THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION OF THE REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES UNLESS OTHERWISE STATED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (0.1) - CLEARANCE ± 0.015
2 PLACE (0.01) - TOLERANCE ± 0.010
3 PLACE (0.001) - TOLERANCE ± 0.005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 0.5°
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (RMS) MICROINCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 125 OR BETTER.
DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5 1994.

MATERIAL AND HEAT TREAT

MATERIAL: MMPH-0000-20 (7.1 G/CC MIN)

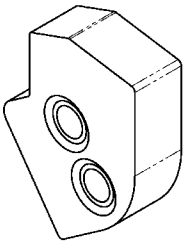
HEAT TREAT: NONE

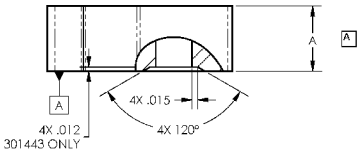
HARDNESS: N/A

FINISH: NONE

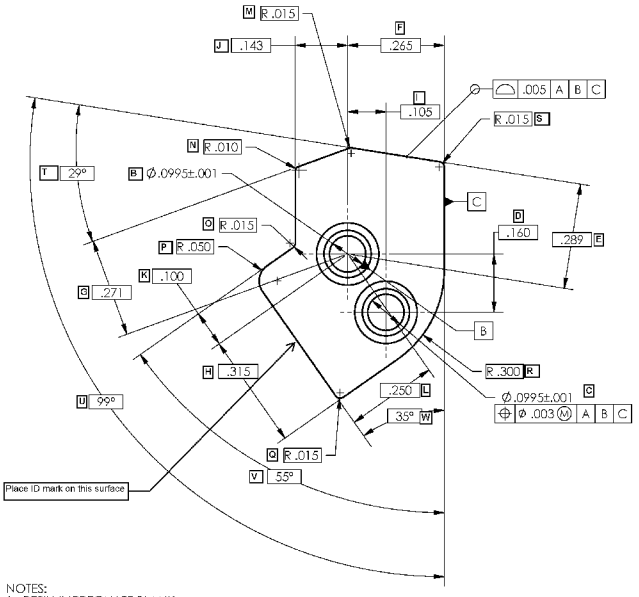
HEAT TREAT AND FINISH TO BE DONE BY REMINGTON

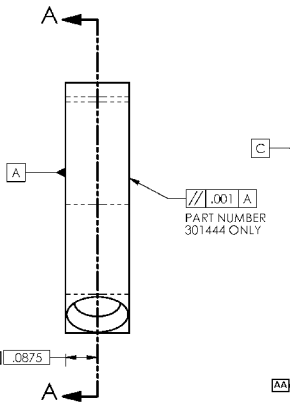
ALTERATIONS					
ALT.	ZONE	WAS	REF.	BY	DATE
A	B7	.38 WAS .375		JWR	04-02-07
B	B6	Ø.168±.007 WAS Ø.175		JWR	04-02-07
C	B7	WAS Ø.006 WITHOUT BONUS		JWR	04-02-07
D	A4	NOT RELEASED FOR PRODUCTION		JWR	4-24-07
E	A7	UPDATED MODEL USAGE (2X)		JWR	4-24-07
F	B7	.342±.010 WAS .38		JWR	5-17-07



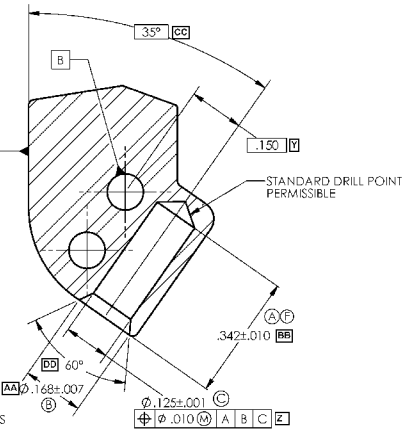


PART NUMBER	DIMENSION A
301443 - BLANK	0.180±.002
301444 - FINISHED PART	0.175±.001





FEATURES SHOWN IN THESE VIEWS TO BE DONE BY REMINGTON TO PART NUMBER 301444 AFTER GRINDING TO THICKNESS



SECTION A-A

NOTES:
1. RESIN IMPREGNATE BLANK.

XR100	301443	REAR SPACER - BLANK
XR100	301444	REAR SPACER
MODEL	PART NO.	PART USE

DES. BY DATE	DRN. BY DATE	CHK. BY DATE
JWR 12-7-05	JWR 01-05-06	

TITLE: REAR SPACER BLOCK

SHEET SIZE	NUMBER	SCALE	SUPERSEDES	REFERENCE
C	301444	5X	REMINGTON ARMS CO., INC. Madison, NC 27025	

SolidWorks File: 301444 - Rear Spacer Block

RELEASED FOR PRE-PRODUCTION ONLY