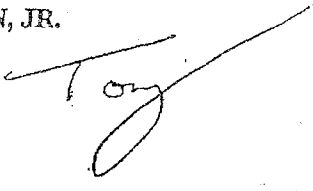


ATTORNEY CLIENT PRIVILEGE

MEMORANDUM

TO: ROBERT W. HASKIN, JR.
FROM: TONY A. HANCOCK 
DATE: MAY 19, 1995
SUBJECT: SIDE PLATE HOLE PATTERNS

Bob, as we discussed by phone, I am sending you three samples with different patterns for skeletonizing the side plates. I am also including a list of engineering criteria used for designing these hole patterns. Since the criteria for skeletonizing is very subjective, please review these as quickly as possible. If one or all of the designs meet with your approval we will review these with Sam Rensi for manufacture ability.

As we discussed, all other components on these three prototype sub-assemblies are taken from current production. This is for prototype purposes only and in the final version the sear, trigger, and other components will be modified.

Thanks for your help. Please give me a call through the weekend when you receive this. It is very important that we know the direction you wish to proceed so we do not lose anymore time. Thank you.

TAH/rat

cc: File
c:\memo.doc\haskin

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TO PROTECTIVE ORDER

WILLIAMS V. REMINGTON

PR 0667

Side Plate Hole Criteria

- ☐ .062 min. (.094 preferred) between holes and sides of side plate
 - Good stamping practice for .062 material
- ☐ No exposure of trigger pull spring
 - Tamper resistant to customer change of trig. pull
- ☐ No exposure of engagement screw or contact point with trigger
 - Tamper resistant to customer change of engagement
- ☐ No exposure of sear cam area and sear support (boss) area
 - Tamper resistant to customer change and this area needed to support sear bearing areas
- ☐ Minimal exposure of sear spring
 - Tamper resistant and must not be removable
- ☐ Symmetry of holes from left to right side plate preferred
 - Aids manufacturing

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PR 0668

WILLIAMS V. REMINGTON