

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

Data Required:

- Rifle serial number
- Each of the three readings taken for each of the 4 states for each test sample
- The average of each set of three measurements per state

**TLW00101 - Measure Magazine Spring Force:**

The force produced by the compression of the Magazine Spring in the box with the follower attached will be measured. These measurements will be taken for information only. There is no specification currently defined for this characteristic.

Method:

- Use the Chatillion TCD200 Spring Testing Machine with the Chatillion Digital Force Gauge (0-10 lb. range). Use the disc probe ( $\frac{1}{2}$  " dia.) on the gauge.
- Place the magazine box, bottom side down, on the staging table.
- Zero force gauge with no load applied.
- Lower the gauge until it just touches the magazine follower, approximately in the middle location both side to side and front to rear.
- Zero force gauge again if necessary.
- Lower the gauge 0.200" and take the spring force measurements.
- Lower the gauge another 1.0"
- Take the force measurement at this depressed location of the spring.
- Repeat procedure two additional trials for each box.
- Average the 3 trials for each box and at each measurement location.

Data Required:

- Force Measurements taken on each trial per box at each of the measurement locations.
- The Average Force measurement per box.
- The serial number of the Chatillion Digital Force Gauge used for the procedure.

J.R. Snedeker

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03/31/00

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Revision #2