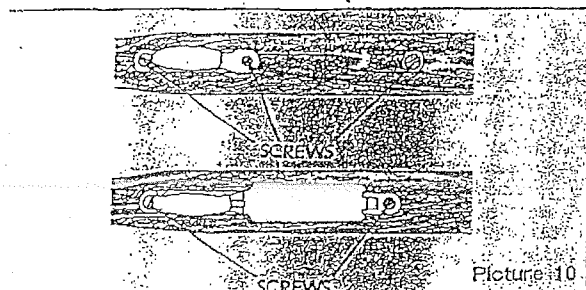


Current

TO CLEAN THE RECEIVER AND TRIGGER ASSEMBLY:

1. Put the safety switch in the 'S' position.
2. Remove the bolt assembly. See instructions on Page 5.
3. Turn the rifle upside down.
4. Remove the screws from the trigger guard. See Picture 10.



5. Lift the stock away from the receiver and trigger assembly.

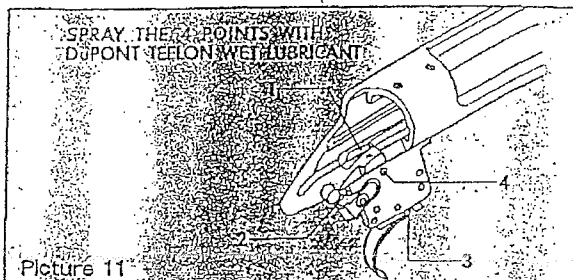
MODELS WITHOUT A FLOOR PLATE ONLY:

Remove the magazine spring and follower from the receiver.

NOTE: Clean the receiver and trigger assembly as a unit with Rem™ Oil.

6. Spray the receiver and the four points of the trigger

assembly with Rem™ Oil. See Picture 11. Let stand for 15 minutes. Spray again to wash off the components. Shake off excess lubricant.



WARNING: Excessive use of a non-recommended lubricant could cause serious function problems possibly leading to accidental firing.

TO ASSEMBLE MODELS WITHOUT A FLOOR PLATE:

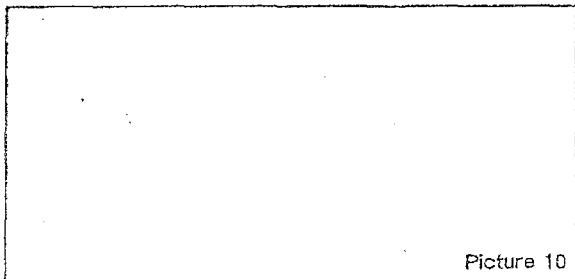
1. Put the magazine follower and the spring into the magazine.
2. Put the stock over the receiver and trigger assembly.
3. Replace and tighten the screws on the trigger guard.

WARNING: Before you replace the bolt assembly, make sure the barrel is free of obstructions.

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TO CLEAN THE RECEIVER AND TRIGGER ASSEMBLY:

1. Put the safety switch in the 'S' position.
2. Remove the bolt assembly. See instructions on Page 5.
3. Turn the rifle upside down.
4. Remove the screws from the trigger guard. See Picture 10.



5. Lift the stock away from the receiver and trigger assembly.

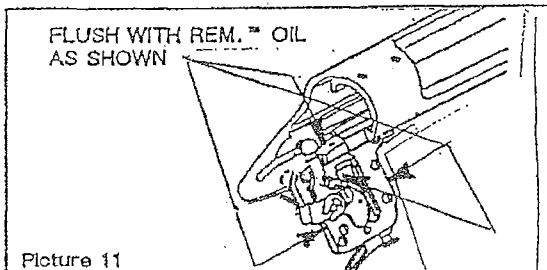
MODELS WITHOUT A FLOOR PLATE ONLY:

Remove the magazine spring and follower from the receiver.

NOTE: Clean the receiver and trigger assembly as a unit with Rem™ Oil.

6. Spray the receiver and flush the trigger assembly with Rem™ Oil as shown. See Picture 11. Let stand

for 15 minutes. Spray again to wash off the components. Shake off excess lubricant.



WARNING: Excessive use of a non-recommended lubricant could cause serious function problems possibly leading to accidental firing.

TO ASSEMBLE MODELS WITHOUT A FLOOR PLATE:

1. Put the magazine follower and the spring into the magazine.
2. Put the stock over the receiver and trigger assembly.
3. Replace and tighten the screws on the trigger guard.

WARNING: Before you replace the bolt assembly, make sure the barrel is free of obstructions.

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CLEANING INSTRUCTIONS

CLEANING INSTRUCTIONS

CONFIDENTIAL - SUBJECT
TO PROTECTIVE ORDER

WILLIAMS V. REMINGTON

Proposed

PR 0576

LUBRICATION AND MAINTENANCE



LUBRICATION:

Over-lubrication should be avoided at all times. A thin coat of Rem™ Oil helps to prevent rusting. See Note below.

When the firearm is to be stored, it should be carefully cleaned and thoroughly oiled. Outside surfaces should be wiped with a light coat of Rem™ Oil occasionally.

When firearm is to be reused, all excess lubrication must be removed. The chamber and bore must be thoroughly wiped dry.

NOTE: Remington Rem™ Oil with DuPont Teflon® Wet Lubricant is available from your local dealer. If your dealer is out of stock, ask him to order Rem™ Oil from his Remington distributor.

TO CLEAN THE BARREL:

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

1. Use the equipment provided in a good cleaning kit. For recommendations, see your Remington Authorized Gunsmith.

Current

2. Remove the bolt assembly. See instructions on Page 5.
3. Select the correct caliber cleaning brush and attach the brush to the cleaning rod.
4. Put the cleaning brush into the gun cleaning solvent.

NOTE: Barrel should lay horizontally with the ejection port facing down during cleaning. Always clean the barrel from the chamber end to the muzzle.

5. Push the cleaning brush through the barrel several times.
6. Remove brush from rod, attach tip with patch, and push through the bore.
7. Repeat several times, using a new cleaning patch each time, until the patch is not dirty.
8. Push a clean patch saturated with Rem™ Oil through the barrel.
9. Push a clean dry patch through the barrel to remove excess lubricant.
10. Apply a thin coat of Rem™ Oil to the outside of the barrel with a soft clean cloth.
11. After cleaning the barrel, clean the receiver and the trigger assembly.

WARNING: This firearm should be checked periodically by the Remington Arms Company, Inc. or a REMINGTON RECOMMENDED GUNSMITH. This will ensure proper inspection and any necessary replacement of worn or damaged parts.

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LUBRICATION AND MAINTENANCE



WARNING: Firearms must be regularly cleaned and lubricated to keep them in a safe and reliable operating condition.

RELIABLE

LUBRICATION:

Over-lubrication should be avoided at all times. A thin coat of Rem™ Oil helps to prevent rusting. See Note below.

When the firearm is to be stored, it should be carefully cleaned and thoroughly oiled. Outside surfaces should be wiped with a light coat of Rem™ Oil occasionally.

When firearm is to be reused, all excess lubrication must be removed. The chamber and bore must be thoroughly wiped dry.

NOTE: Remington Rem™ Oil with DuPont Teflon® Wet Lubricant is available from your local dealer. If your dealer is out of stock, ask him to order Rem™ Oil from his Remington distributor.

CLEAN THE BARREL:

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

Use the equipment provided in a good cleaning kit. For recommendations, see your Remington Authorized Gunsmith.

2. Remove the bolt assembly. See instructions on Page 5.
3. Select the correct caliber cleaning brush and attach the brush to the cleaning rod.
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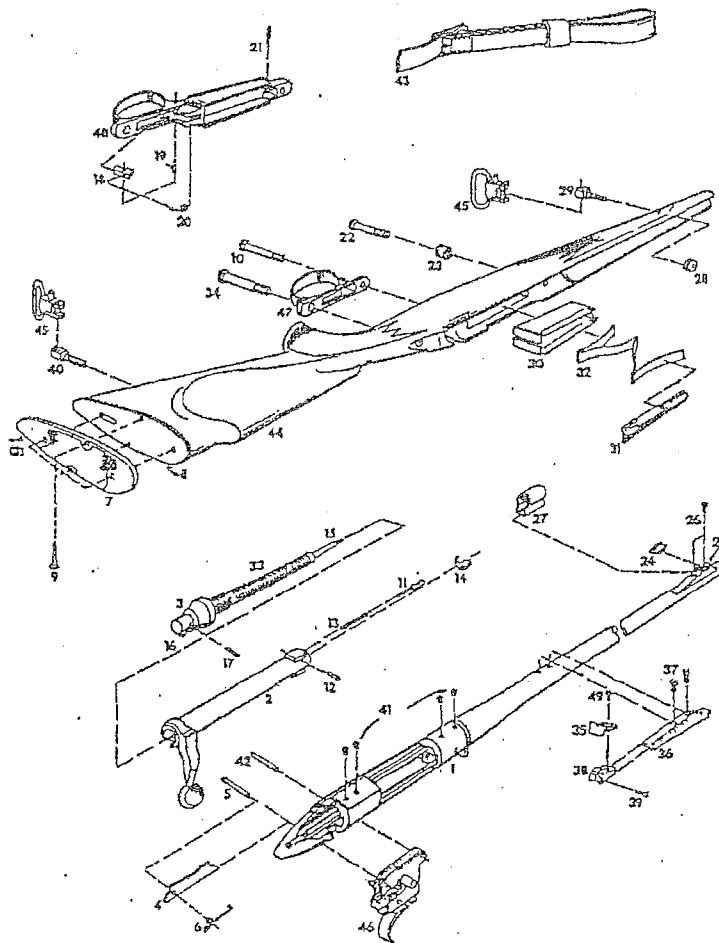
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PR 0577

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*New Trigger Assembly
will Be Added To Exp View*

PR 0578

January 16, 1995

TO: ROBERT HASKIN

FROM: KEN GREEN

RE: M700 OWNER'S MANUAL

Here is a proposed change to the manual dealing with cleaning and flushing.

Please advise.

A.D. Green
KGG

KDG:tp
attach.

*File UNDER
"FIRE CONTROL"
"OWNERS MANUAL"*

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PR 0579