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Remington Arms Company Research & Development Technical Center 315 West Ring Road Elizabethtown, KY 42701

- Open the bolt, eject the spent round, note any extraction or ejection problems.
- Close the bolt to load the first round from the magazine into the chamber, note any feeding or stemming problems.
- Continue to fire the remaining rounds in the magazine until the last round is fired.
- Push the Safety to "On Safe" position, the safety will be pushed to the fire position at the start of every five
 round trial and will be pushed to the On Safe position at the end of every five round trial. The effect of the
 action of the safety lever on the trigger assembly side plate needs to be determined.
- After firing ten rounds the rifle will be checked carefully for the presence of any live ammunition and if
 empty will be placed in the cooling rack. The safety will be in the "On Safe" position and the bolt will be
 unlocked and fully open at all times. Compressed air may be used, if necessary to cool the inside of the
 chamber area if the rifle is excessively hot from firing.
- All malfunctions will be recorded on the data sheets.

Data Required:

- Rifle serial number
- Tester's name
- Date of test firing
- The TLW#
- The ammunition used for the test with the ammo code number of the rounds actually used.
- Any malfunctions noted or other unusual items of note.

TLW0010AC - Extended Function & Endurance:

This Endurance Test will be shot to accomplish two purposes. The first purpose is to determine an estimate of the product's expected malfunction rate over an extended period of shooting. The second is to determine both the estimated life of individual components as well as the expected life (in rounds) of the product before system failure occurs. For purposes of definition, a component failure will be one that prevents (or could prevent) the firearm from functioning as intended. These are failures that can be fixed relatively easily by the simple replacement of a part such as could be done by the gun owner using only simple household tools.

J.R. Snedeker Page 35 of 62 03/31/00

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