DAMAGE	
OUT OF SPECS		M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS	M048	M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
MISCELLANEOUS	M053	M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS		M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS	M050	M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS		M114	NO CORRESPONDENCE	
MISCELLANEOUS		M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS	M044	M222	MODIFY TUBE CAPACITY TO ACCEPT 10 ROUNDS	
FUNCTION		M110	FAILS TO FIRE	
FUNCTION		M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M194	ACTION BAR LOCK CATCHES BETWEEN ACTION BAR AND RECEIVER	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART	M021	M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART		M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART		M230	LOCKING BAR ASSEMBLY BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS	M017	M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS		M113	MUZZLE DAMAGE	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M222	MODIFY TUBE CAPACITY TO ACCEPT 10 ROUNDS	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART	M029	M152	EJECTOR BROKEN	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS	M031	M154	RECEIVER SCOPE MOUNT HOLES OFF CENTER	
OUT OF SPECS	M035	M156	BORE IS HEAT CHECKED	
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION	
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE	
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY	
OUT OF SPECS		M229	MAGAZINE GUIDE IS OUT OF POSITION	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN EXAMINED BY PRODUCT SERVICE	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M153	RECEIVER PLUG SCREWS BROKEN	
BROKEN PART	M025	M192	MAG LATCH BROKEN / SEPARATED FROM HOUSING	
BROKEN PART	M036	M234	RECEIVER BROKEN AT BARREL CLAMP	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M046	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
OUT OF SPECS		M180	EXTRACTOR HITS INSIDE CHAMBER	
OUT OF SPECS		M226	FORE END TUBE NUT IS LOOSE - FORE END RUBS BARREL	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION	
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER	
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT	
FUNCTION		M194	ACTION BAR LOCK CATCHES BETWEEN ACTION BAR AND RECEIVER	
FUNCTION		M207	FAILS TO COCK	
FUNCTION		M216	OPENS WHEN FIRED	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M158	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
BROKEN PART	M030	M225	EJECTOR SPRING IS BROKEN	
BROKEN PART		M228	GUIDE RING SEPARATED FROM BARREL	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
OUT OF SPECS		M180	BOLT - EXTRACTOR HITS INSIDE CHAMBER	
OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	
OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
OUT OF SPECS		M193	TRIGGER - CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER	
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART	M029	M152	EJECTOR BROKEN	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
BROKEN PART		M158	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
BROKEN PART		M189	CARRIER LATCH IS BROKEN	
BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
BROKEN PART	M054	M210	GAS CYL CRACKED	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
OUT OF SPECS		M180	BOLT - EXTRACTOR HITS INSIDE CHAMBER	
OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	
OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
OUT OF SPECS		M193	CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
OUT OF SPECS		M221	RECEIVER FEED CUTS ARE ROUGH	
OUT OF SPECS		M232	RECEIVER INSERT IS MISSING	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE	
MISCELLANEOUS		M219	CARDBOARD PACKING RING WAS NOT REMOVED	
MISCELLANEOUS		M220	PISTON/PISTON SEAL INCORRECTLY INSTALLED	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER	
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF. BOLT IS BROKEN	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M158	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
BROKEN PART		M189	CARRIER LATCH IS BROKEN	
BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
BROKEN PART	M054	M210	GAS CYL CRACKED	
BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
OUT OF SPECS		M180	BOLT - EXTRACTOR HITS INSIDE CHAMBER	
OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
OUT OF SPECS		M193	TRIGGER - CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
OUT OF SPECS		M221	RECEIVER FEED CUTS ARE ROUGH	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE	
MISCELLANEOUS		M219	CARDBOARD PACKING RING WAS NOT REMOVED	
MISCELLANEOUS		M220	PISTON/PISTON SEAL INCORRECTLY INSTALLED	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER	
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M153	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
BROKEN PART		M189	CARRIER LATCH IS BROKEN	
BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS	M048	M133	EXTRACTOR MISSING	
OUT OF SPECS		M135	TRIGGER CONNECTOR BINDS	
OUT OF SPECS	M040	M139	RIFLING ROUGH / MISCUT / DAMAGED	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT	
OUT OF SPECS		M180	BOLT - EXTRACTOR HITS INSIDE CHAMBER	
OUT OF SPECS		M183	GAS ORIFICE HOLE IS OVERSIZE	
OUT OF SPECS		M191	GAS HOLES OUT OF POSITION	
OUT OF SPECS		M193	TRIGGER - CARRIER LATCH TAB IS OUT OF ADJUSTMENT	
OUT OF SPECS		M221	RECEIVER FEED CUTS ARE ROUGH	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNEE GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE	
MISCELLANEOUS		M219	CARDBOARD PACKING RING WAS NOT REMOVED	
MISCELLANEOUS		M220	PISTON/PISTON SEAL INCORRECTLY INSTALLED	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION	M033	M134	FAULTY MAGAZINE	
FUNCTION	M009	M137	FAILS TO EJECT	
FUNCTION	M023	M138	WILL NOT FEED PROPERLY	
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER	
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF, BOLT IS BROKEN	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M158	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
BROKEN PART		M189	CARRIER LATCH IS BROKEN	
BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
BROKEN PART	M054	M210	GAS CYL CRACKED	
BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL	
OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL	
OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT	
OUT OF SPECS		M204	EJECTOR SEAR TOO LONG	
OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED	
OUT OF SPECS	M047	M217	OVER LOCKED	
OUT OF SPECS		M218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS		M195	ACTION CLOSES TOO EASILY	
MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR	
MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE	
MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF	
FUNCTION	M044	M110	FAILS TO FIRE	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION		M196	ACTUATING ROD BENT/LOOSE	
FUNCTION		M199	COCKING RODS BIND	
FUNCTION	M066	M201	DOUBLES	
FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON	
FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING	
FUNCTION		M206	EJECTORS BIND	
FUNCTION		M207	FAILS TO COCK	
FUNCTION		M208	FIRING PINS BIND IN FRAME	
FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK	
FUNCTION		M215	LOCKING BOLT OVERLOCK	
FUNCTION		M216	OPENS WHEN FIRED	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M158	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL	
OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL	
OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT	
OUT OF SPECS		M204	EJECTOR SEAR TOO LONG	
OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED	
OUT OF SPECS	M047	M217	OVER LOCKED	
OUT OF SPECS		M218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS		M195	ACTION CLOSURES TOO EASILY	
MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR	
MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE	
MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION		M196	ACTUATING ROD BENT/LOOSE	
FUNCTION		M199	COCKING RODS BIND	
FUNCTION	M066	M201	DOUBLES	
FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON	
FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING	
FUNCTION		M206	EJECTORS BIND	
FUNCTION		M207	FAILS TO COCK	
FUNCTION		M208	FIRING PINS BIND IN FRAME	
FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK	
FUNCTION		M215	LOCKING BOLT OVERLOCK	
FUNCTION		M216	OPENS WHEN FIRED	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M153	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS	M001	M101	ACCURACY	
OUT OF SPECS	M027	M104	CHAMBER ROUGH / RINGS / TEARS / TIGHT	
OUT OF SPECS	M064	M109	DAMAGES CASES, BULLETS OR SHELLS	
OUT OF SPECS		M112	HEADSPACE IS EXCESSIVE	
OUT OF SPECS	M017	M113	MUZZLE DAMAGE	
OUT OF SPECS	M032	M121	RECEIVER IS MISCUT	
OUT OF SPECS	M020	M124	SIGHTS OFF CENTER	
OUT OF SPECS	M028	M127	TRIGGER PULL IS OUT OF FACTORY SPECS.	
OUT OF SPECS	M058	M128	CHAMBER DIRTY / RUSTY	
OUT OF SPECS		M130	HEADSPACE AT MINIMUM	
OUT OF SPECS		M132	BLUING SALTS ARE BLEEDING FROM METAL	
OUT OF SPECS		M144	ROLL MARKING VISIBLE INSIDE BORE	
OUT OF SPECS		M147	FORE END FIT IS TOO TIGHT	
OUT OF SPECS		M148	FORE END IS TOO LOOSE	
OUT OF SPECS	M007	M157	CHOKE TUBE CONCENTRICITY	
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED	

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER	
OUT OF SPECS		M164	RECEIVER - EJECTOR IS LOOSE	
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER	
OUT OF SPECS		M166	RIB IS DAMAGED	
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT	
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT	
OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL	
OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL	
OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT	
OUT OF SPECS		M204	EJECTOR SEAR TOO LONG	
OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED	
OUT OF SPECS	M047	M217	OVER LOCKED	
OUT OF SPECS		M218	PREPLAY ON SEAR NOT TO FACTORY SPECIFICATIONS	
MISCELLANEOUS		M102	BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR	
MISCELLANEOUS	M053	M105	CONSIGNED GUN	
MISCELLANEOUS		M106	COULD NOT DUPLICATE CUSTOMERS COMPLAINT	
MISCELLANEOUS	M062	M107	CREDIT RETURN	
MISCELLANEOUS		M108	DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT	
MISCELLANEOUS	M050	M114	NO CORRESPONDENCE	
MISCELLANEOUS	M038	M115	NO FAULT FOUND AT BENCH	
MISCELLANEOUS	M045	M116	PACKING ERROR	
MISCELLANEOUS	M037	M123	SAFETY CONCERN EXAMINED BY PRODUCT SERVICE	
MISCELLANEOUS		M140	ACTION IS DIFFICULT TO OPEN	
MISCELLANEOUS		M195	ACTION CLOSES TOO EASILY	
MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR	
MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE	
MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF	
FUNCTION	M044	M110	FAILS TO FIRE	
FUNCTION	M010	M129	FAILS TO EXTRACT	
FUNCTION	M057	M131	LIGHT OR NO INDENT FROM FIRING PIN	
FUNCTION		M196	ACTUATING ROD BENT/LOOSE	
FUNCTION		M199	COCKING RODS BIND	
FUNCTION	M066	M201	DOUBLES	
FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON	
FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING	
FUNCTION		M206	EJECTORS BIND	
FUNCTION		M207	FAILS TO COCK	
FUNCTION		M208	FIRING PINS BIND IN FRAME	
FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK	
FUNCTION		M215	LOCKING BOLT OVERLOCK	
FUNCTION		M216	OPENS WHEN FIRED	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER GUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M158	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	

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