

***Remington®***

# **2004 New Products Seminar**

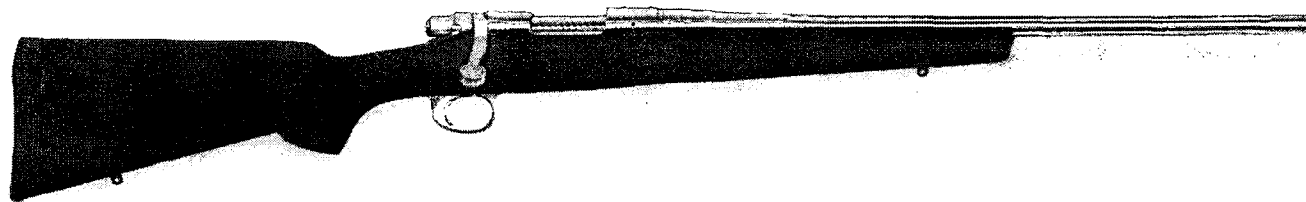
**John Trull  
Product Manager - Rifles**

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# 2004 New Rifle Products

## Centerfire Rifle

# Model 700™ LV SF (Light Varmint, Stainless Fluted)



- Ideal “walking varmint” Rifle built on the Model 700 action
- 22” Med. contour (0.657” Muzzle O.D.) stainless steel clean barrel with six longitudinal flutes to reduce weight
- Stainless steel short action receiver w/ blind box magazine
- Action is pillar bedded
- Custom designed black composite stock with semi-beavertail fore end with swivel studs & R3™ recoil pad with Limbsaver™ technology

# Model 700™ LV SF

## Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
17 Remington	Short Action Bolt	5	22"	1:9"	41 5/8"	6 3/4 Lbs	26183	\$919
221 Remington Fireball	Short Action Bolt	5	22"	1:14"	41 5/8"	6 3/4 Lbs	26185	\$919
223 Remington	Short Action Bolt	5	22"	1:12"	41 5/8"	6 3/4 Lbs	26187	\$919
22-250 Remington	Short Action Bolt	4	22"	1:14"	41 5/8"	6 3/4 Lbs	26189	\$919

Length of Pull = 13 3/8" Drop @ Heel = 1 3/8" Drop @ Comb = 1 1/8"

## 2004 Model 700™ Limited Edition Classic



- 24th version of the Limited Edition Classic series chambered for 8mm Mauser (8x57mmS)
- Traditional walnut straight-comb “Classic” style stock with swivel studs and cut-checkering
- 24” high polished blued “clean” barrel
- High polished blued carbon steel long action receiver
- Hinged floor plate magazine with 4+1 round capacity

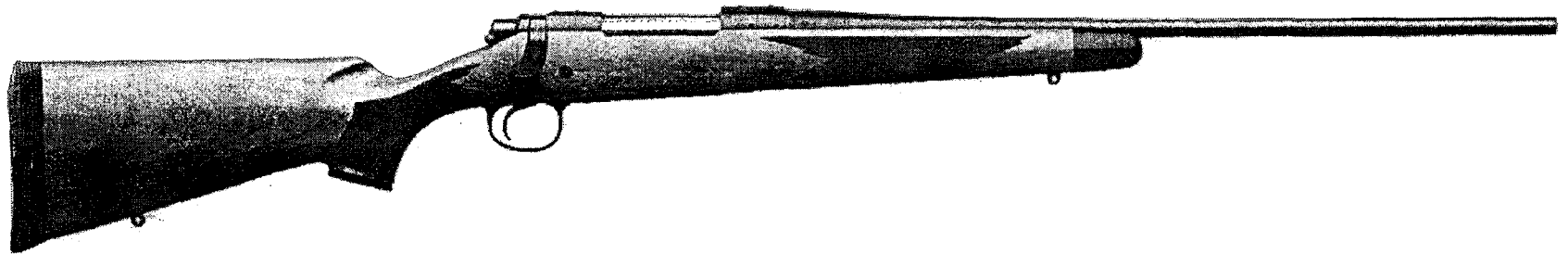
# 2004 Model 700™ Classic

## Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
8mm Mauser (8x57mm S)	Long Action Bolt	4	24"	1: 9 ½"	44 ½"	7 ¼ Lbs	26352	\$683

Length of Pull = 13 3/8"   Drop @ Heel = 1 3/8"   Drop @ Comb = 1 1/8"

# Model 700™ CDL™ (Classic Deluxe)



- Classic styled straight comb American walnut stock with cheek piece for right handed shooters
- Satin finished stock
- Black fore end tip and grip cap
- Features the revolutionary Remington R3™ Recoil pad with Limbsaver™ technology
- Satin blued barreled action with jeweled bolt body
- Features clean 24" barrel on standard calibers, 26" on magnum calibers

# Model 700™ CDL™

## Standard Caliber Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
243 Win	Short Action Bolt	4	24"	1:9 1/8"	43 5/8"	7 3/8 lbs	27007	\$709
7mm-08 Remington	Short Action Bolt	4	24"	1:9 1/4"	43 5/8"	7 3/8 lbs	27015	\$709
270 Win	Long Action Bolt	4	24"	1:10"	44 1/2"	7 1/2 lbs	27011	\$709
30-06 Springfield	Long Action Bolt	4	24"	1:10"	44 1/2"	7 1/2 lbs	27017	\$709

Length of Pull = 13 3/8" Drop @ Heel = 1 3/8" Drop @ Comb = 1 1/8"

# Model 700™ CDL™

## Magnum Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
7mm Remington Magnum	Long Action Bolt	3	26"	1:9 ¼"	46 ½"	7 5/8 lbs	27047	\$736
300 Win Mag	Long Action Bolt	3	26"	1:10"	46 ½"	7 5/8 lbs	27049	\$736
7mm Remington Ultra Mag	Long Action Bolt	3	26"	1:9 ¼"	46 ½"	7 5/8 lbs	27051	\$749
300 Remington Ultra Mag	Long Action Bolt	3	26"	1:10"	46 ½"	7 5/8 lbs	27053	\$749

Length of Pull = 13 3/8"   Drop @ Heel = 1 3/8"   Drop @ Comb = 1 1/8"

# Model 700™ Titanium Magnum



- Short action receiver machined from solid titanium bar stock with blind magazine
- Action is pillar bedded
- 24" Magnum contour stainless steel clean barrel
- At 6 3/8 lbs, a full one pound lighter than steel receiver counterparts
- Custom designed composite stock fitted with swivel studs
- Features the revolutionary Remington R3™ Recoil pad with Limbsaver™ technology

# Model 700™ Titanium Magnum

## Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
7mm Rem SA Ultra Mag	Short Action Bolt	2	24"	1: 9 ¼"	43 5/8"	6 3/8 lbs	26368	\$1279
300 Rem SA Ultra Mag	Short Action Bolt	2	24"	1: 10"	43 5/8"	6 3/8 lbs	26354	\$1279

Length of Pull = 13 3/8"   Drop @ Heel = 1 3/8"   Drop @ Comb = 1 1/8"

# Model 700™ BDL SS Camo

Rocky Mountain Elk Foundation Trade Rifle



- Portion of proceeds donated to RMEF for 4<sup>th</sup> Year
- 2004 offering chambered for .300 Win Mag
- Realtree Hardwoods® Gray HD™ camo patterned stock with Remington R3™ recoil pad with Limbsaver™ technology
- 416 Stainless Steel Long Action Receiver, drilled and tapped for scope mounts
- 24" 416 stainless steel magnum contour clean barrel
- Hinged floor plate magazine with 3+1 round capacity
- Commemorative laser engraved floorplate

# Model 700™ BDL™ SS RMEF Camo

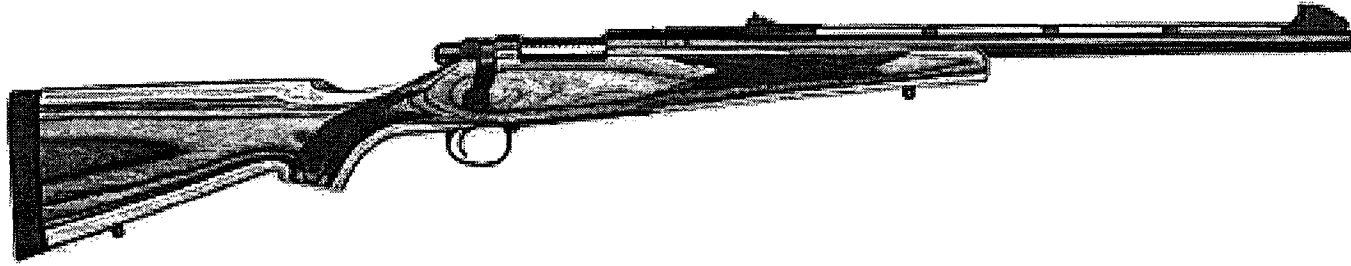
## Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
300 Win Mag	Long Action Bolt	3	24"	1:10"	44 1/2"	7 1/2 Lbs	26440	\$835

LOP= 13 3/8"; Drop @ Comb = 1 3/8"; Drop @ Heel = 1 1/8"

# Model 673™ Guide Rifle

## Caliber Extensions



- Popular 2003 product introduction expanded into additional calibers for 2004
- Caliber expansion features reintroduction of the 6.5mm Remington Magnum, popular in the legendary Model 600 Magnum
- Additional 2004 chambering - .308 Win

# Model 673™ Caliber Extensions

## Product Specifications

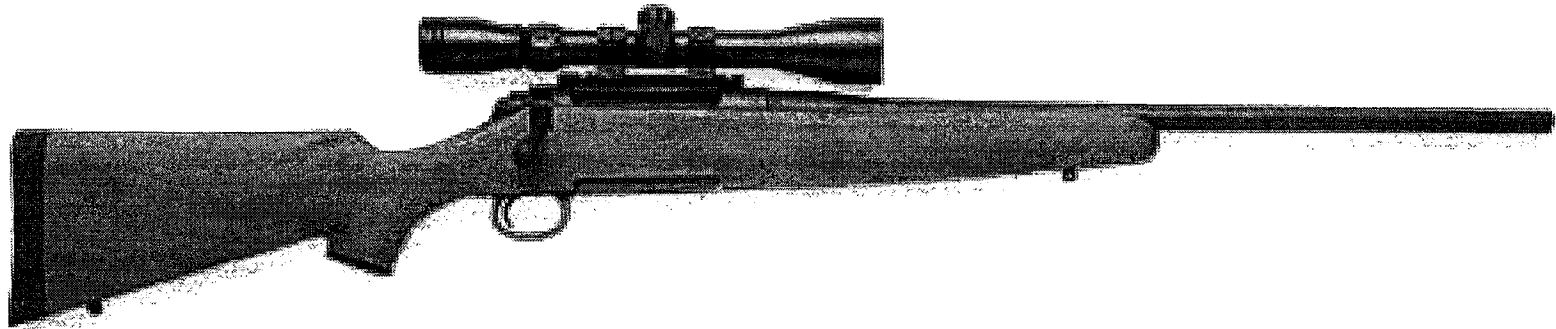
Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
6.5mm Rem Mag	Short Action Bolt	3	22"	1: 9"	41 3/16"	7 1/2 lbs	24683	\$825
308 Win	Short Action Bolt	3	22"	1: 10"	41 3/16"	7 1/2 lbs	24685	\$825

Length of Pull = 13 11/16"

Drop @ Heel = 1 1/8"

Drop @ Comb = 1 1/8"

# Model 710™ Magnum



- Popular value priced rifle package now available in magnum calibers
- 2004 caliber extensions in 7mm Remington Magnum and .300 Win Mag
- 24" satin blued clean barrel features same bolt to barrel lock up as non-magnum counterparts
- Equipped with detachable magazine box and factory bore-sighted Bushnell 3-9x40 Sharpshooter scope

# Model 710™ Magnum

## Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
7mm Remington Magnum	Long Action Bolt	3	24"	1: 9 1/4"	44 1/2"	7 1/4 lbs	27412	\$426
300 Win Mag	Long Action Bolt	3	24"	1: 10"	44 1/2"	7 1/4 lbs	27414	\$426

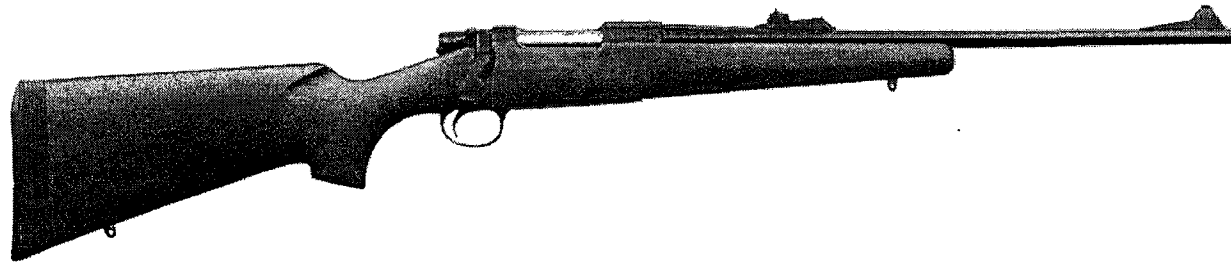
Length of Pull = 13 3/8"   Drop @ Heel = 1 3/8"   Drop @ Comb = 1 1/8"

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# 2004 New Rifle Products

## Youth Rifles

# Model Seven™ Youth Synthetic



- New synthetic stocked version of the popular Model Seven Youth Rifle
- New charcoal gray stock design features unique texturing in the grip and fore end areas rather than traditional style checkering
- Features the revolutionary Remington R3™ recoil pad with Limbsaver™ technology to provide the highest degree of felt recoil reduction
- 20" satin blued carbon steel barrel with iron sights
- Satin blued carbon steel receiver is drilled and tapped for scope mounts
- Hinged floorplate magazine

# Model Seven™ Youth Synthetic

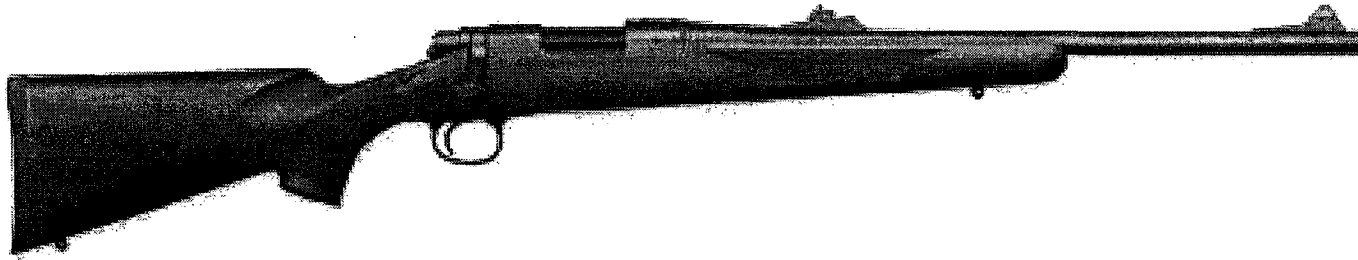
## Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
223 Remington	Short Action Bolt	5	20"	1:12"	38 ¼"	6 ¼ lbs	29539	\$547
243 Win	Short Action Bolt	4	20"	1:9 1/8"	38 ¼"	6 ¼ lbs	29541	\$547
7mm-08 Remington	Short Action Bolt	4	20"	1:9 ¼"	38 ¼"	6 ¼ lbs	29547	\$547

Length of Pull = 12 3/8" Drop @ Heel = 1 ½"

Drop @ Comb = 1 ¼"

# Model 700™ ADL SYN Youth Long-Action



- Designed in conjunction with Managed Recoil Ammunition offerings for 2004
- Chambered for .270 Win and .30-06
- Features 1" shorter length of pull stock
- 22" matte blued barrel equipped with iron sights
- Matte blued receiver and bolt
- Blind box magazine

# Model 700™ ADL SYN Youth

## Long-Action Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
270 Win	Long Action Bolt	4	22"	1: 10"	41 1/2"	7 1/4 lbs	27303	\$500
.30-06	Long Action Bolt	4	22"	1: 10"	41 1/2"	7 1/4 lbs	27305	\$500

Length of Pull = 12 3/8"   Drop @ Heel = 1 3/8"   Drop @ Comb = 1 1/8"

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# 2004 New Rifle Products

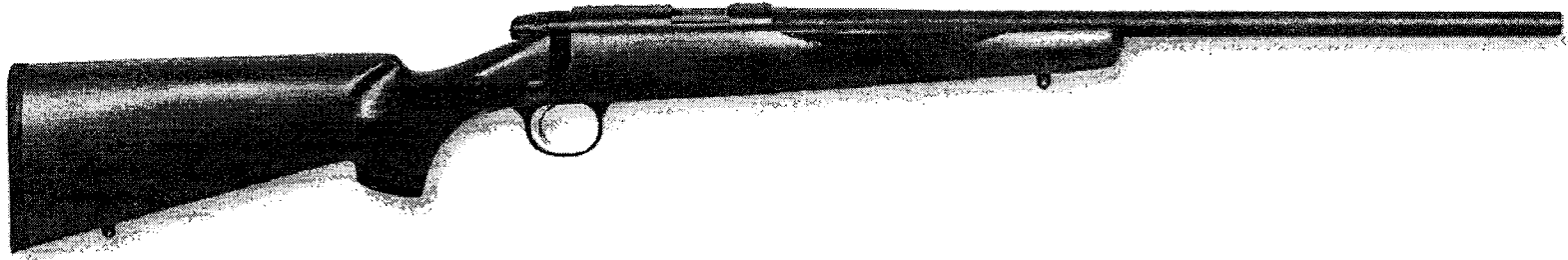
## Rimfire Rifles

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# Remington Model 504™

Bolt-Action Rimfire Rifle

# Model 504™ Bolt-Action Rimfire



- Remington's long awaited re-entry into the bolt-action rimfire rifle market
- Positioned as a premium grade bolt-action rimfire rifle (Model 541-T or better)
- Designed for serious rimfire shooters with features and benefits intended to establish the Model 504 as the Model 700 of bolt-action rimfire rifles
- 1<sup>st</sup> Year 22LR only

# Model 504™ Bolt-Action Rimfire

## Features & Benefits Overview

- Rock solid receiver machined from solid carbon steel bar stock resulting in centerfire rifle type strength and rigidity
- Dual bedding points
- Unique barrel to receiver attachment allows for retrofitting/customization without sacrificing strength
- Bolt locks up in rear of receiver and features dual extractors for positive feeding and uniform support of the cartridge
- 20" button rifled clean barrel with semi-match chamber to reduce free bore, yet still function with a broad spectrum of ammunition
- Newly designed fire control is fully adjustable for weight of pull, overtravel and sear engagement by an Authorized Repair Center

# Model 504™ Bolt-Action Rimfire

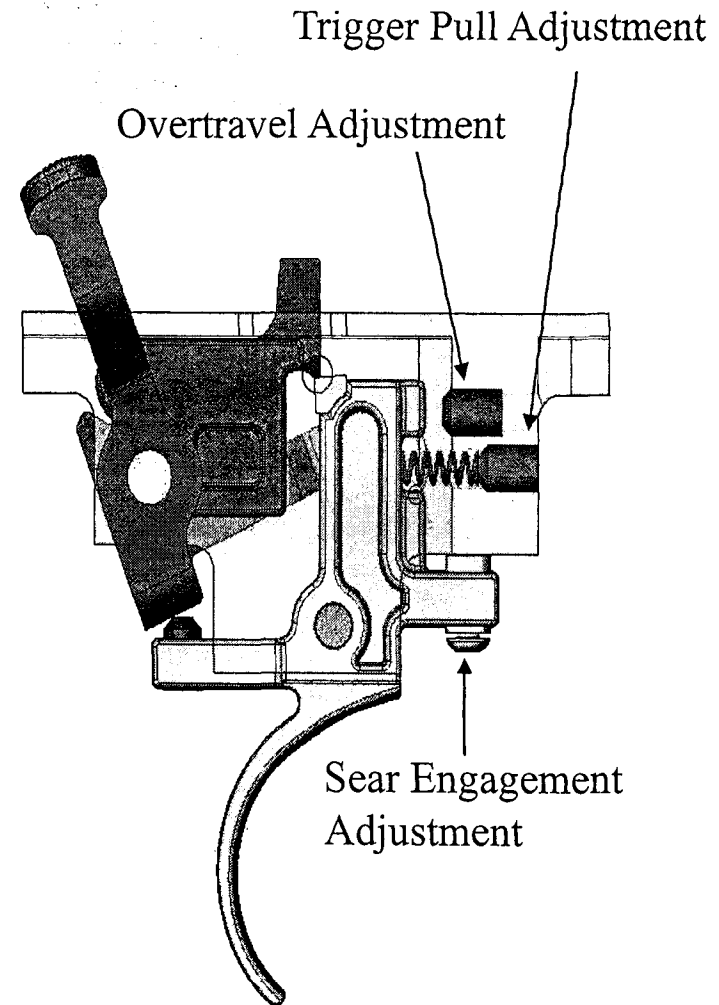
## Features & Benefits Overview

- Features six-round metal magazine box that fits flush with the bottom of the stock
- American walnut stock features precision cut checkering, stylized grip cap, sling swivel studs and rubber butt pad
- Barrel channel machined with Model 700 style pressure pads
- Receiver is drilled and tapped for scope bases (unique bases)
- All rifles in the first year of introduction will be shipped with a set of machined steel Weaver-style scope bases

# Model 504™ Bolt-Action Rimfire

## Fire Control

- New design specific to this model
- Fully adjustable for overtravel, pull weight, and engagement by Authorized Repair Centers
- Engagement adjustment screw designed to limit minimum sear engagement
- Two position safety
- Safety positively returns the trigger under the sear when moved from fire to safe
- Trigger pull weight from factory set at 4.0lbs nominal

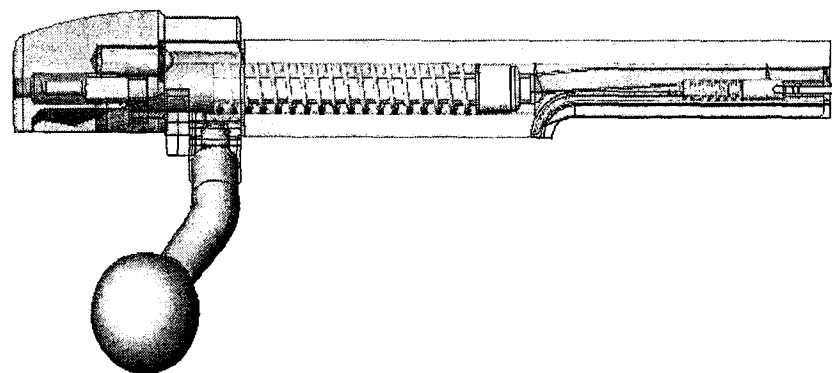


504 Trigger Assembly

# Model 504™ Bolt-Action Rimfire

## Bolt Assembly

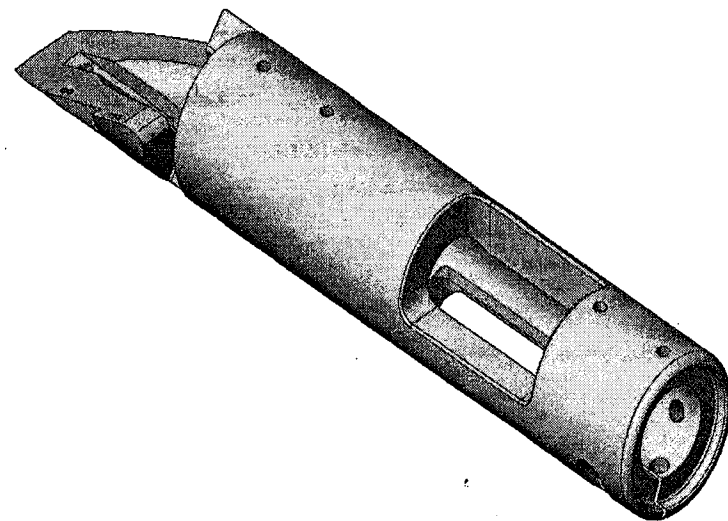
- 90° Bolt throw
- Dual extractors for positive feeding and uniform cartridge support
- Rear lock up with bolt cam system locking up on shooters right of receiver (locks on receiver, not the stock)
- Cocking indicator visible from rear of bolt plug
- Field strippable without tools
- No ISS system on the Model 504
- Smooth round ball bolt handle and nickel plated bolt-body finish



M504 Bolt Assembly

# Model 504™ Bolt-Action Rimfire Receiver

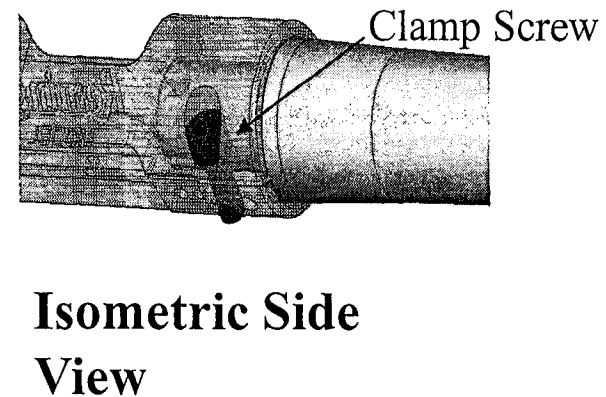
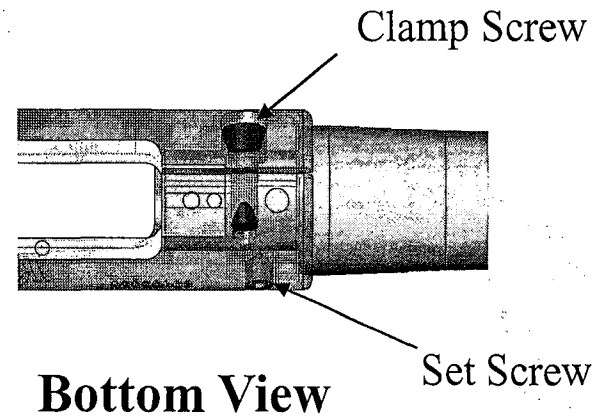
- Receiver machined from solid carbon steel bar stock, drilled and tapped for bases (unique bases)
- Dual bedding points for stable seating and alignment in stock
- Beefy design results in centerfire rifle type strength and rigidity (0.300" nominal wall thickness)
- Current receiver scalable up to magnum rimfire cartridges
- Base receiver design lends itself to customization for competitive shooting



# Model 504™ Bolt-Action Rimfire

## Barrel

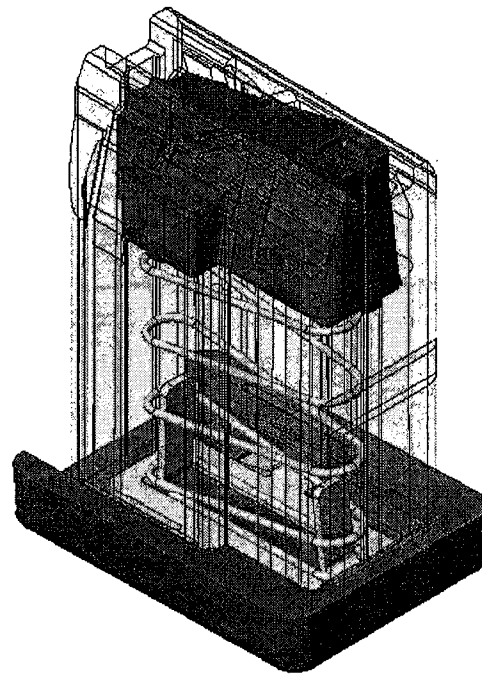
- 20" sporter contour carbon steel barrel with satin blued finish
- Clean barrel – no iron sights
- 5-R button rifling derived from Model 40-XR target rimfire rifles
- Recessed crown to protect rifling
- Muzzle O.D. 0.598"
- Unique barrel clamp and set screw design allows retrofitting and customization without sacrificing strength



# Model 504™ Bolt-Action Rimfire

## Magazine Box

- 6-shot metal detachable magazine box
- Staggered stack design
- Flush mount with bottom of stock
- Spring loaded magazine release for easy removal
- Easily disassembled for cleaning
- Spare magazines will be available as a Remington Accessory



M504 Magazine Box

# Model 504™ Bolt-Action Rimfire

## Product Specifications

Caliber	Action Type	Magazine Capacity	Barrel Length	Twist Rate	Overall Length	Average Weight	Item#	MSRP
22LR	Rimfire Bolt – Rear Lock-Up	6	20"	1:14 1/2"	39 1/2"	6 Lbs	26500	\$710

LOP= 13 3/4"; Drop @ Comb = 1 1/8"; Drop @ Heel = 1 1/4"

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# **2004 New Rifle Products**

**Summary by SKU**

# 2004 New Rifle Products

SKU	Description	Caliber
26368	Model 700 Titanium Magnum	7mm Rem SA Ultra Mag
26354	Model 700 Titanium Magnum	300 Rem SA Ultra Mag
26352	Model 700 Limited Edition Classic	8mm Mauser
26440	Model 700 BDL SS Camo RMEF	300 Win Mag
24683	Model 673 Guide Rifle	6.5mm Rem Mag
24685	Model 673 Guide Rifle	308 Win
29539	Model Seven Youth Synthetic	223 Remington
29541	Model Seven Youth Synthetic	243 Win
29547	Model Seven Youth Synthetic	7mm-08 Remington
27303	Model 700 Youth Synthetic	270 Win
27305	Model 700 Youth Synthetic	30-06

## 2004 New Rifle Products (Continued)

SKU	Description	Caliber
27007	Model 700 CDL (Classic Deluxe)	243 Win
27015	Model 700 CDL (Classic Deluxe)	7mm-08 Remington
27011	Model 700 CDL (Classic Deluxe)	270 Win
27017	Model 700 CDL (Classic Deluxe)	30-06
27047	Model 700 CDL (Classic Deluxe)	7mm Remington Mag
27049	Model 700 CDL (Classic Deluxe)	300 Win Mag
27051	Model 700 CDL (Classic Deluxe)	7mm Rem Ultra Mag
27053	Model 700 CDL (Classic Deluxe)	300 Rem Ultra Mag
27412	Model 710 Magnum	7mm Remington Mag
27414	Model 710 Magnum	300 Win Mag

## 2004 New Rifle Products (Continued)

SKU	Description	Caliber
26183	Model 700 LV SF	17 Remington
26185	Model 700 LV SF	221 Rem Fireball
26187	Model 700 LV SF	223 Remington
26189	Model 700 LV SF	22-250 Remington
26500	Model 504 Bolt-Action Rimfire	22 Long Rifle

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# **2004 Rifle Deletions**

**Summary by SKU**

# 2004 Rifle Deletions

SKU	Description	Caliber
25869	Model 700 Limited Edition Classic	300 Savage
26438	Model 700 BDL SS Camo RMEF	300 Rem SA Ultra Mag
26402	Model 700 EtronX	22-250 Remington
26400	Model 700 EtronX	220 Swift
26404	Model 700 EtronX	243 Win
26317	Model 700 Sendero SF	338 Rem Ultra Mag
24787	Model Seven Youth	223 Remington
24779	Model Seven Youth	243 Win
24783	Model Seven Youth	7mm-08 Remington