# Kemeingalone

1999

Writer's Seminar

2000 Firearms Workshop

### 1999 Firearms Business Review

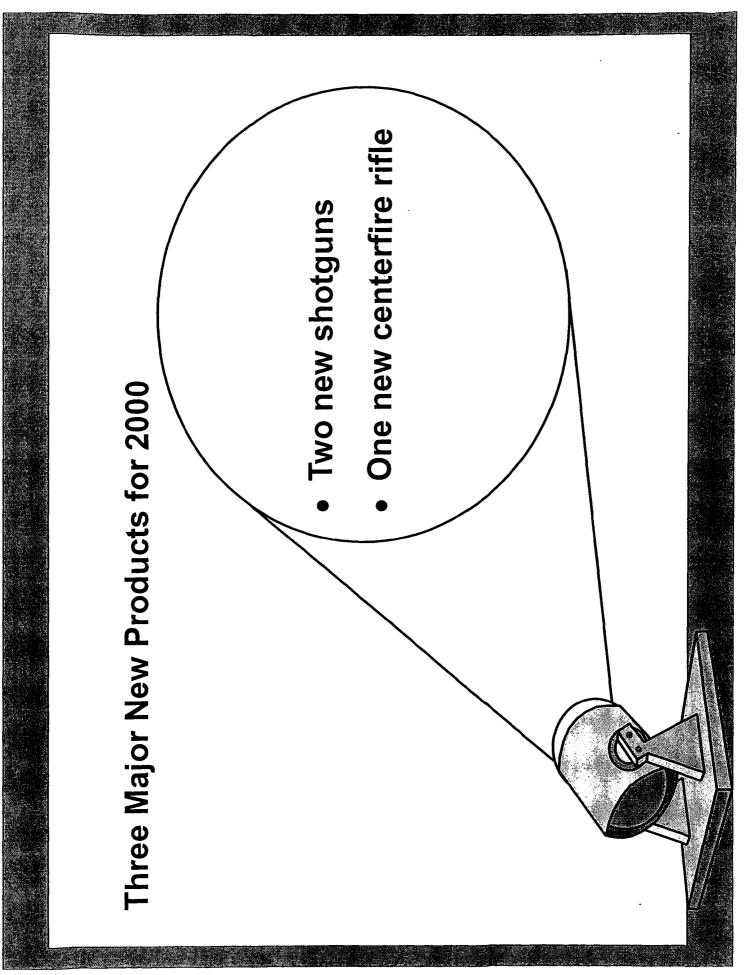
- Enjoyed double digit increases in order volume in most major product categories.
- Firearm production frozen at 1998 levels, resulting in some supply shortfalls.
- New products for 1999 were exceptionally successful.
- Key financial metrics show continued improvement.

### **Business Outlook for 2000**

- Exceptionally low trade inventories will provide positive industry momentum for most of next year.
- Election year politics are likely to create another run on firearms and ammunition products.
- Industry and trade consolidation will continue at an accelerated pace
  - FFL Reductions
  - Health of Firearm Manufacturers.
- Additional government regulation of the industry, its' trade channels and its' end user's are highly probable.

### **Strategic Initiatives**

- Continue aggressive capital investment in plant equipment and operating systems.
- Lower cost with continued improvement in quality.
- Keep supply tight.
- Lead the industry with innovative new products
  - A new era for our firearm business



### New Field Grade Over and Under Shotgun

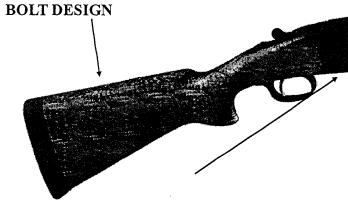


- Box lock with mechanical triggers
- Re-designed barrel and rib assembly
- Re-designed fore-end and latching assemblies
- New two piece safety/barrel selector
- Improved fits and finish
- New stock and fore-end designs
- MSRP \$1999

### Remington 300 Ideal - 12 Gauge Over/Under

### **STOCK ASSEMBLY**

• STOCK BOLT IS A STANDARD TYPE



### **FRAME**

• STYLISH DESIGN BLENDS WITH MONOBLOCK, STOCK AND FORE-END ASSEMBLIES

### NOTE:

STOCK and FORE-END SHAPES SHOWN ARE APPROXIMATIONS OF

THE ACTUAL DESIGN

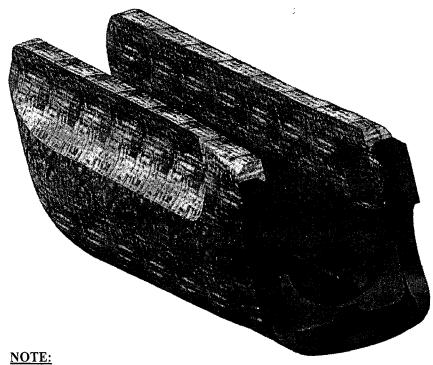
### **BARREL ASSEMBLY**

- BARREL CENTERLINES CLOSER TOGETHER RESULT IN SLIMMER VERTICAL PROFILE
- NEWLY DESIGNED VENTILATED RIB ADDES TO OVERALLASTHETICS

### **FORE-END ASSEMBLY**

- ATTRACTIVE AND RELIABLE FORE-END LATACHING SYSTEM
- REPLACEABLE HARDENED STEEL PLATE FOR INCREASED WEAR RESISTANCE WHEN COCKING HAMMERS

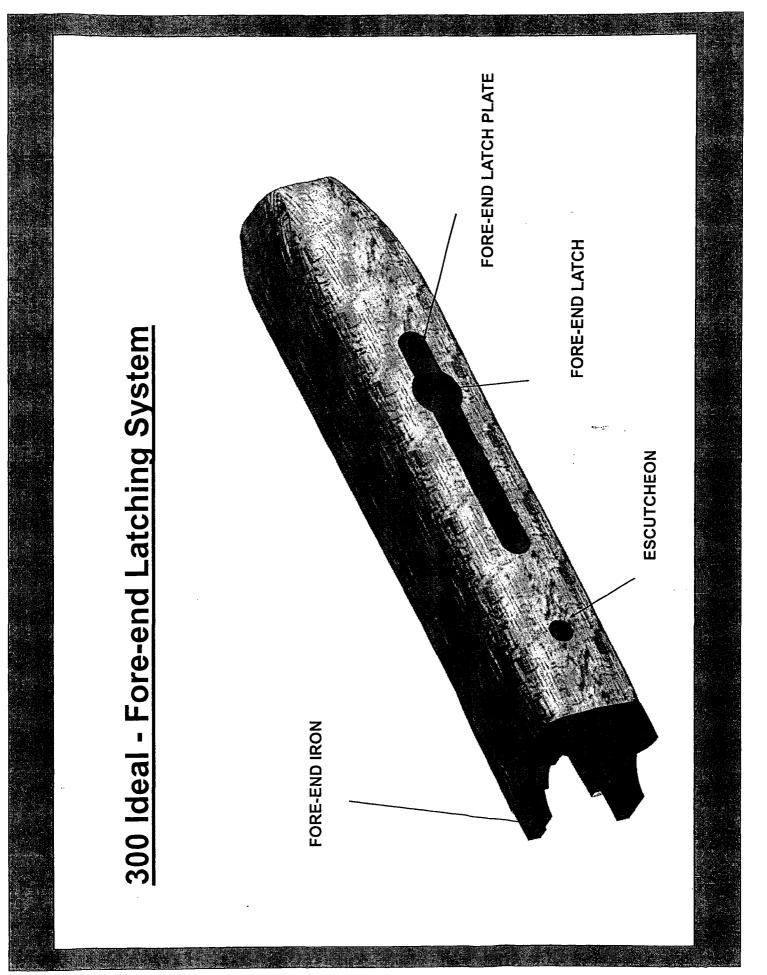
# 300 Ideal - Fore-end Assembly



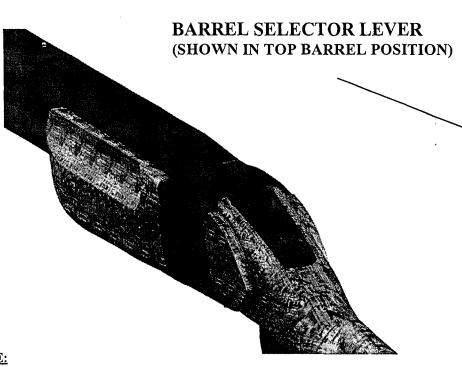
FORE-END SHAPE SHOWN IS AN APPROXIMATION OF THE ACTUAL DESIGN.



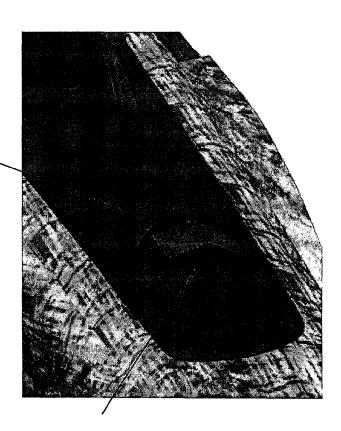
HARDENED STEEL PLATE RESISTS WEAR FROM HAMMER COCKING RODS (REPLACEABLE IF NEEDED)



# 300 Ideal - Two Piece Safety System



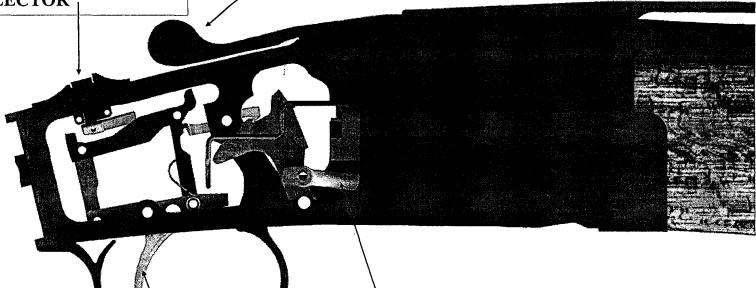
NOTE: STOCK and FORE-END SHAPES SHOWN ARE APPROXIMATIONS OF ACTUAL DESIGN.



SAFETY SELECTOR (SHOWN IN SAFE "ON" POSITION

### 300 Ideal - Fire Control System

MANUAL SAFETY with SEPARATE BARREL SELECTOR 1 CLOSE FIT BETWEEN TOP LEVER and FRAME



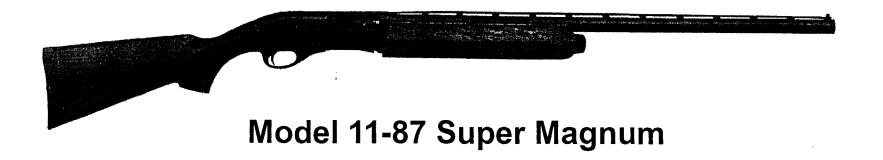
**OVERSIZED HAMMER** 

**COCKING RODS** 

MECHANICAL FIRE CONTROL IS KNOWN FOR FEEL AND RELIABILITY **NOTE:** 

SOME PARTS AND DETAIL NOT SHOWN FOR VISUALIZATION PURPOSES

# New 3 1/2", "Shoot Everything", Gas Operated Auto-Loading Shotgun

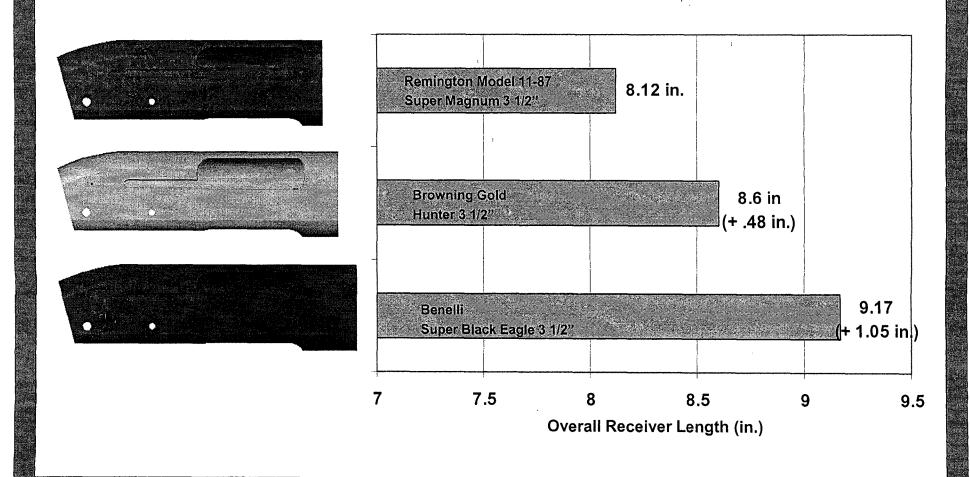


- Special Purpose Wood
- Special Purpose Synthetic

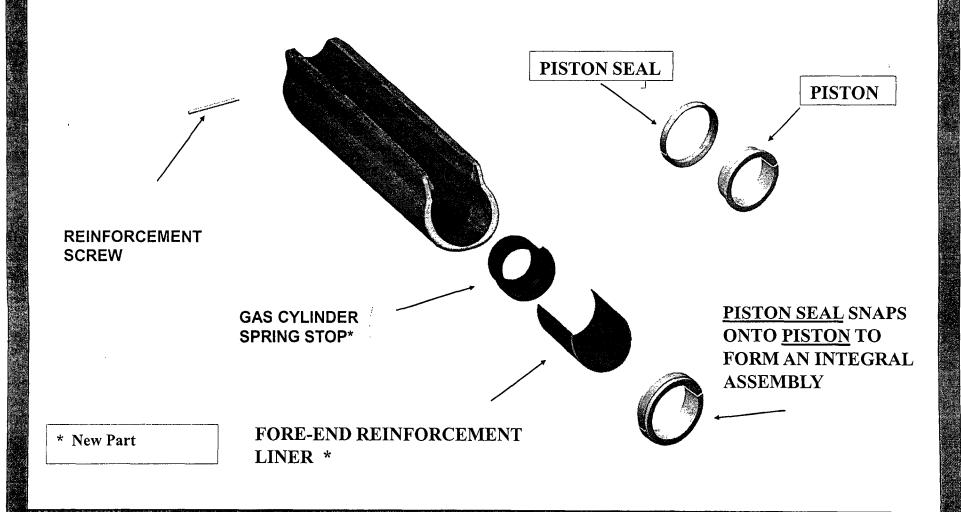
### 11-87 Super Magnum

- Same simple operation as 11-87 Premier
- Overall receiver length increased by 1/4", but unlike 870 SM, no port cover, weight 8 1/4 lbs.
- 25 new or altered components, little interchangeability with standard 11-87
- New fore-end reinforcement
- New integrated PC spring collar with fore-end assembly
- Improved link
- MSRP \$852

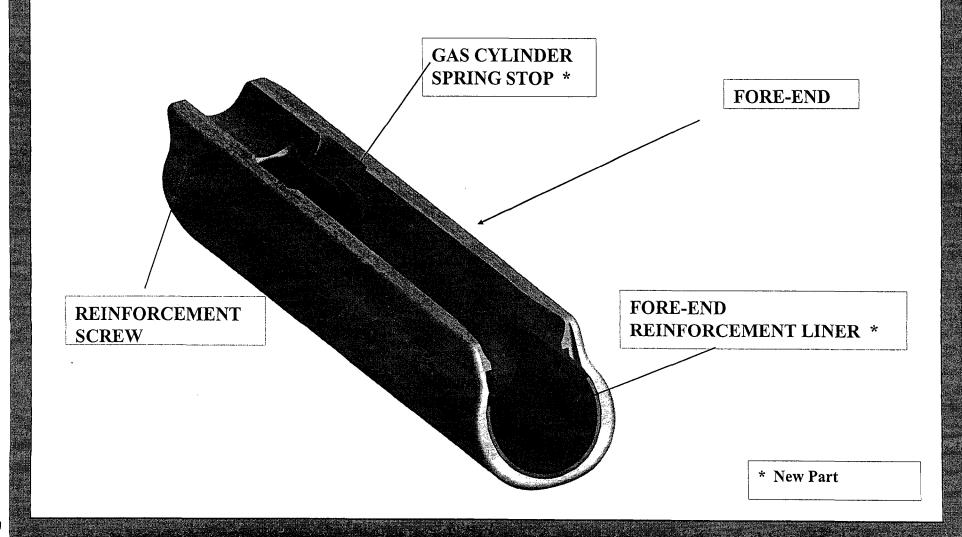
### Receiver Length Comparison of 3 1/2" Autoloading Shotguns

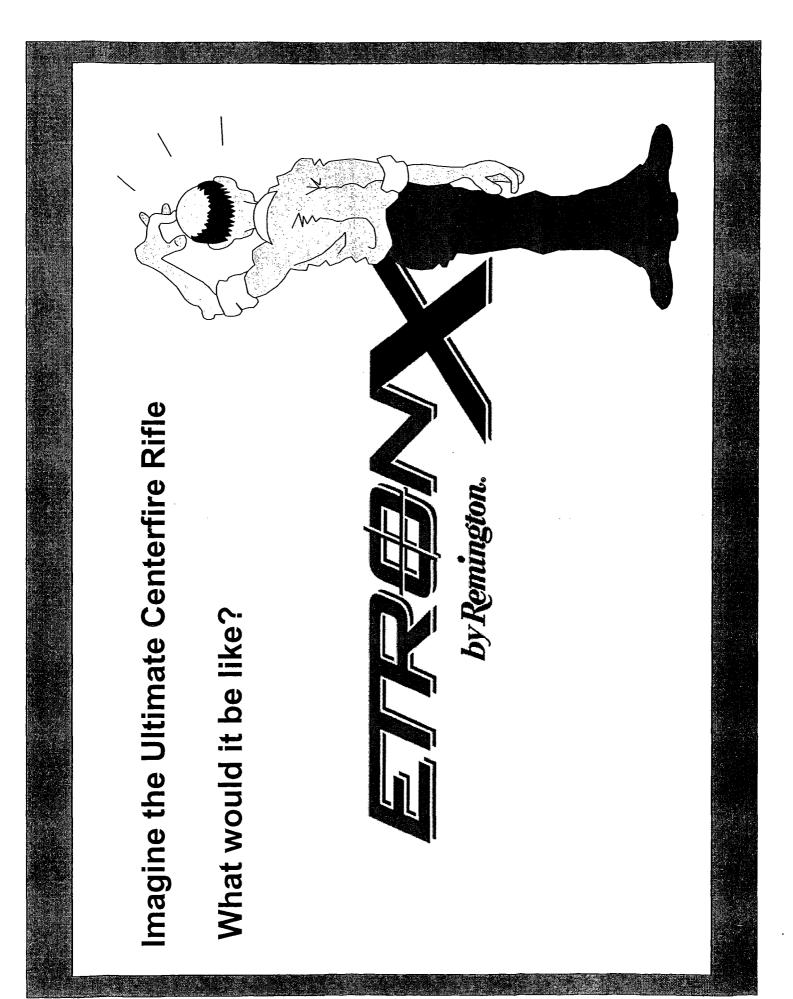


# Model 11-87 Super Magnum: Fore-end



# Model 11-87 Super Magnum: Fore-end Assembly





# 700 ETRESON By Remington.



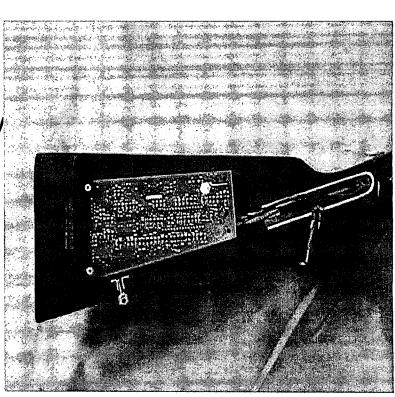
- Control of firing is electronic
- Basic operation same as Model 700
- Ergonomics same as Model 700
- Initial introduction in a varmint/bench rest product: 700 EtronX VS-SF
- MSRP \$1999.

### Performance Platform

- Near zero locktime: < 27 micro seconds (99% reduction from standard M/700)
- No moving parts to fire round
- World's best production trigger
  - Minimum travel (36% less than STD 700)
  - Excellent trigger pull force repeatability
  - Adjustable down to 2 lbs.
- Not a smart gun

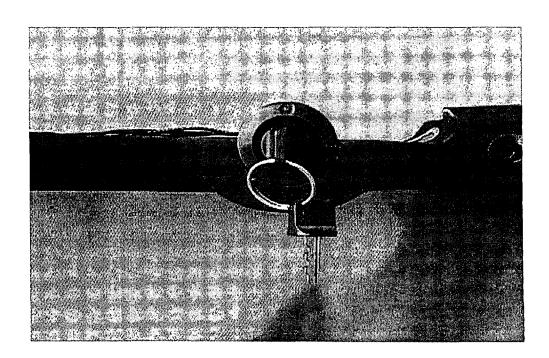
### **Technology**

- Commercially proven 8-Bit on board computer
- Operates on a single 9V alkaline battery
  - Supplies 150 volt fire pulse
  - Battery life approximately 1500 rounds
- On board diagnostics and status LED
  - Ready to fire
  - Low battery
  - Battery replacement required
  - Key switch locked
  - Trigger pulled before moving safety



# **Technology - Continued**

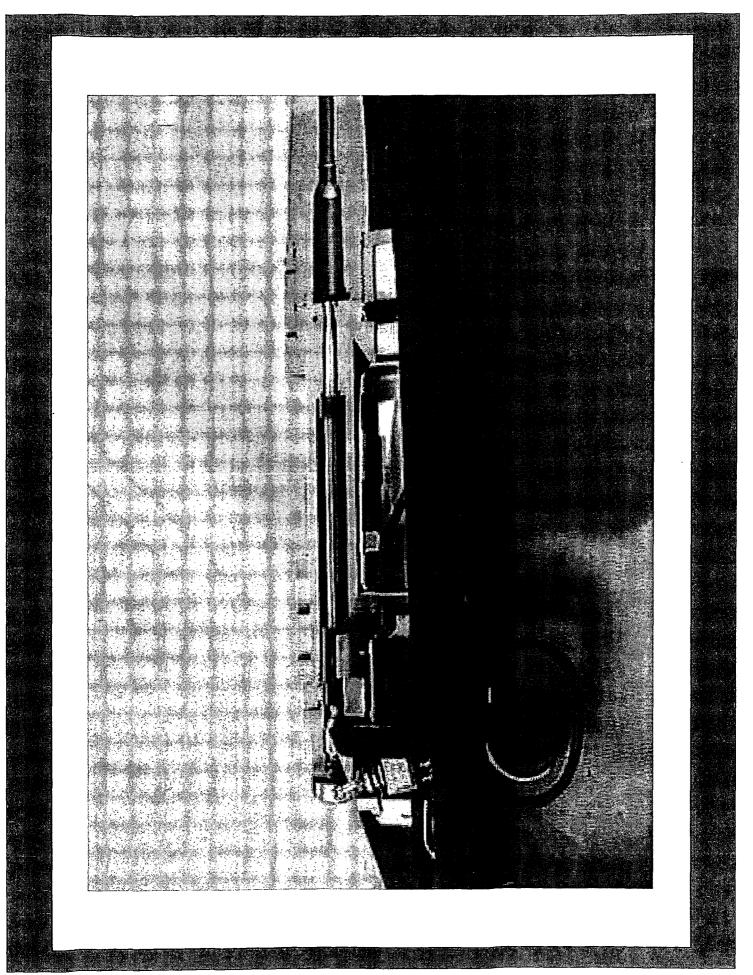
- Components environmentally hardened
  - Moisture resistant
  - Shock resistant
  - Coated electronics
  - ESD / EMS resistant

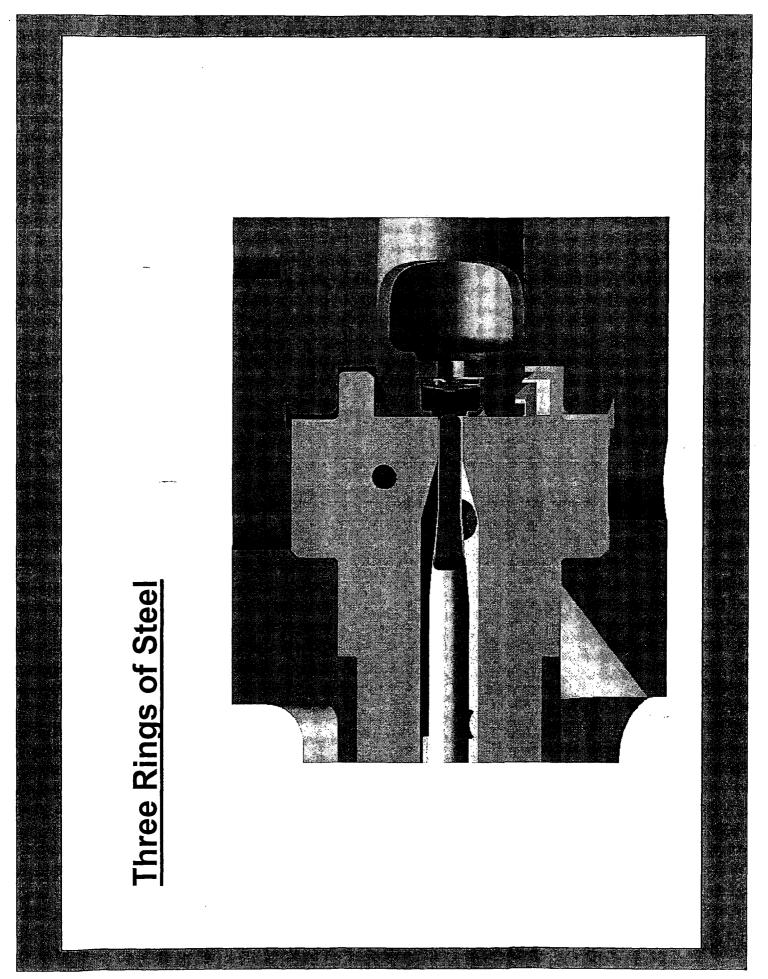


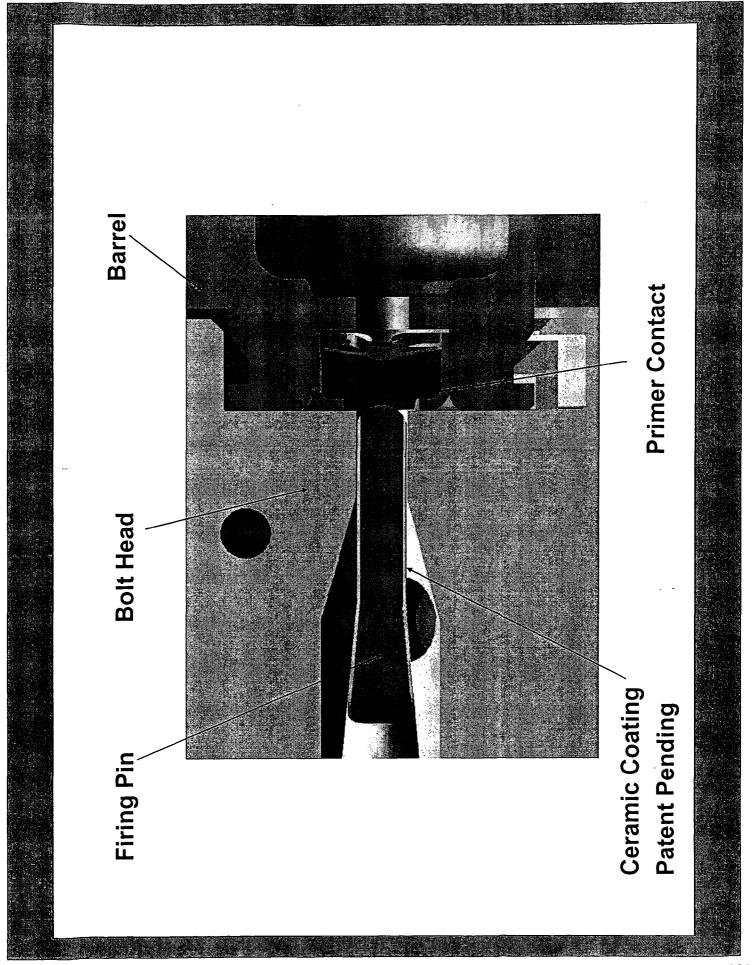
# **Operation**

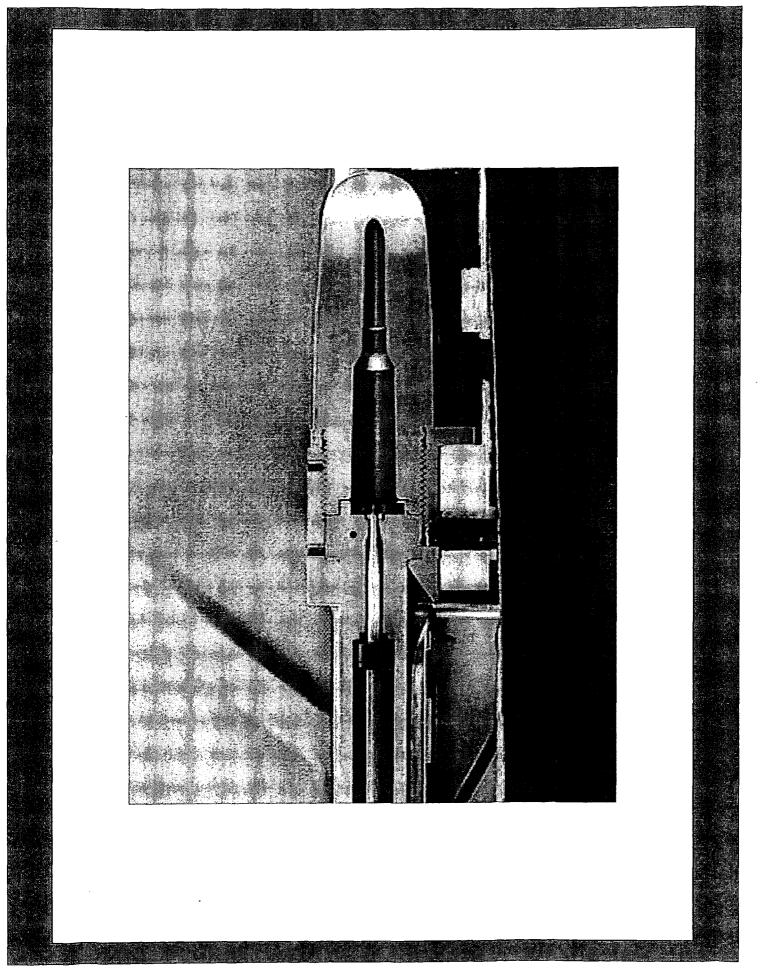
### Easy to Use:

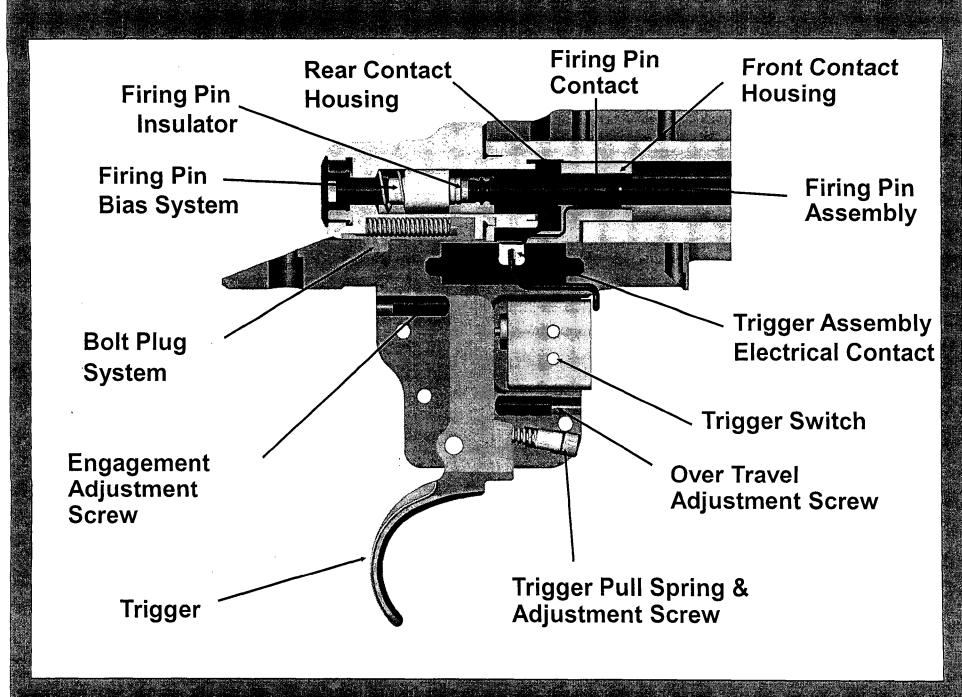
- Key switch on In line with barrel
- Safety in fire position with round in chamber
  - LED on until trigger pulled
    - 30 minutes of inactivity, time-out to safe state
- Safety in fire position with empty chamber
  - Indicator light off
  - 2 hours of inactivity, time-out to safe state
- Time out recovery
  - Cycle safety

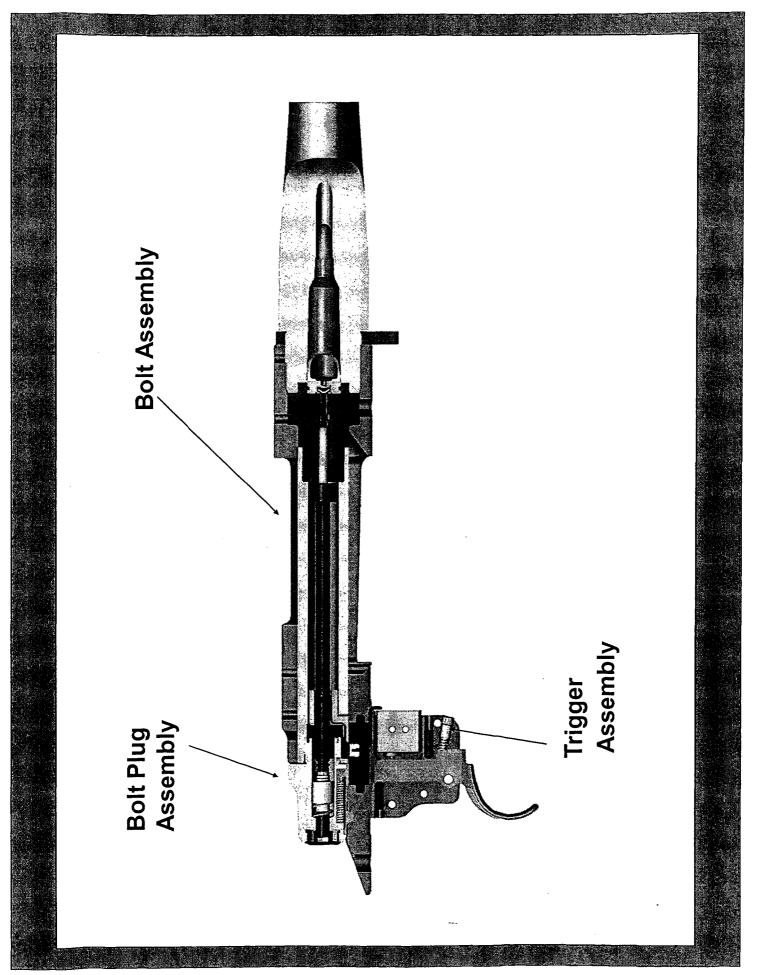


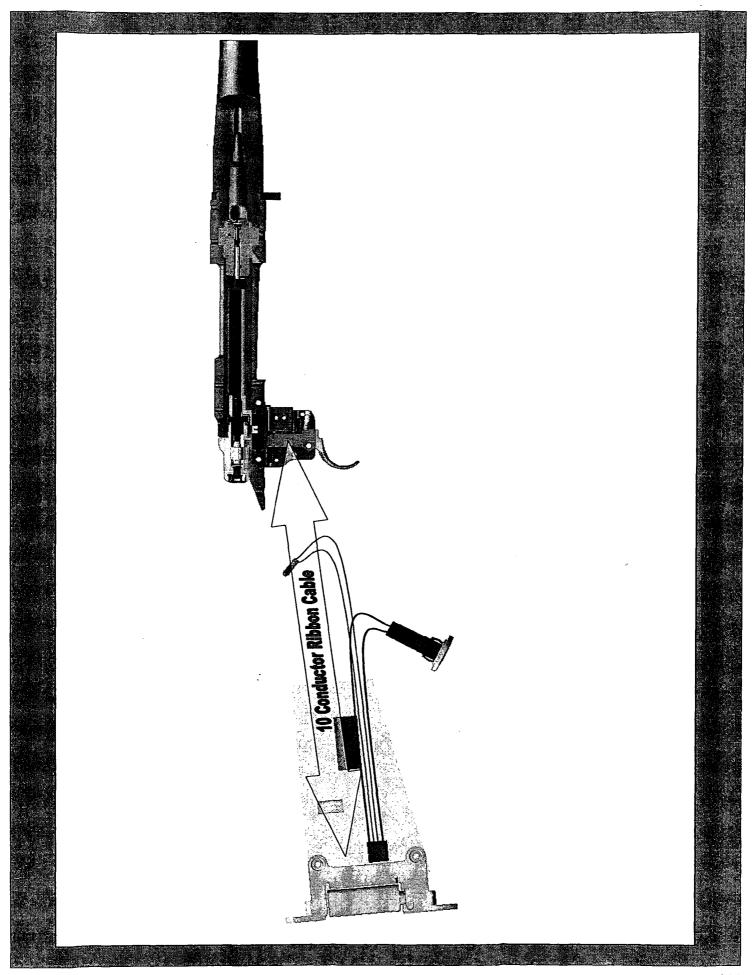












### Reliability

- Over 2 million shots fired on the EtronX system
- Misfire rate comparable to percussion systems
- Utilizes many existing M/700 components that are field proven
- Firing pin coating is key to reliable operation
  - 7500+ round life, (2X expected useful barrel life)

### Remington Patented Features

- Electronic Firearm and Process for Controlling an Electronic Firearm
  - US Patent No. 5,755,056
- Round Sensing Mechanism
  - US Patent No. 5,779,433
- Bolt Assembly for Electronic Firearm
  - US Patent No. 5,806,226
- Conductive Primer Mix
  - US Patent No. 5,646,367
- Other Patents Applied For

# Major Benefits of EtronX System

- Easy to understand and use
- Ammunition compatible
- Eliminates lock time
- Eliminates inconsistencies of mechanical triggers
- No moving parts to break or vibrate
- Builds on strengths of the M/700