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Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

- At completion of at least 24 hours, remove rifle and immediately place in the freezer.
- Repeat this cycle for a minimum of three complete hot and three complete cold cycles.
- At the completion of the final cycle (the heat cycle) remove the rifle from the chamber and allow cooling to ambient temperature – a minimum of six hours.
- Inspect the rifle for any indications of damage due to the thermal cycling.
- Return the rifle to the test jack used at the start of the test and fire another 100 rounds recording malfunction types and rates.
- Remove the action from the stock and examine the rifle for any obvious signs that the thermal cycling has affected the parts with special attention directed at the metallic and non-metallic interfaces. Look for cracked parts and for signs of material creep.

Data Required:

- Rifle serial number
- Cycle time for each test condition
- Temperature records throughout each cycle. Use the chart feature on the freezer and a temperature-recording device for the chamber.
- Malfunctions type and rates both pre- and post thermal cycles.
- Observations made on cracks, creep or other noteworthy items.

TLW0010AK - Heat & Humidity Function Test:**Method:**

- Shoot the firearm from inside the environmental test cabinet in the long range.
- Store the gun and ammunition for a minimum of six hours at a temperature of +100°F and 80-90% Relative Humidity.
- Shoot 100 rounds and record all malfunctions or other unusual events.

Data Required:

- Record temperature and exposure times
- Record all malfunctions

J.R. Snedeker

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