


THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE (0.1) - TOLERANCE ± 0.015
2 PLACE (0.01) - TOLERANCE ± 0.010
3 PLACE (0.001) - TOLERANCE ± 0.005
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 0.5^\circ$

FINISHES ARE DESIGNATED BY THE MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE AS FOLLOWS:  Error: broken link
DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE
WITH ASME Y14.5-1994.

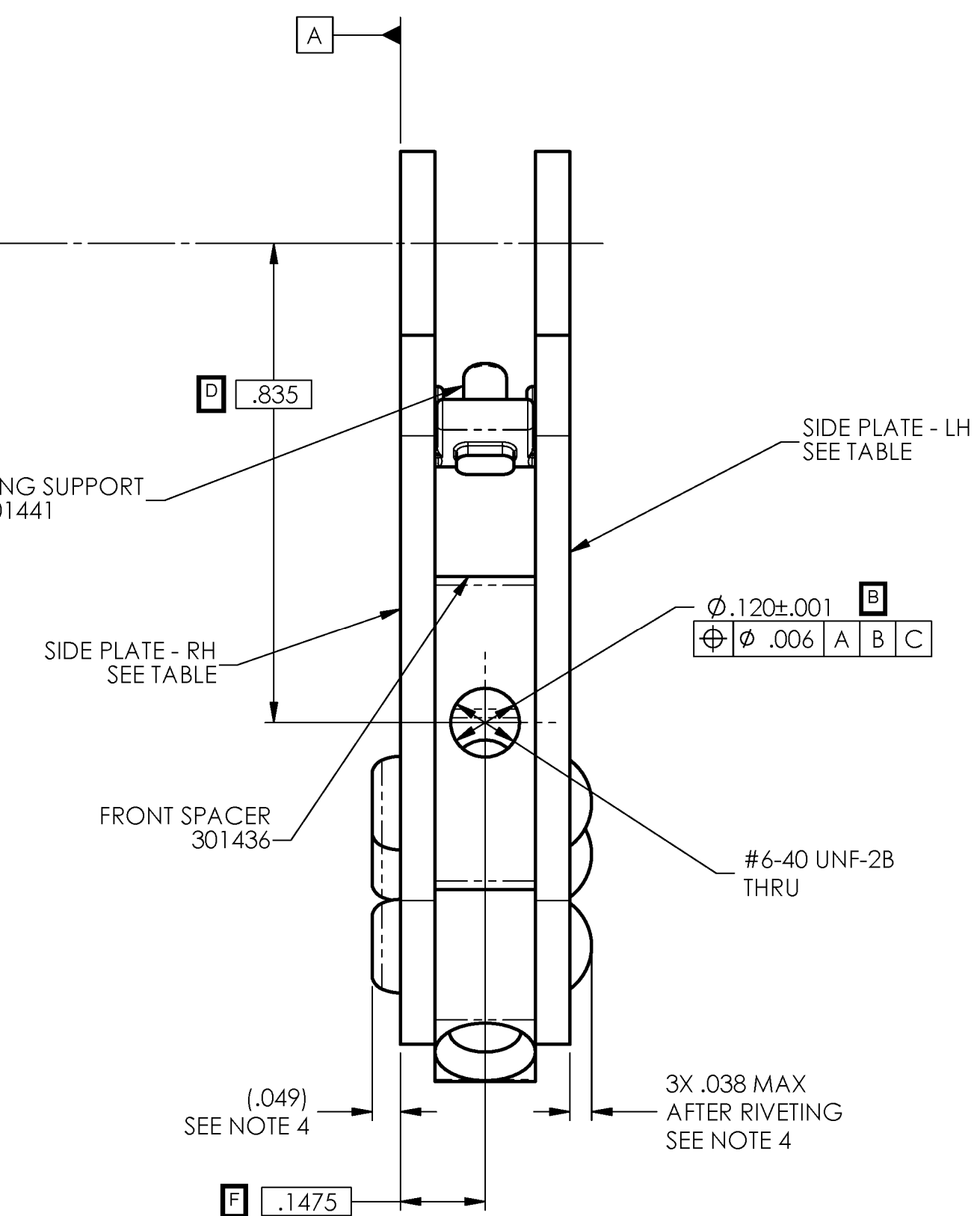
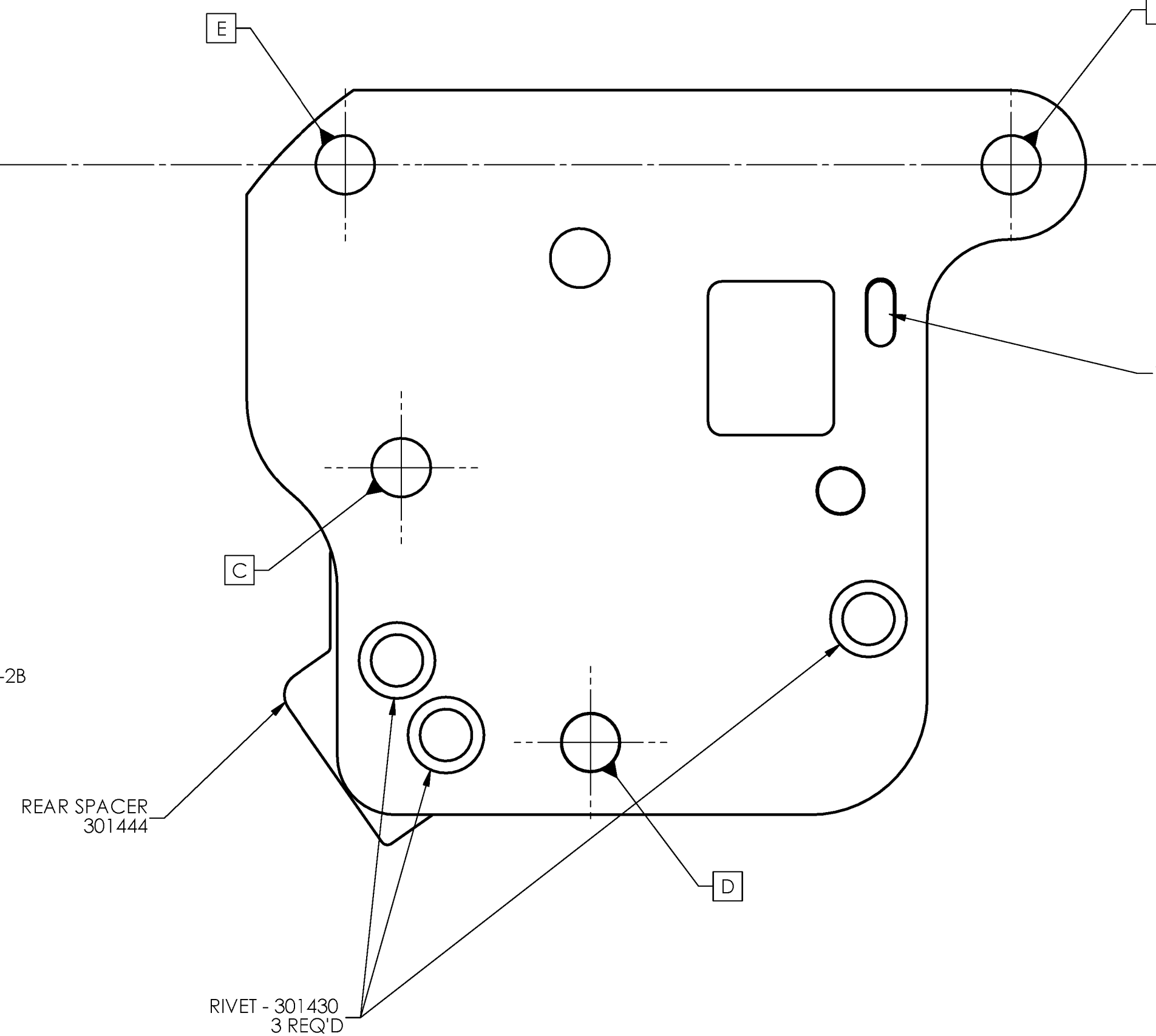
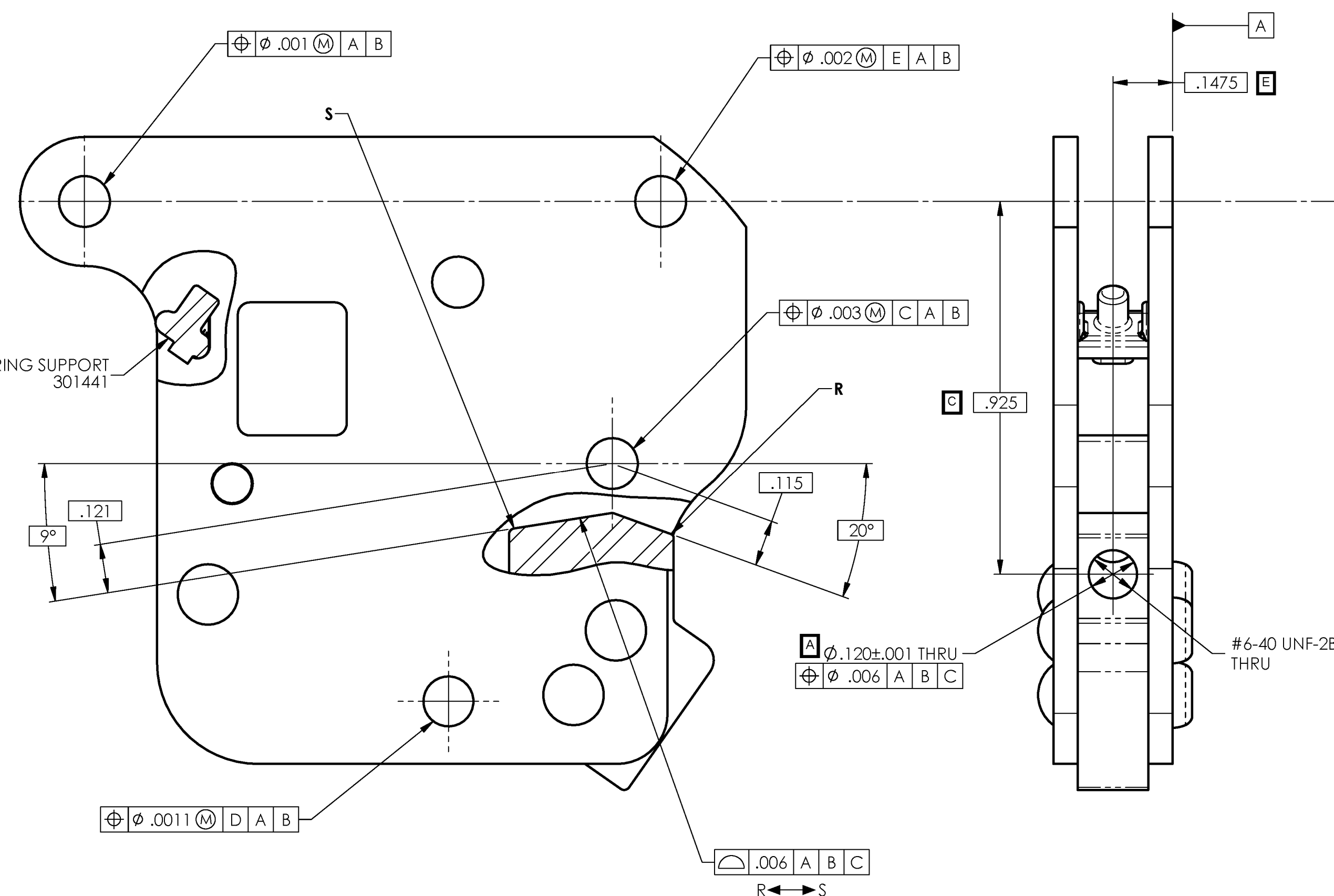
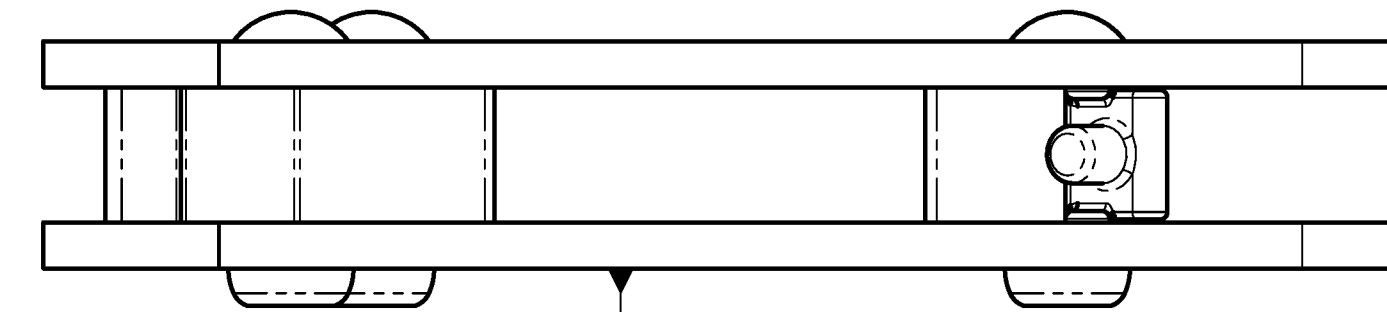
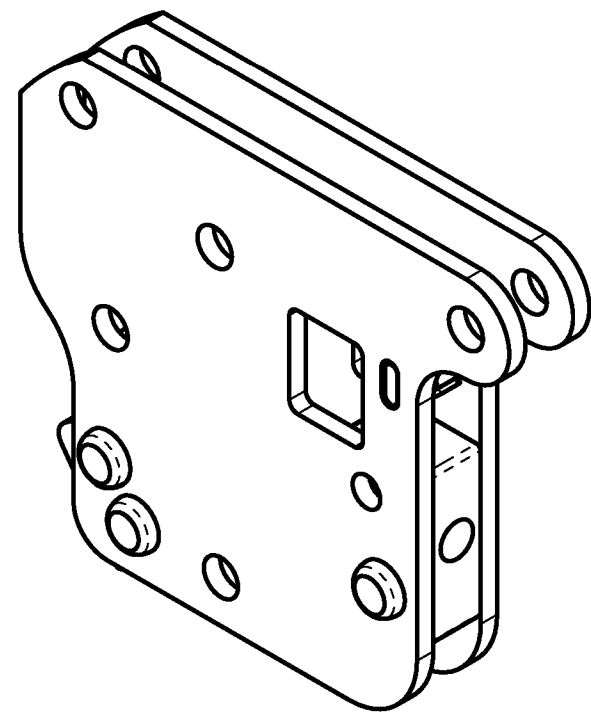
OR BETTER.

MATERIAL AND HEAT TREAT

MATERIAL : SEE COMPONENT DRAWINGS
HEAT TREAT : NA
HARDNESS : NA
FINISH : SEE NOTES
HEAT TREAT AND FINISH TO BE DONE BY REMINGTON

ALTERATIONS

| ALT. | ZONE | WAS | REF. | BY | DATE |
|------|------|-----|------|----|------|
|------|------|-----|------|----|------|



| TRIGGER HOUSING ASSEMBLY | ASSEMBLY DESCRIPTION | SIDE PLATE - RH | SIDE PLATE - LH |
|--------------------------|---------------------------------------|-----------------|-----------------|
| 306365 | TRIGGER HOUSING ASSEMBLY - RIGHT HAND | 301442 | 301435 |
| 306366 | TRIGGER HOUSING ASSEMBLY - LEFT HAND | 301435 | 301442 |

NOTES:

1. ASSEMBLY TO BE PLATED WITH 0.0002" - 0.0004" HIGH PHOSPHORUS ELECTROLESS NICKEL. ALL COMPONENTS BULK FINISHED AND BAKED AT 375° F FOR 24 HOURS OR POST-PROCESS HEAT TREATED PER ASTM B850, CLASS R-1 OR ER-17, WHICHEVER IS APPLICABLE.
2. DRILL AND TAP HOLES AFTER PLATING.
3. ALL DRILLED AND TAPPED HOLES TO BE DEBURRED.
4. NOTE THAT RIVET POSITIONS ARE REVERSED ON ASSEMBLY 306366. ASSEMBLY 306365 SHOWN IN ALL VIEWS UNLESS OTHERWISE NOTED.

[illegible]

NOT RELEASED FOR PRODUCTION