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- Allow the rifle to cool between cycles. One cycle is 20 rounds fired. The use of forced air to accelerate
 cooling of the barrels between firing trials is permitted. The air should be directed from the chamber toward
 the muzzle to prevent it from washing the lubricant from the firearm's action.
- Cycle the safety from fire to safe every 5 rounds, from Safe to Fire at the start of the five round cycle and from Fire to Safe at the end of the 5 round cycle.
- After every 1000 rounds, disassemble, inspect, clean and fubricate the entire mechanism and take all
 required measurements.
- At the initial 1000, initial 5000 and at the 10,000 round level. Magna-Flux the bolt heads.
- The Standard Remington Jacks are to be used for this test.

Data Required:

- Rifle serial number
- · Tester's name
- The Test Jack Identification
- TLW#
- Date of actual testing
- Headspace every 1000 round interval.
- Malfunctions per ammo type, breakage, and replacement parts used.
- Any failure that requires the gun to be removed from testing completely.
- Notify management of any unusual events or malfunctions immediately.
- Any firing of the firearm without the trigger being pulled.
- Record ammunition lot code information as it is used throughout the test.
- Bullet type used for each 100 rounds of the test.
- The results and photographs, if any of the Magna-Flux testing

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03/07/00

DRAFT Revision #1