

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

excessive force when using the screwdriver you just want to determine that the system will not unlock without the use of the proper tool.) Return the safety to the "On Safe" position.

Open the bolt and move to the rearward position, unlock the ISS System and continue to point the muzzle in a safe direction. **Remember that there is still a primed case in the chamber.** Put the muzzle of the rifle in the port of the shooting station (or other approved device). Place the Safety in the "Off Safe" position and pull the trigger, the firing pin must fall and set off the primed case. If the primed case is not fired then the test sample fails.

Data required:

- Rifle serial number
- Record check of ISS System function in both modes.
- Record whether the bolt could be closed and if closed did the primed case fire when the trigger was pulled.

TLW0300Q - Magazine Box Weld Strength Test:

Provide selected magazine box sample to M. Jiranek, Metallurgist for evaluation.

TLW0300AT - Perform Bore Sighting Using Bushnell Scope.

Prior to the start of live fire testing and accuracy testing a sample of the rifles will be bore sighted using the Bushnell Scopes. Use rifles A21 - A28. Use standard Bore sighting procedures in the Long Range sighted in at 100 yards.

Data required:

- Rifle serial number
- POI relative to Point of Aim for each rifle.
- Review results prior to further live fire testing of the test lot.

J.R.Snedeker

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