

	A	B	C	D	E	F	G	H	I	J	K	L
1		Housing #	Method	Nominal	Plus	Minus	1	2	3	4	5	6
2	A	Engagement Screw Hole Gage Pin Diameter	Gage Pin				.120+	.120+	.120+		.120+	.120+
3	A	Engagement Screw Hole Gage Pin Diameter	Gage Pin	0.120	0.001	0.001	0.1202	0.1202	0.1202		0.1202	0.1202
4	B	Trigger Pull Screw Hole Gage Pin Diameter	Gage Pin				.119+	.119+	.119+		.119+	.119+
5	B	Trigger Pull Screw Hole Gage Pin Diameter	Gage Pin	0.120	0.001	0.001	0.1192	0.1192	0.1192		0.1192	0.1192
6	C	Trigger Pull Screw Hole Vertical Position	MV	0.835			0.8326	0.8327	0.8347		0.8329	0.8345
7	D	Trigger Pull Screw Hole Lateral Position	MV	0.1475			0.1470	0.1480	0.1491		0.1473	0.1484
8		Trigger Pull Screw Hole Bonus	Calc				0.0002	0.0002	0.0002		0.0002	0.0002
9		Trigger Pull Screw Positional Tolerance	Calc	0.003	0.000	0.003	IN	IN	IN		IN	IN
10	E	Engagement Screw Hole Vertical Position	MV	0.925			0.9246	0.9243	0.9270		0.9230	0.9240
11	F	Engagement Screw Hole Lateral Position	MV	0.1475			0.1490	0.1491	0.1480		0.1488	0.1498
12		Engagement Screw Hole Bonus	Calc				0.0012	0.0012	0.0012		0.0012	0.0012
13		Engagement Screw Positional Tolerance	Calc	0.0030	0.000	0.003	IN	IN	IN		IN	IN
14												
15			OHL	= over high limit								
16			ULL	= under low limit								

	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC
1	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Average	SD	MAX
2	.120+			.120+	.120+	.120+	.120+		.120+	.120+	.120+	.120+	.120+	.120+			
3	0.1202			0.1202	0.1202	0.1202	0.1202		0.1202	0.1202	0.1202	0.1202	0.1202	0.1202	0.1202	0.0000	0.1202
4	.119+			.119+	.119+	.119+	.119+		.119+	.119+	.119+	.119+	.119+	.120+			
5	0.1192			0.1192	0.1192	0.1192	0.1192		0.1192	0.1192	0.1192	0.1192	0.1192	0.1202	0.1193	0.0003	0.1202
6	0.8342			0.8329	0.8341	0.8341	0.8349		0.8341	0.8346	0.8329	0.8335	0.8342	0.8330	0.8337	0.0008	0.8349
7	0.1479			0.1475	0.1487	0.1471	0.1494		0.1497	0.1480	0.1493	0.1488	0.1476	0.1508	0.1484	0.0011	0.1508
8	0.0002			0.0002	0.0002	0.0002	0.0002		0.0002	0.0002	0.0002	0.0002	0.0002	0.0012	0.0003	0.0003	0.0012
9	IN			IN	IN	IN	IN		IN	IN	IN	IN	IN	IN			
10	0.9223			0.9258	0.9233	0.9242	0.9257		0.9241	0.9231	0.9225	0.9258	0.9223	0.9247	0.9242	0.0014	0.9270
11	0.1496			0.1489	0.1489	0.1478	0.1485		0.1485	0.1487	0.1476	0.1472	0.1484	0.1480	0.1485	0.0007	0.1498
12	0.0012			0.0012	0.0012	0.0012	0.0012		0.0012	0.0012	0.0012	0.0012	0.0012	0.0012	0.0012	0.0000	0.0012
13	IN			IN	IN	IN	IN		IN	IN	IN	IN	IN	IN			
14																	
15																	
16																	

	AD	AE
1	MIN	Range
2		
3	0.1202	0.0000
4		
5	0.1192	0.0010
6	0.8326	0.0023
7	0.1470	0.0038
8	0.0002	0.0010
9		
10	0.9223	0.0047
11	0.1472	0.0026
12	0.0012	0.0000
13		
14		
15		
16		

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

R 2194097

Cell: J1

Comment: Jim Ronkainen:
Housing damaged in processing - not measured.

Cell: N1

Comment: Jim Ronkainen:
Housing damaged in processing - not measured.

Cell: O1

Comment: Jim Ronkainen:
Housing damaged in processing - not measured.

Cell: T1

Comment: Jim Ronkainen:
Housing damaged in processing - not measured.

	B	C
2		
3		
4	E:\241460 40X	
5	Replacement Progra	
6		