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- Return the rifle to the test jack used at the start of the test and fire another 100 rounds recording malfunction types and rates.
- Remove the action from the stock and examine the rifle for any obvious signs that the thermal cycling has
 affected the parts with special attention directed at the metallic and non-metallic interfaces. Look for
 cracked parts and for signs of material creep.

Data Required:

- Rifle serial number
- Cycle time for each test condition
- Temperature records throughout each cycle. Use the chart feature on the freezer and a temperature-recording device for the chamber.
- Malfunctions type and rates both pre- and post thermal cycles.
- · Observations made on cracks, creep or other noteworthy items

TLW0010AK - Heat & Humidity Function Test:

Method:

- Shoot the firearm from inside the environmental test cabinet in the long range.
- Store the gun and ammunition for a minimum of six hours at a temperature of +100°F and 80-90% Relative Humidity.
- Shoot 100 rounds count and record all matfunctions or other unusual events.

Data Required:

- Record temperature and exposure times
- Record all malfunctions
- Record damage noted during inspection
- Record all necessary maintenance actions performed

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