Side Plate Hole Criteria

.062 min. (.094 preferred) between holes and sides of side plate

 Good stamping practice for .062 material

 No exposure of trigger pull spring

 Tamper resistant to customer change of trig. pull

 No exposure of engagement screw or contact point with trigger

 Tamper resistant to customer change of engagement

 No exposure of sear cam area and sear support (boss) area
 Tamper resistant to customer change and this area needed to support sear bearing areas
 Minimal exposure of sear spring
 Tamper resistant and must not be removable

Symmetry of holes from left to right side plate preferred

Aids manufacturing

Remington Arms Confidential

5/17/95

CONFIDENTIAL - SUBJECT PR 0668
TO PROTECTIVE ORDER