

Microsoft Access

File Edit View Records Window Help

Customer Service Data Entry

File Number: 9536 Arms Service number: 9715163

Last Name: GRICE GUNSHOP First Name:

Street: 307 HEALY AVE BOX 302B City: CLEARFIELD

State: PA Zip: 16830 Home Ph:

Work Ph: Product Type: F A T O

Type Concern: S P I P D P S D Concern Code: 1007

Concern: FIRED ON SAFE RELEASE

Cause Code: 4005 Cause: ALTERED COMPONENTS

Assigned To: KAST Classification: UNJ UNJ UNC UND J

Settlement Detail: REPAIR AT SPCL PRICE Settlement Amount: 30.00

Date Opened Rem: 9/8/97 Date Opened by P/S: 9/3/97 Caliber:

Date of Incident: Date Closed: 9/29/97 Bullet Weight:

Date to Analysis: Date from Analysis: 9/29/97 Manufacturer: REM

Model: 700 Serial: Date Code: Date Mfgd:

RAMAC: 700 Litigation: PreLitigation: Obsolete:

Custody: Comments: TRIGGER ONLY SENT FOR BALANCE OF ARM. SEAR FILED TO UNSAFE COND. ADJ ALTERED AND SAFETY ARM BROKEN FROM IMPROPER RE-ASSY

Time of Modification: 9:23:47 AM Date of Modification: 9/30/97

Additional info: FLTR CAPS NUM

Start Printscreen 95 Inbox - Microsoft Exchange Microsoft Access 8:29 AM

RECEIVING AND ESTIMATING REPORT

ORDER
R 97-15163

INITIAL JJM	CUSTOMER ORDER NO. 6791-R	TRIGGER ASSEMBLY ONLY			
DATE RECEIVED 09/05/97	DATE OPENED 09/08/97	DATE CODE	SERIAL NUMBER 9995411	NEW SERIAL NUMBER	MODEL AND GRADE 700 SS
ACCESSORIES					

FROM: **GRICE GUN SHOP, INC
307 HEALEY AVE BOX 1028
CLEARFIELD PA 16830**

SHIP TO: **GRICE GUN SHOP, INC
307 HEALEY AVE BOX 1028
CLEARFIELD PA 16830**

CUST NO: 005411 WILM

ACCOUNT NUMBER	ACCOUNT NUMBER N/C 2076501	WRITE <input checked="" type="checkbox"/>	PROM. DATE	ESTIMATED 9/19	VIA UPS
----------------	--------------------------------------	---	------------	--------------------------	-------------------

- GUN CONDITION
- NEW
 - LIGHTLY WORN
 - WORN
 - VERY WORN
 - UNREPAIRABLE
 - MARRED

REPAIR CHARGE
EXCISE
TAX
INSURANCE
UPS
PARCEL POST
TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	<i>Safety</i>	<i>broken</i>			
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT
Customer's Original Trigger Assm to Prod Serv. ~~is~~ on link

PARTS	COMMENTS
<i>97490</i>	<i>Safety lever broken, send for balance of arm. for fitting of New Trigger Assm.</i>

<i>(3) links</i>	REPAIRMAN <i>HRB</i>	PROOF	CLEAN	TEST <input checked="" type="checkbox"/>	TARGET	PATTERN
	GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

MEMORANDUM

DATE: September 29, 1997
TO: Joe Mead
FROM: Mike Santillo
RE: Returned M/700ML Fire Control
CC: Jim Rabbia, Jack Kast, Dennis Sanita, Mike Paestella

Per your request, the returned M/700 ML fire control with the broken safety has been evaluated with the following results:

- ñ The safety was broken at the left corner - This is the camming leg of the safety.
- ñ The snap washer was not completely assembled over the detents. Snap Washer outline on the safety ball detent spring shows that the snap washer had been assembled correctly at one time. This is evidence of disassembly and re-assembly.
- ñ The DUCO cement has been removed from the 2 front adjustment screws.
- ñ There are tool marks, consistent with impact blows, on the left side plate above the pivot pin hole near the safety assembly. These marks are in the same area as the break in the safety.
- ñ The overall housing width is .296 at the rear where the broken safety is, to .2995 at the front of the housing. The housing thickness should be .299 overall.
- ñ The sear safety cam/trigger connector engagement surface has been filed to form a radius. The radiused surface should have a sharp edge.
- ñ The pivot pin hole in the safety, left (broken) side, has a slight indent in it that is consistent in size and shape to that of the pivot pin. If the alignment of the pivot pin and the hole in the safe was off, the pin could have hit the safe causing the break.
- ñ Overtravel - OK
- ñ Engagement - None : Due to the filing of the sear safety cam, the fire control is in a constant state of fire. See Sketch attached
- ñ Heat Treat: Tolerance = 88/92 R15N Scale / Safe = 90 R15N
- ñ Trigger Pull - None : Due to the filing of the sear safety cam, the fire control is in a constant state of fire. See Sketch attached

SYNOPSIS: It is evident from this evaluation that this fire control has been tampered with after leaving the factory. The removal of the DUCO cement, the depth of the adjustment screws, the filing of the sear safety cam, the incorrectly assembled snap washer etc. are all tell tale signs. We believe there is no doubt that the fire control has been disassembled & re-assembled at least once on the outside. Furthermore, we believe that the evidence proves the break in the safe was caused upon re-assembly on the outside.