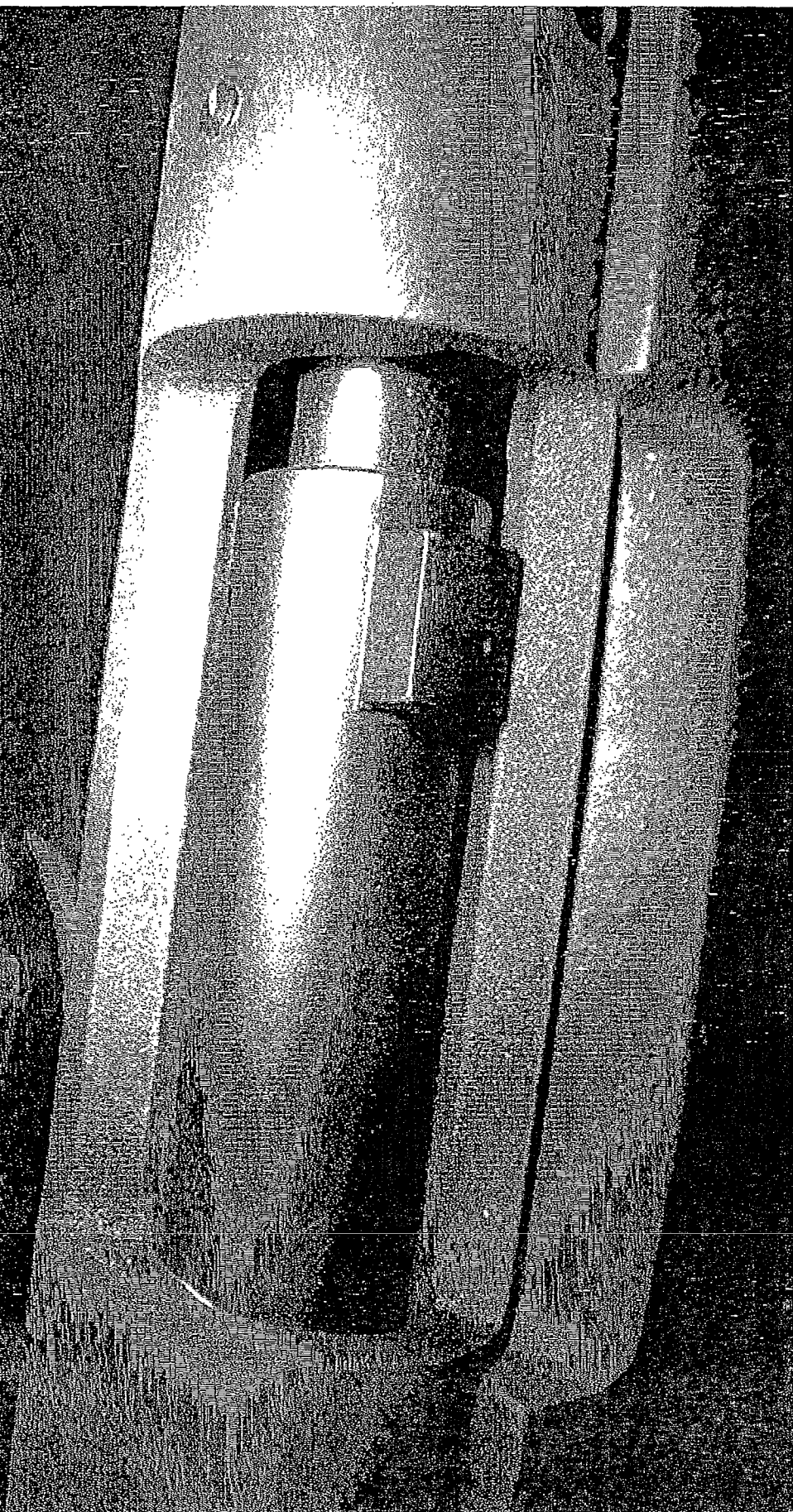


Work Action



Feeding

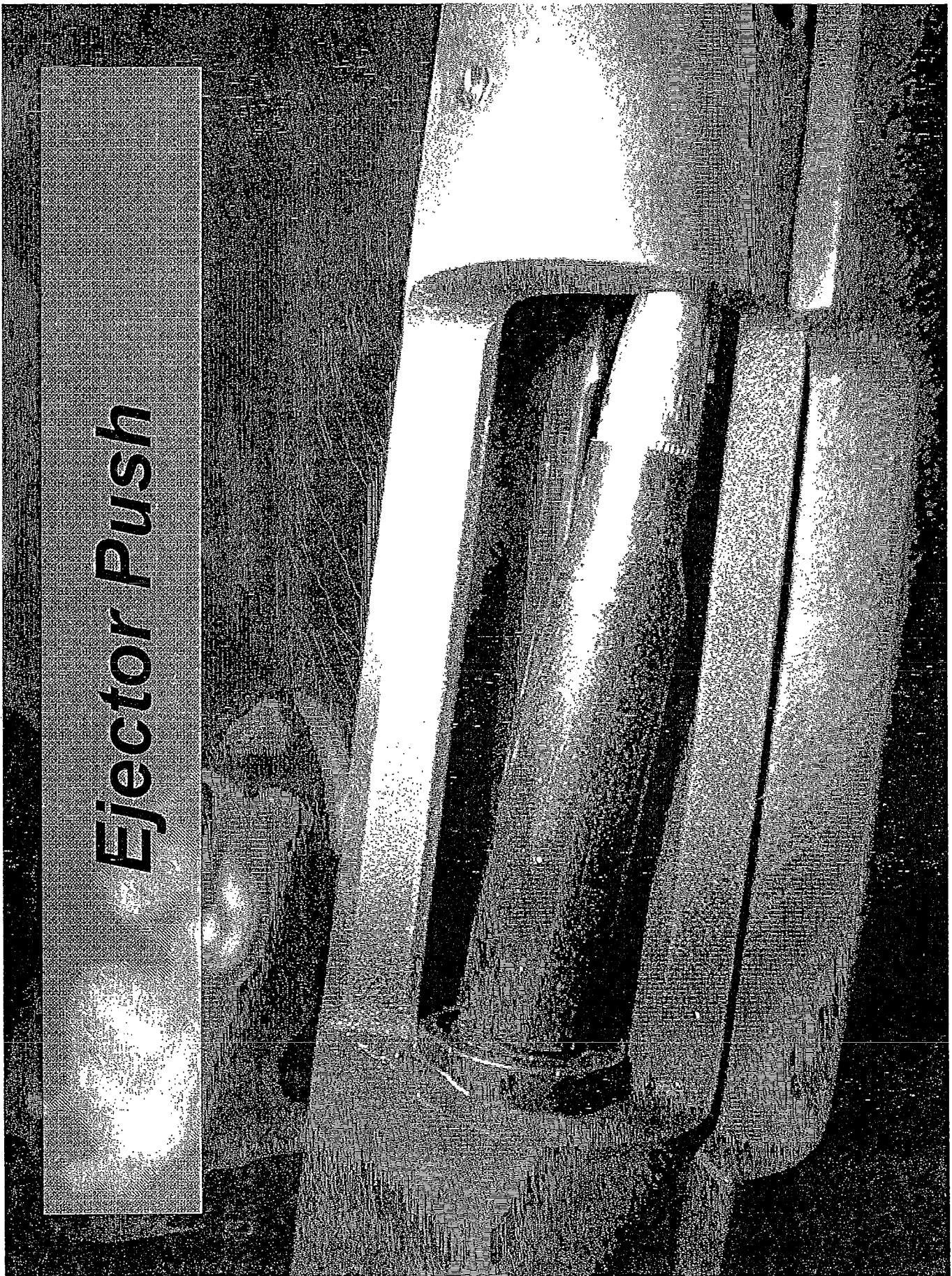
Extraction



Holding Shell

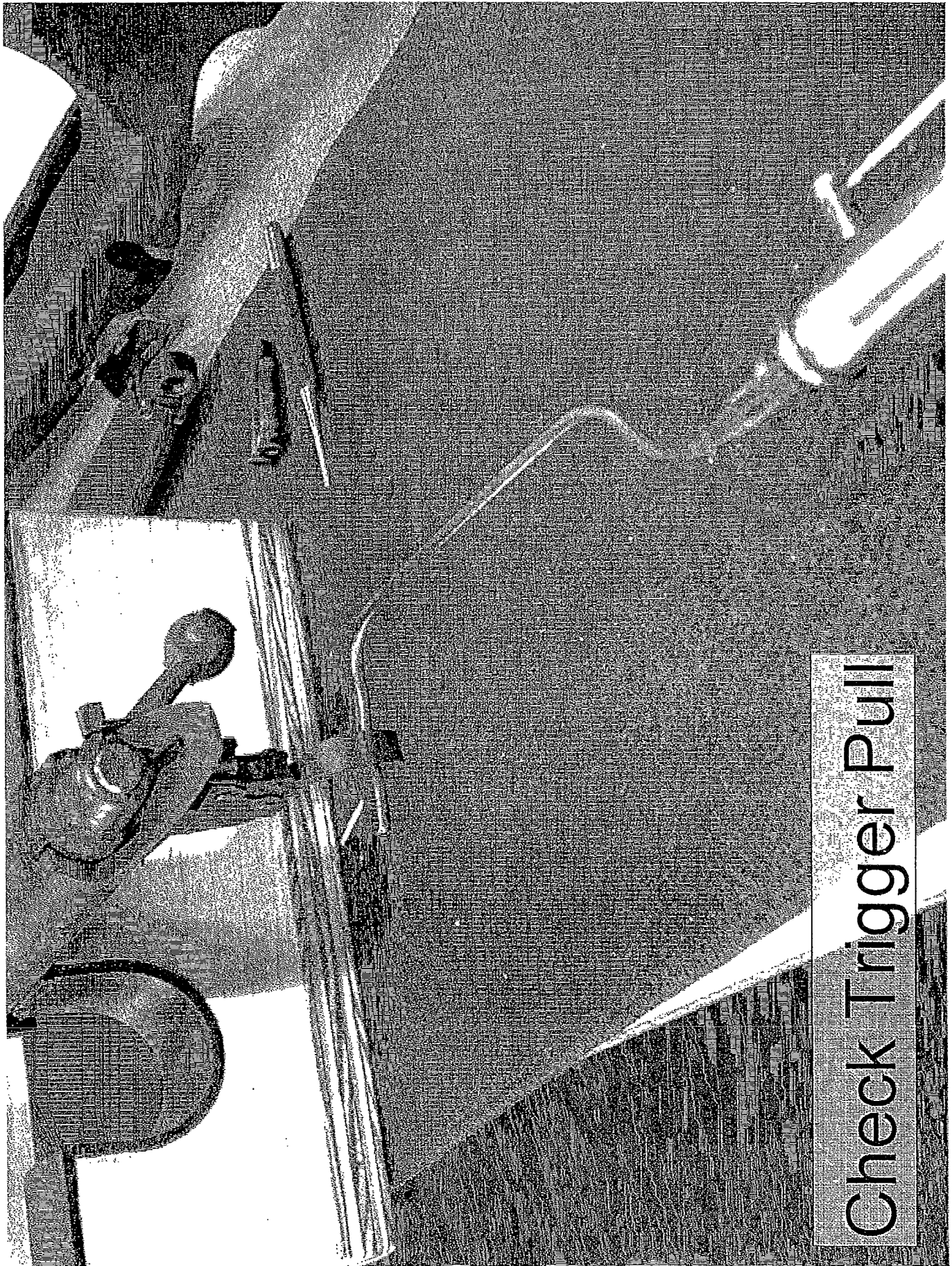


Ejector Push



And Ejection of Shell



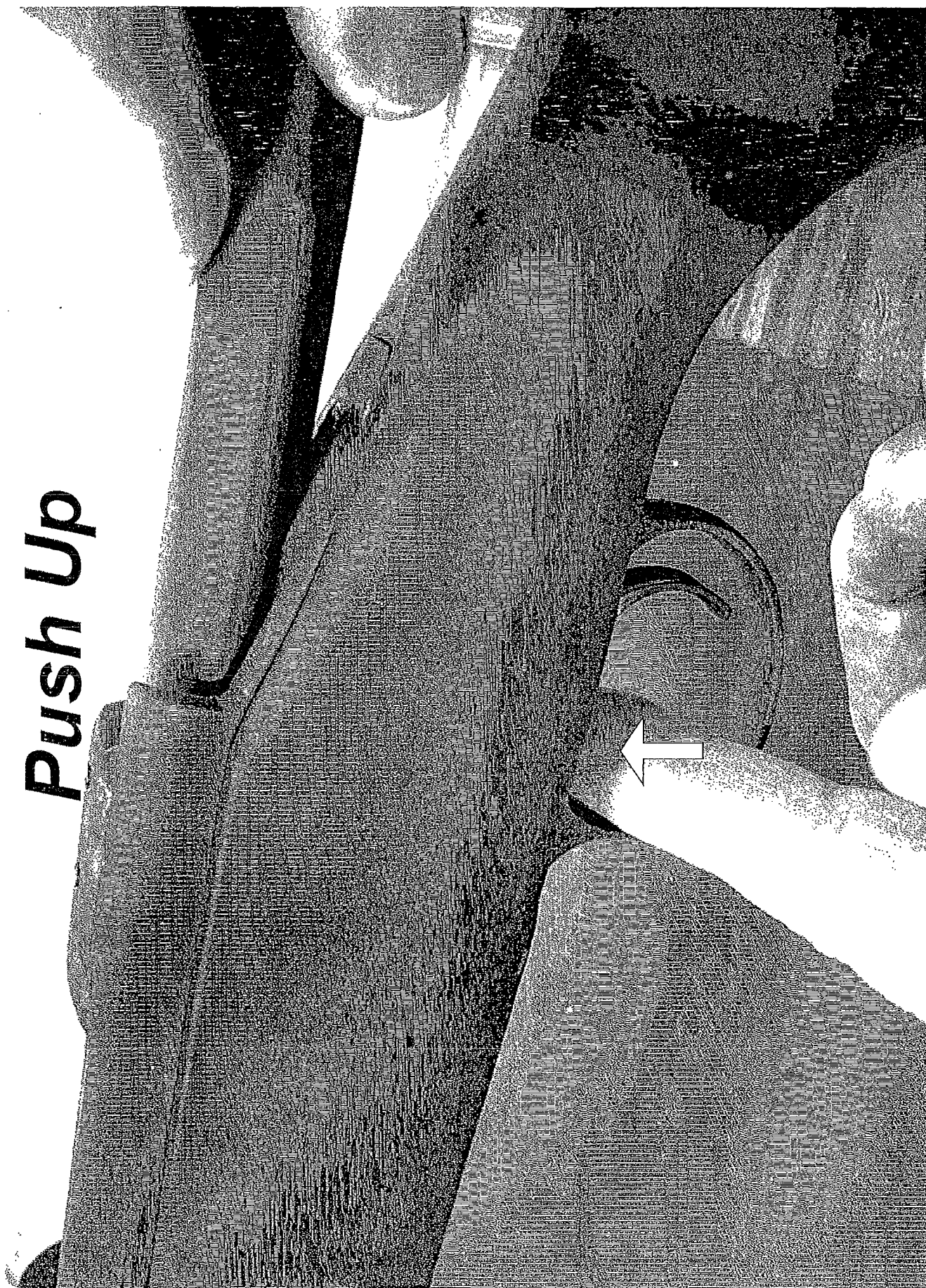


Check Trigger Pull

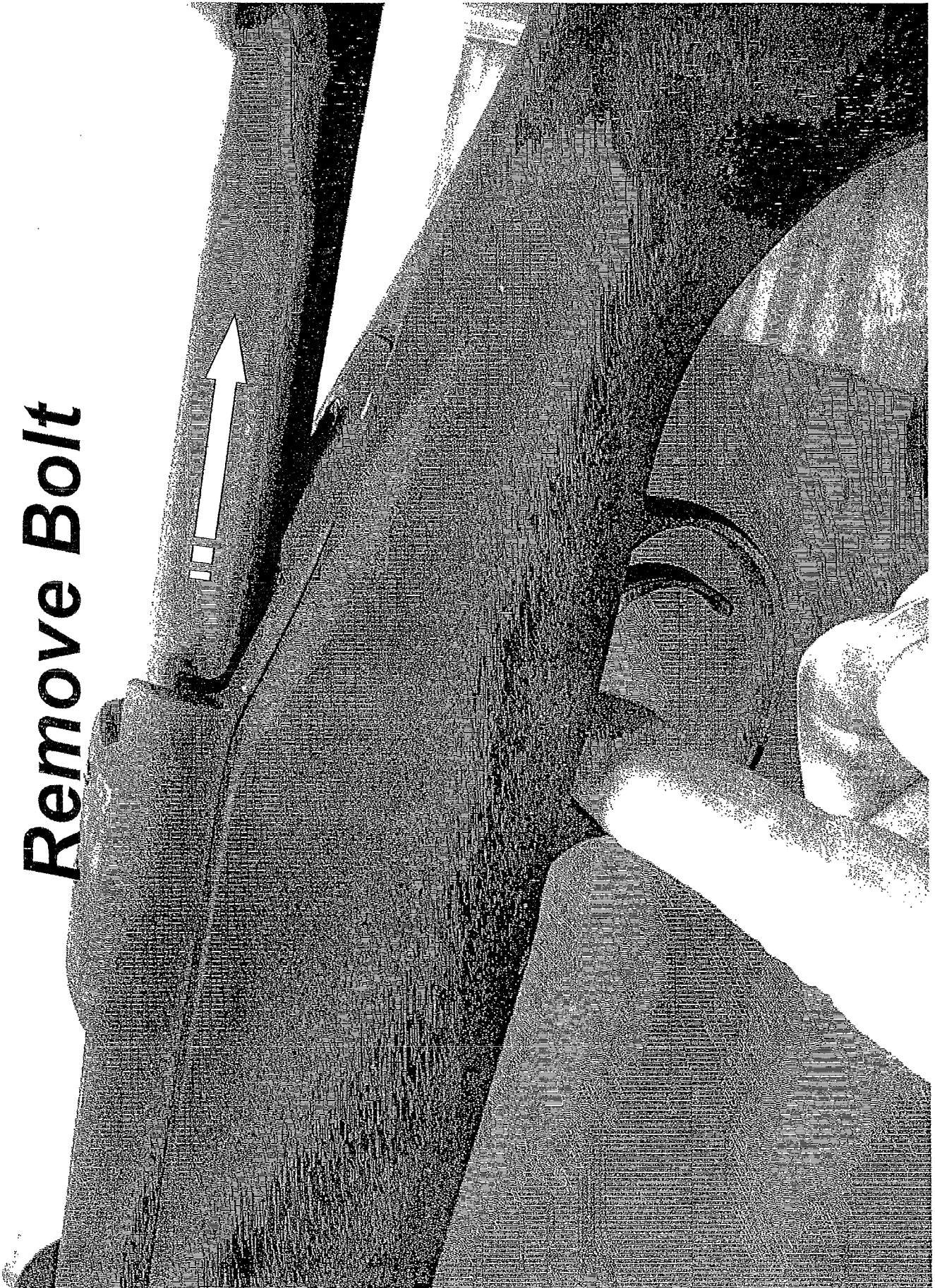
Remove Bolt

Release

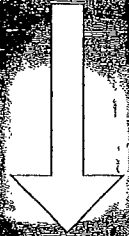
Push Up



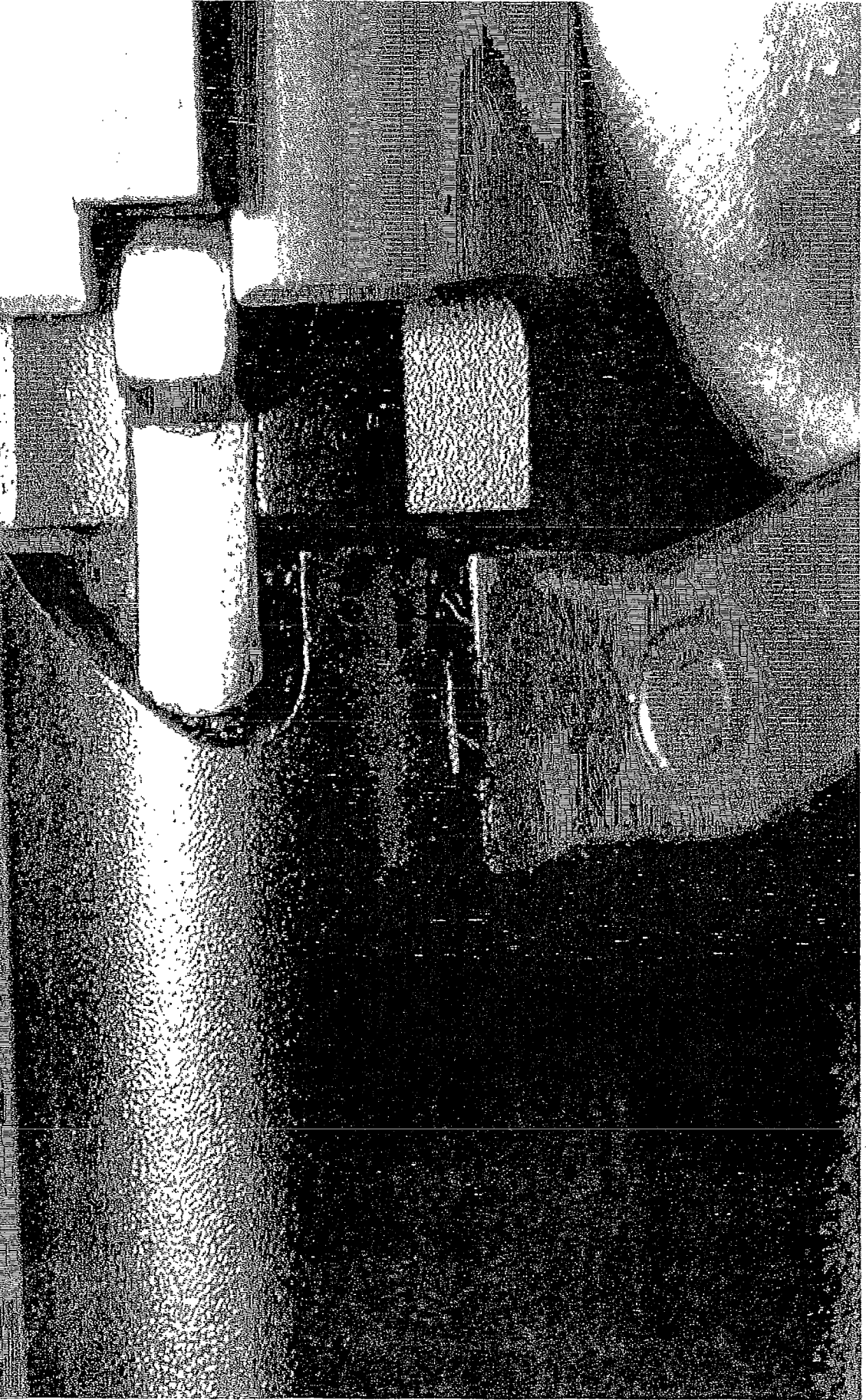
Remove Bolt



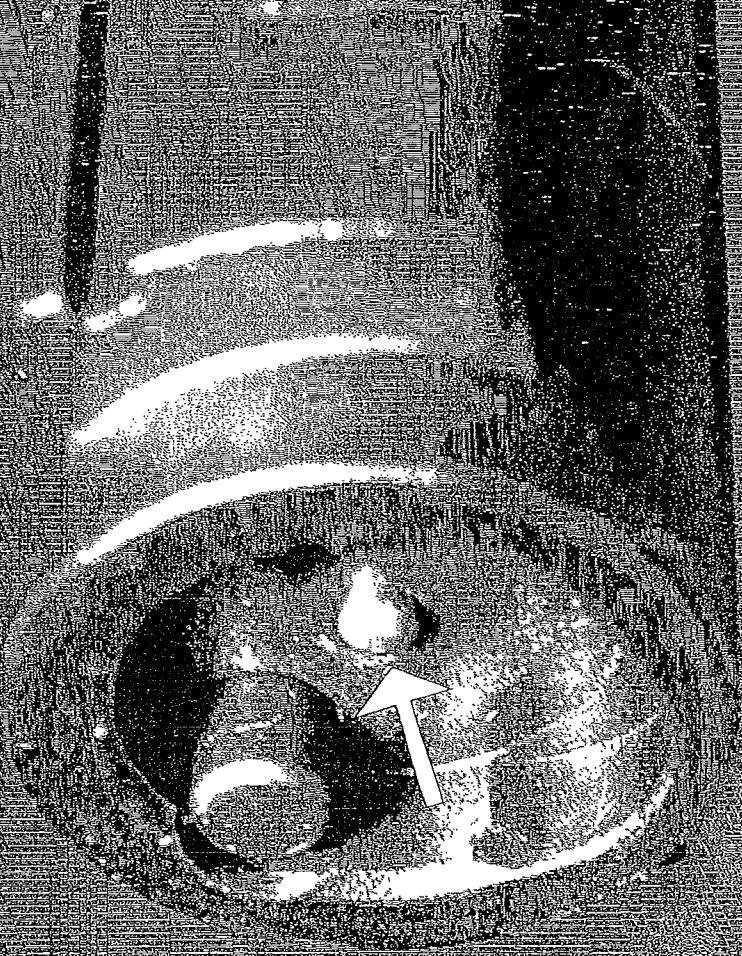
Inspect Cam Surface



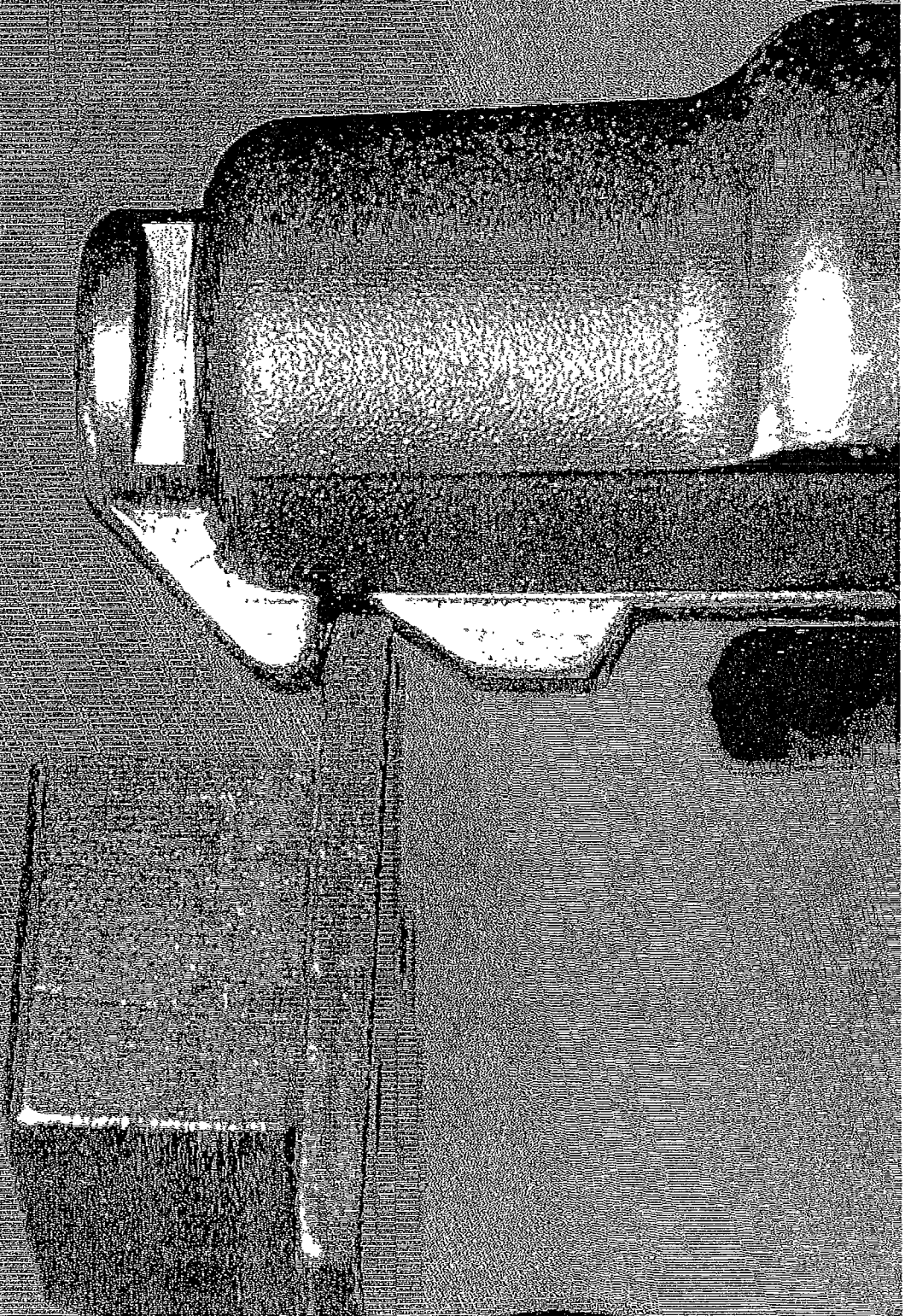
Ease Firing Pin Forward



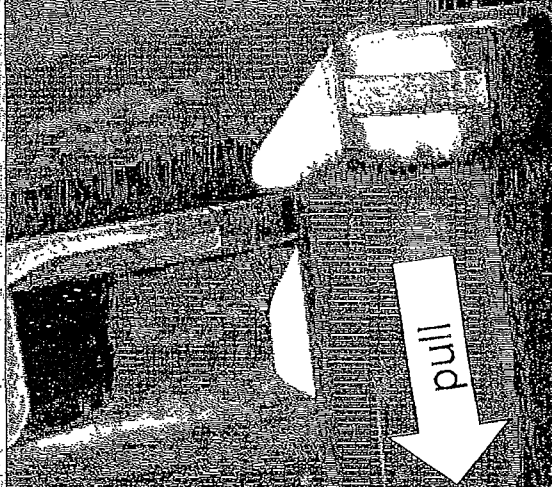
Firing Pin Protrusion



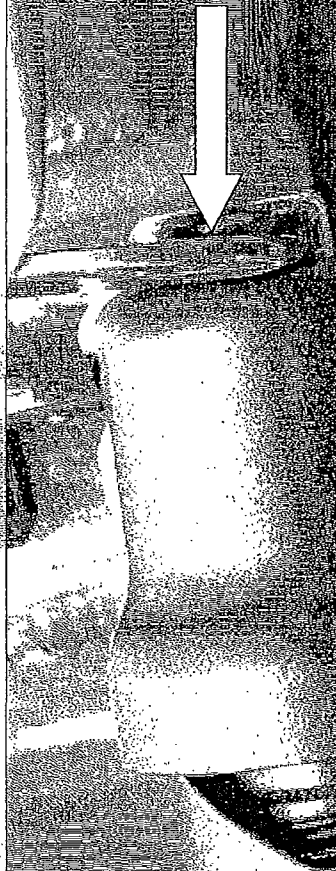
Bolt Disassembly



Pull on Notch of Firing Pin Head



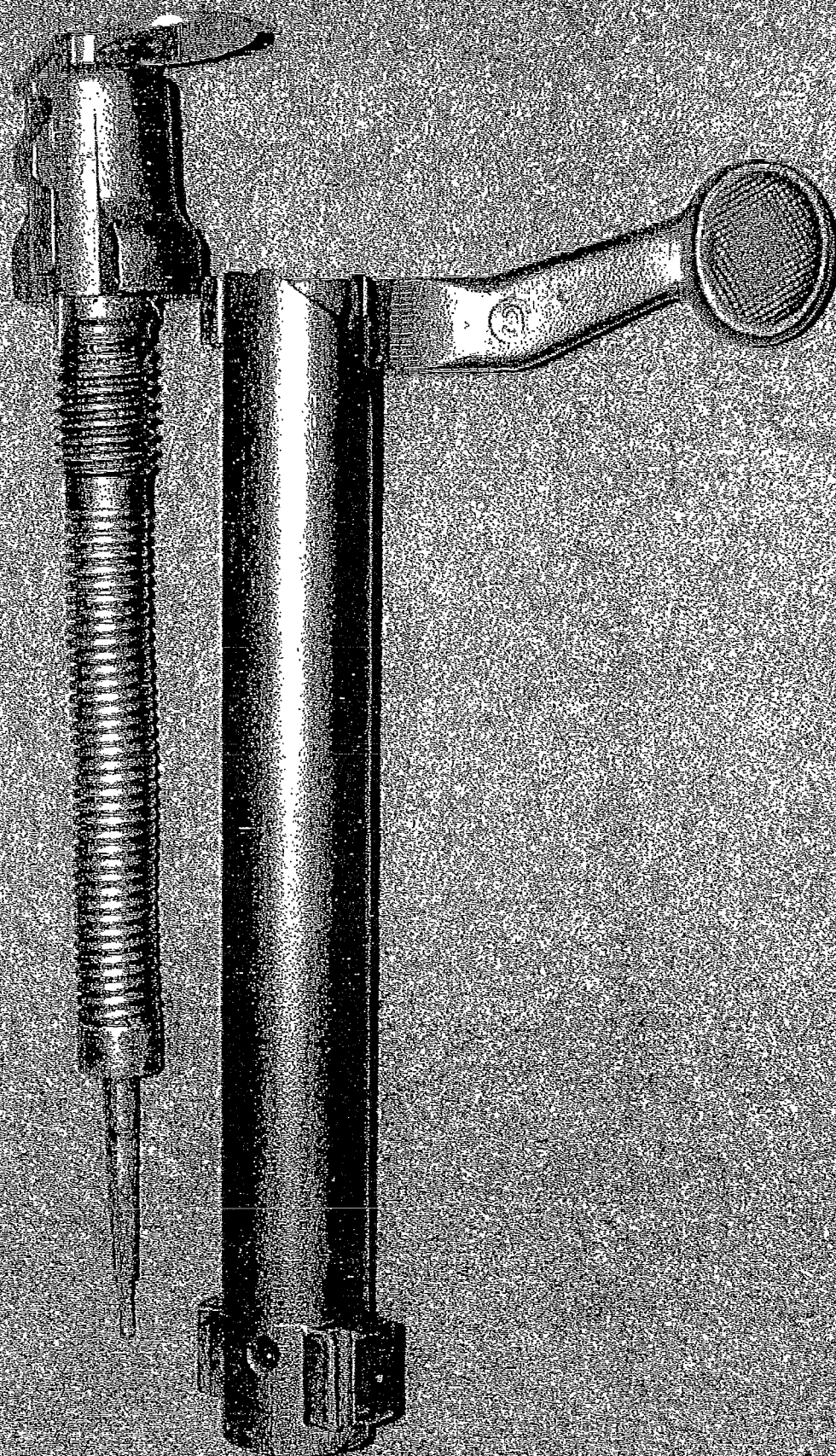
Insert Penny



Unscrew Firing Pin from Bolt Body



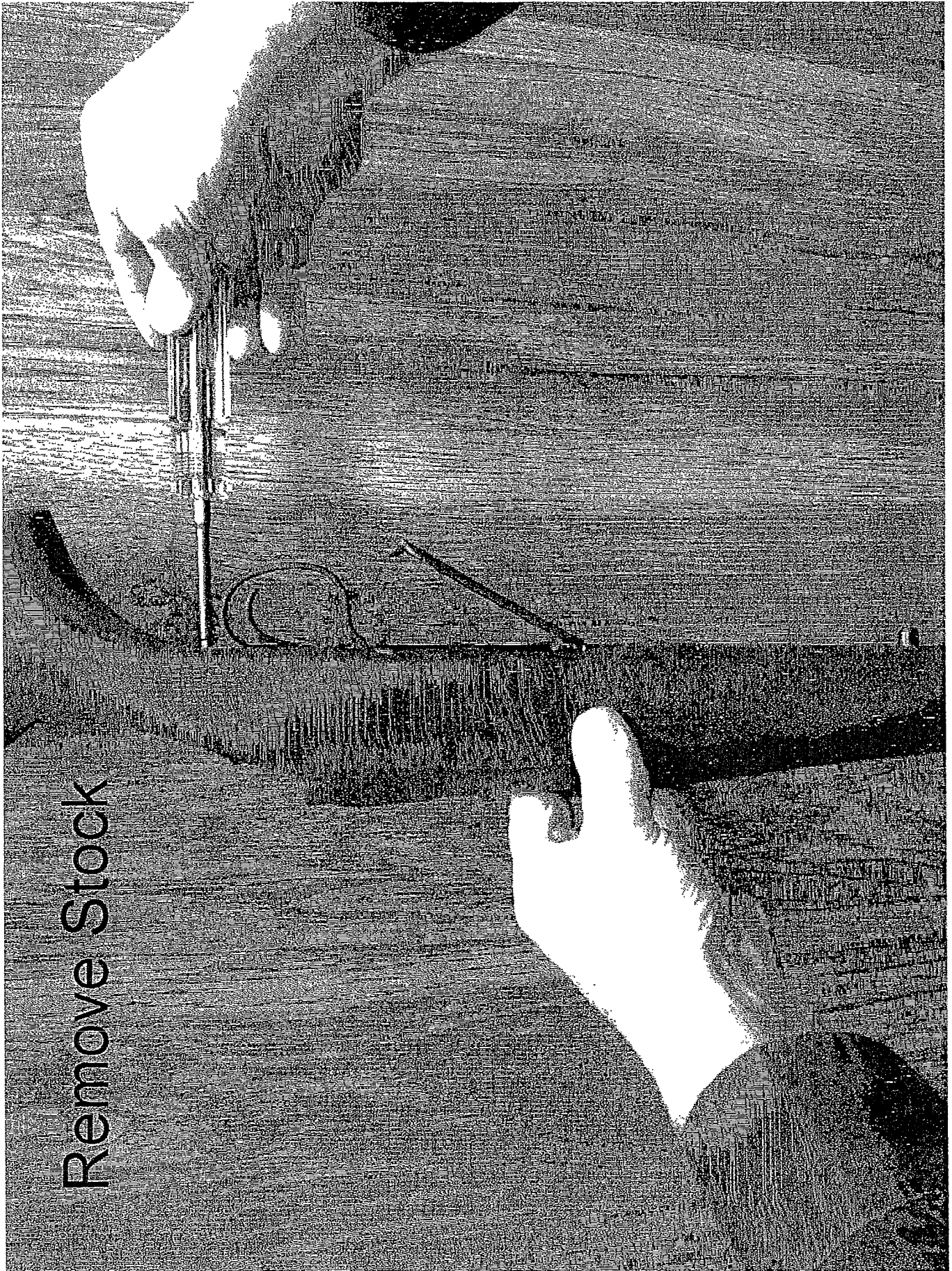
Bolt and Firing Pin Assemblies



Large Diameter Stop Surface



Remove Stock



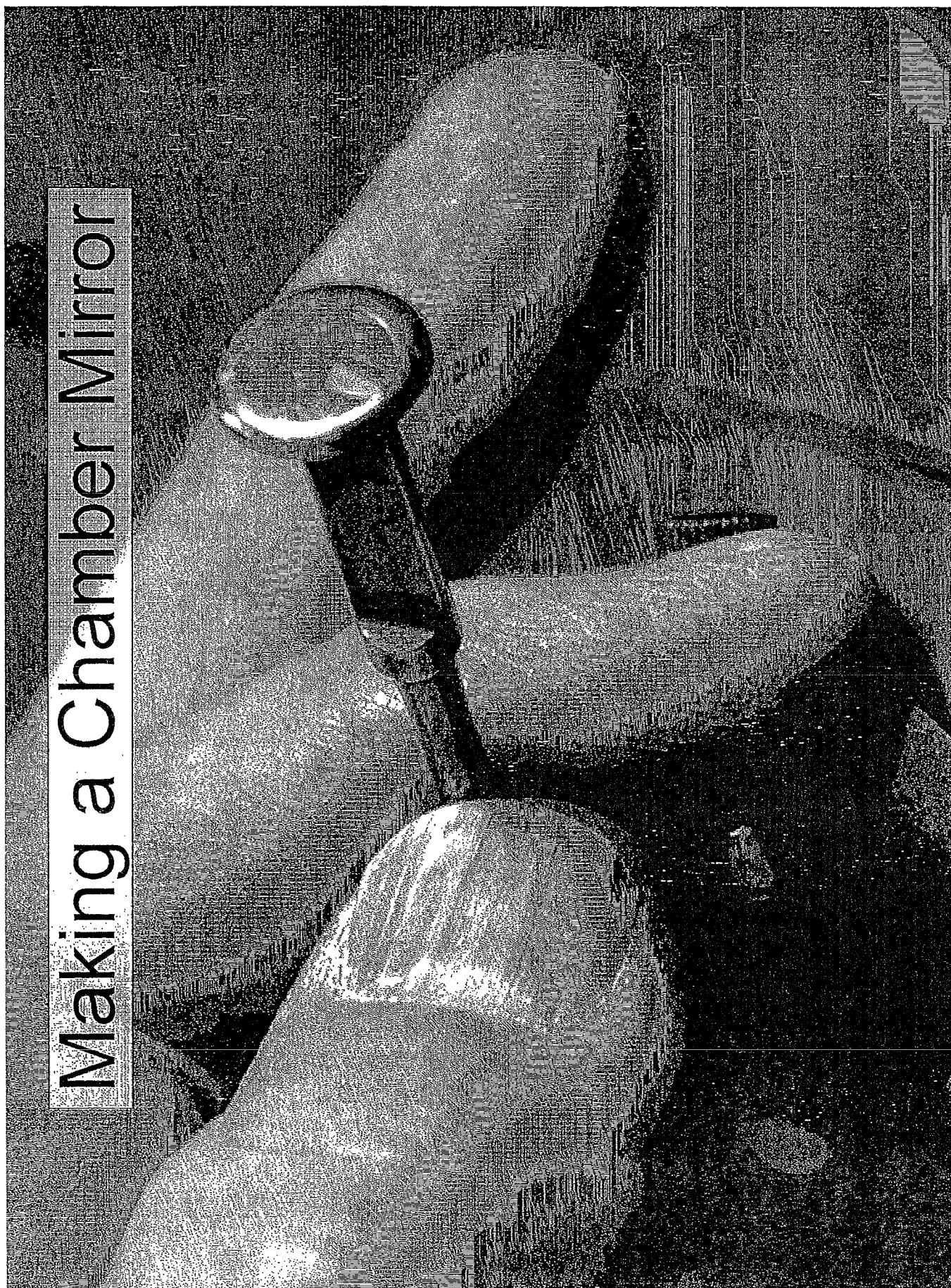
Bedding Block and Recoil Lug Area

Bedding block

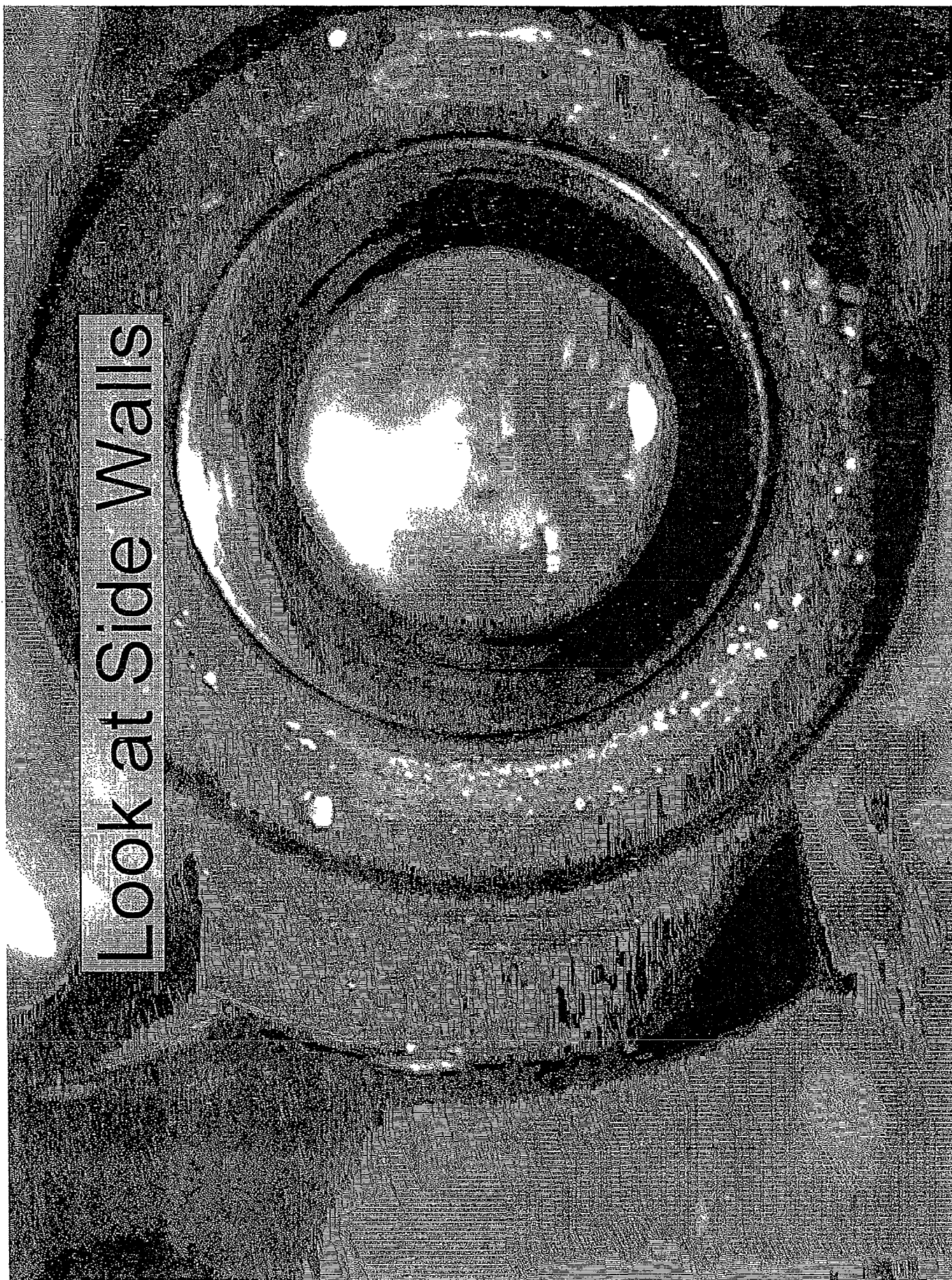
Recoil lug



Making a Chamber Mirror

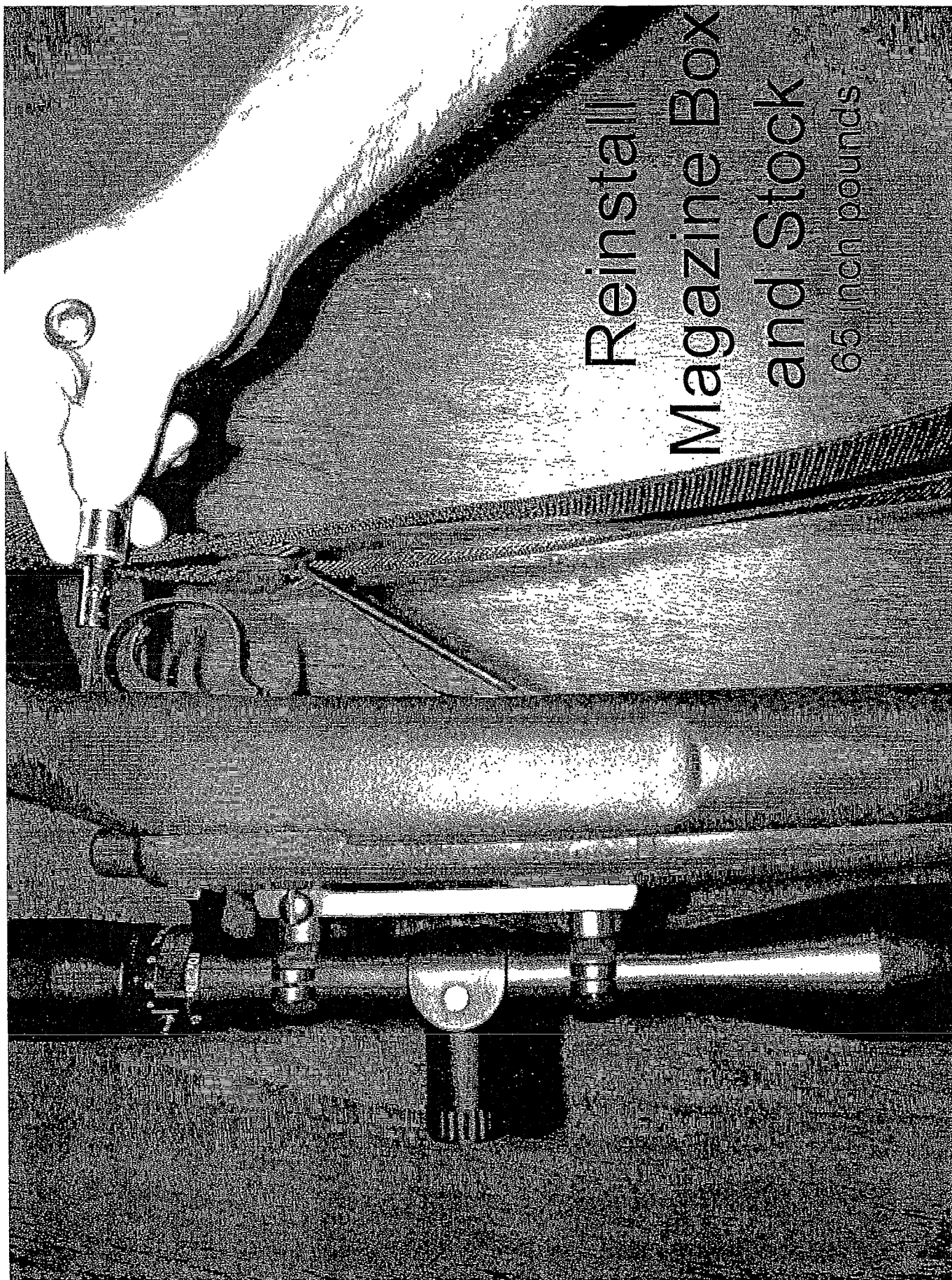


Look at Side Walls

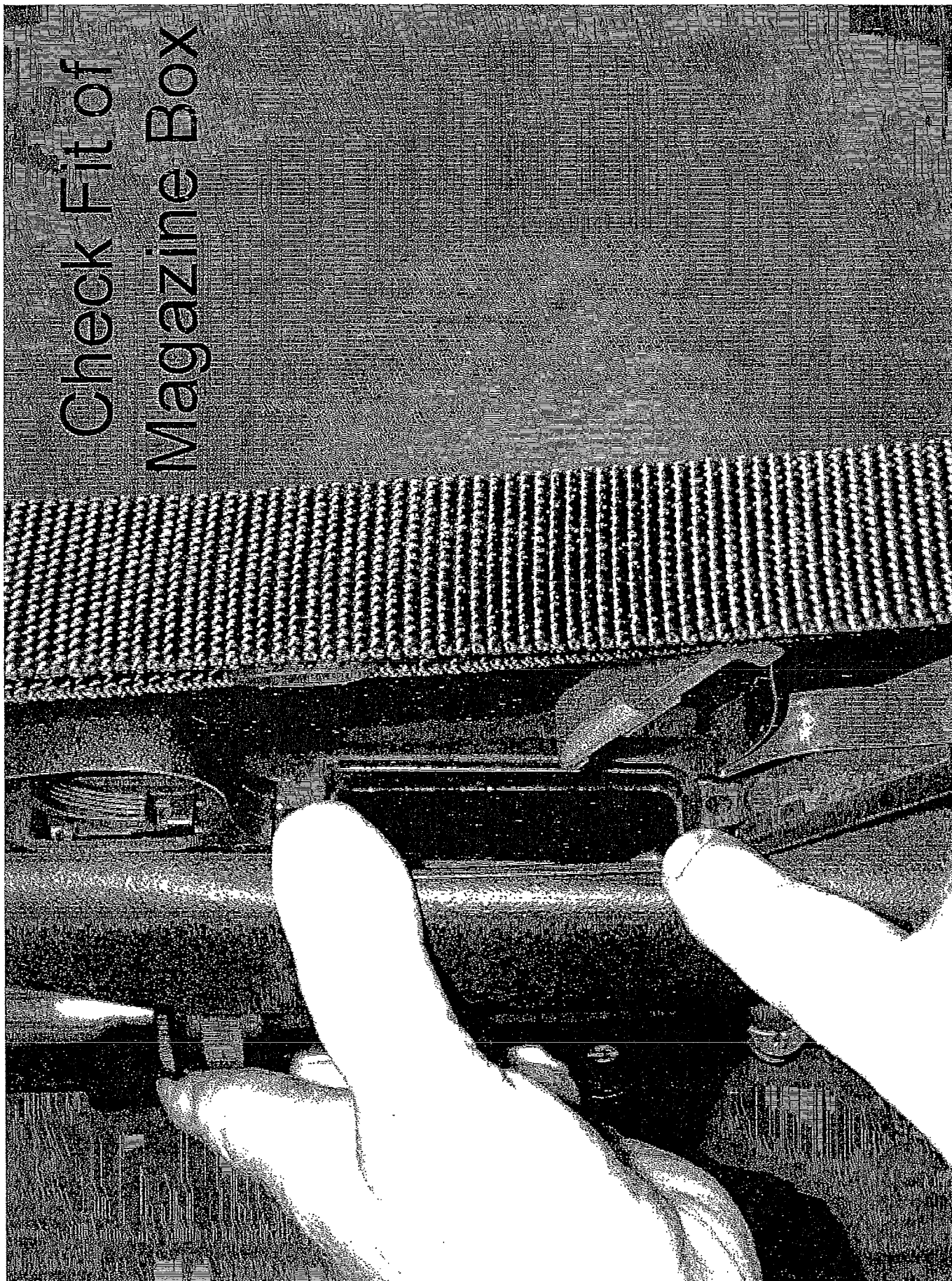


Reinstall Magazine Box and Stock

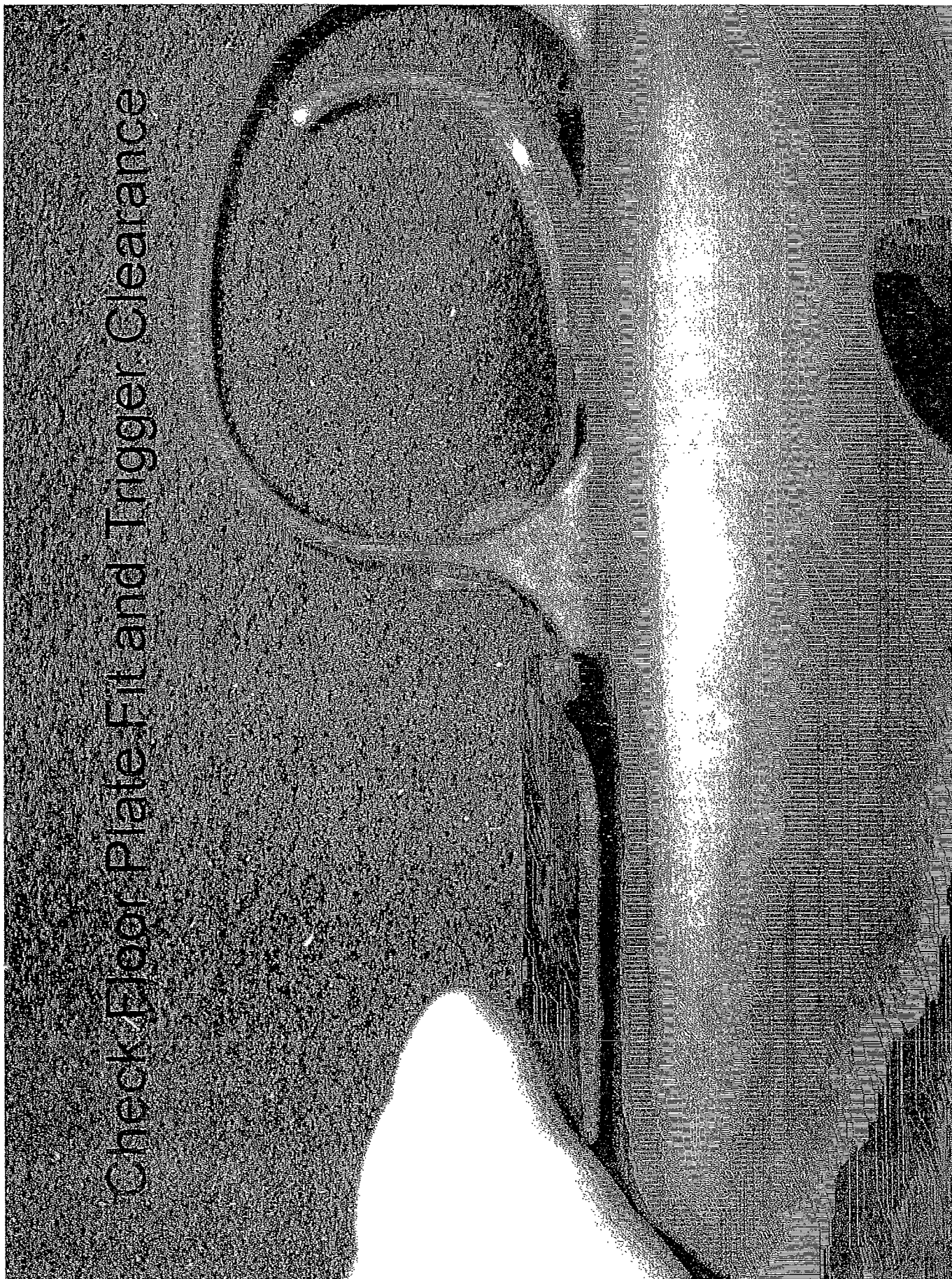
65 inch pounds



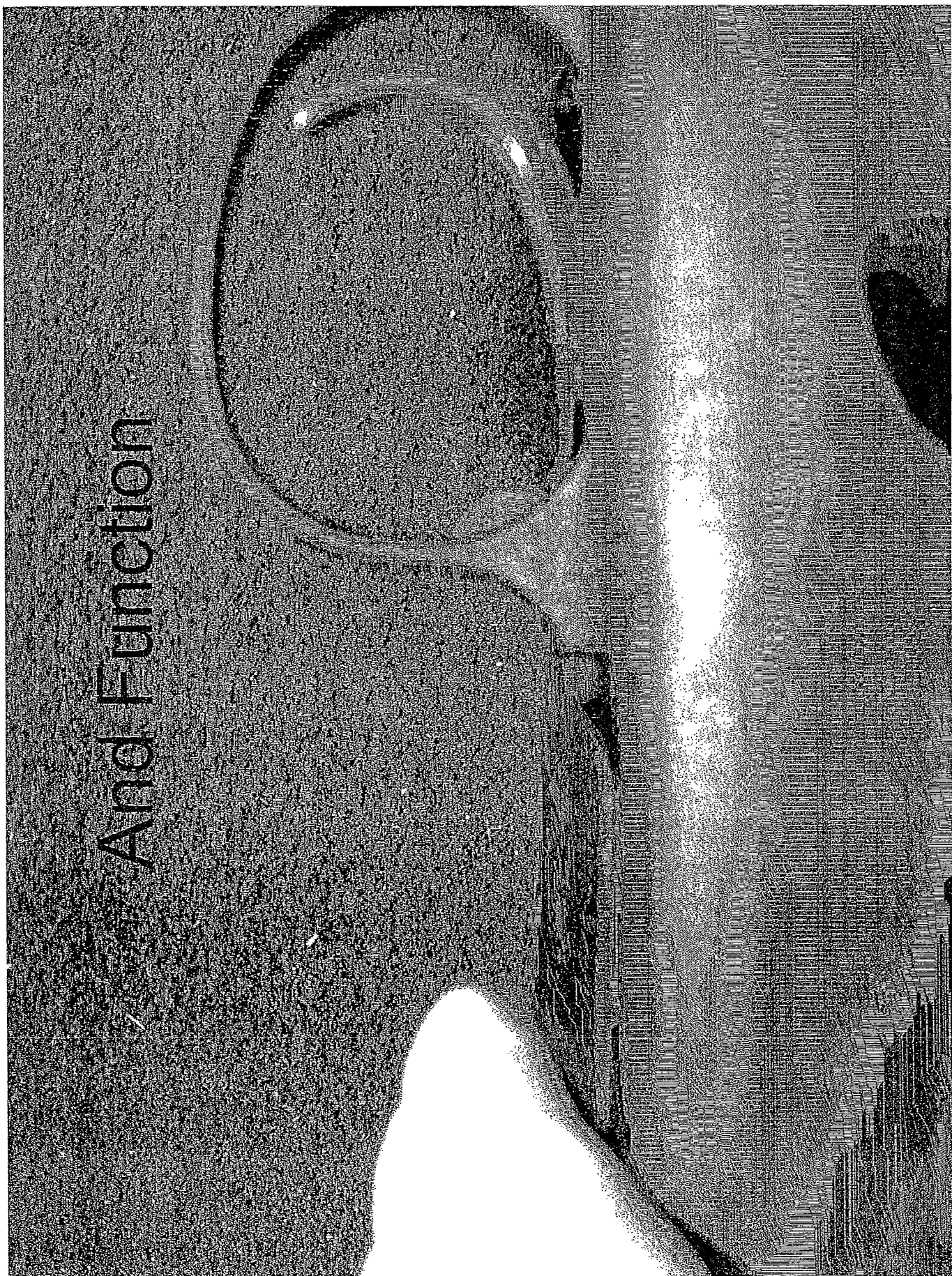
Check Fit of Magazine Box



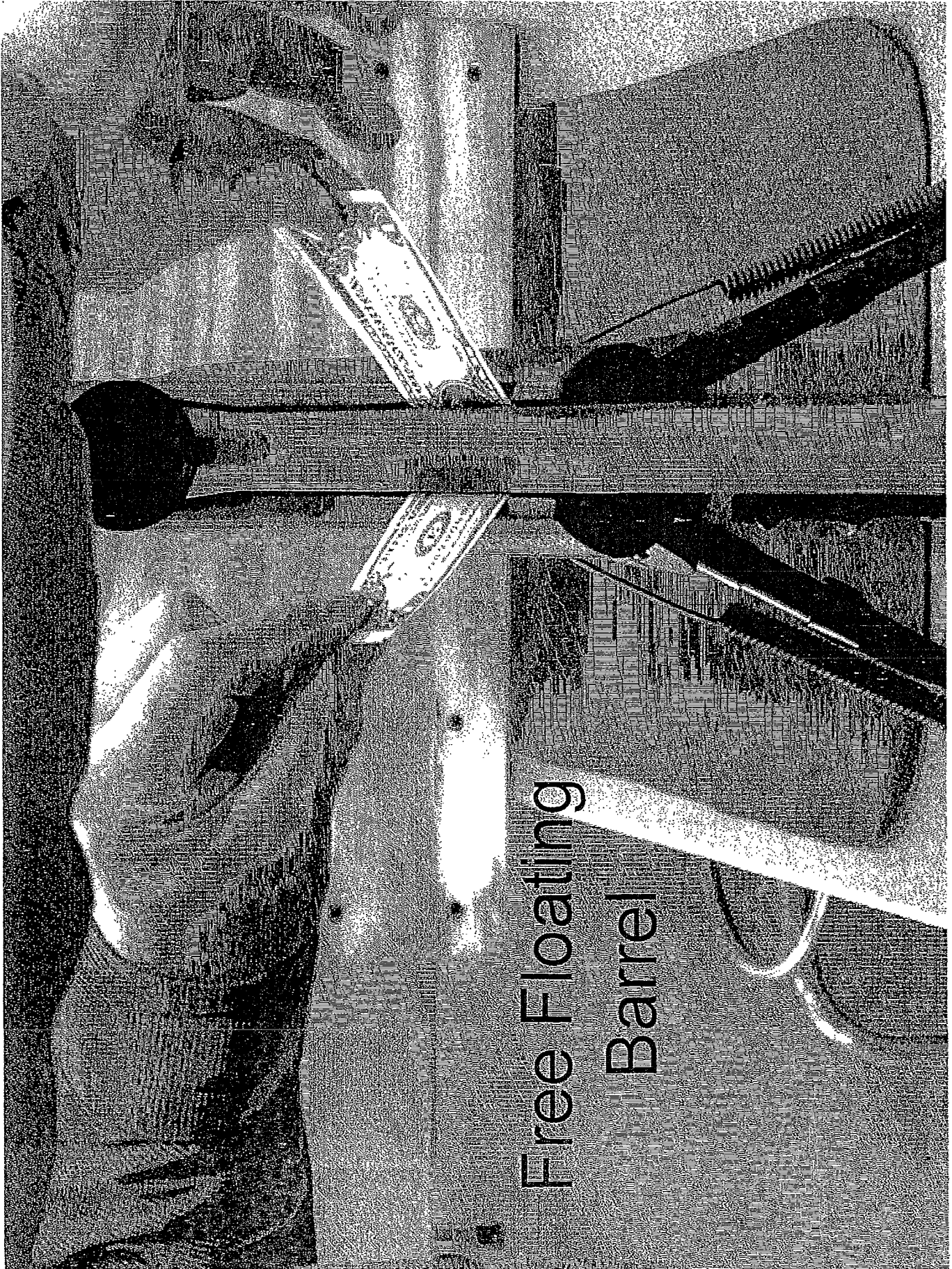
Check Floor Plate Fit and Trigger Clearance

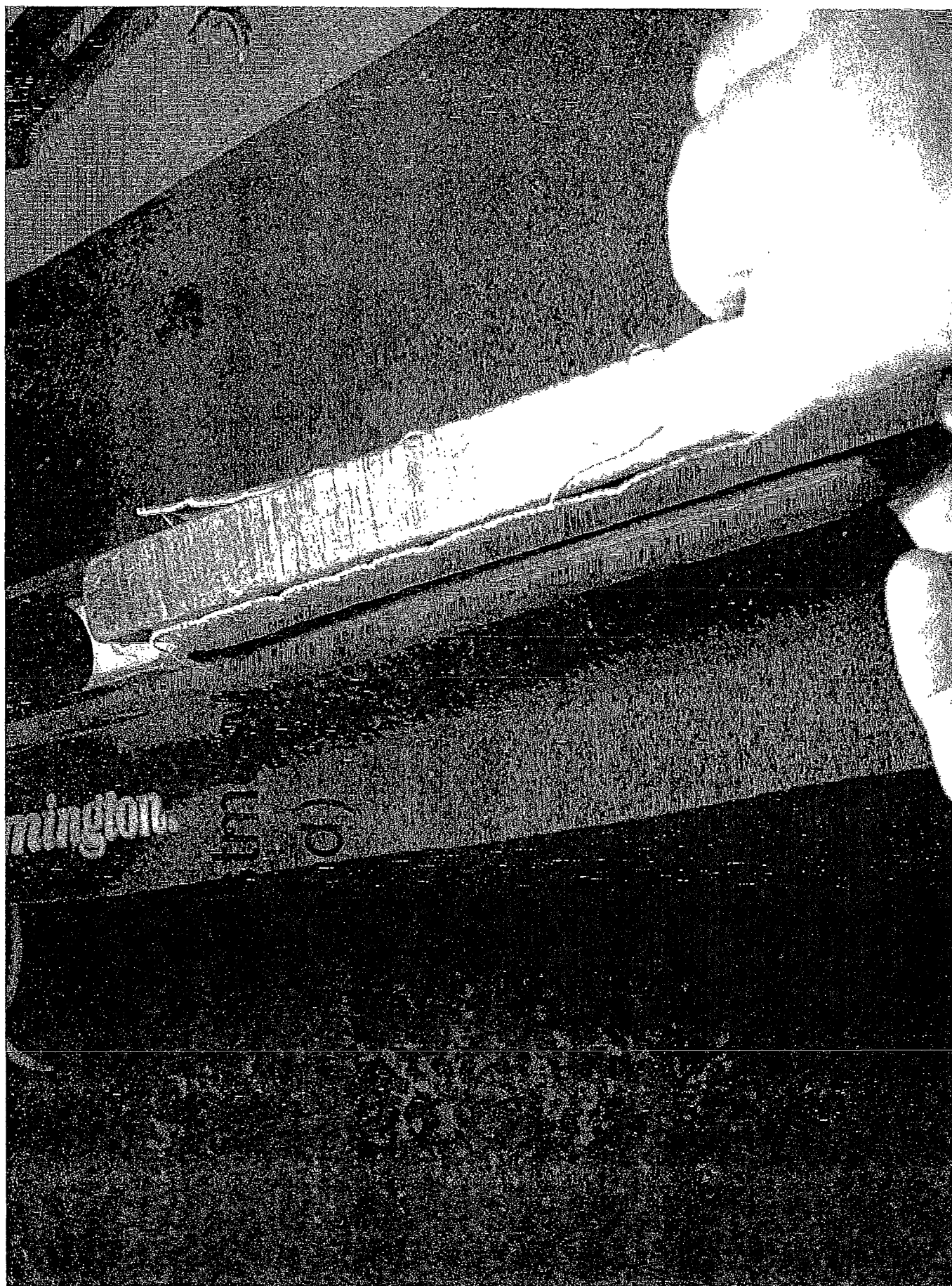


Form And Function

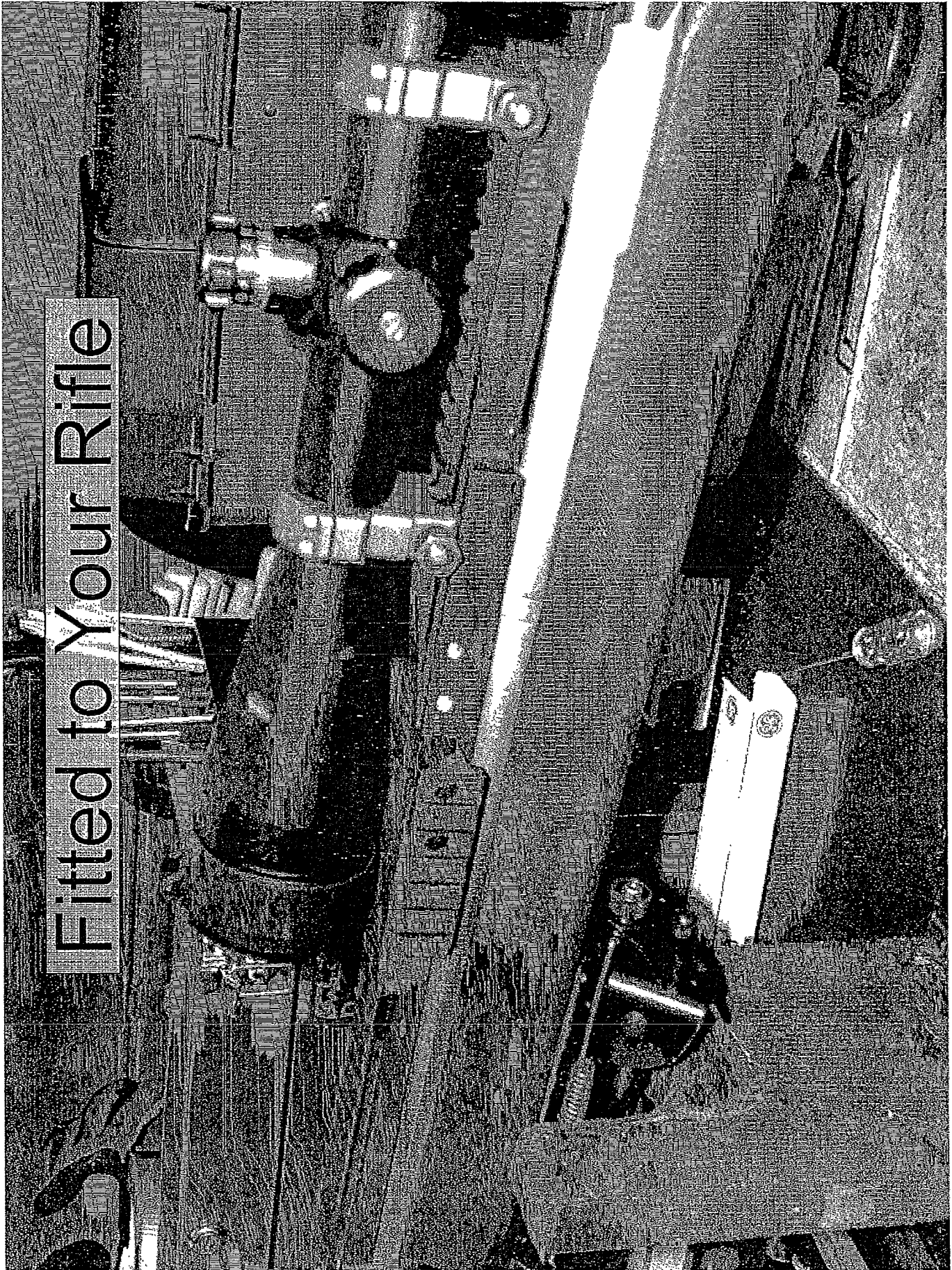


File if Necessary



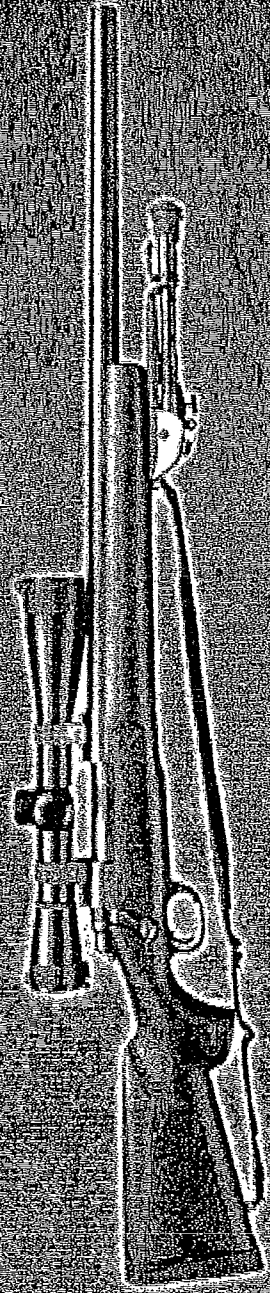


Fitted to Your Rifle



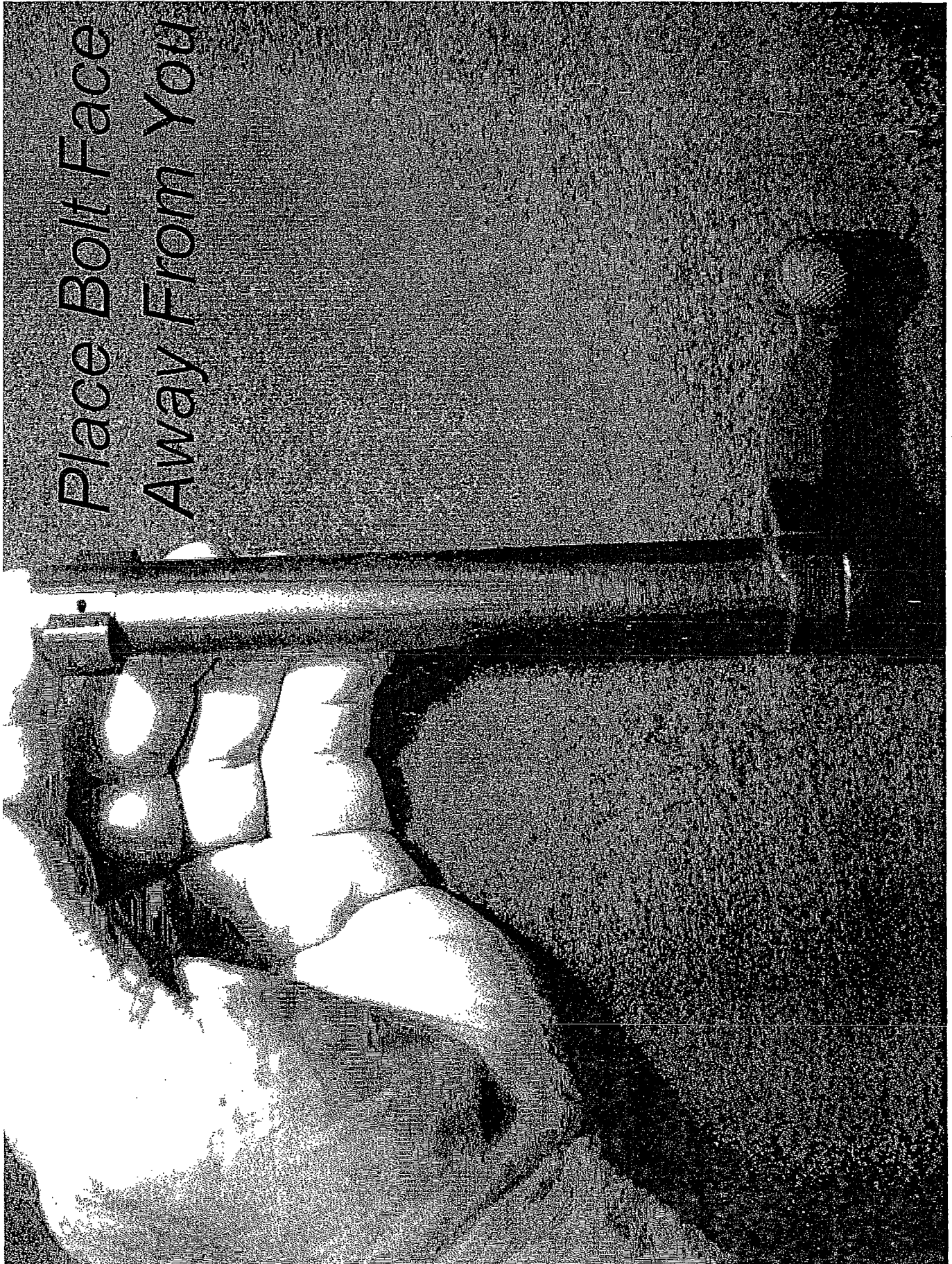
Remington

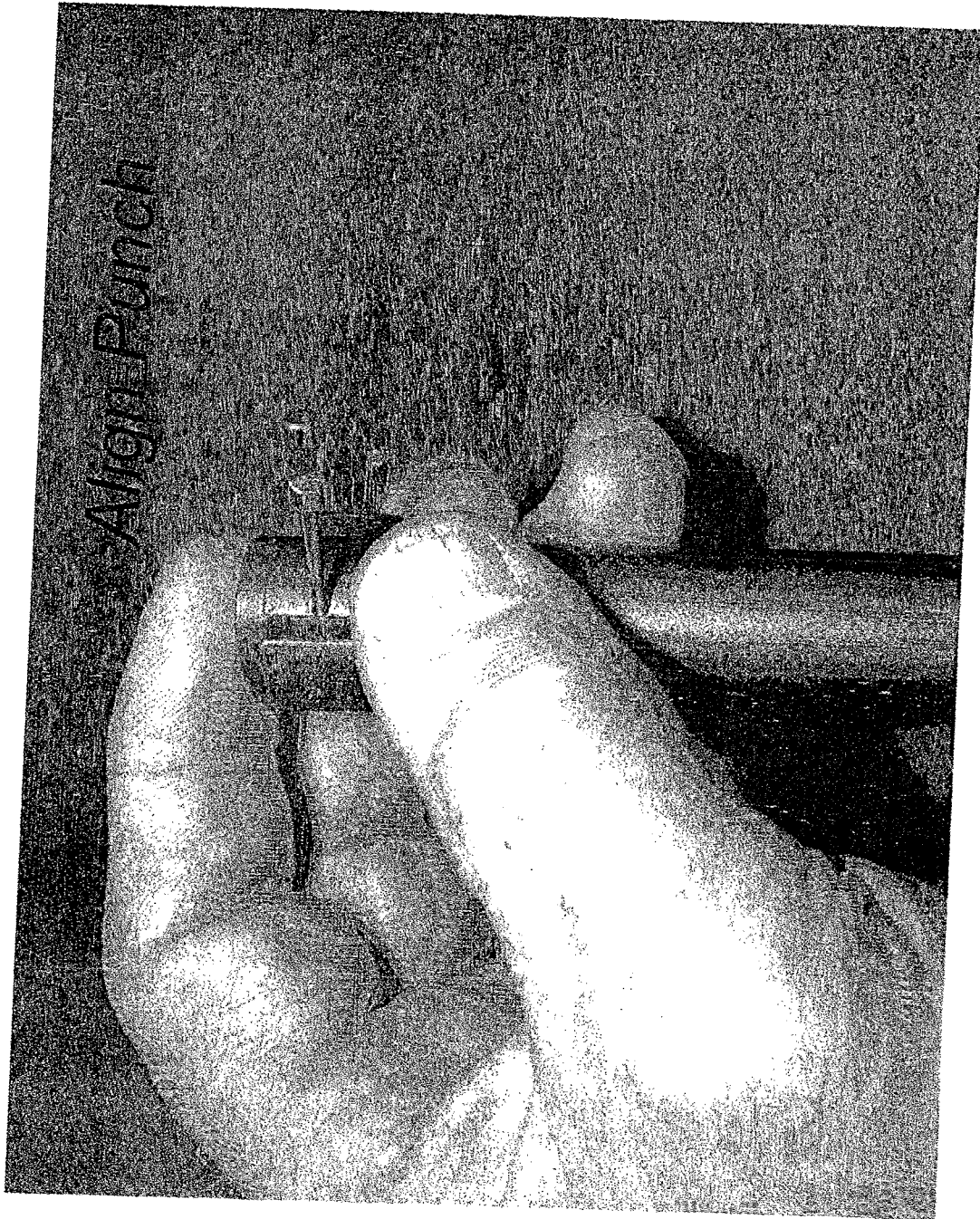
M24 SWS



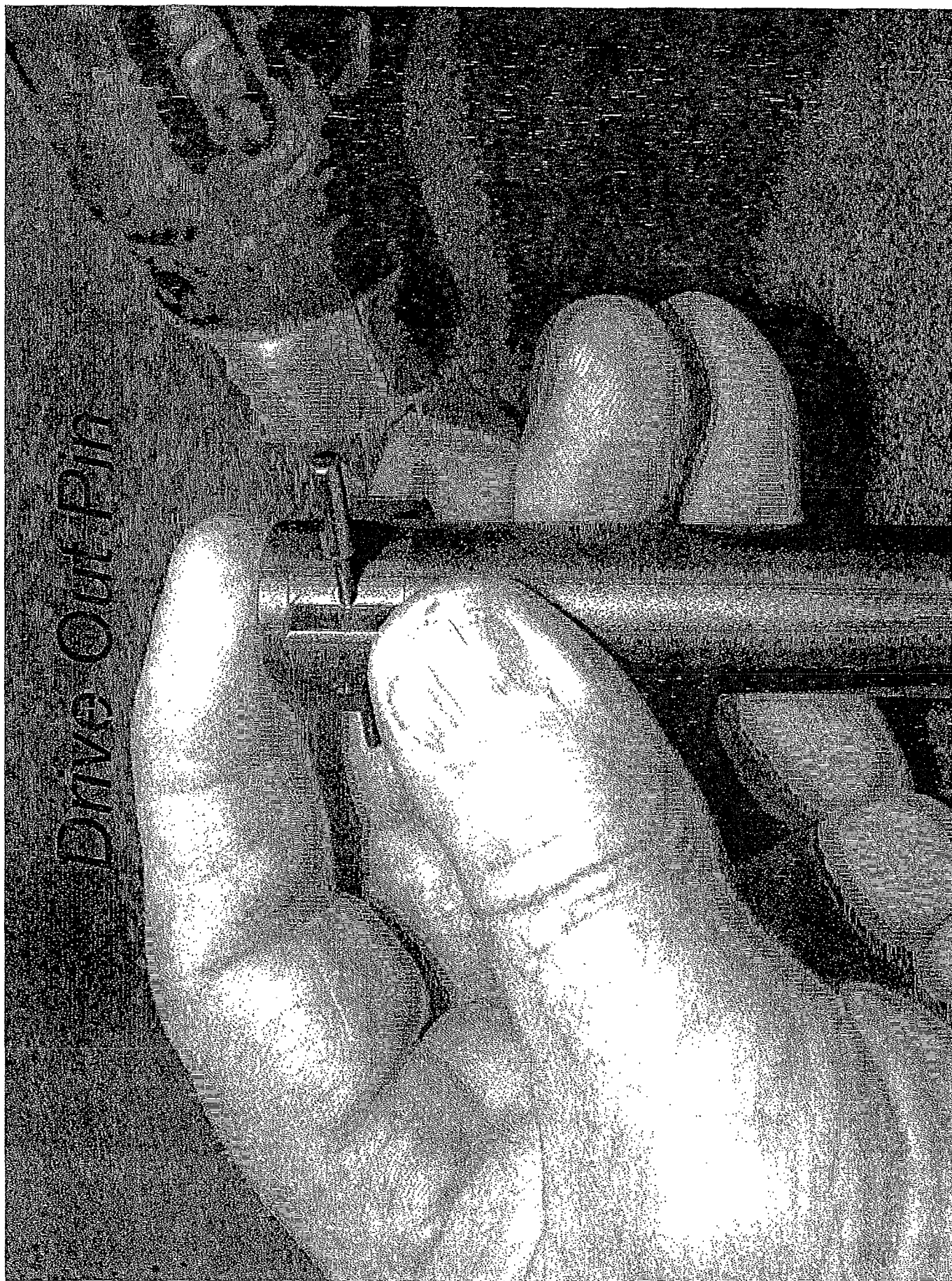
**REFLECTOR
SERVICE**

*Place Bolt Face
Away From You*

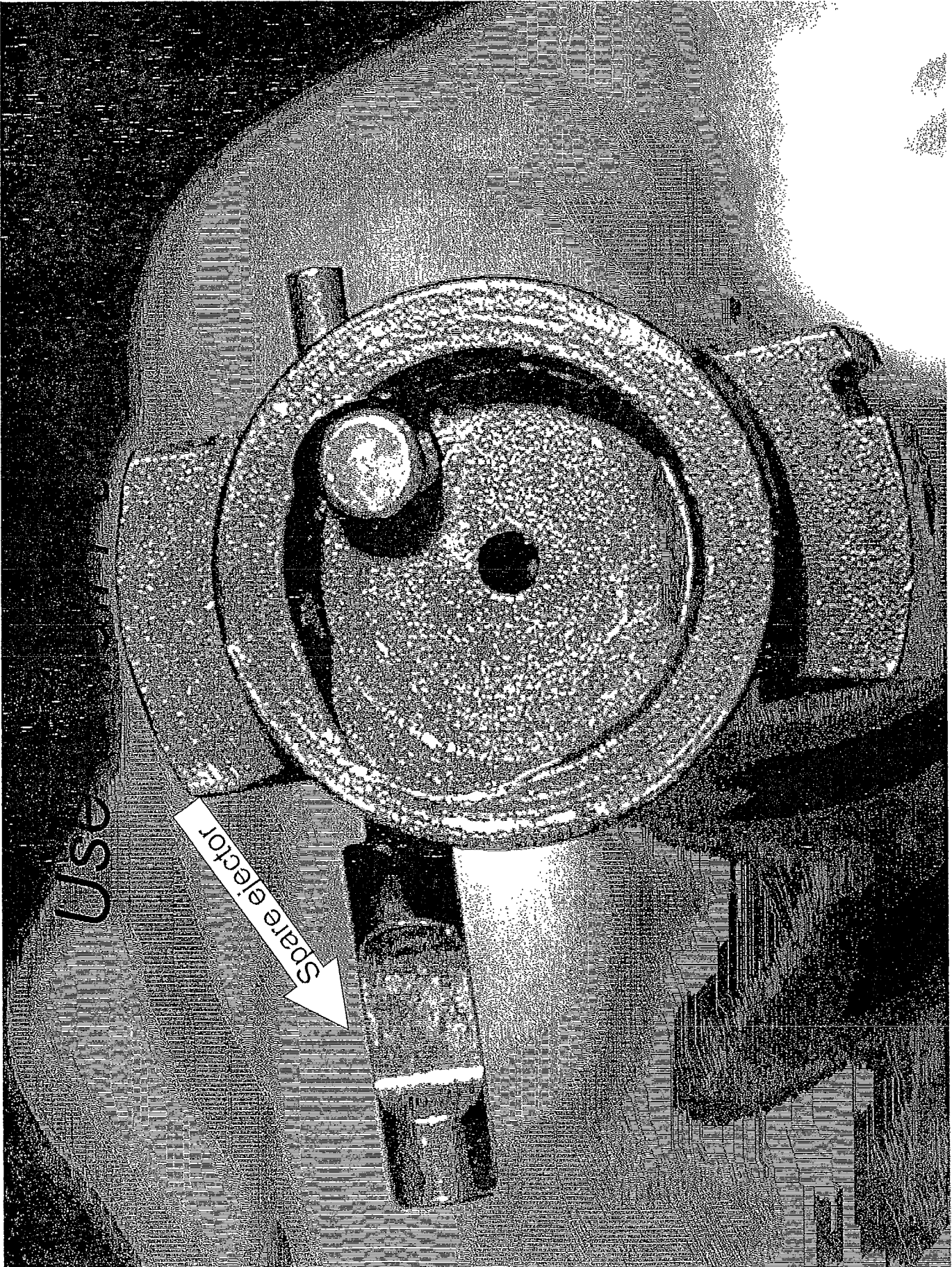


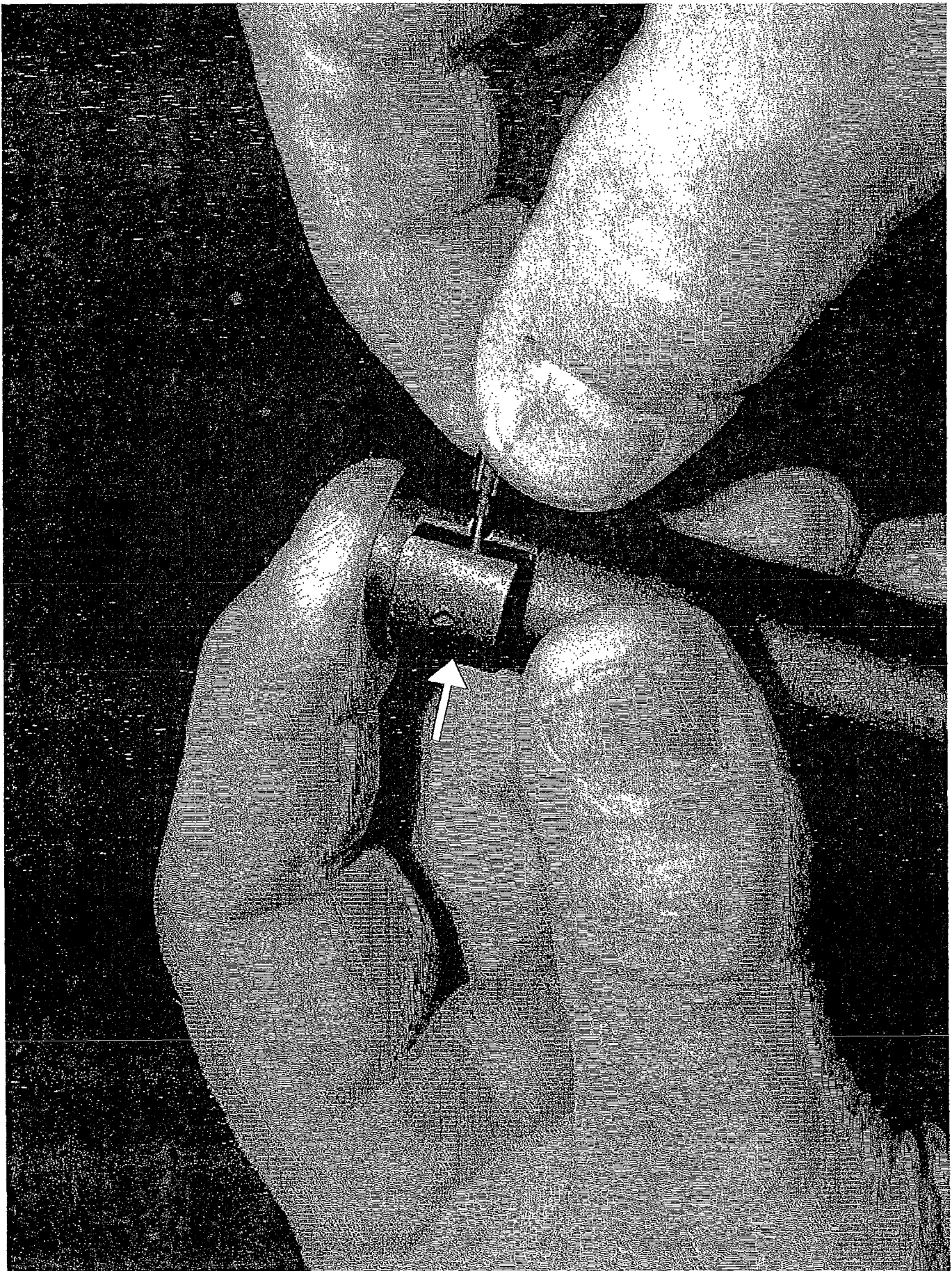


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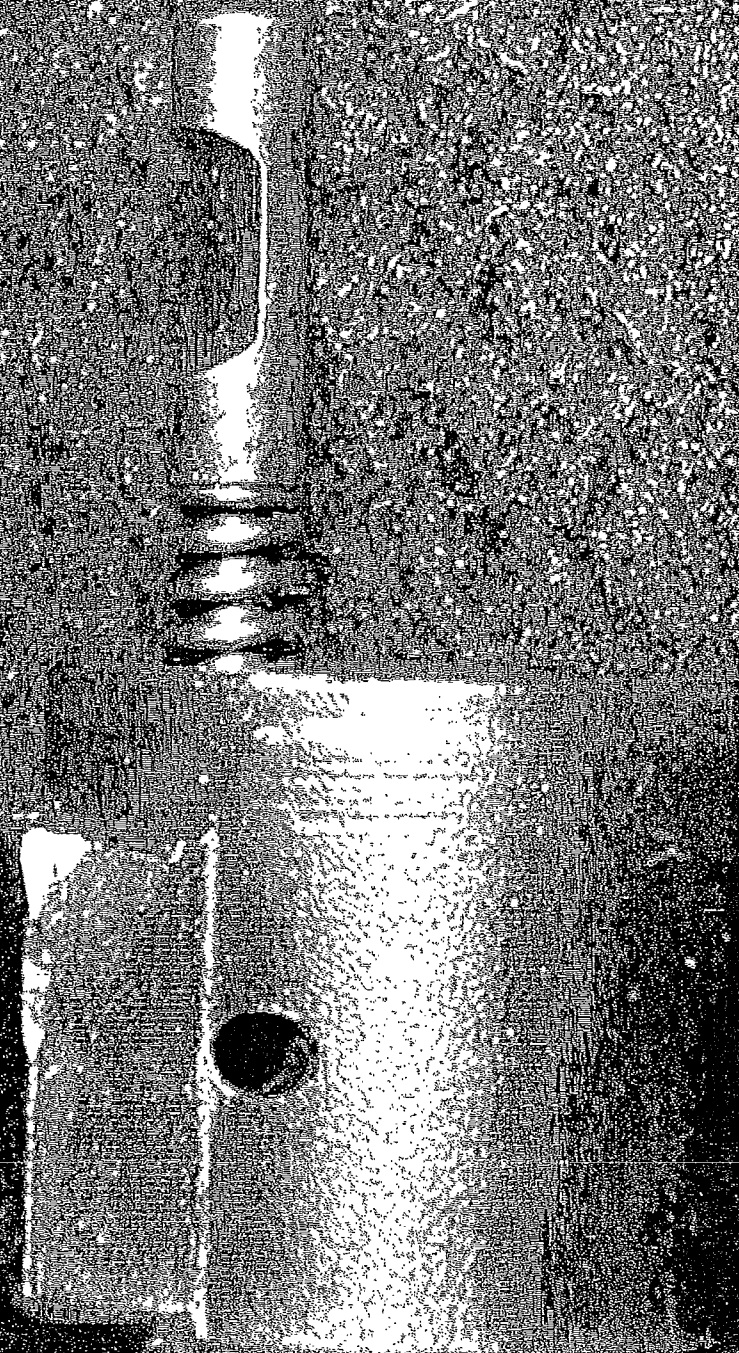


Drive Out Pin

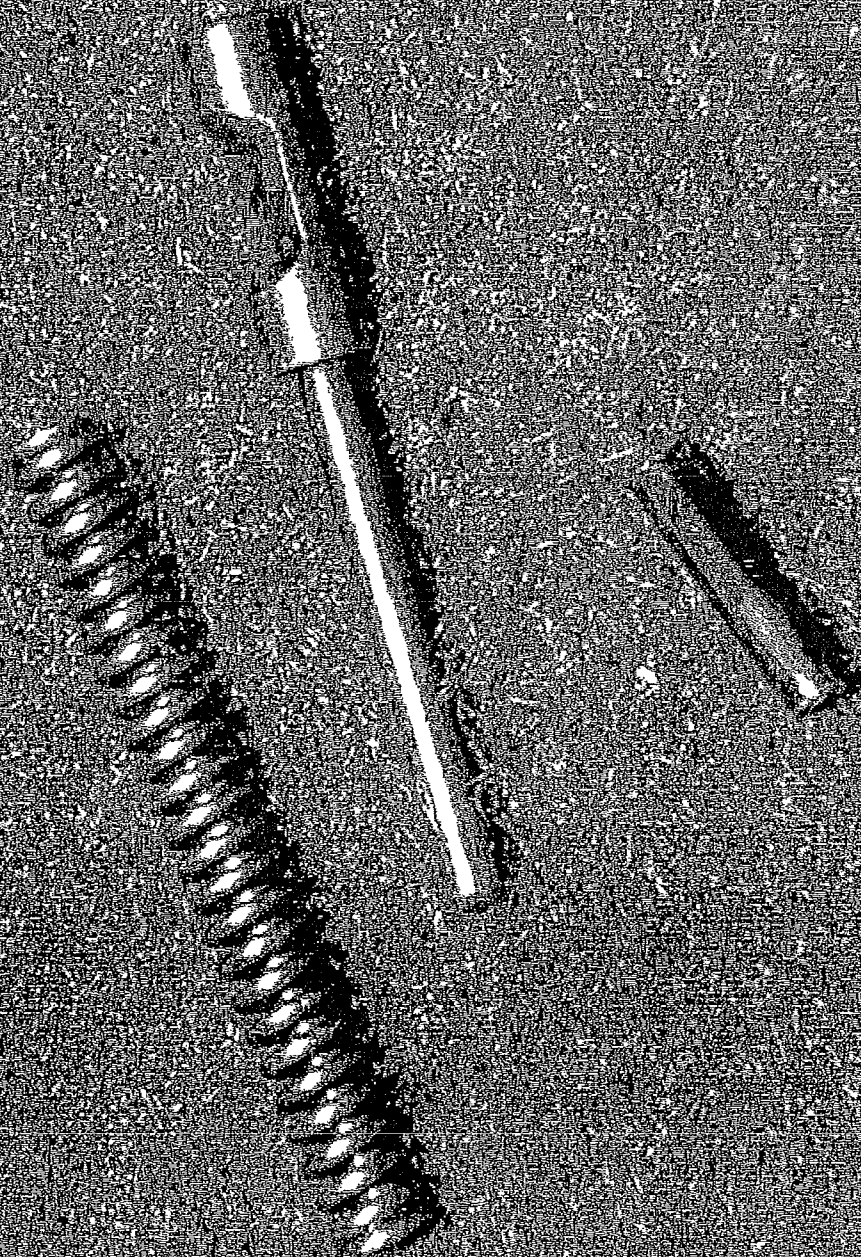


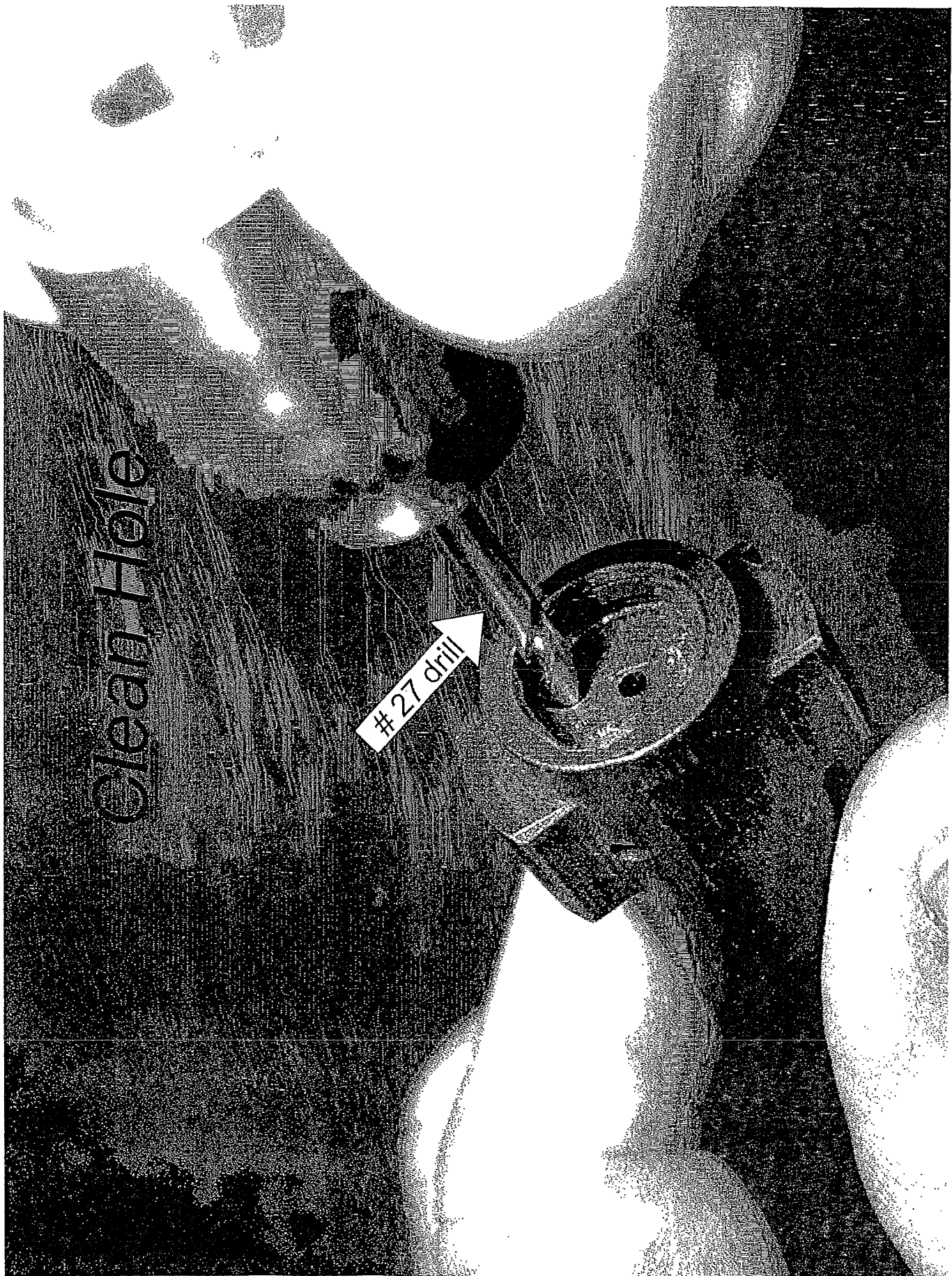


Ejector



Ejector / Spring / Pin

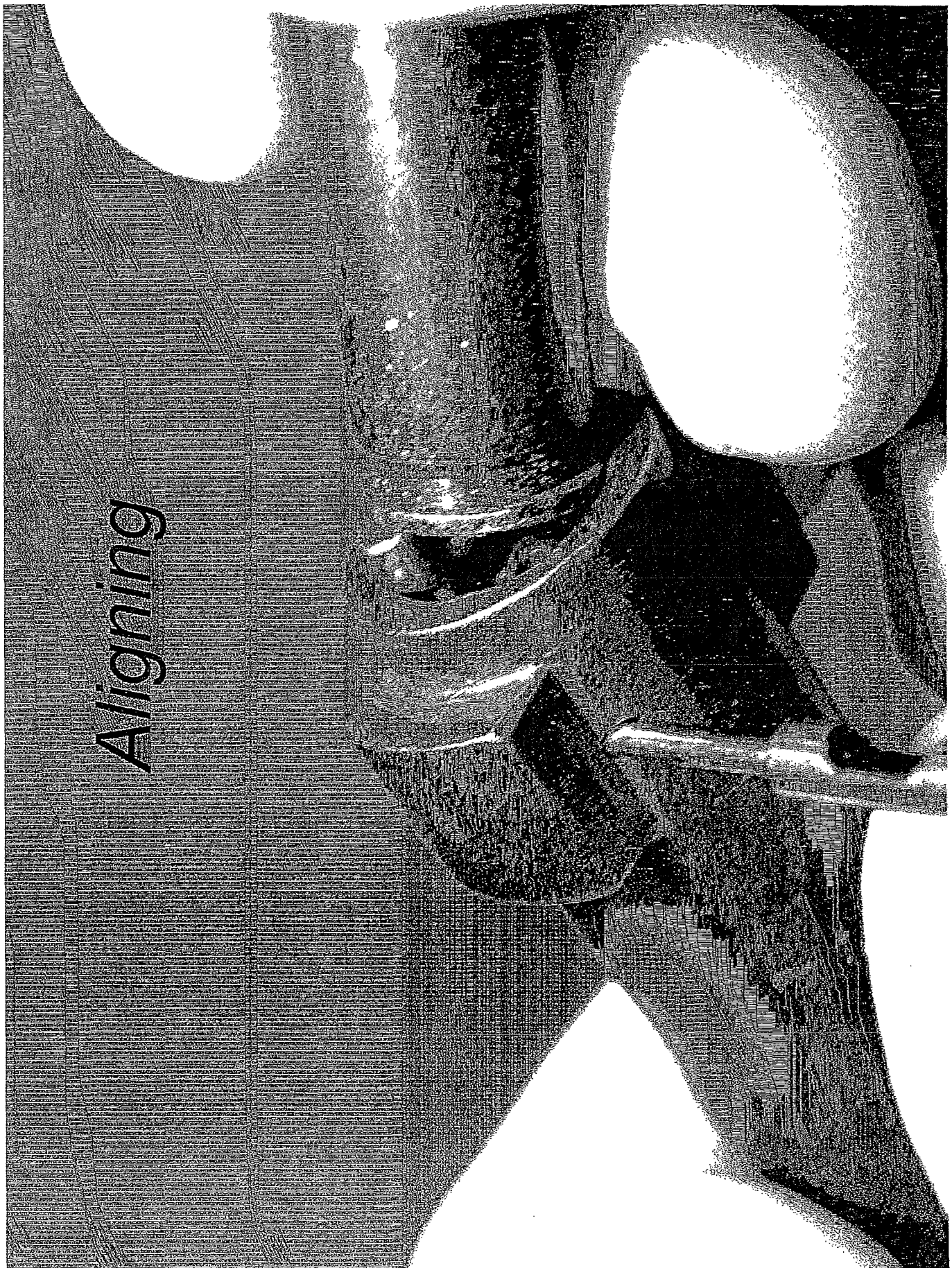




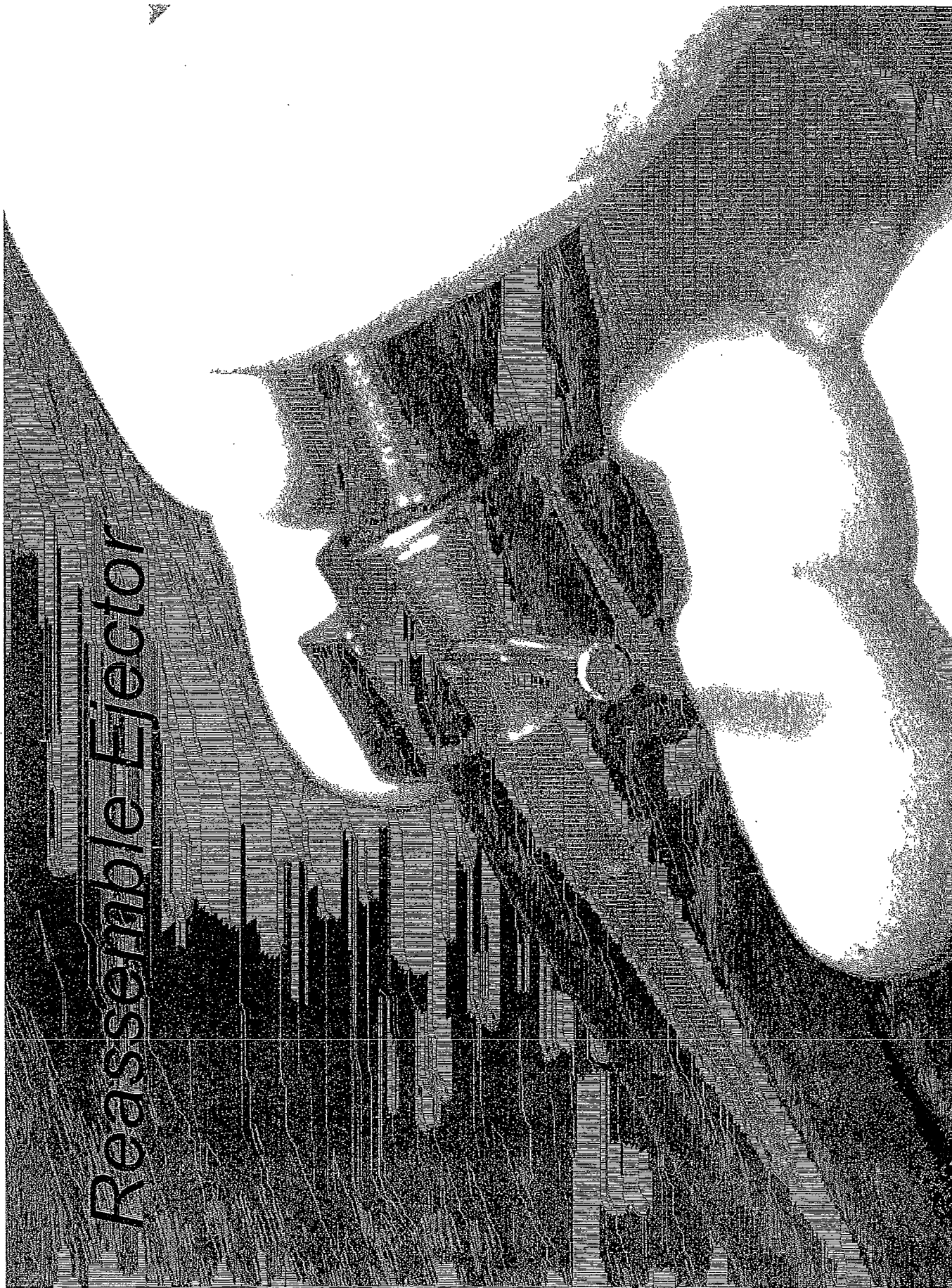
Reassemble



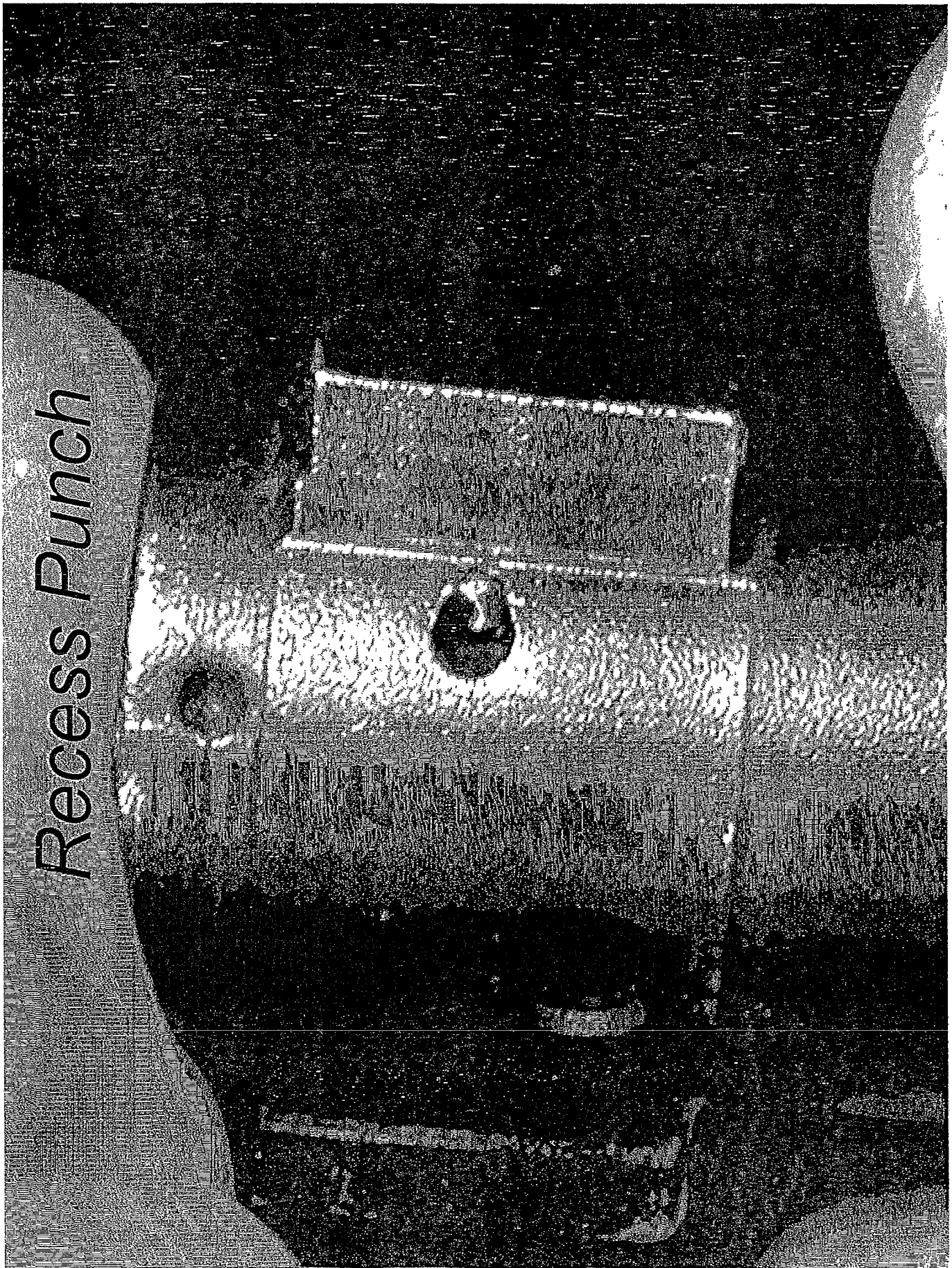
Aligning



Reassemble Ejektor

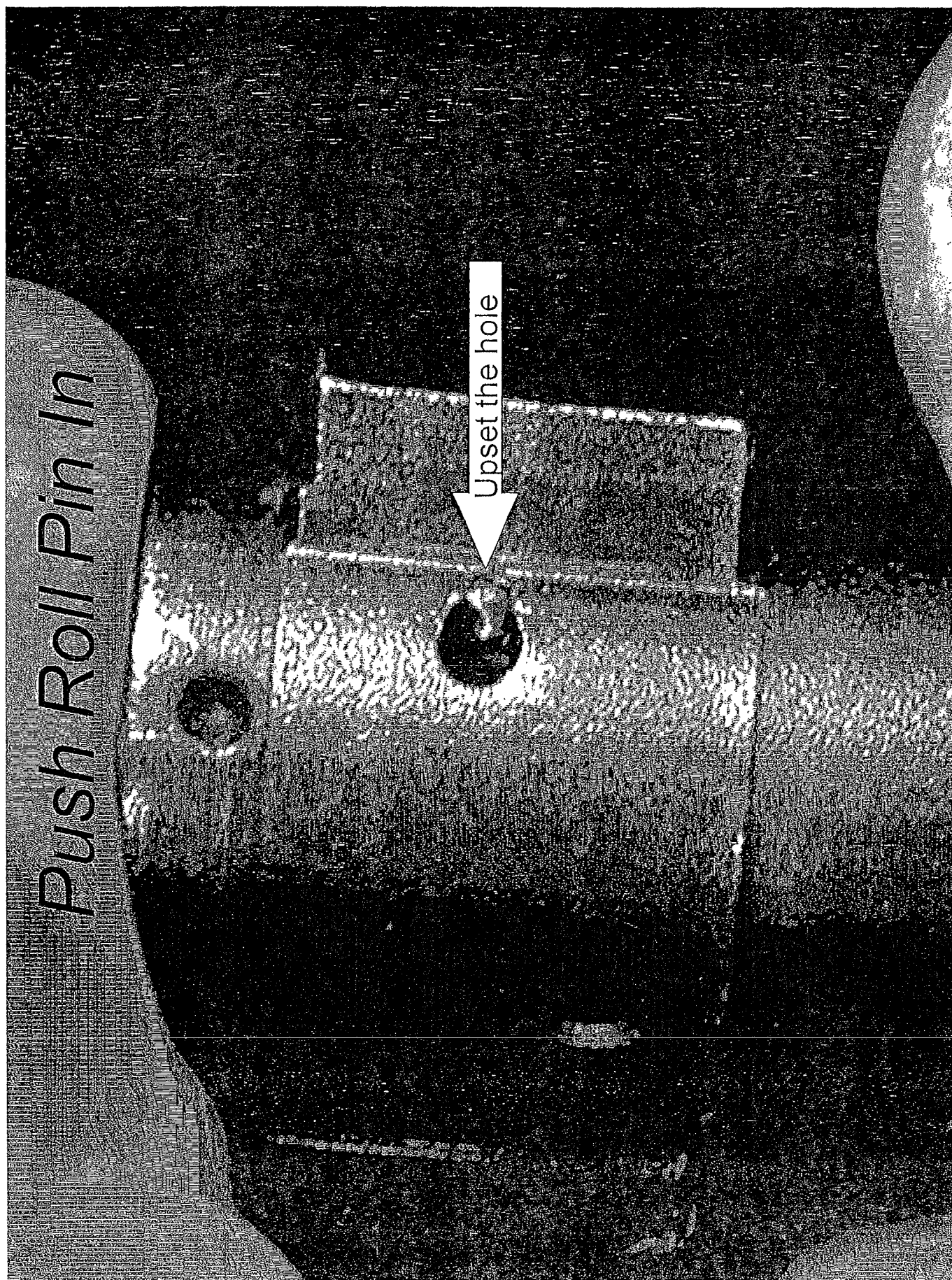


Recess Punch

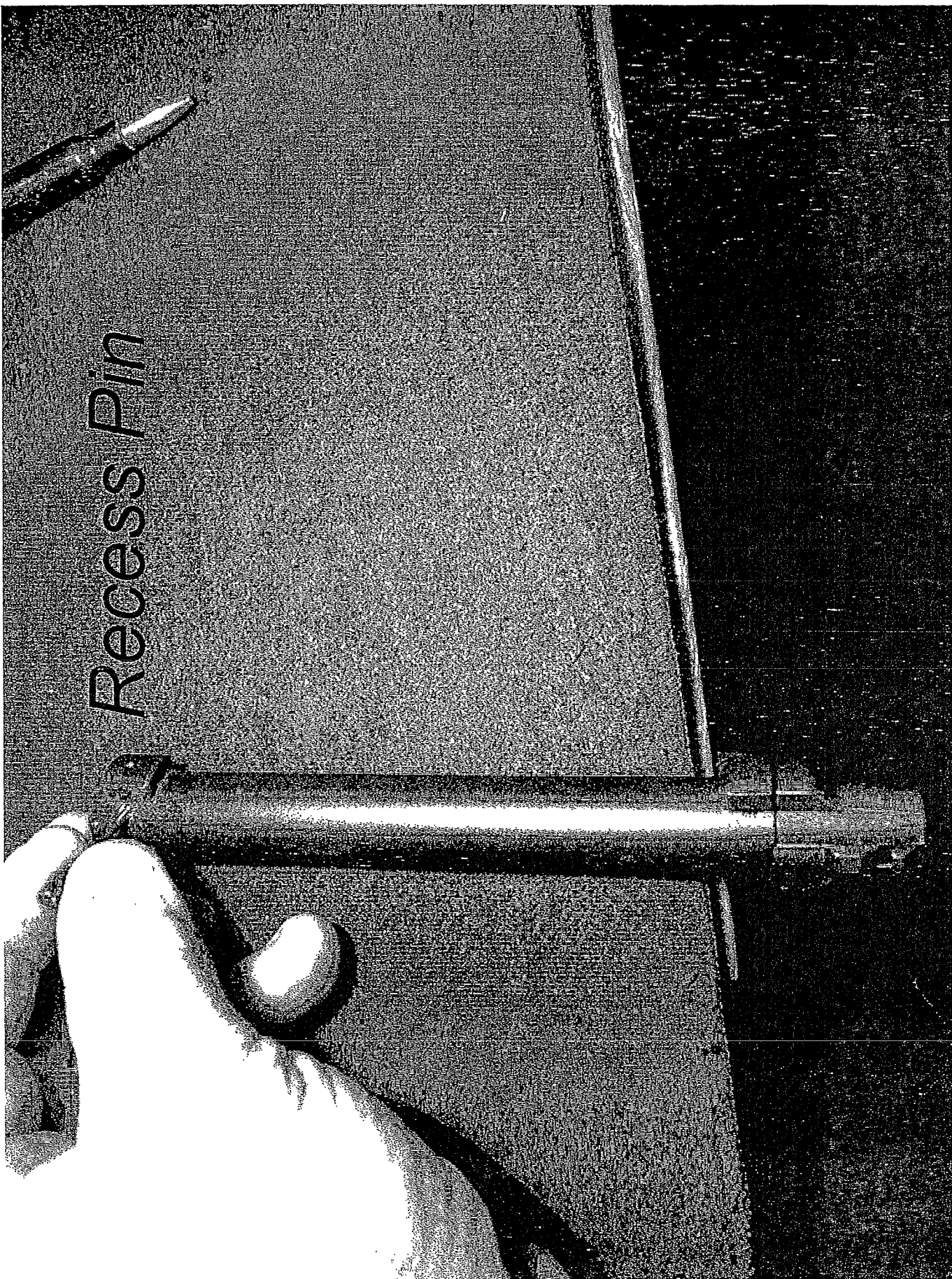


Insert Roll Pin

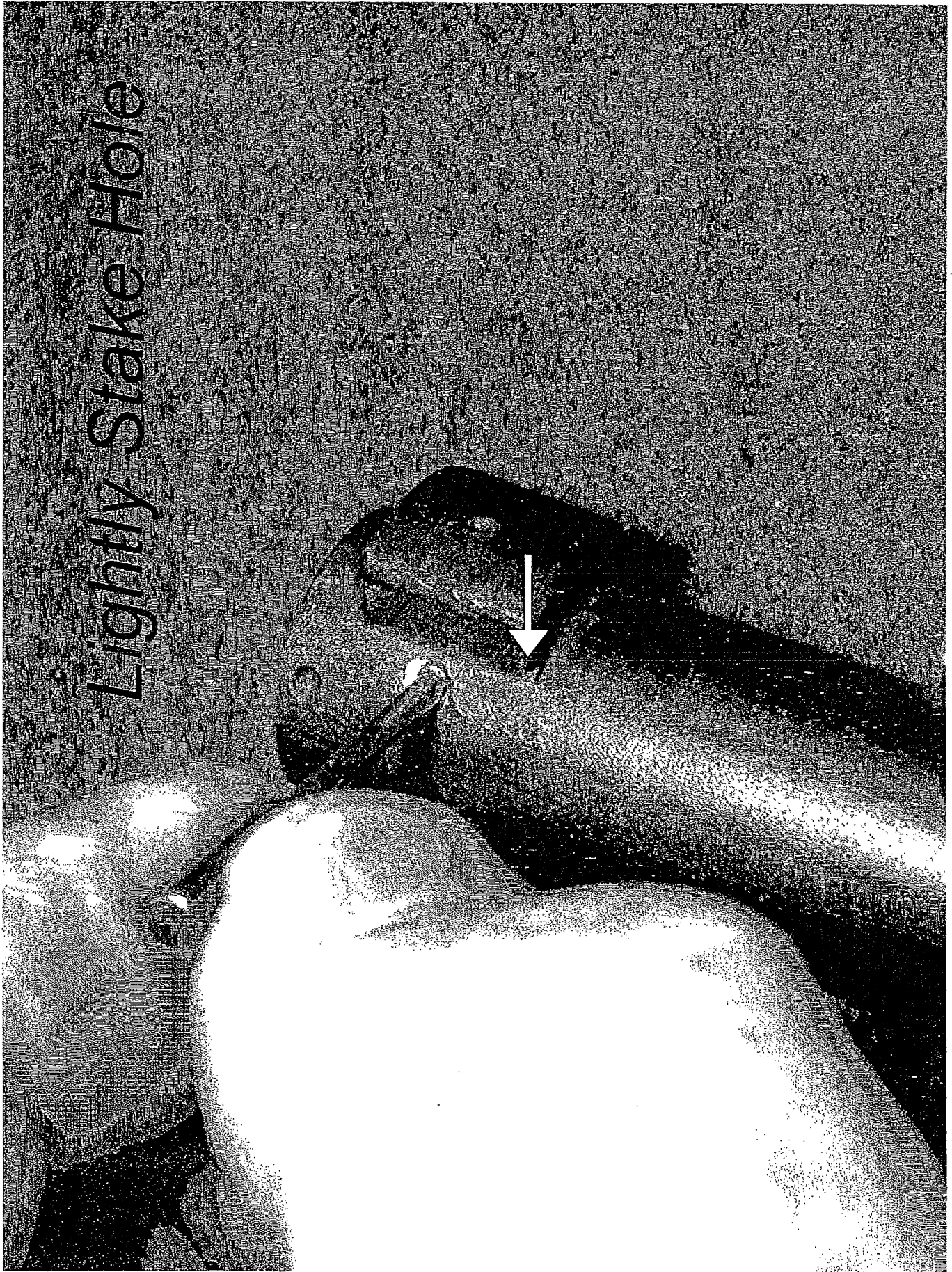




Recess Pin

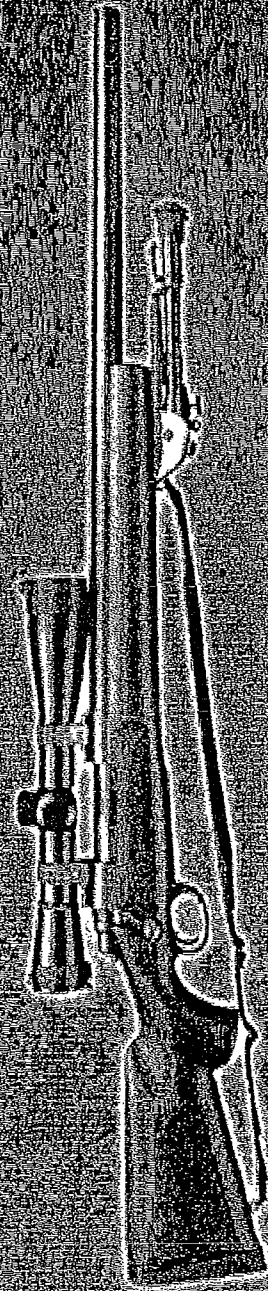


Lightly Stake Hole



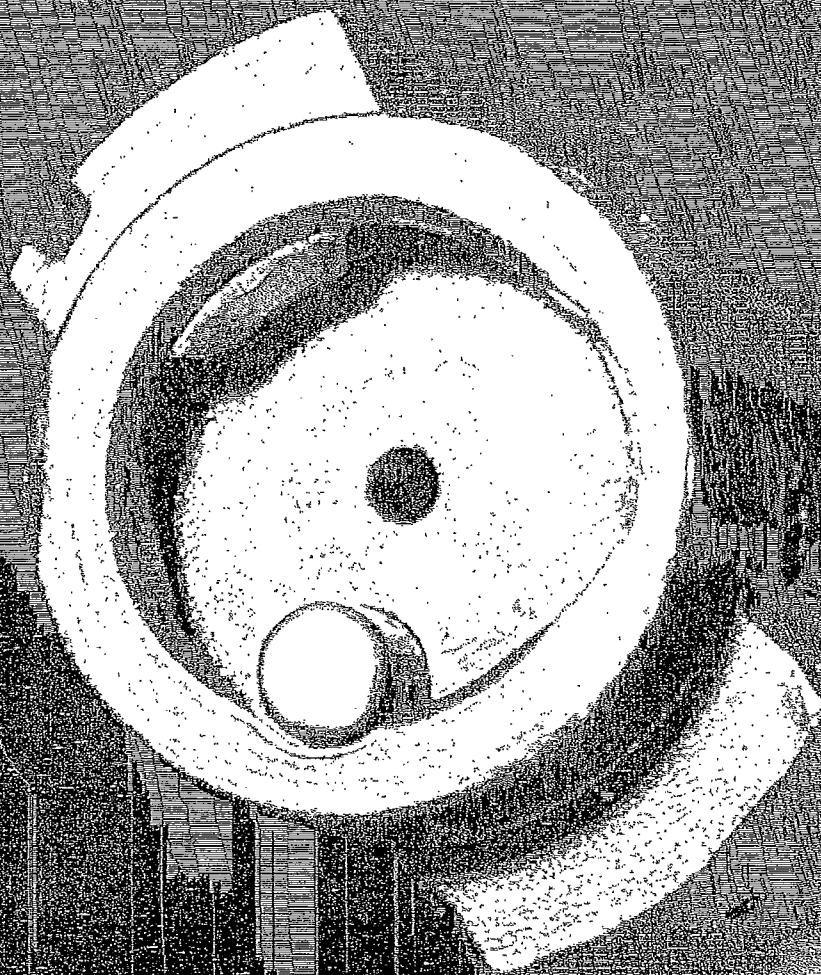
Remington

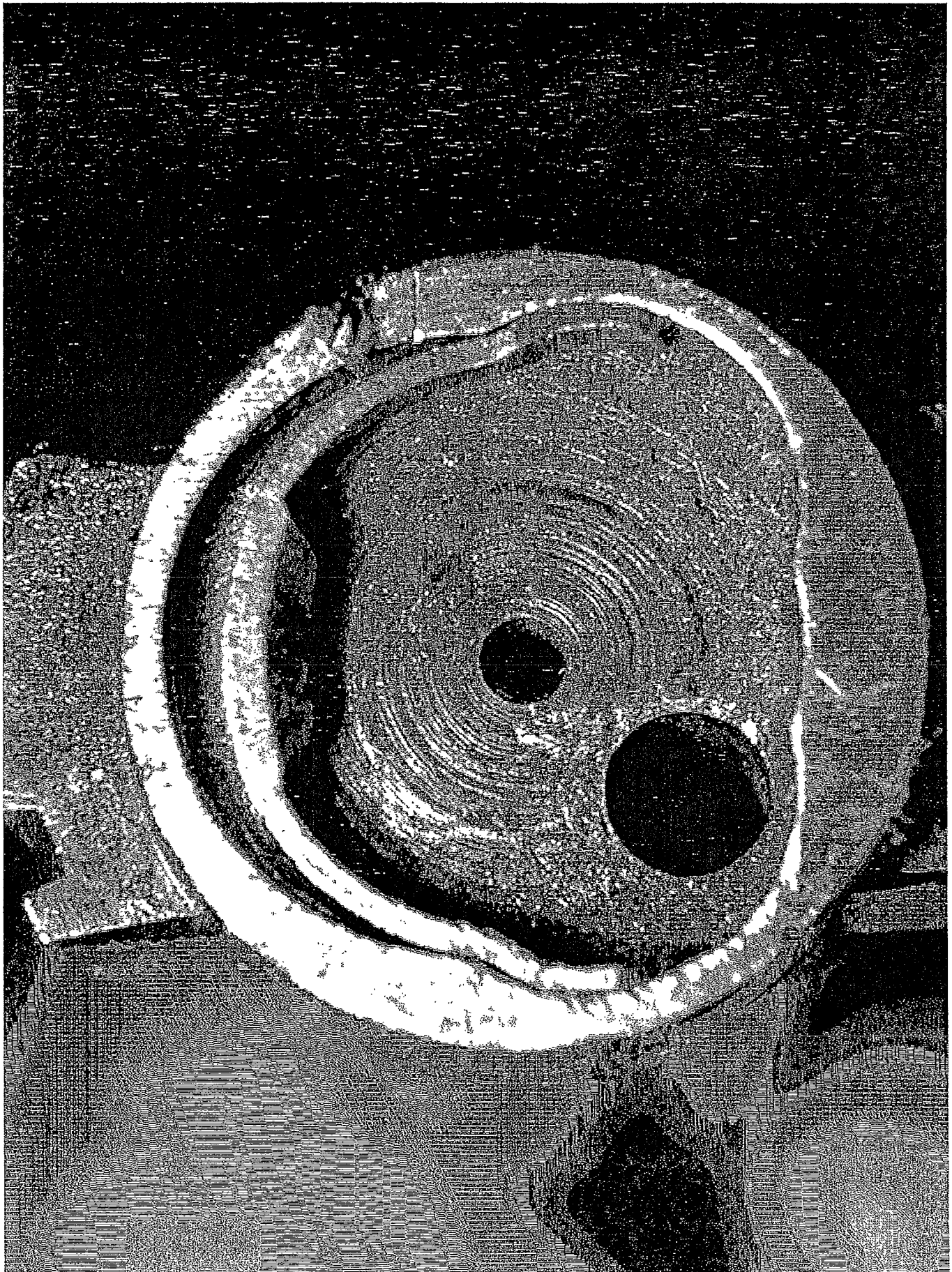
M24 SWS



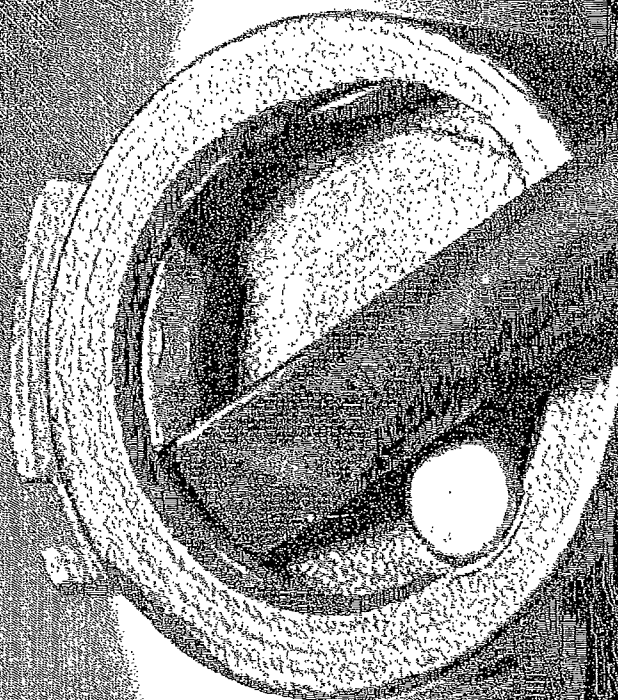
EXTRACTION
REPLACEMENT

Extractor

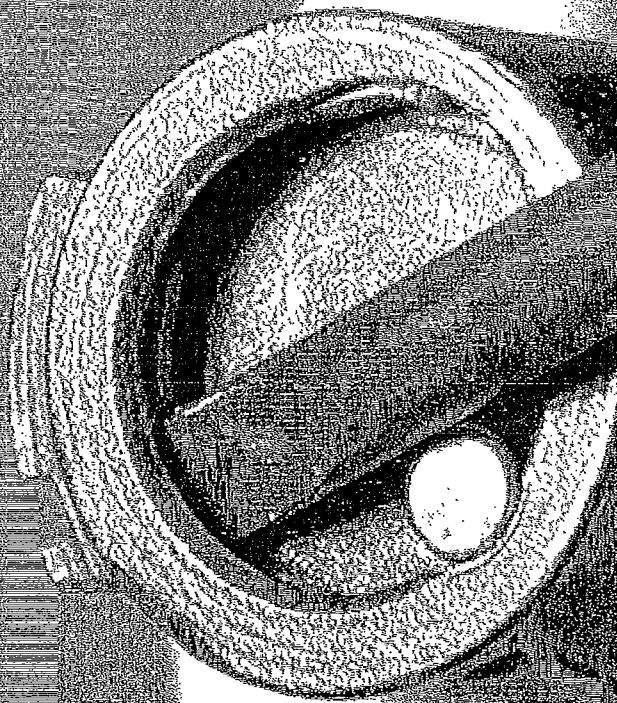




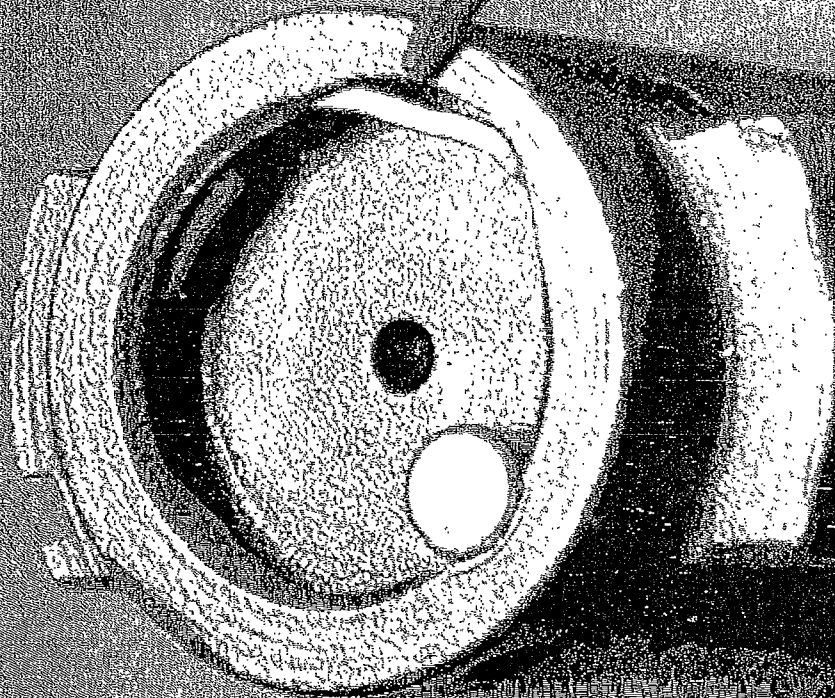
Extractor Removal



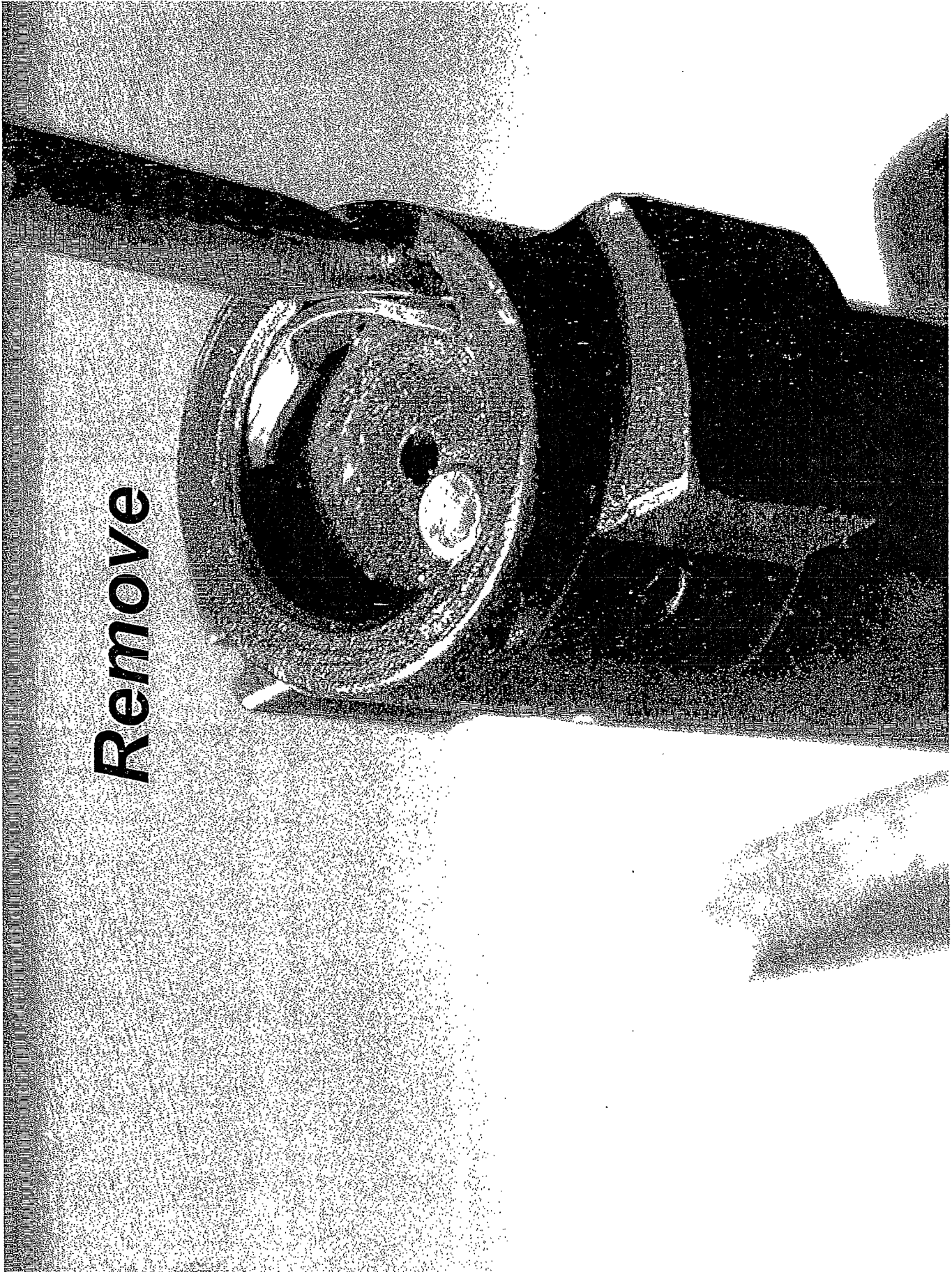
Push In



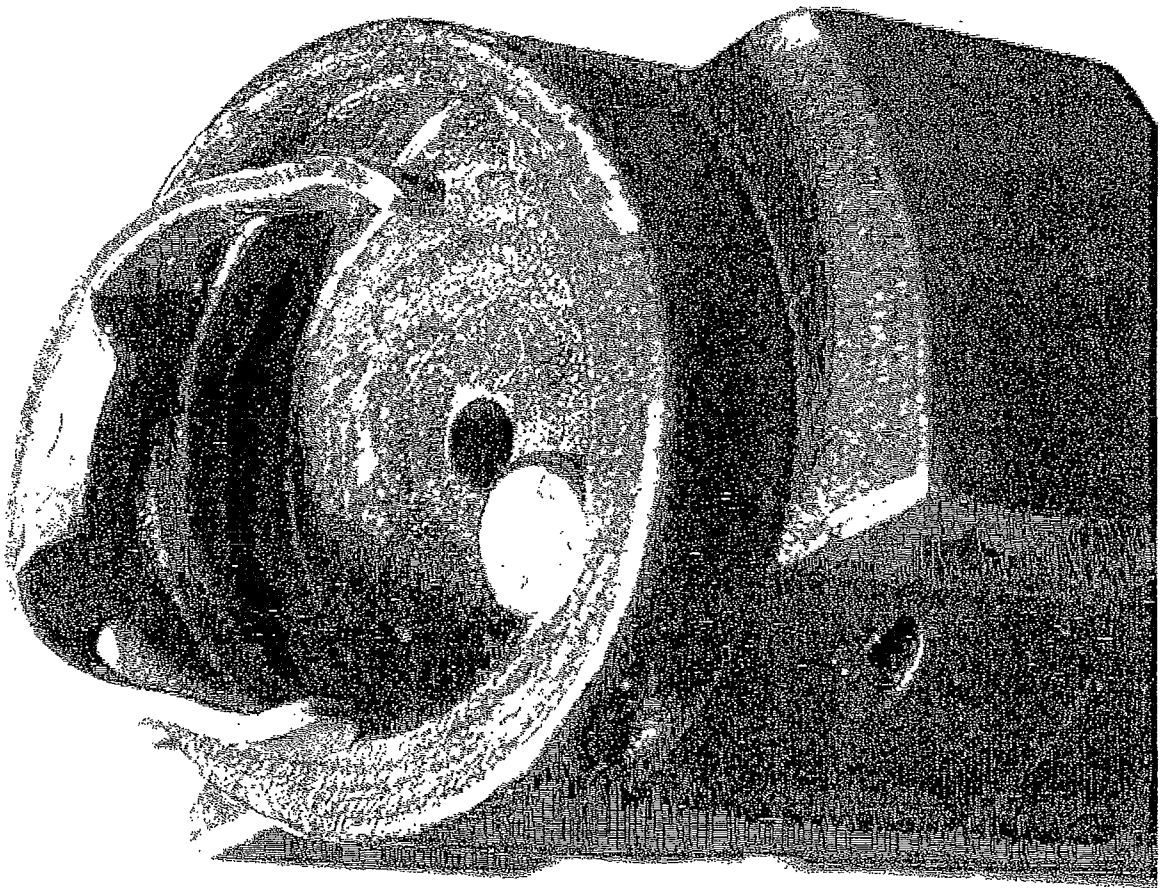
1/4 Turn Clockwise



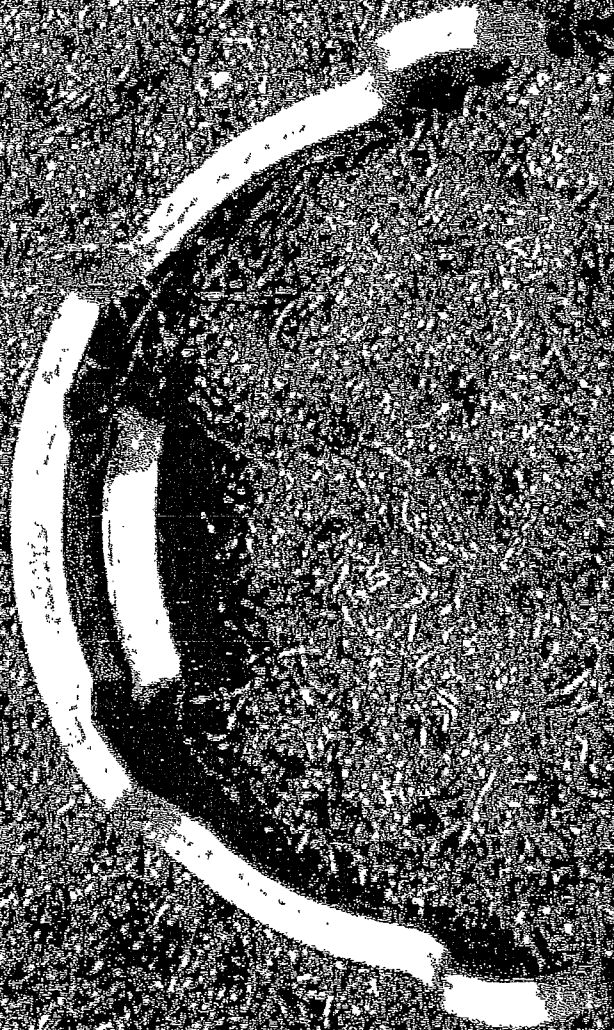
Remove



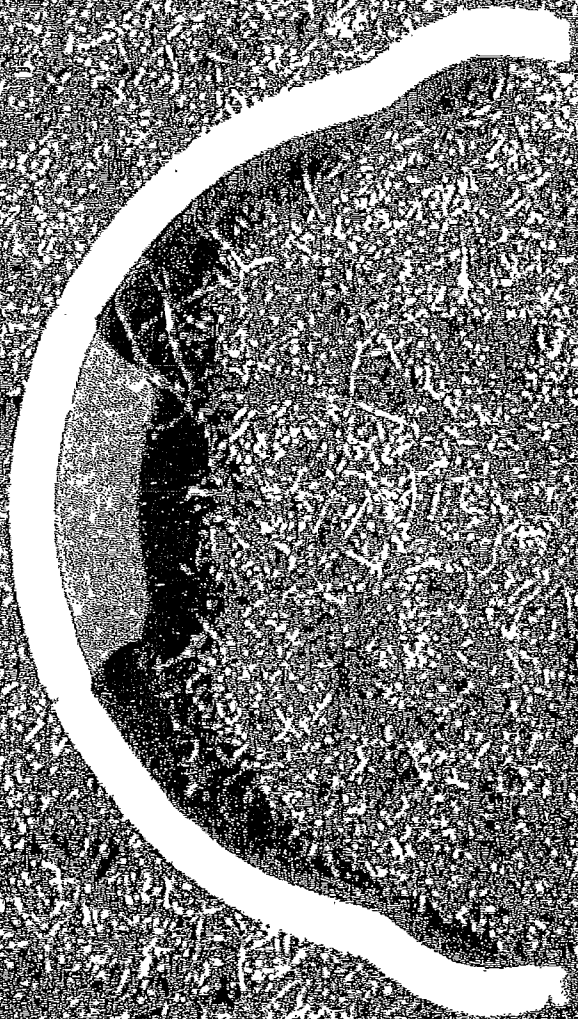
Scrap



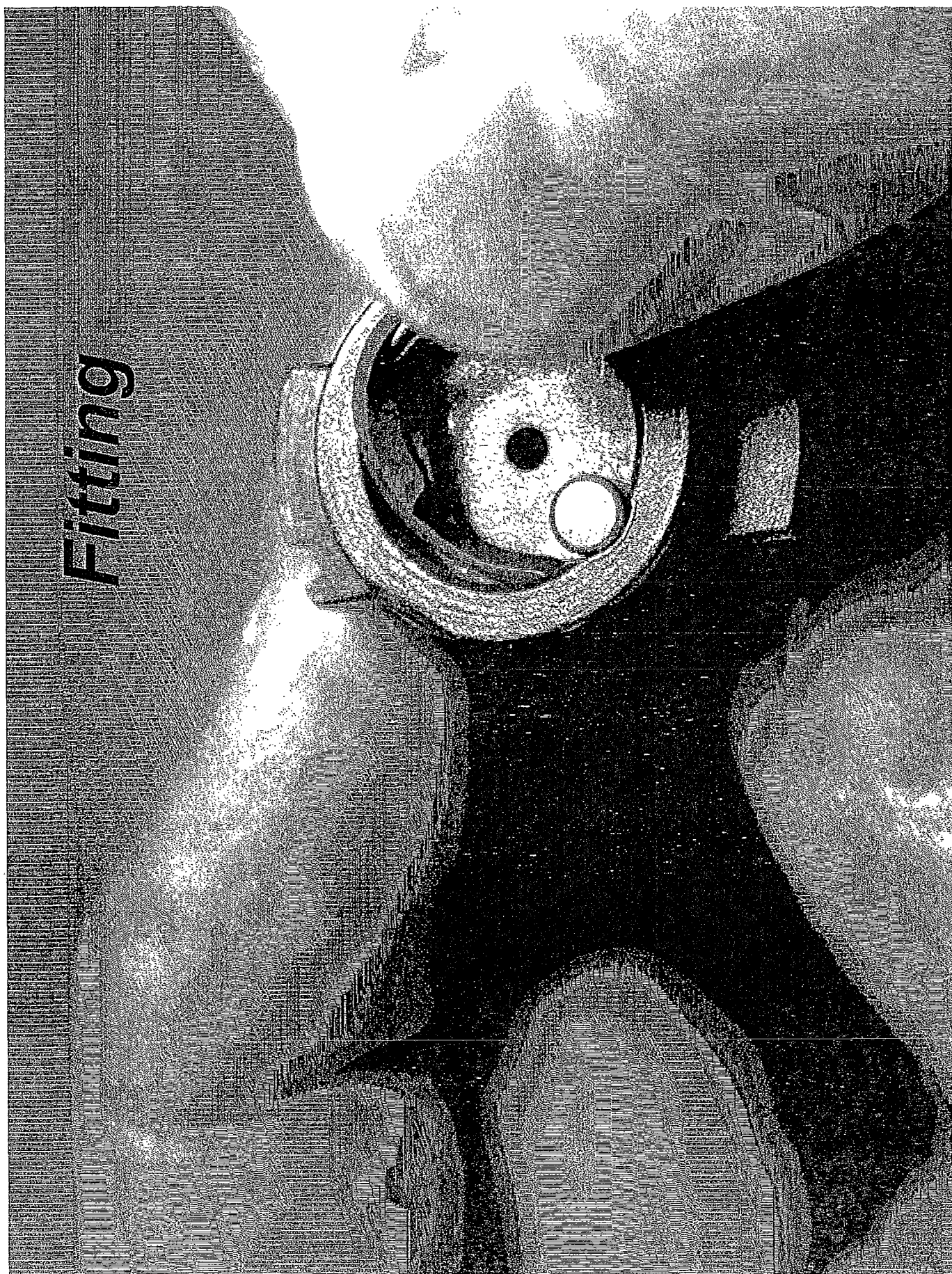
Extractor (bolt face side)



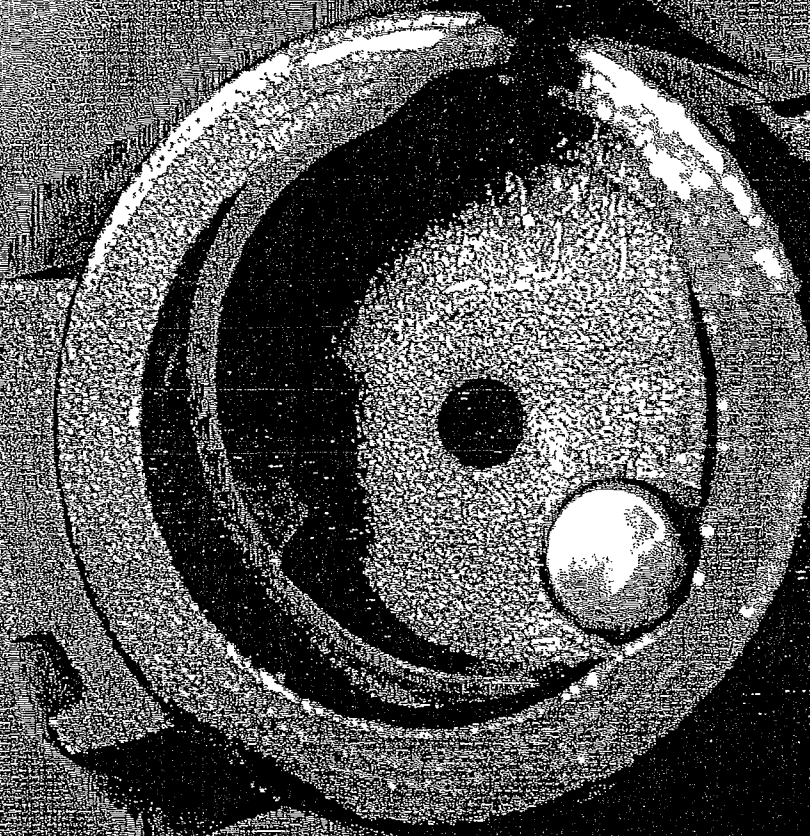
Extractor (installation view)



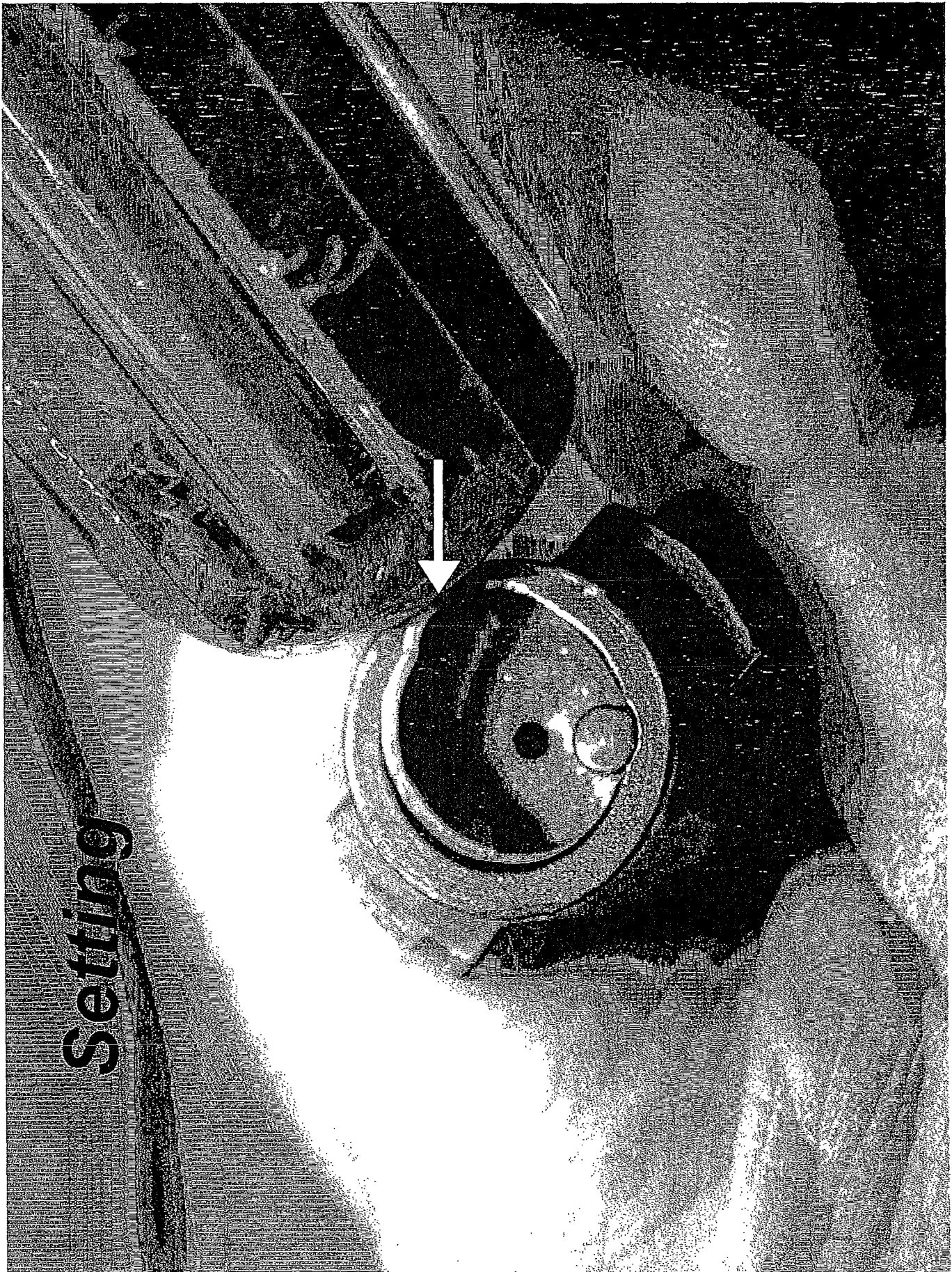
Fitting



Extractor Caught



Setting



Roll Handle Over the Top



Push Down

