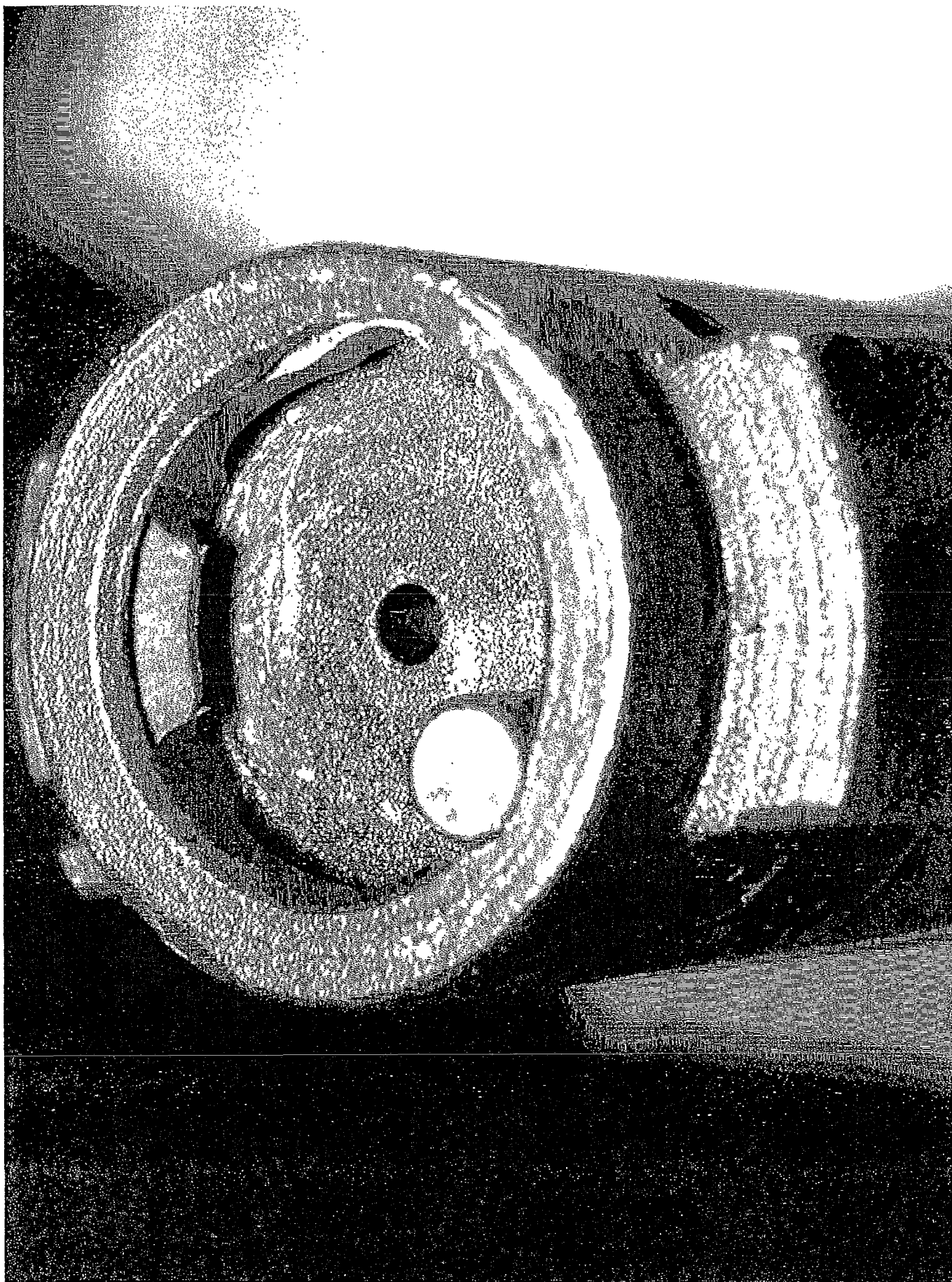
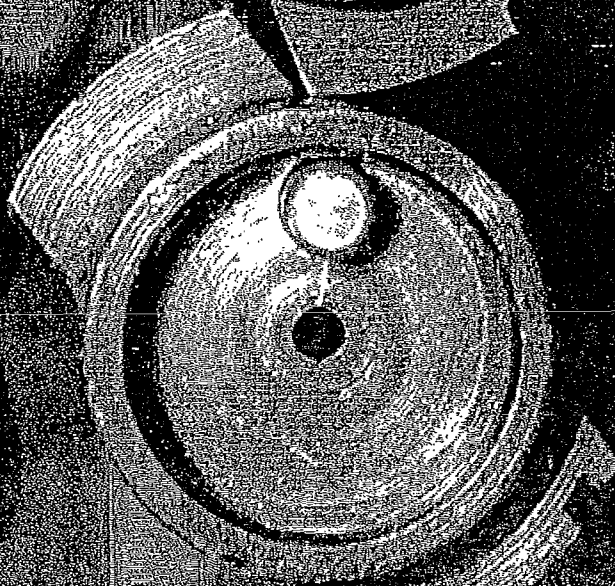
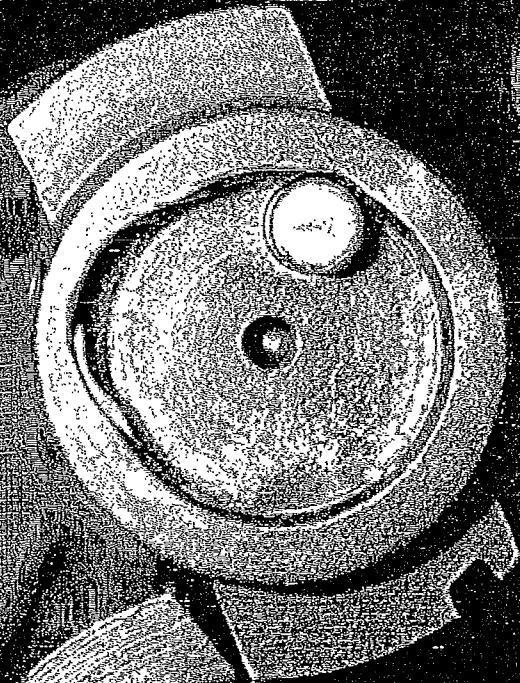




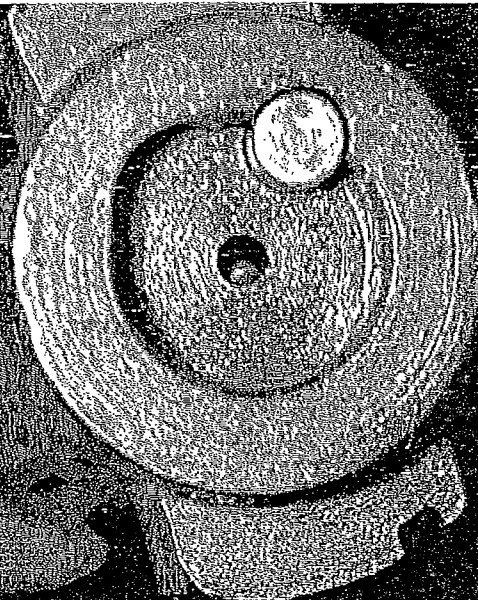
Don't Assemblies



7mm Rem Mag
Riveted Extractor

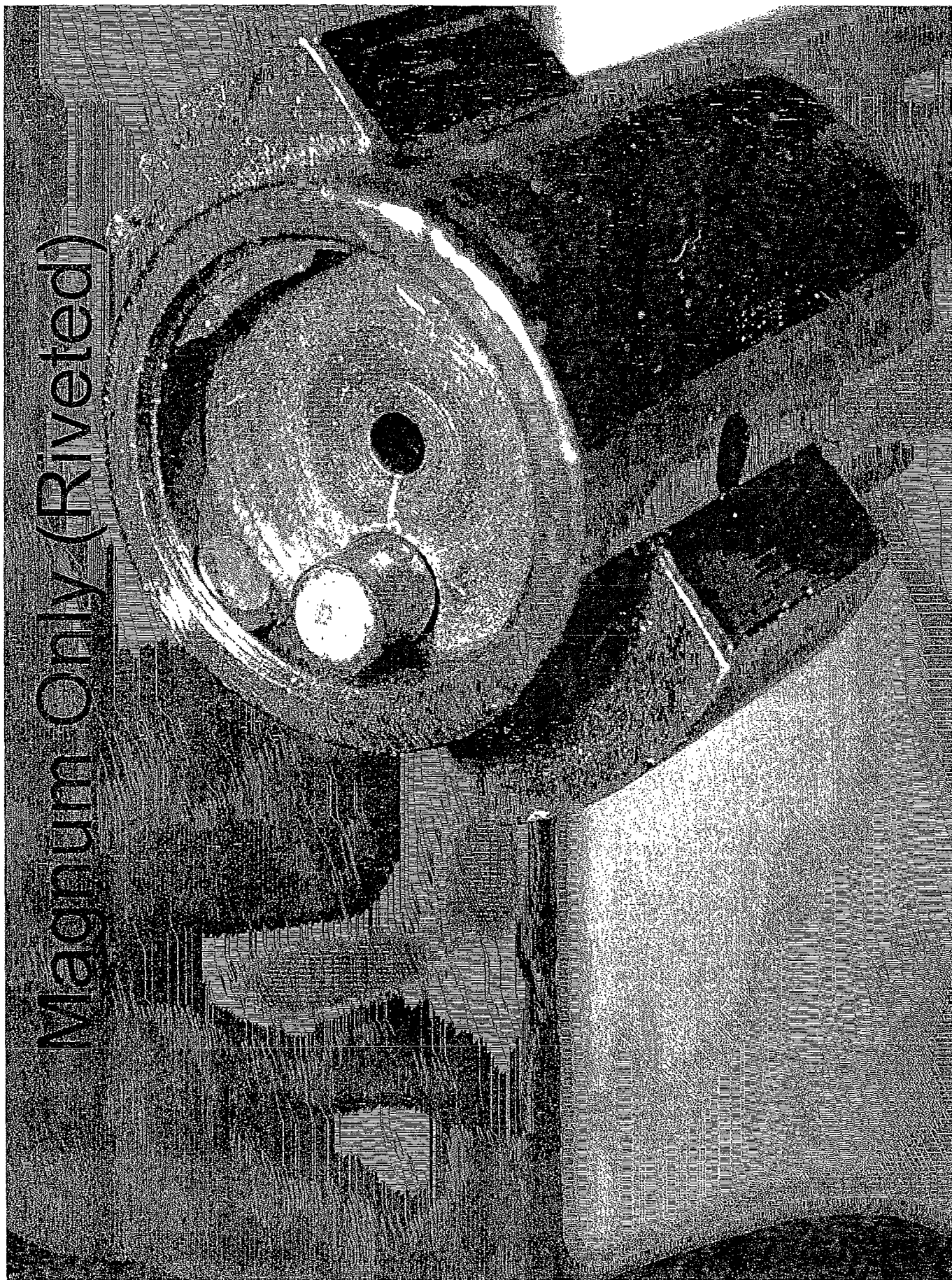


308 Win
Rivetless Extractor



223 Rem
Rivetless Extractor

Magnum Only (Riveted)

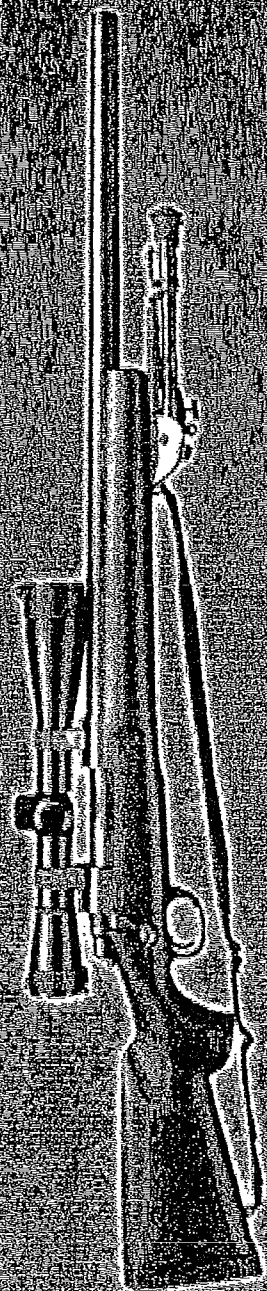




Filed

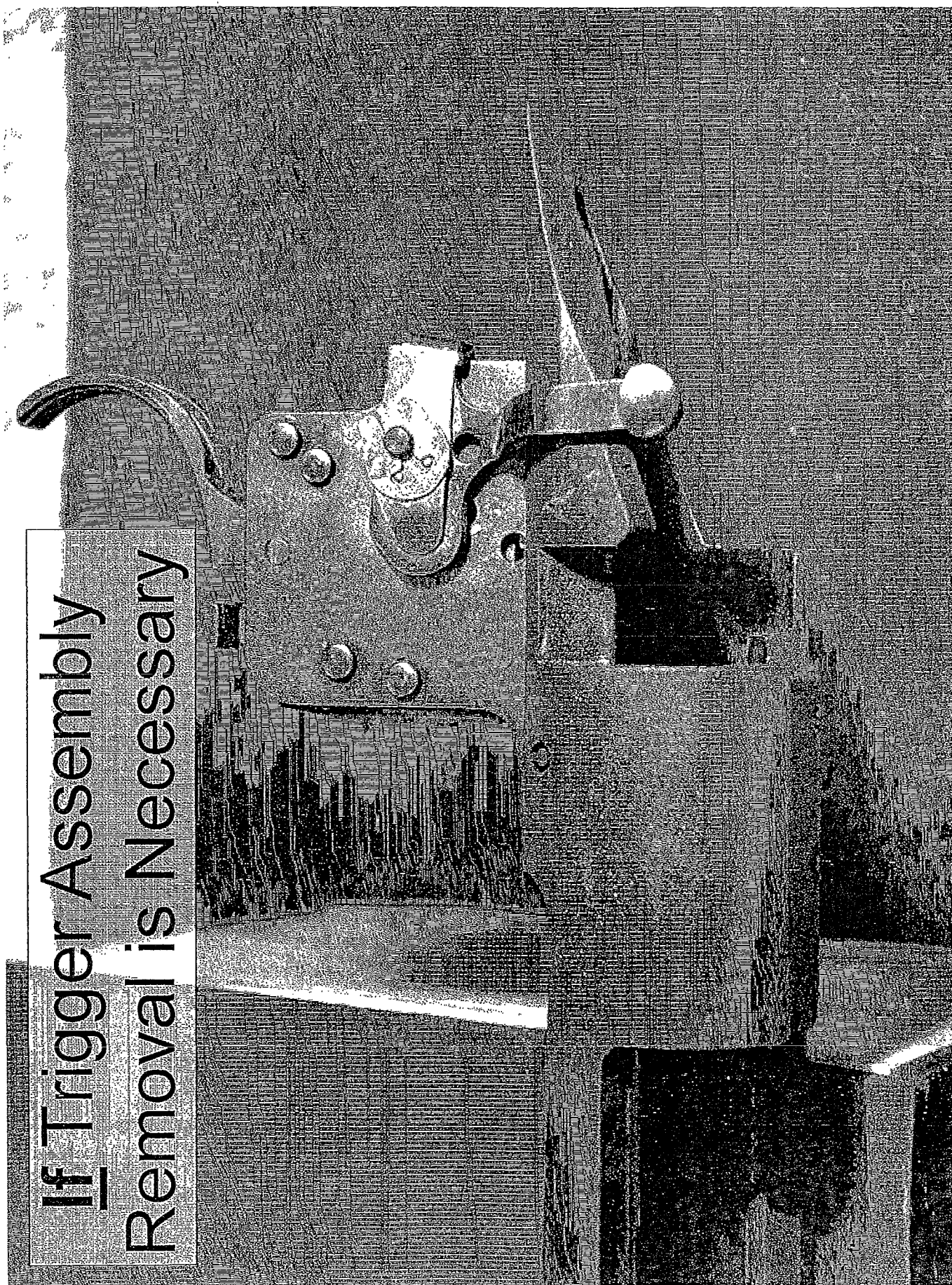
Remington

M24 SWS

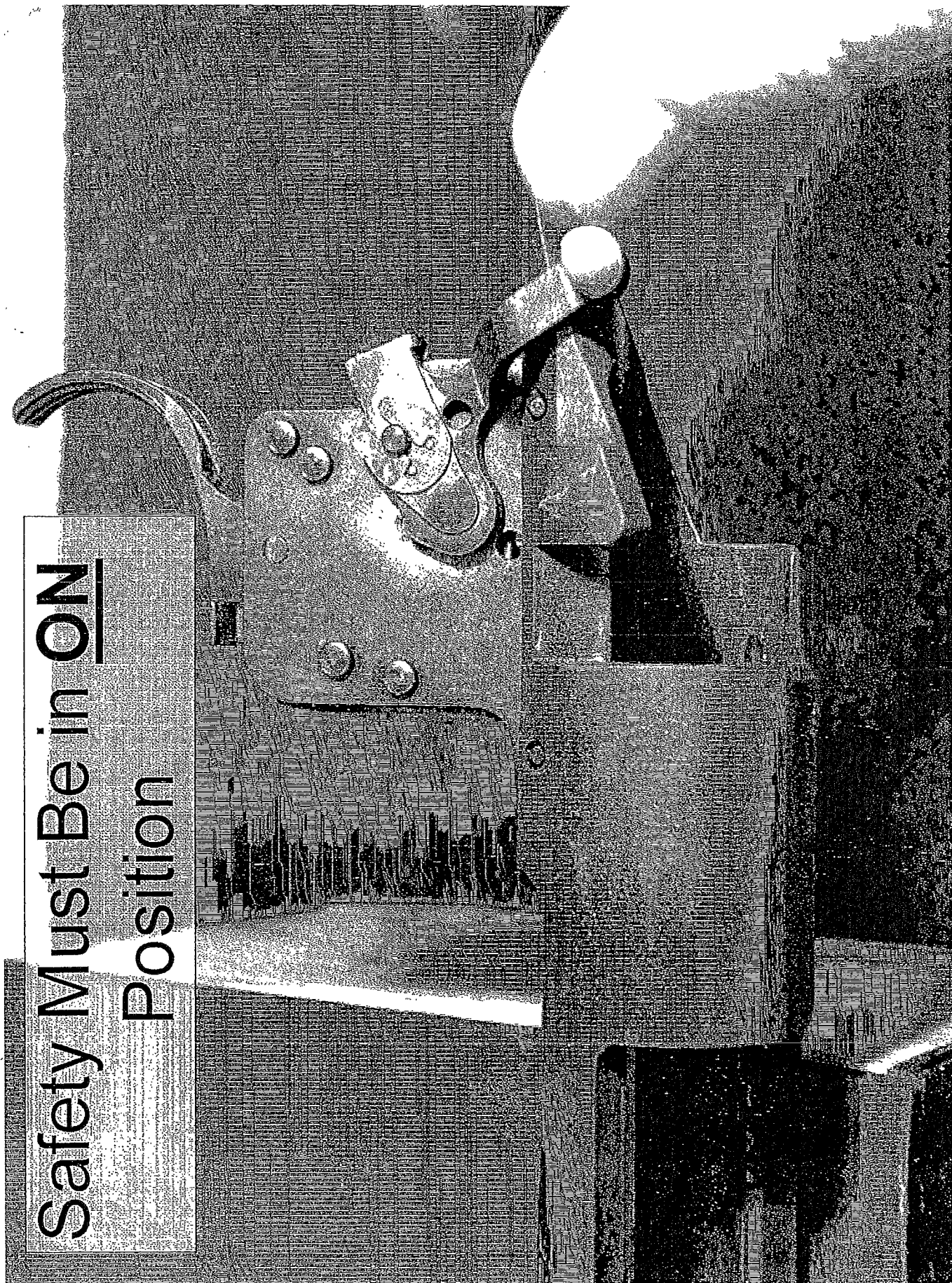


**TRIGGER/BOLT STOP
SERVICE**

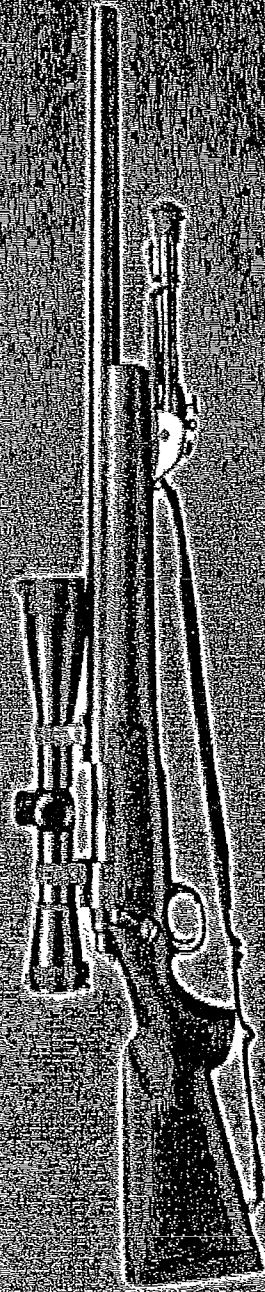
If Trigger Assembly Removal is Necessary



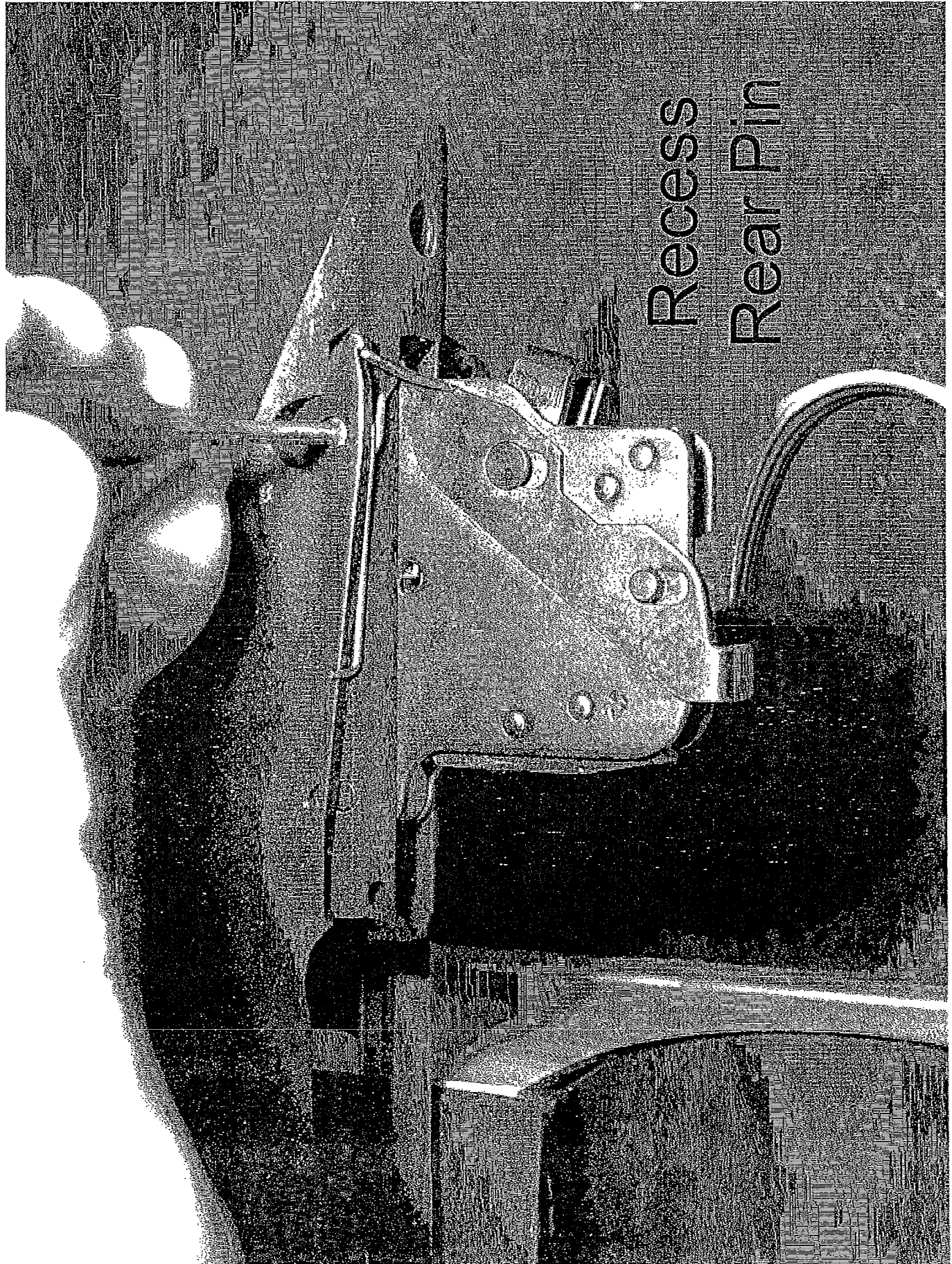
**Safety Must Be in ON
Position**



Remington
M24 SWS



**BOIT'S TOP
SERVICE**

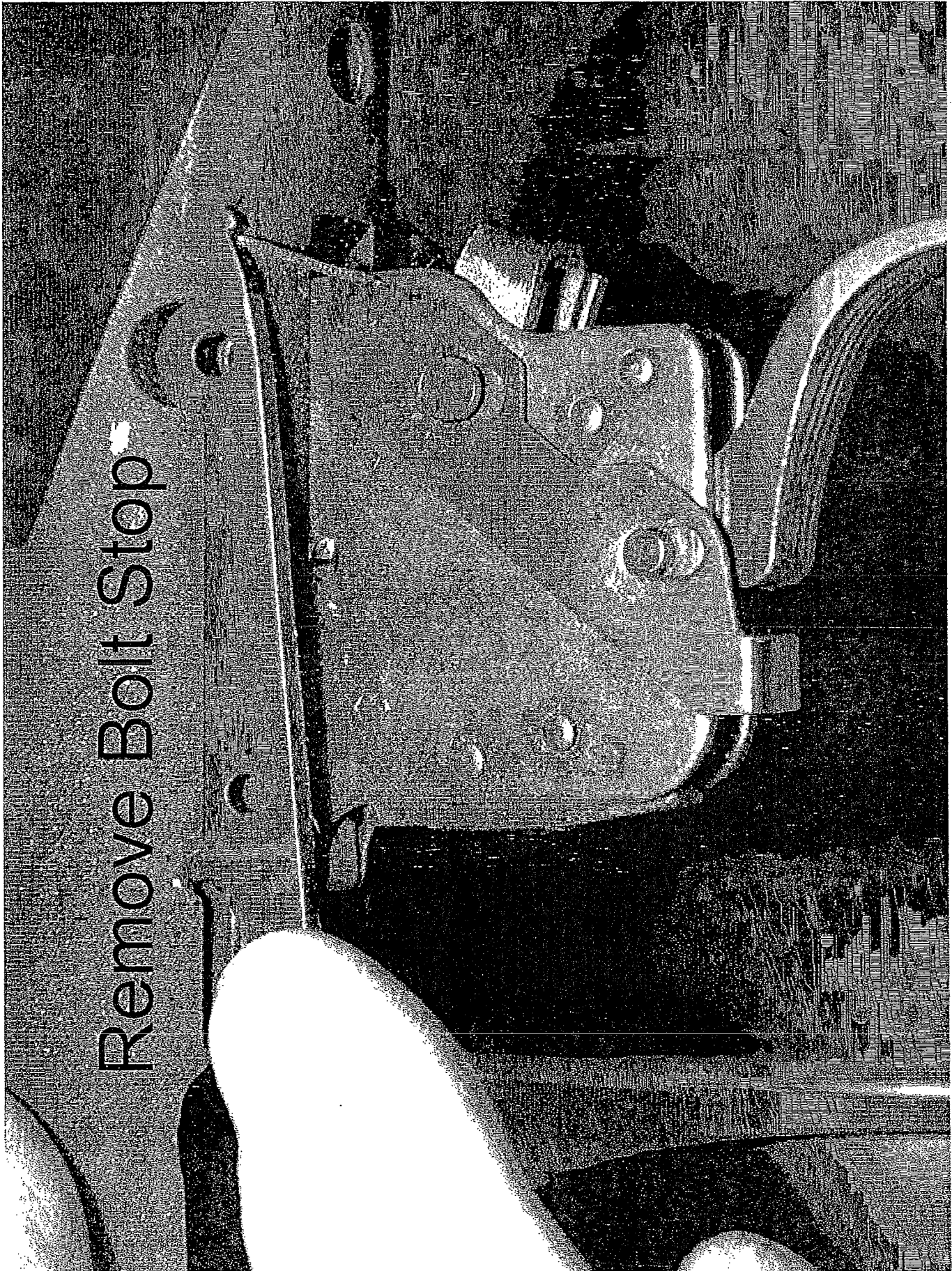


Recess
Rear Pin

Remove Bolt Stop Spring



Remove Bolt Stop

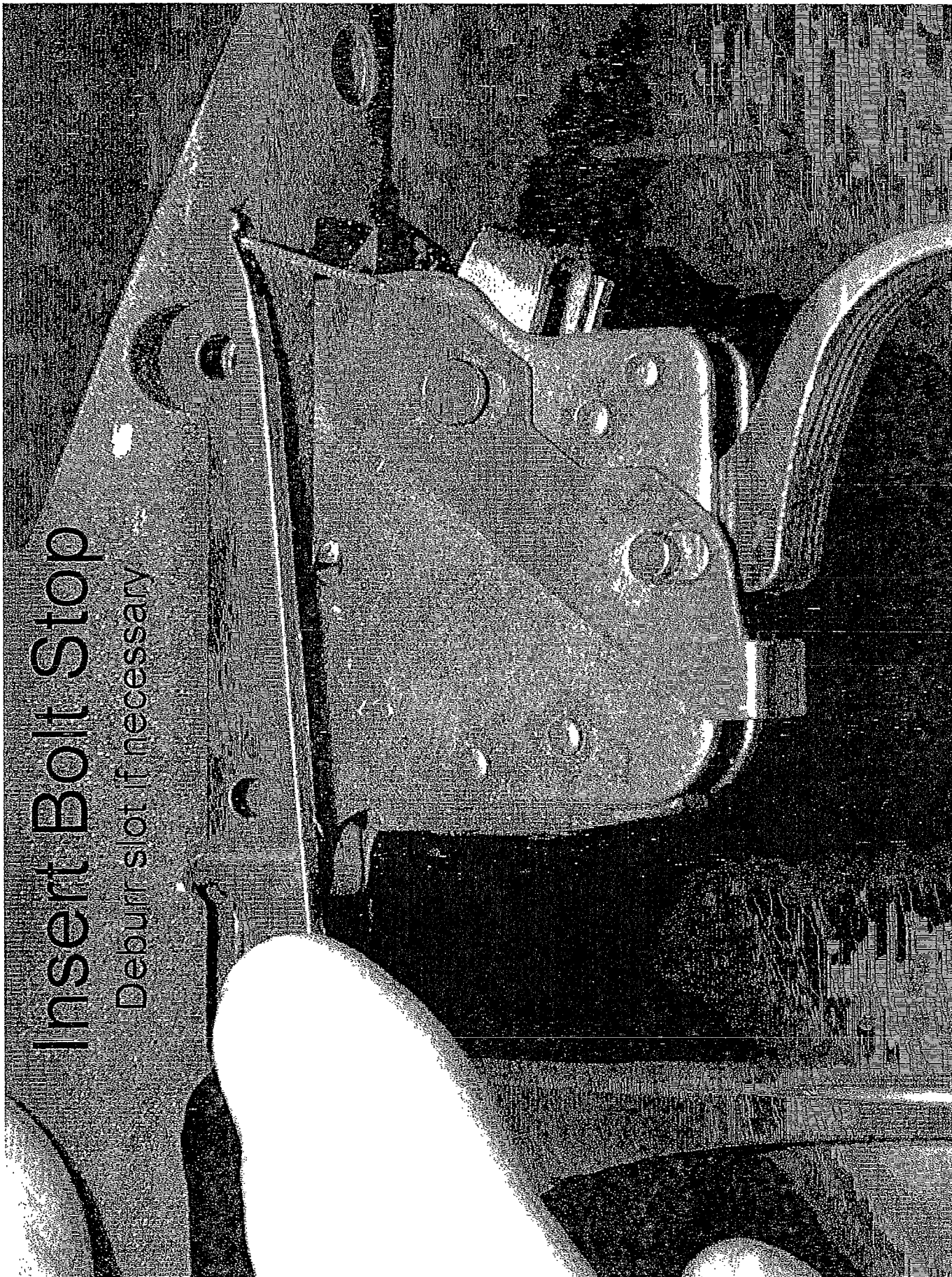


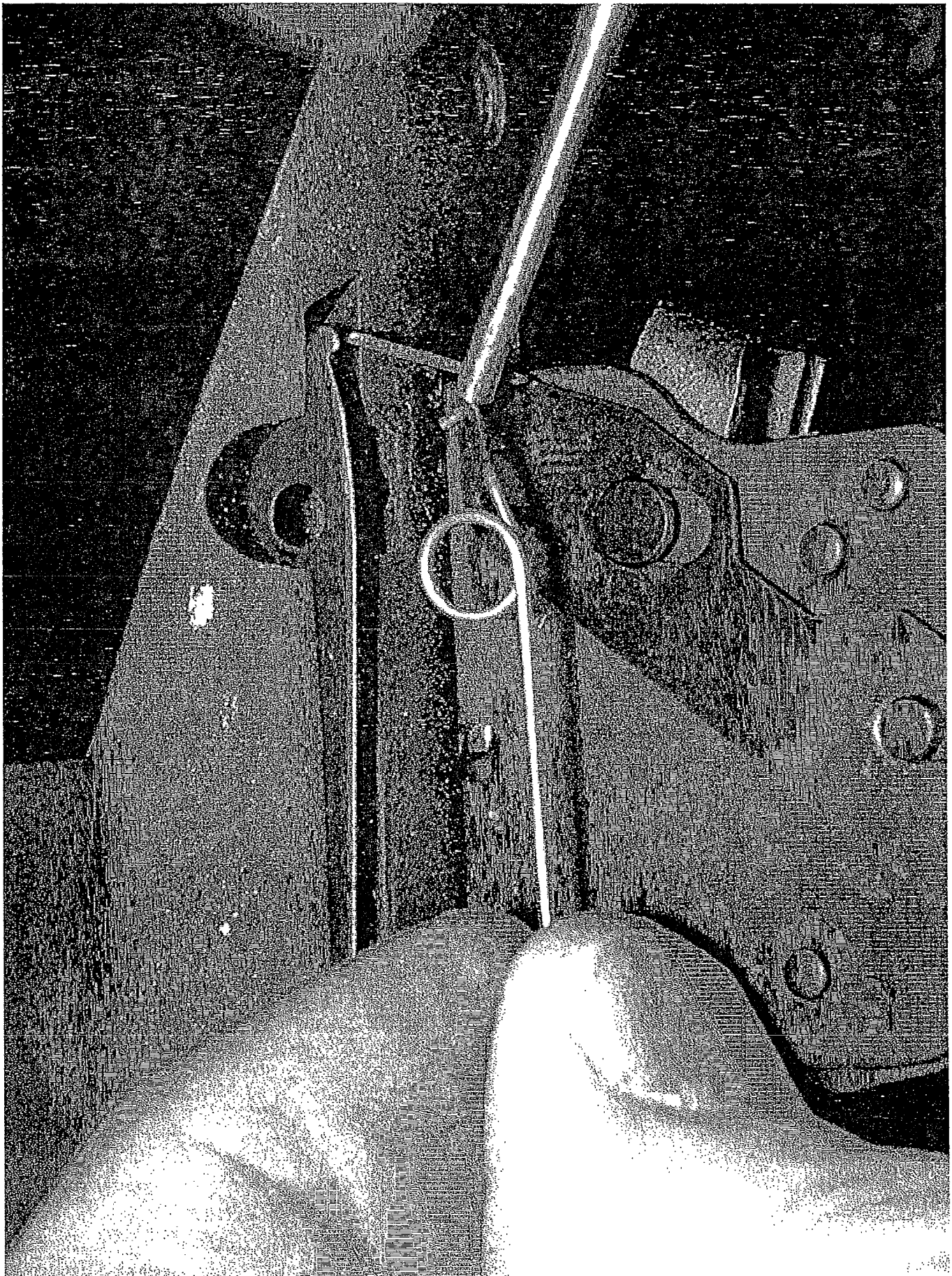
Inspect Channel – Debris Necessary

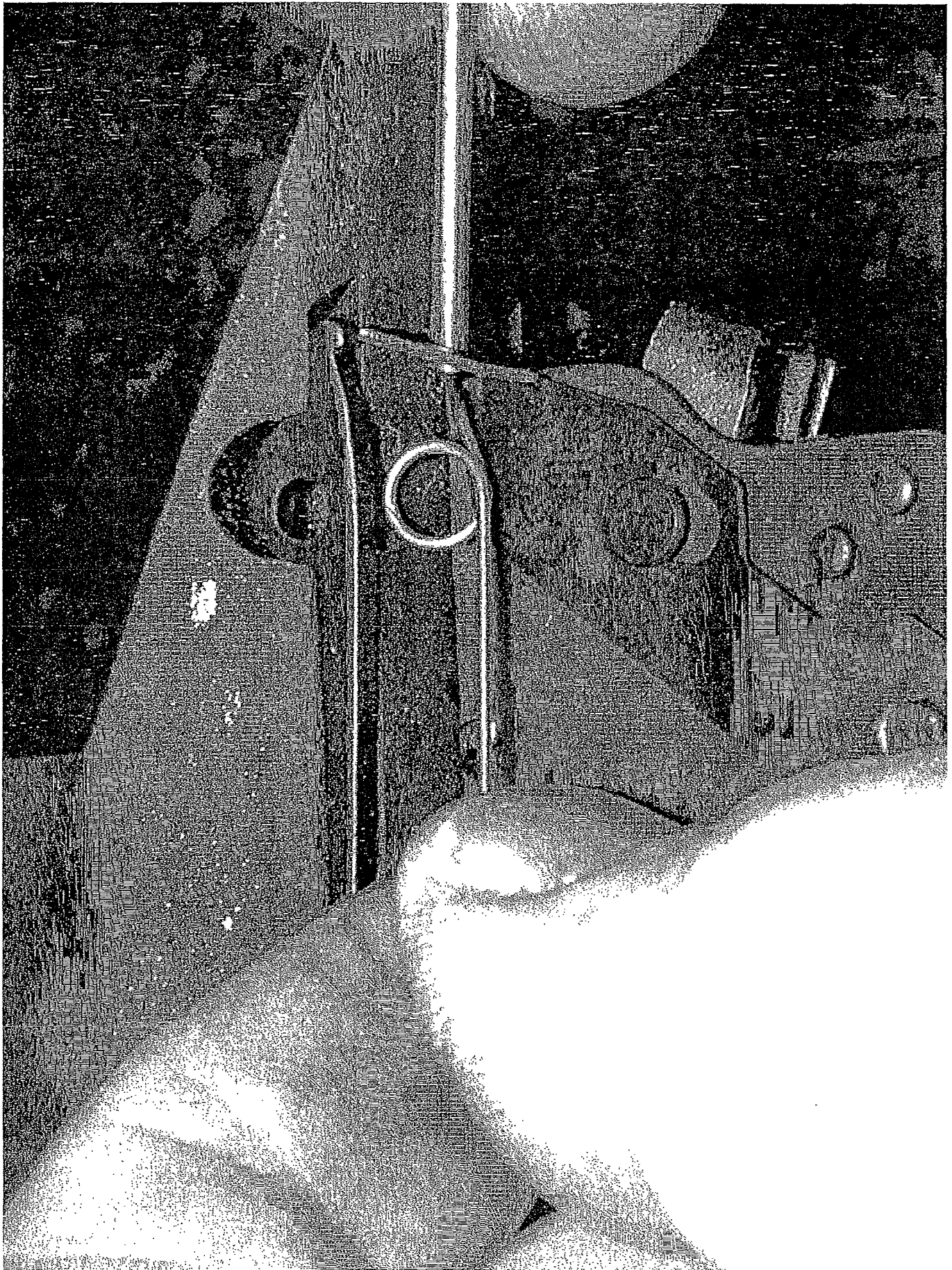


Insert Bolt Stop

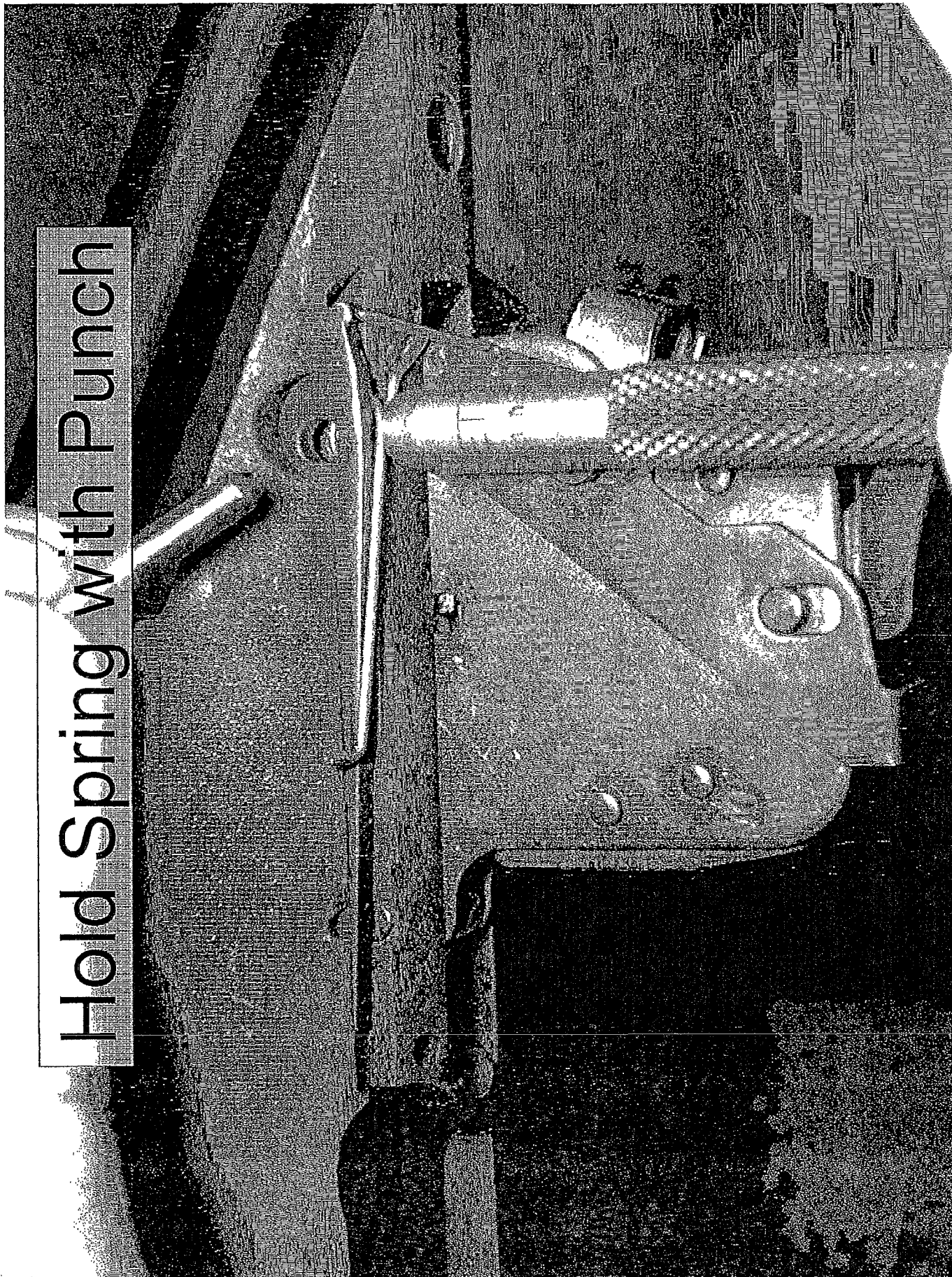
Deburr slot if necessary



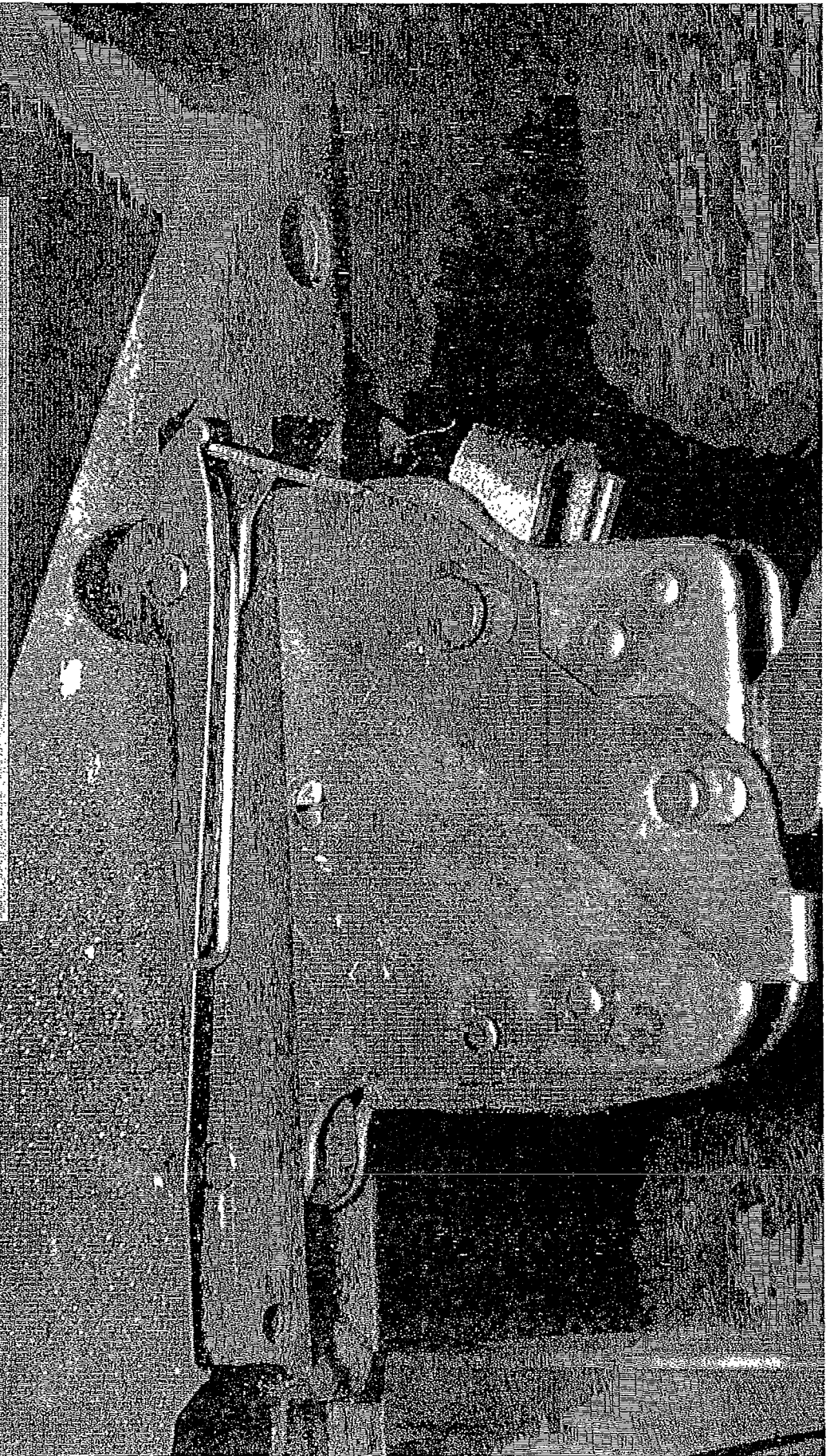




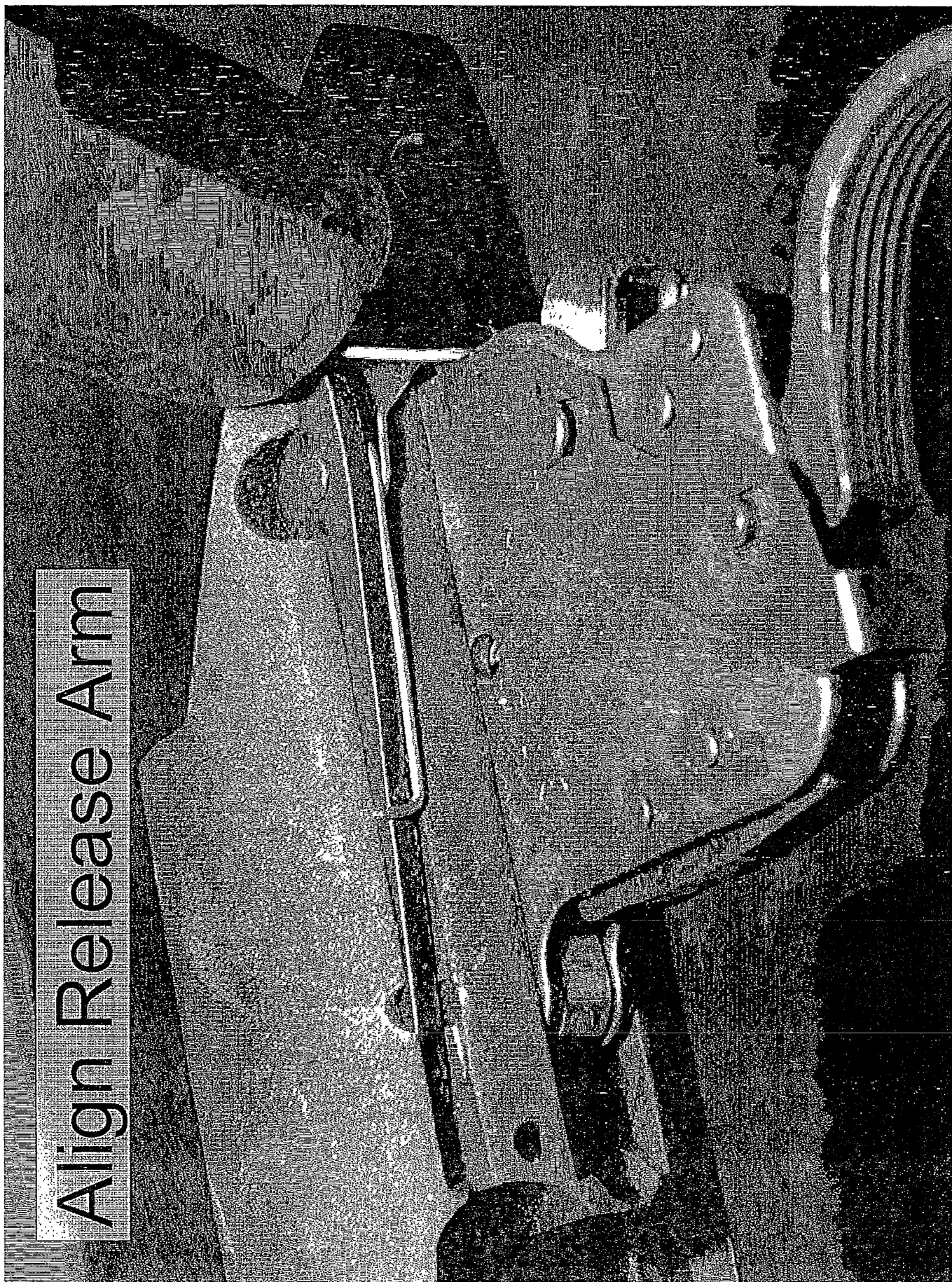
Hold Spring with Punch



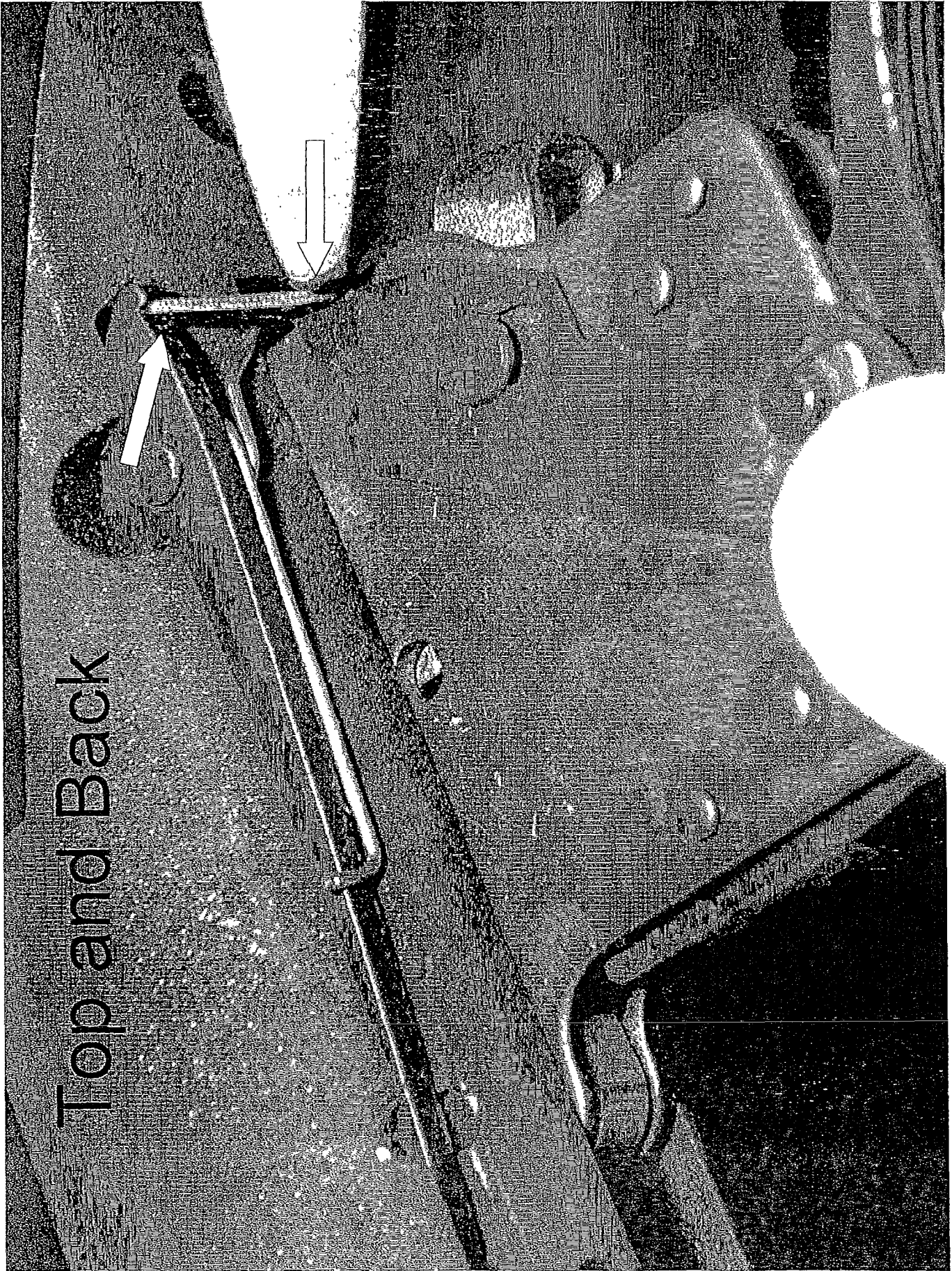
Bump Pin Back Through

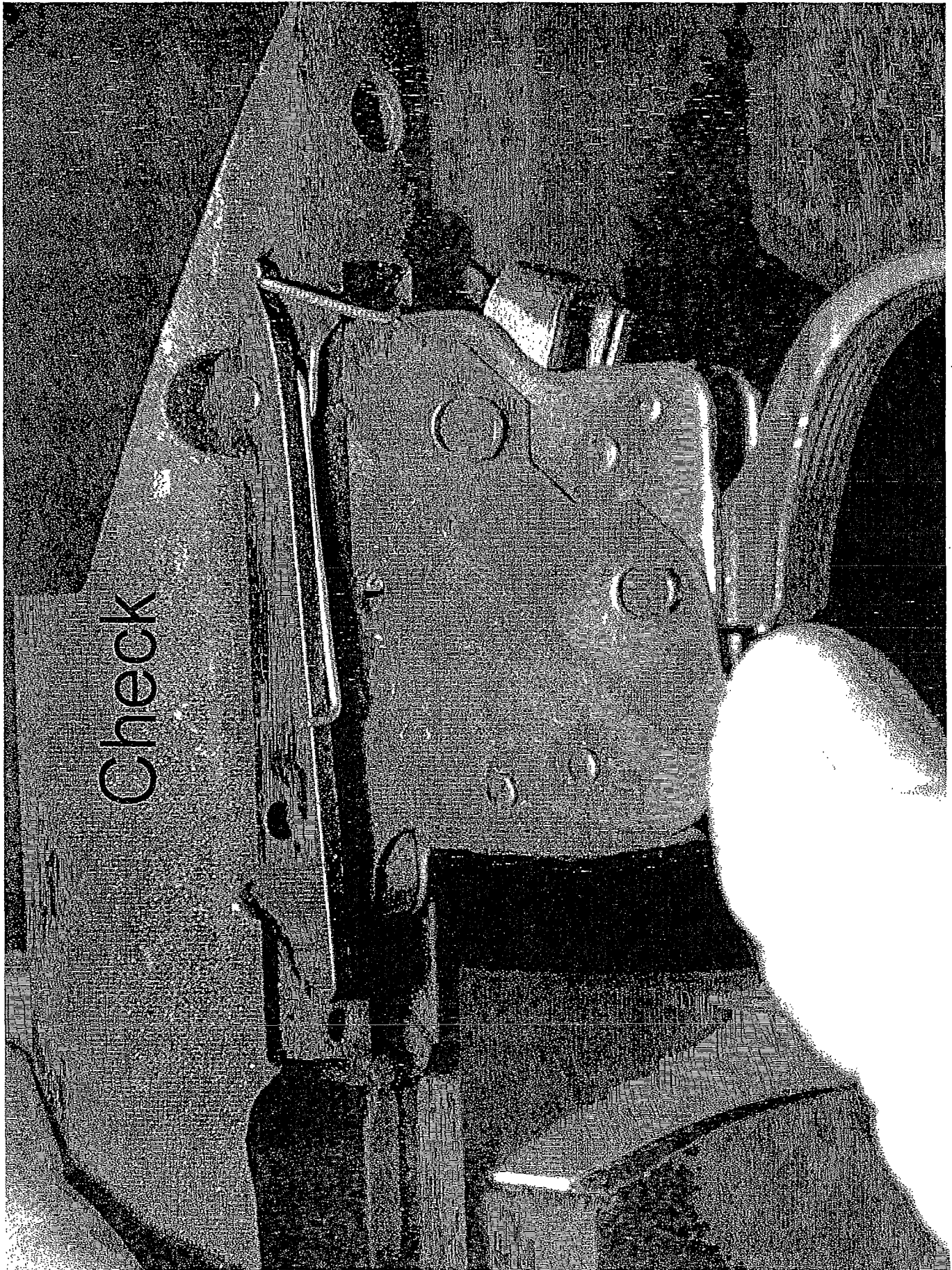


Align Release Arm



Top and Back

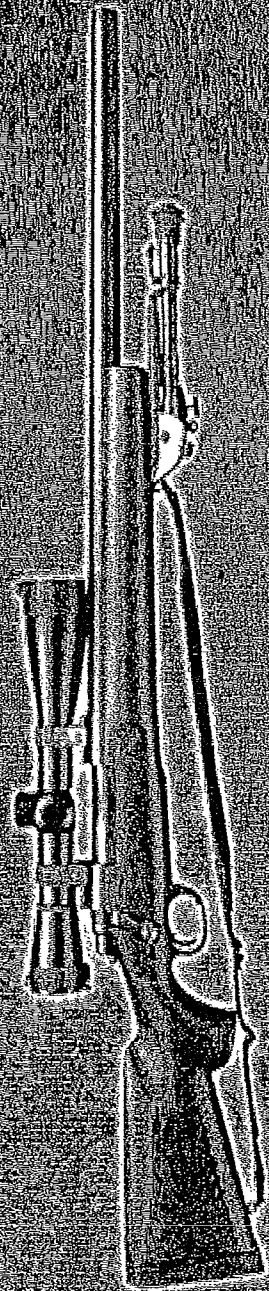




For Free Movement

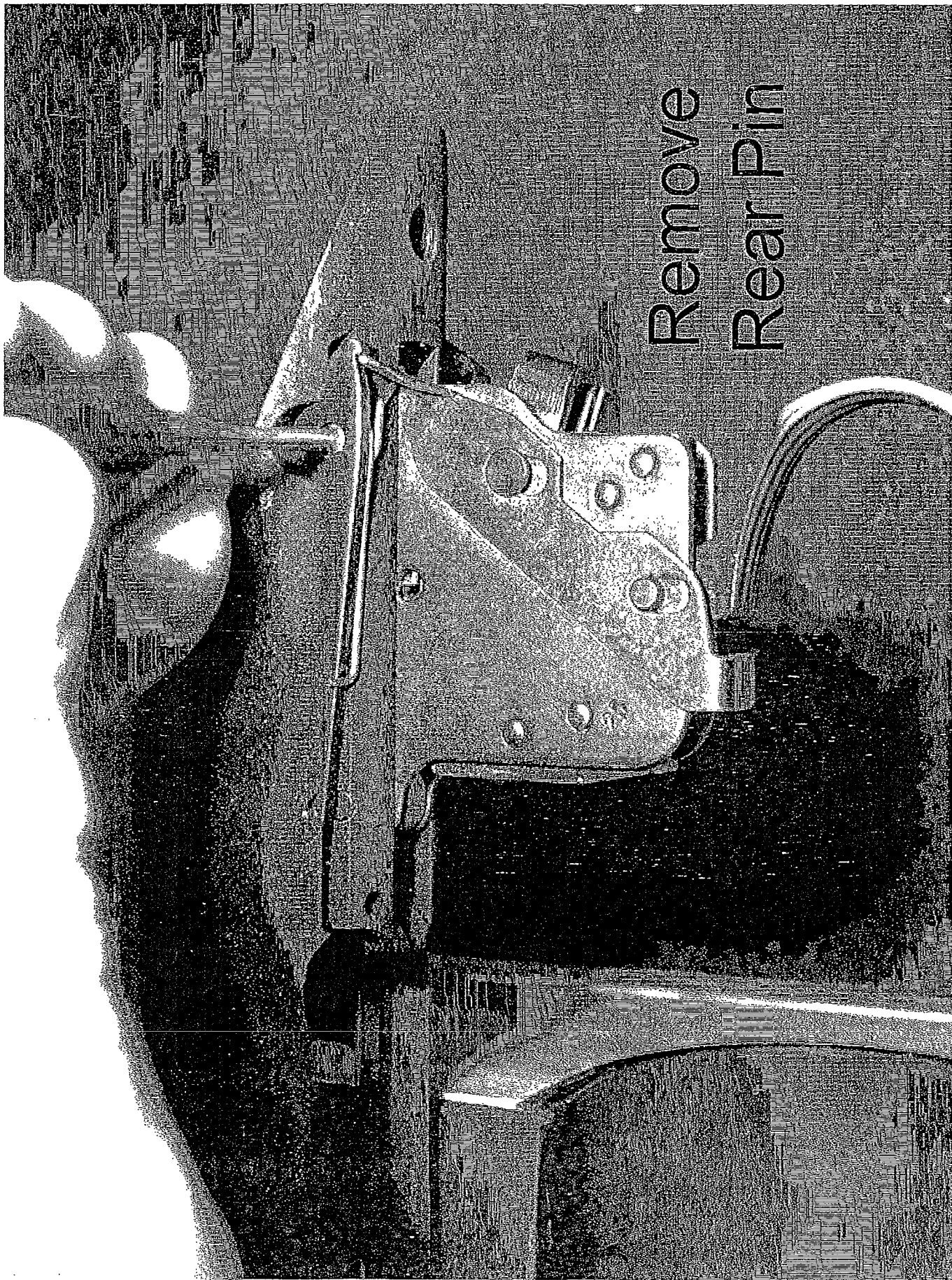
Remington

M24 SWS

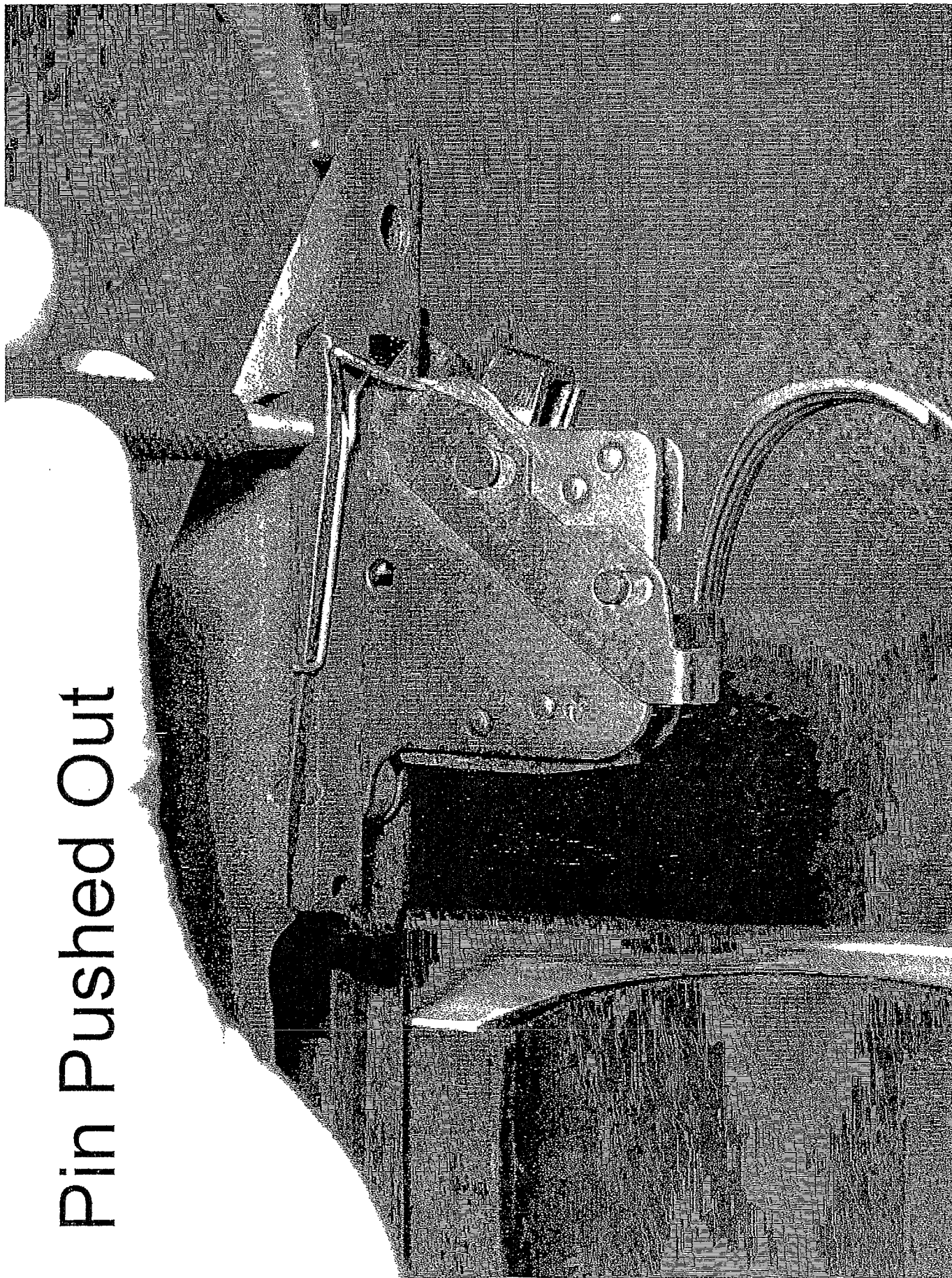


**TRIGGER
SERVICE**

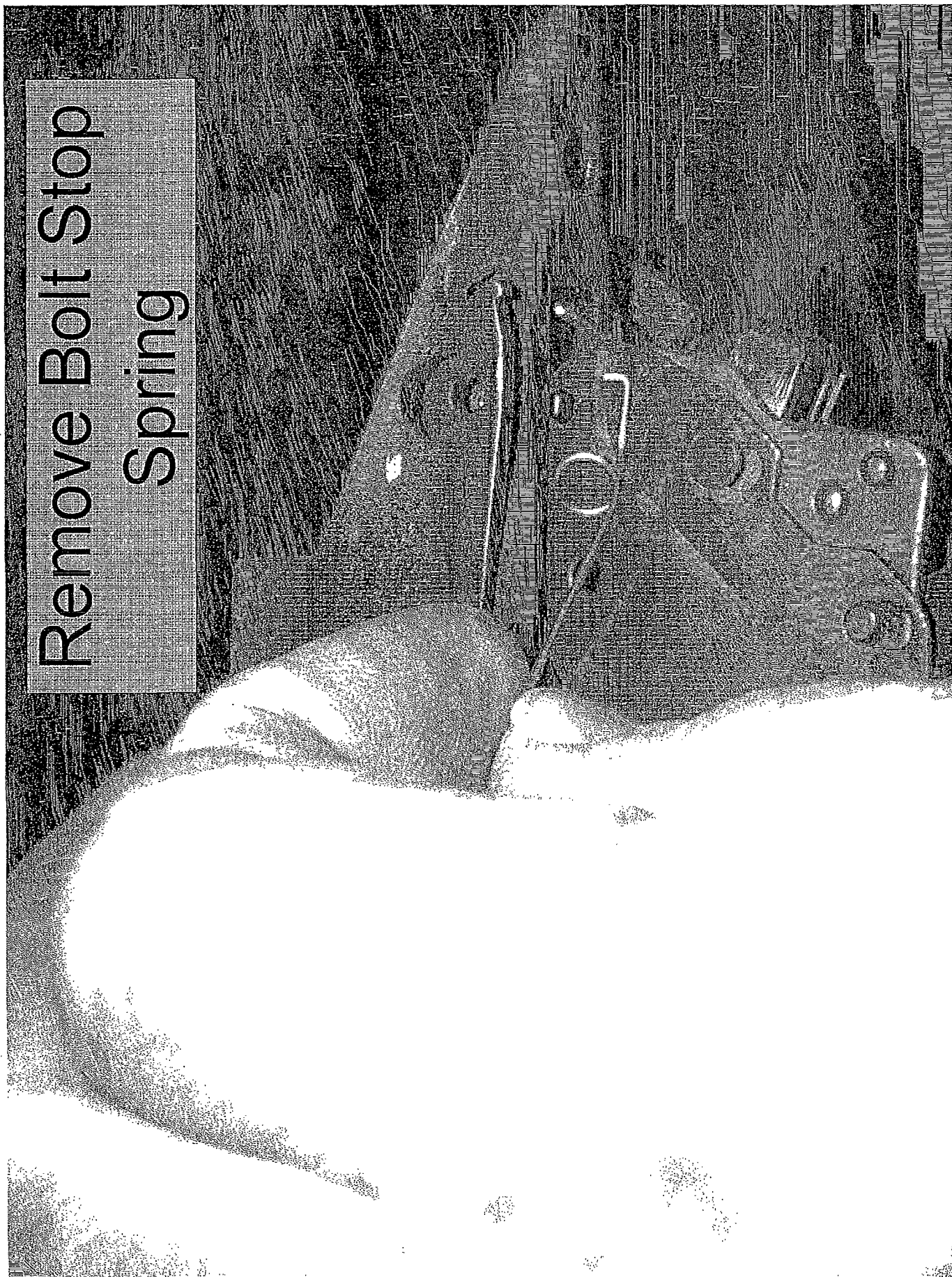
Remove
Rear Pin



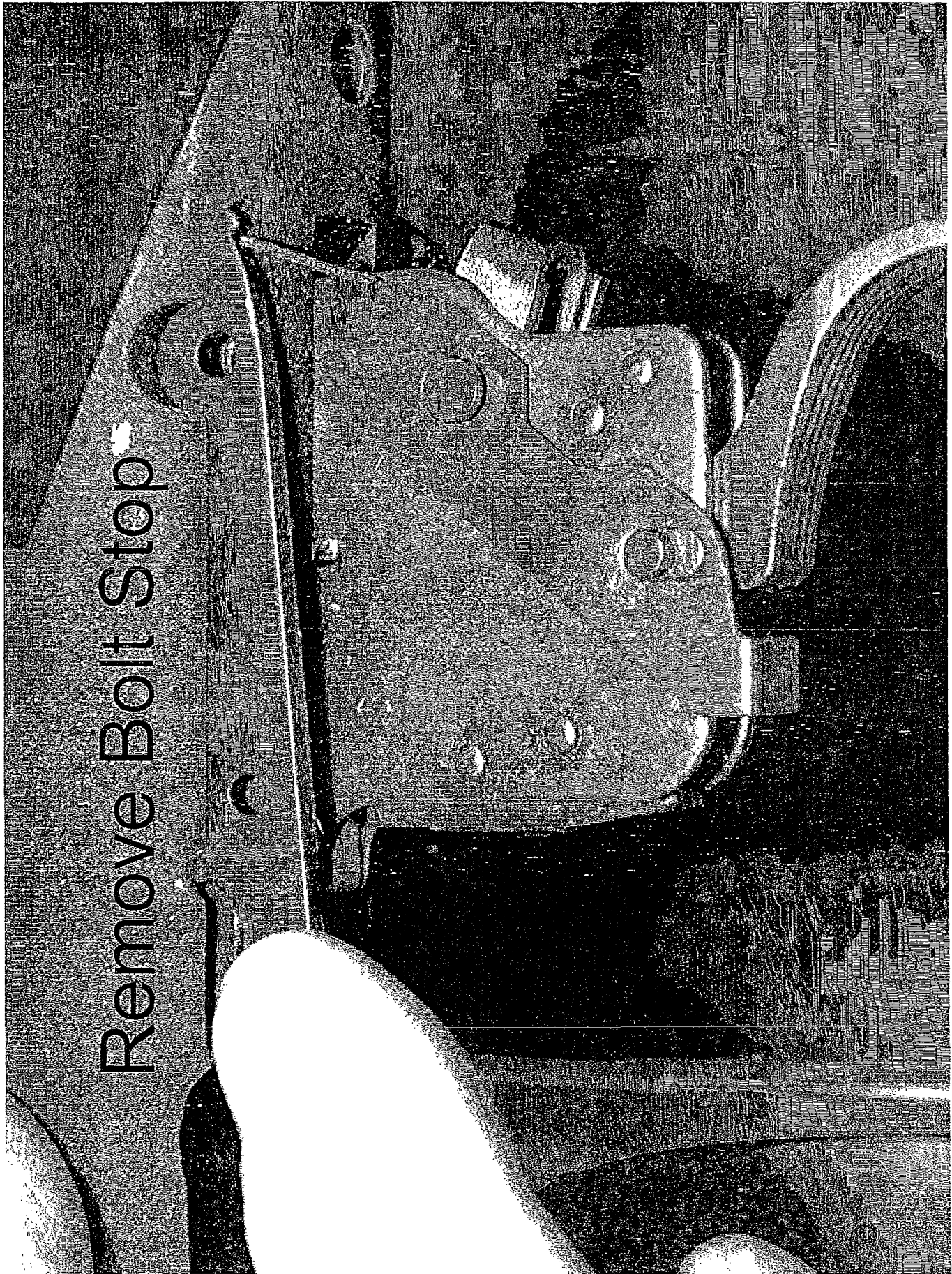
Pin Pushed Out



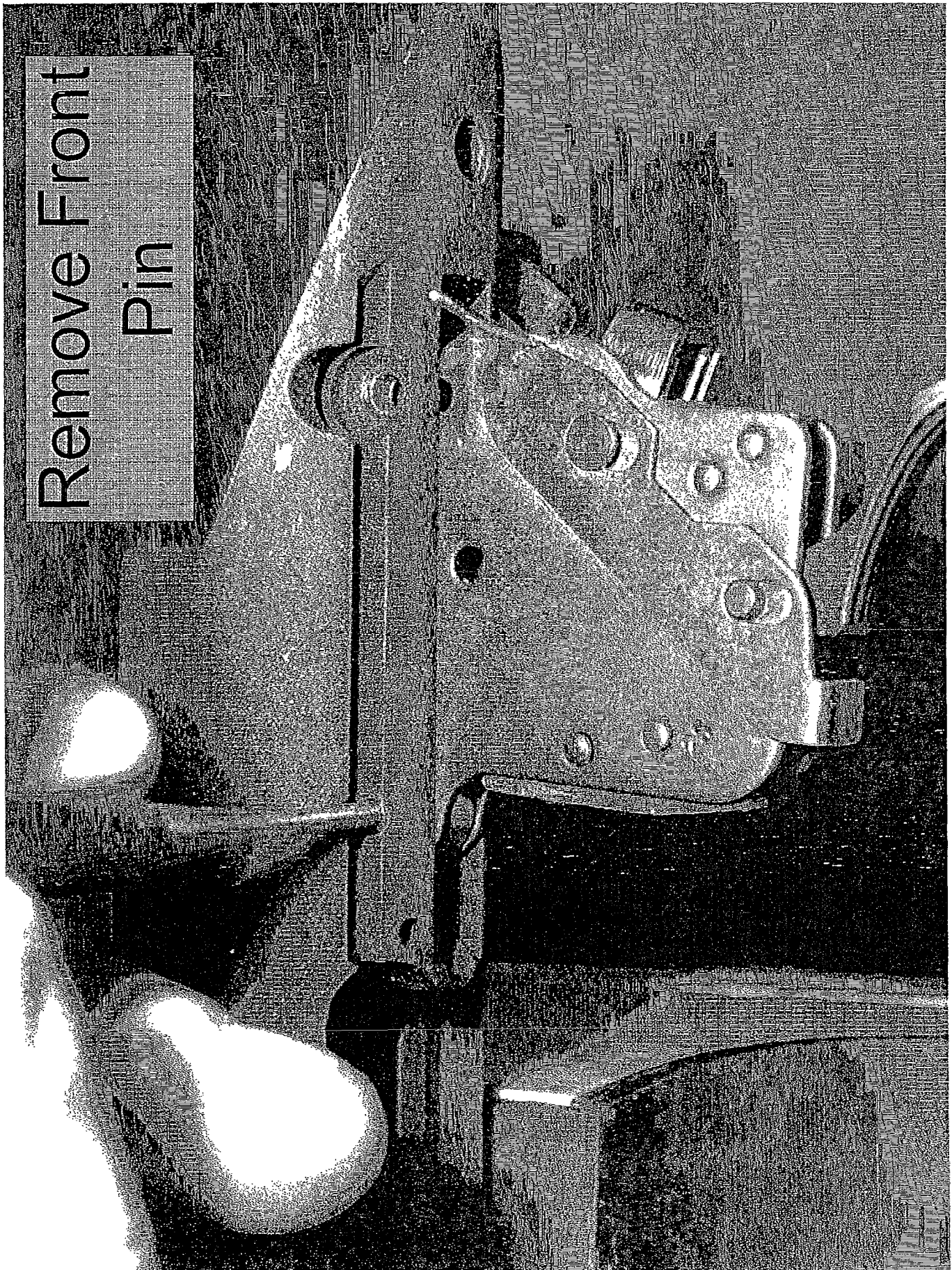
Remove Bolt Stop Spring



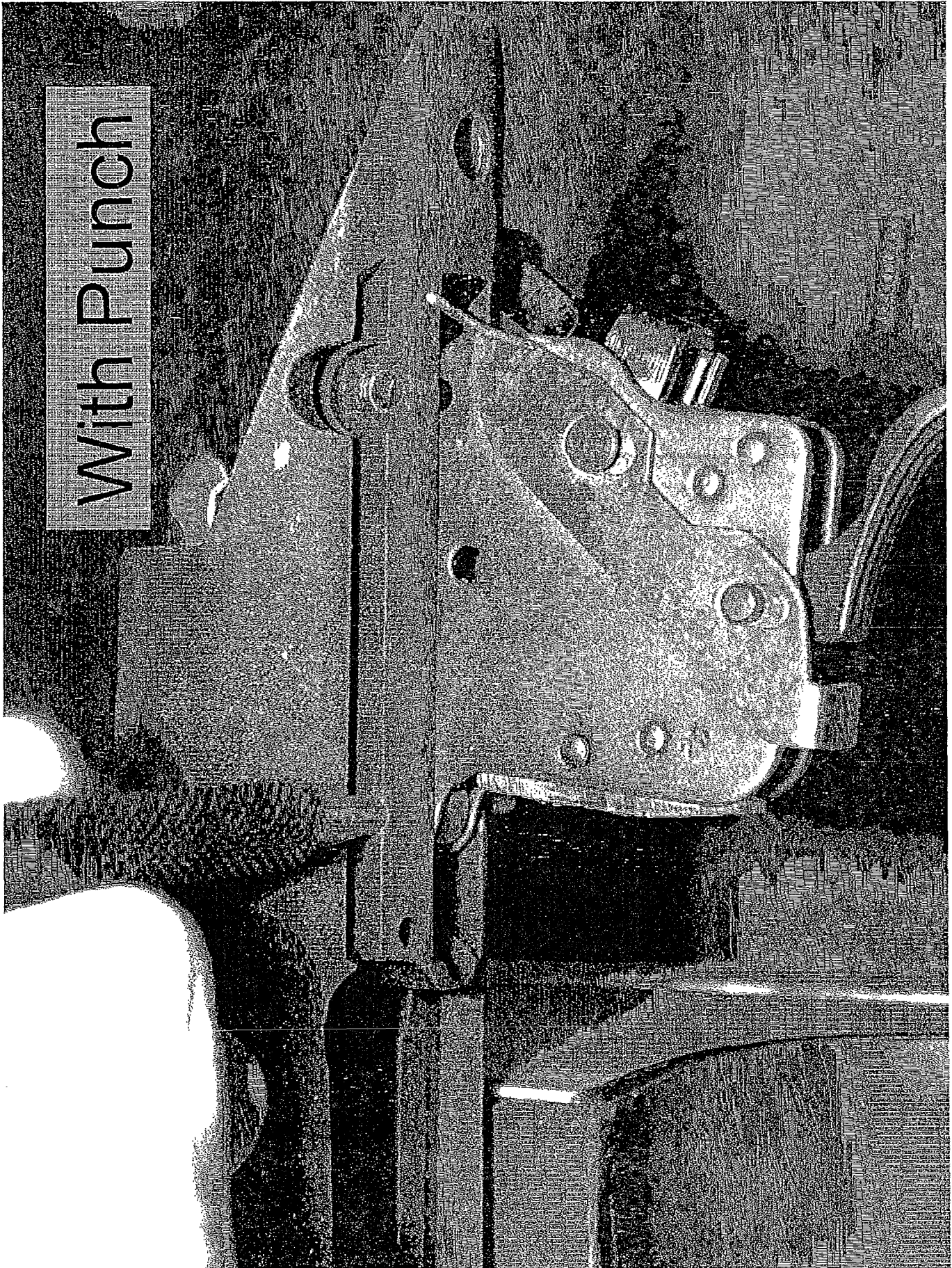
Remove Bolt Stop



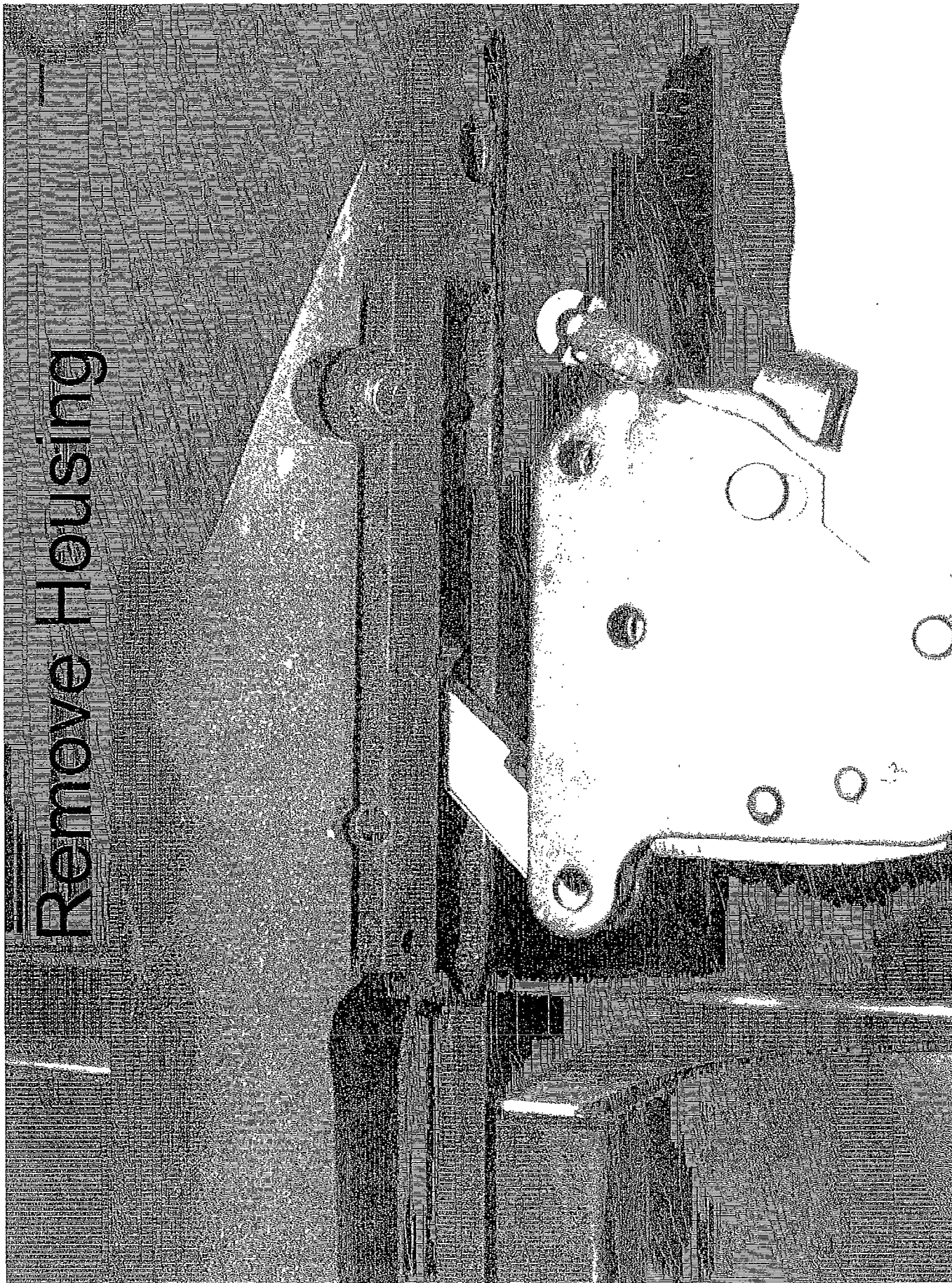
Remove Front
Pin



With Punch



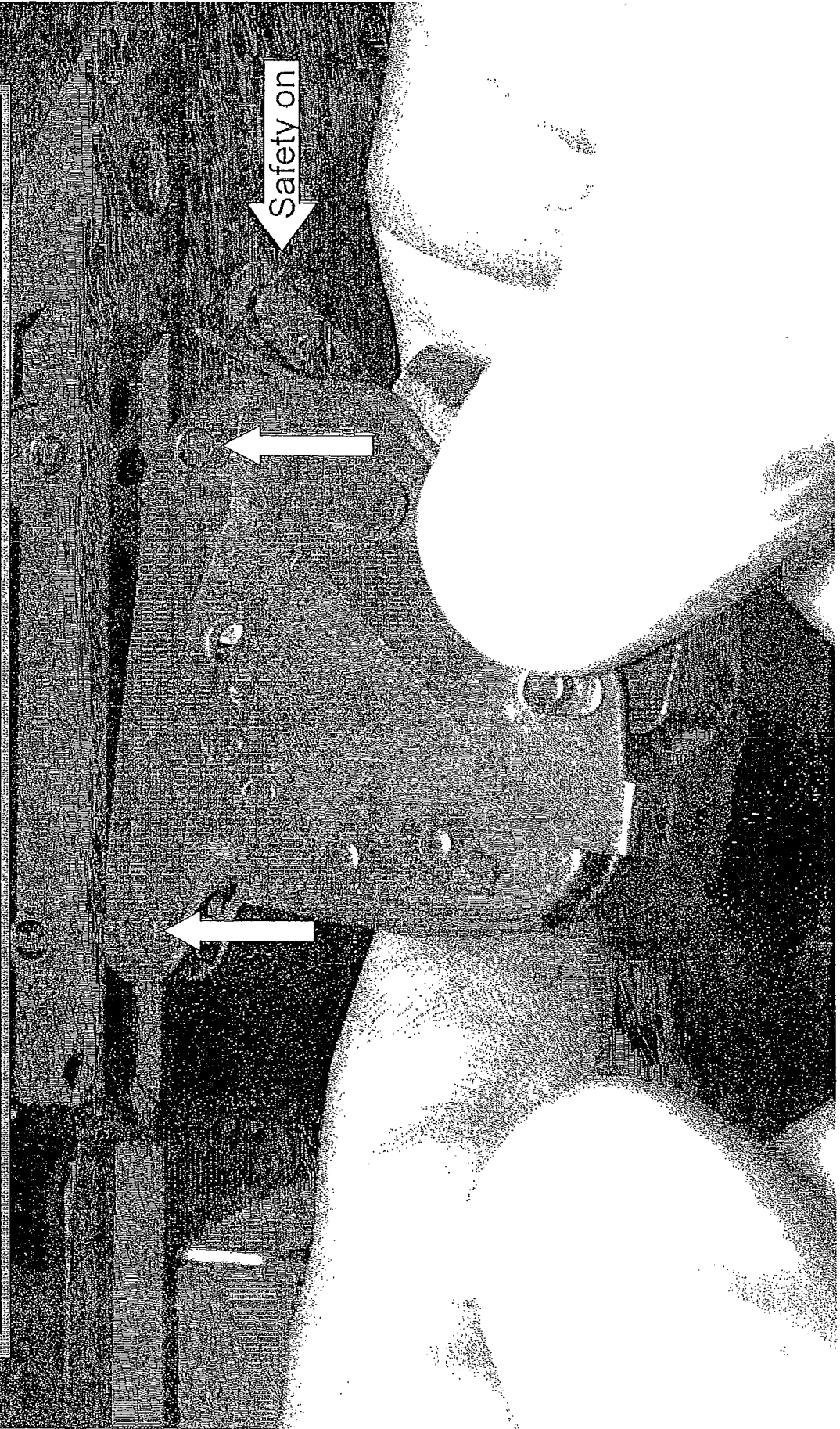
Remove Housing



Replacing Trigger Assembly

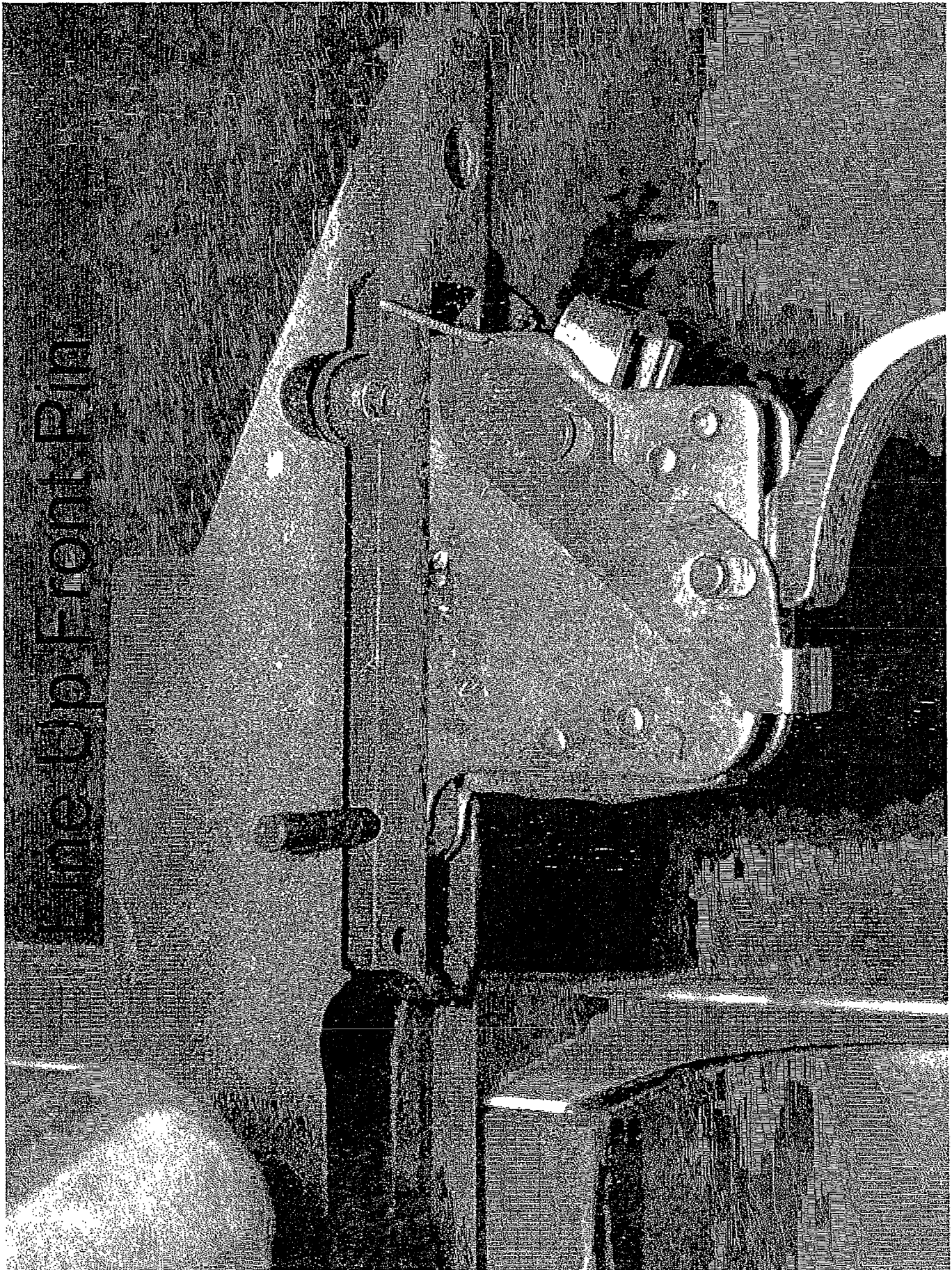
Make sure safety is in the **ON** position

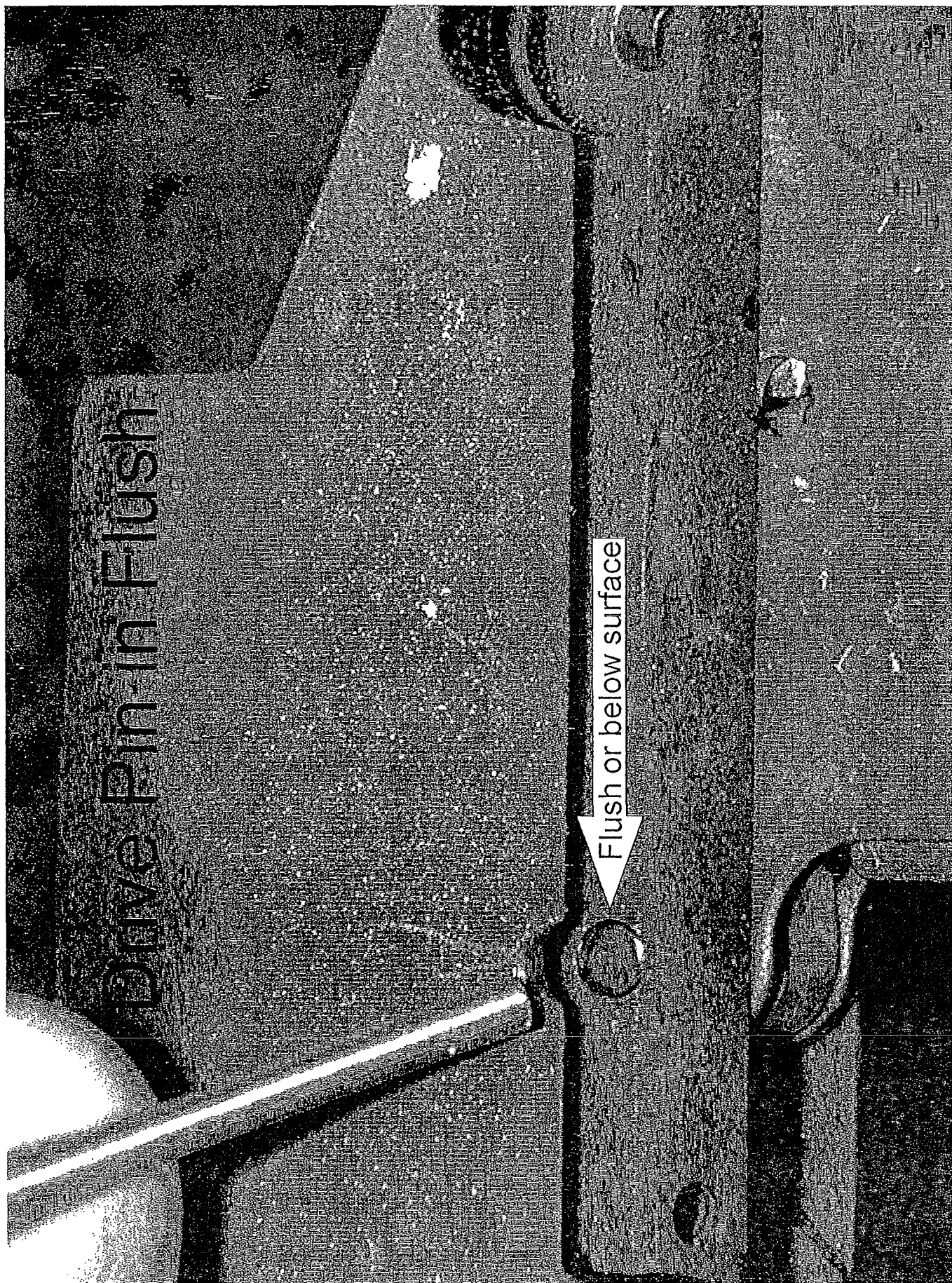
Note: Slave pins are needed for installation and come with new assembly



Front and Rear Pins

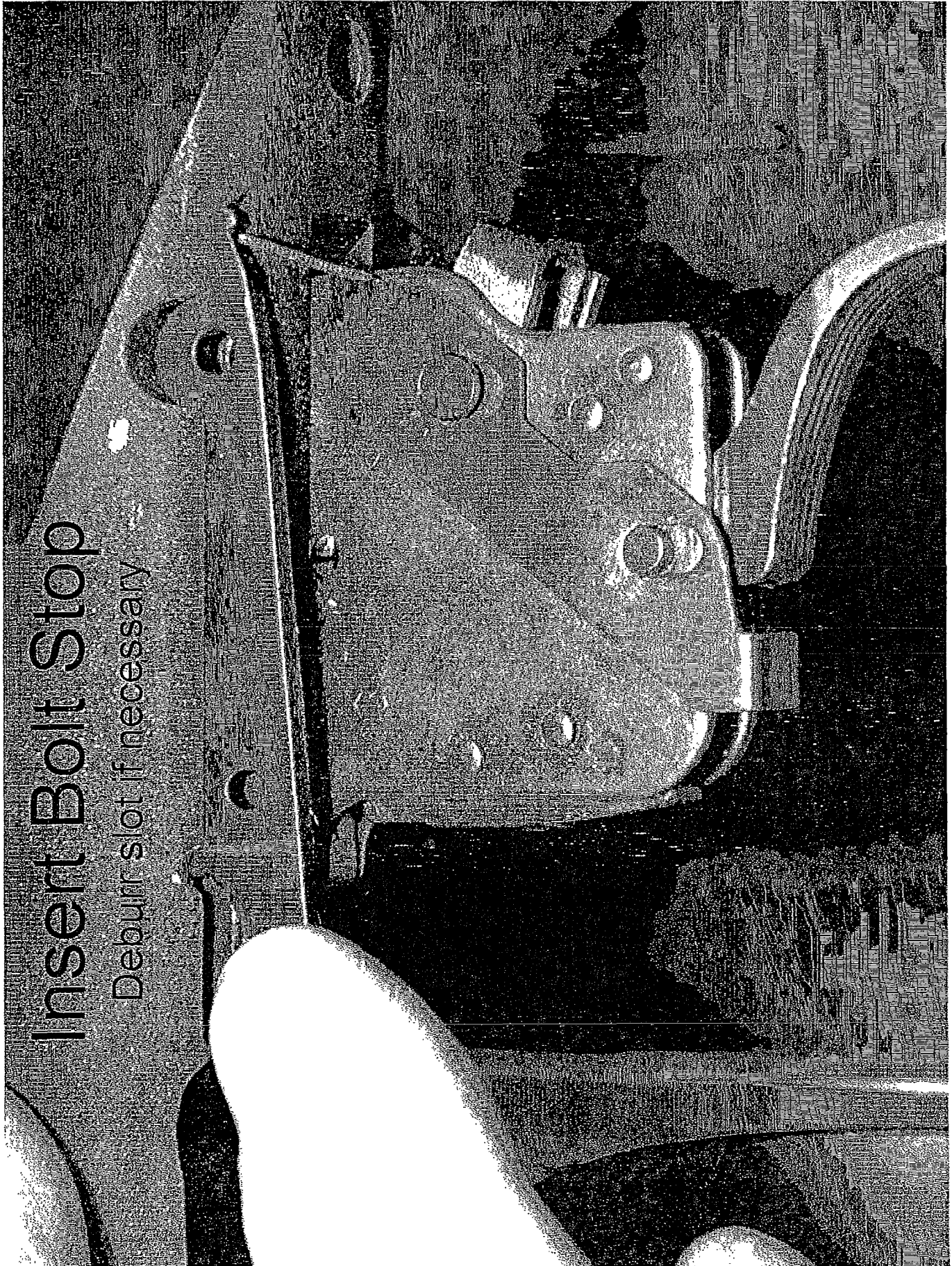
Shorter pin - front

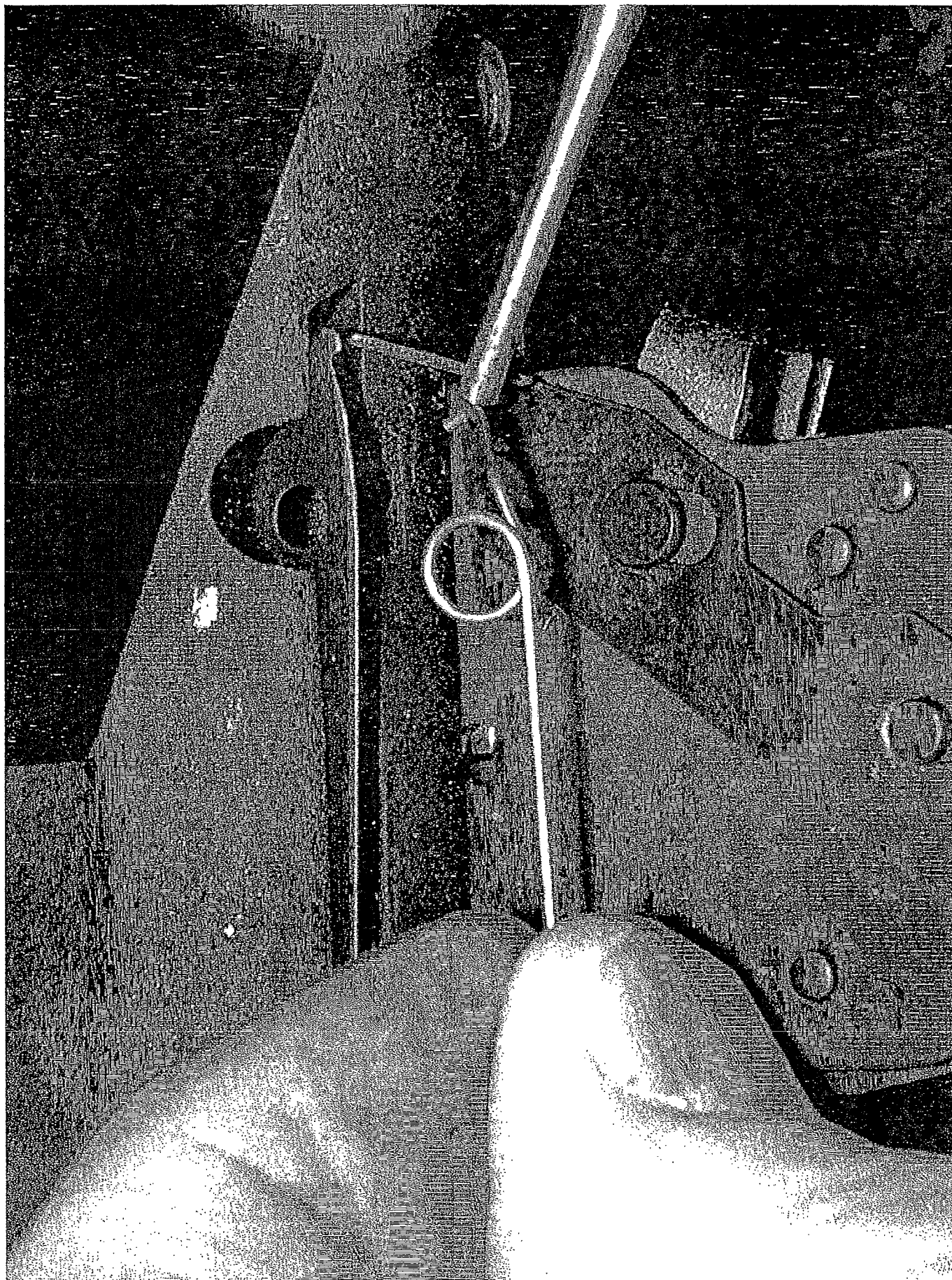


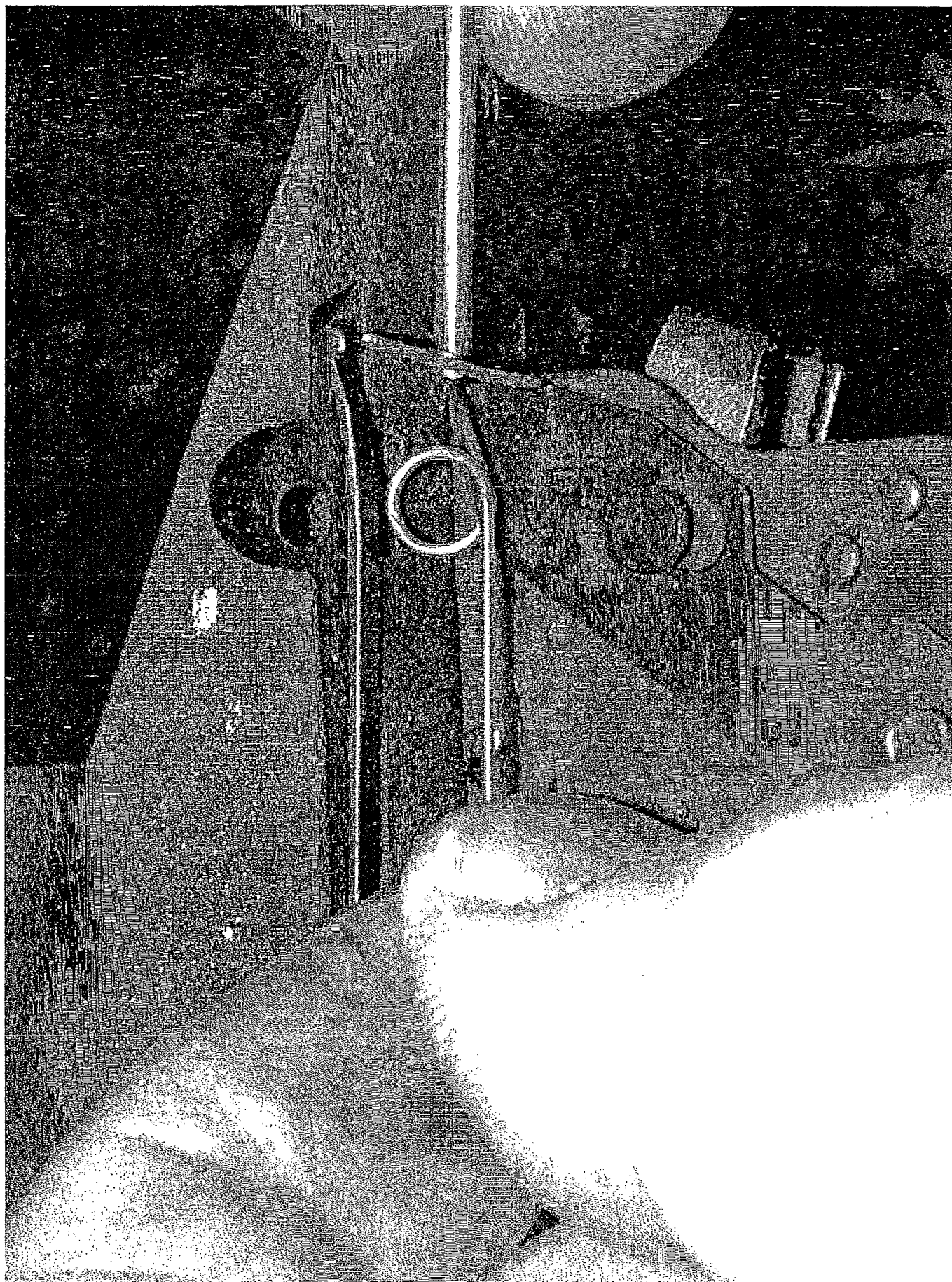


Insert Bolt Stop

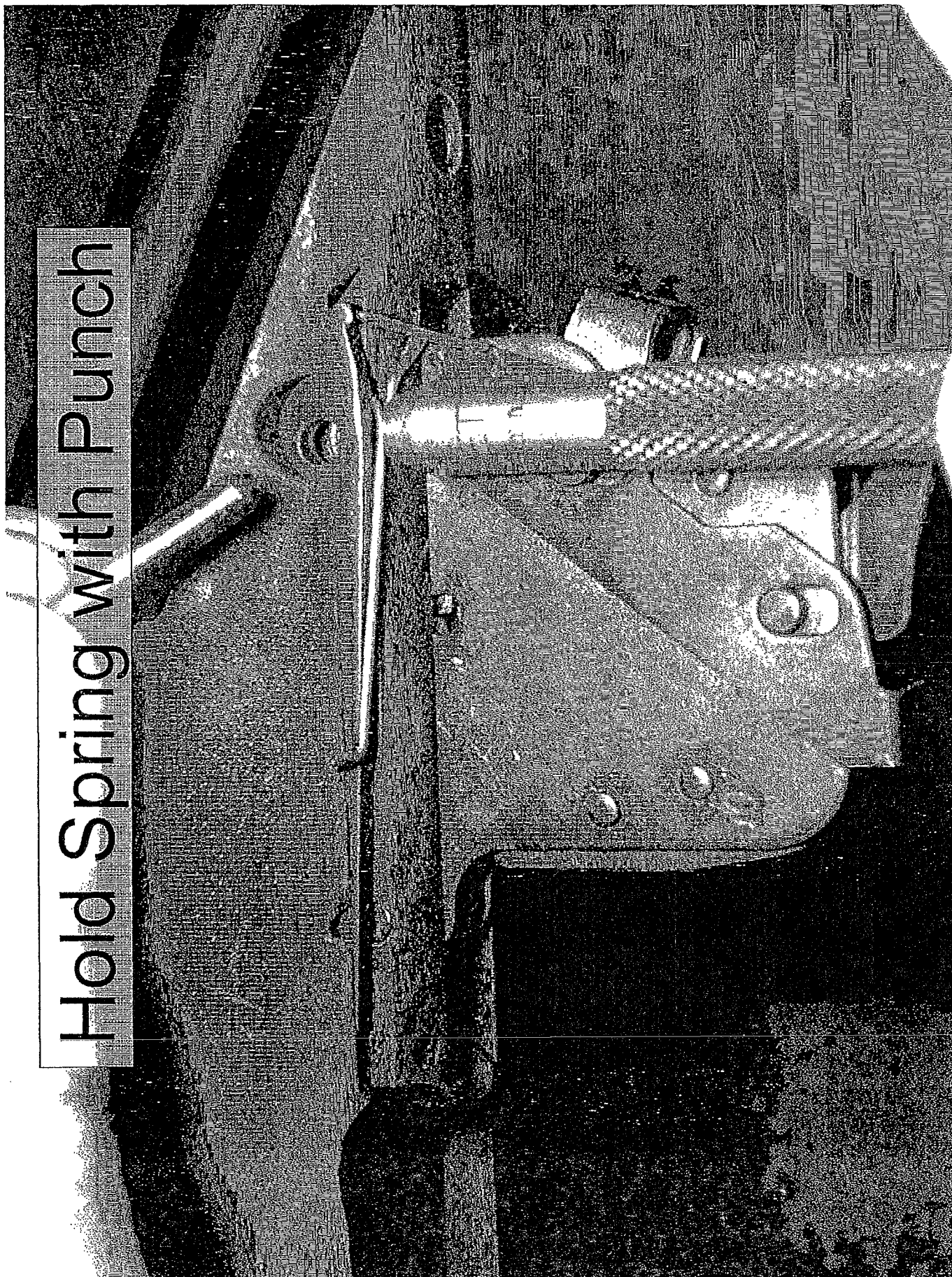
Deburr slot if necessary

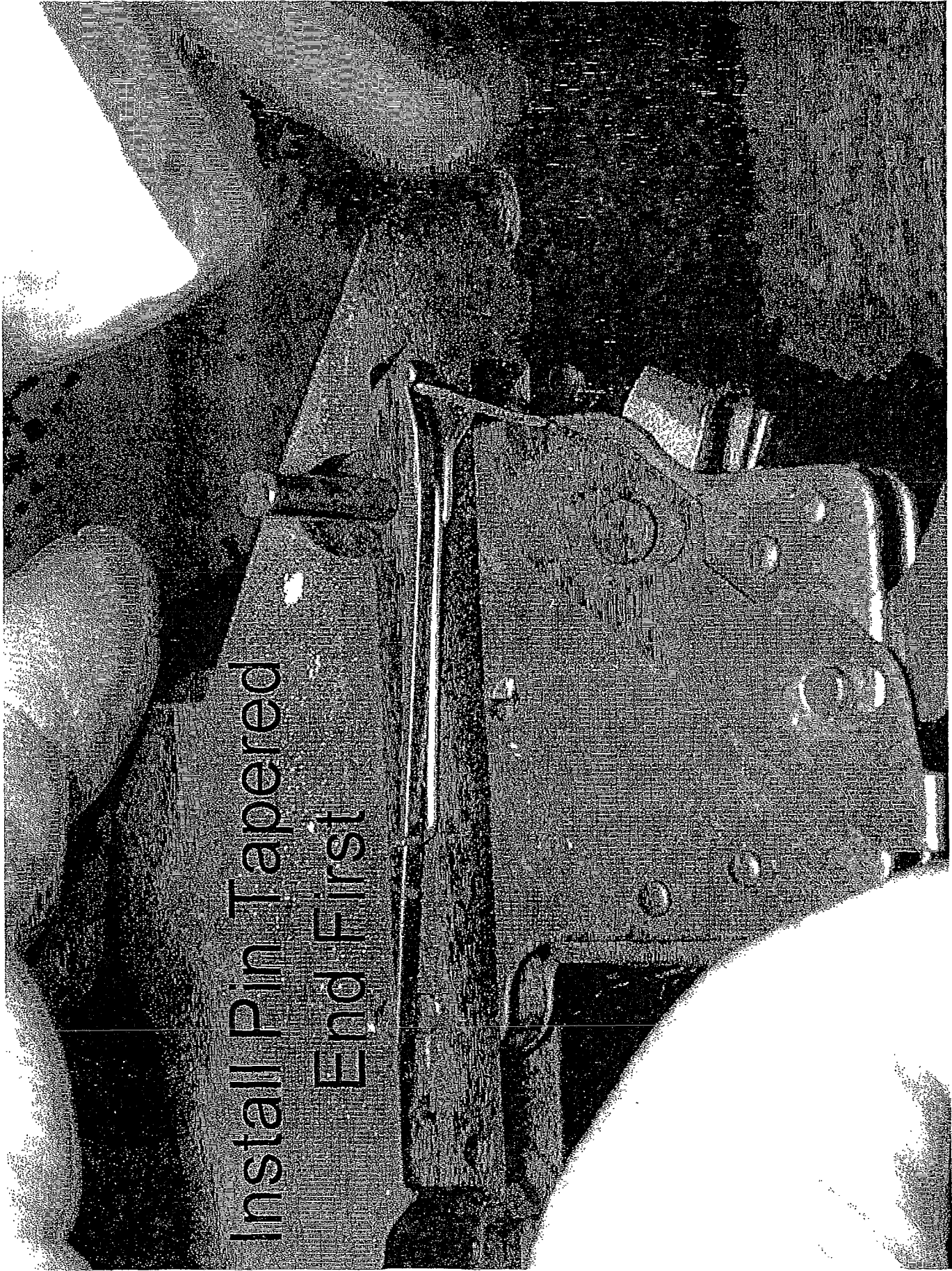






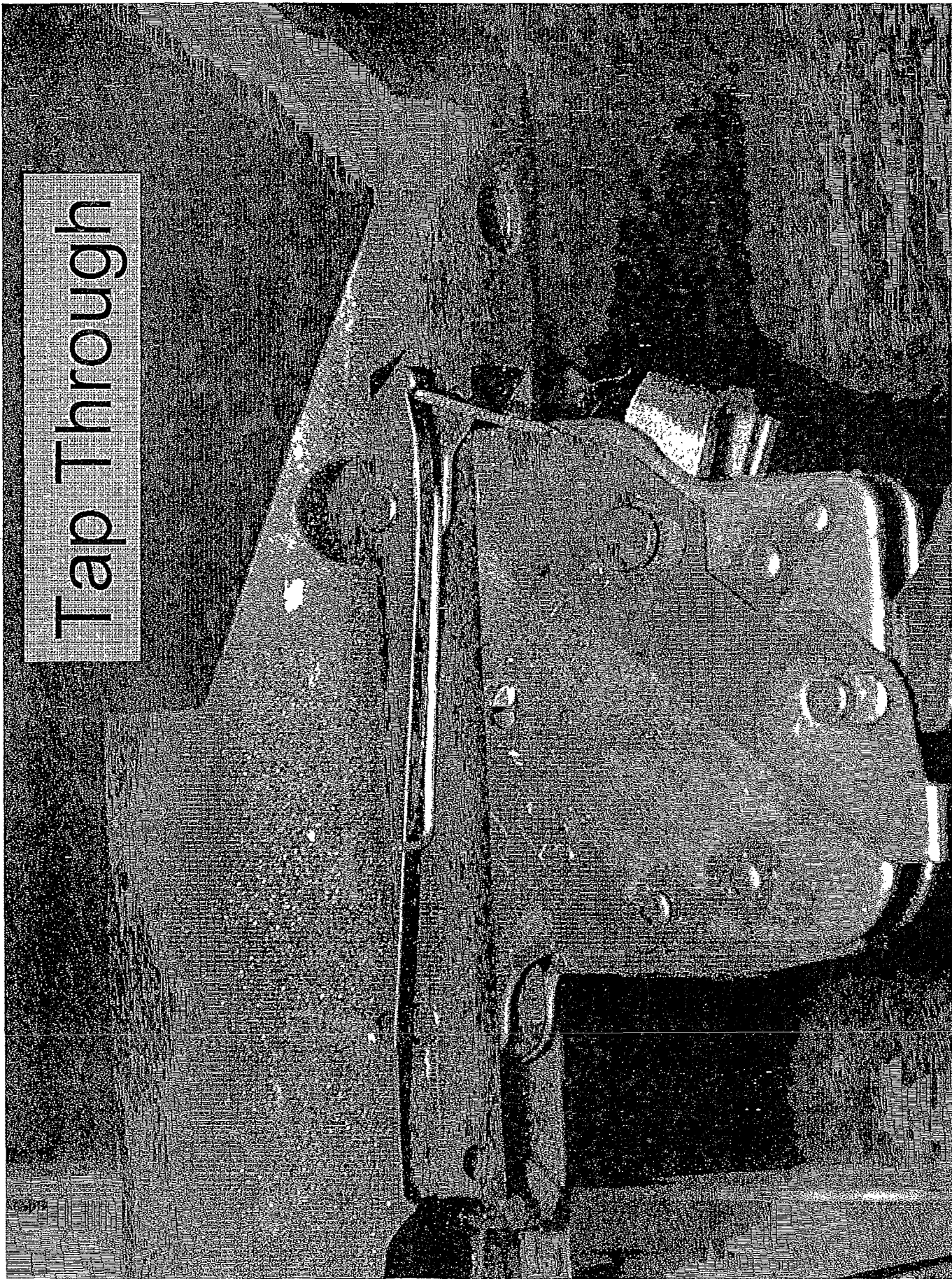
Hold Spring with Punch



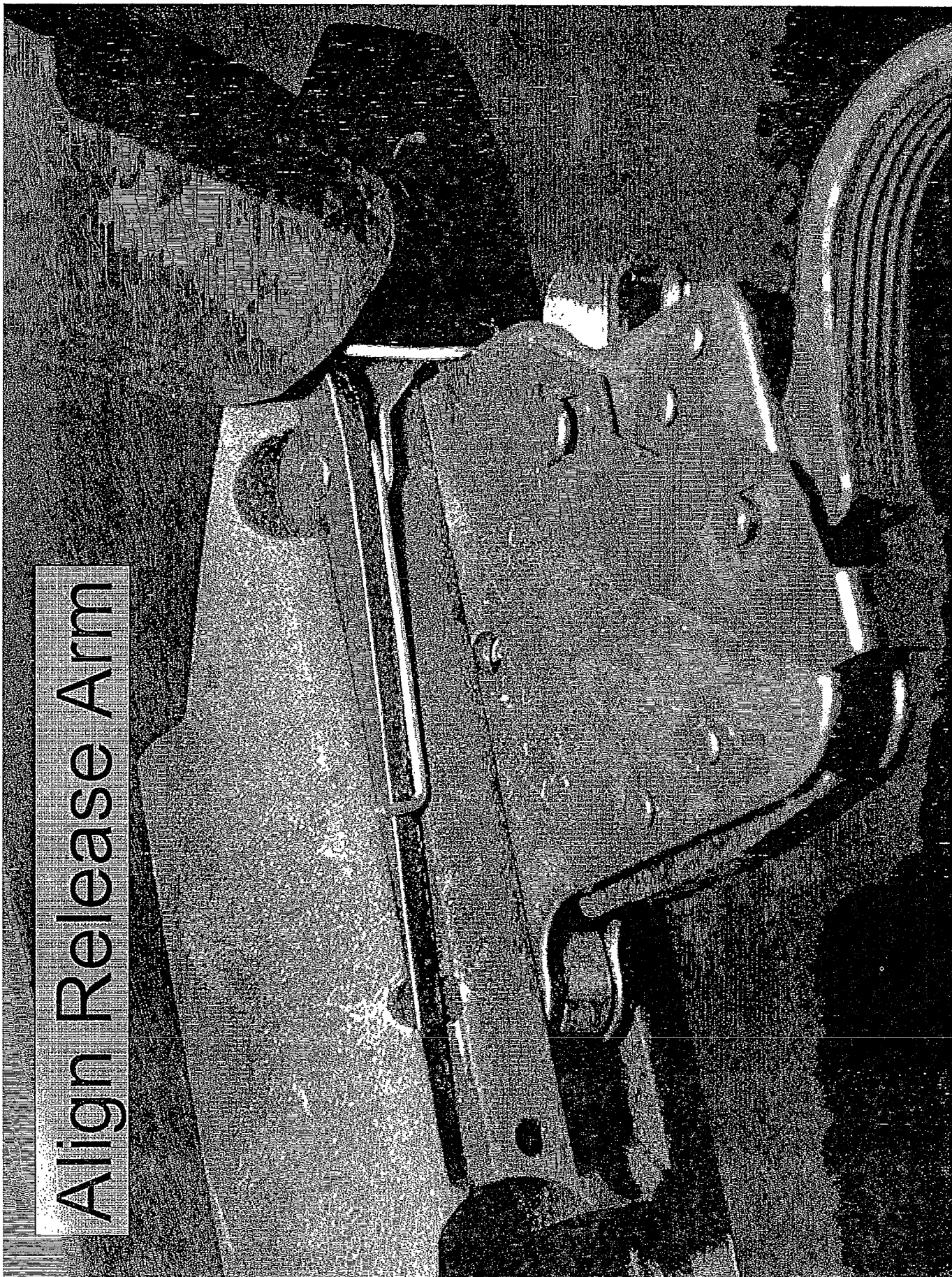


Install Pin Tapered
End First

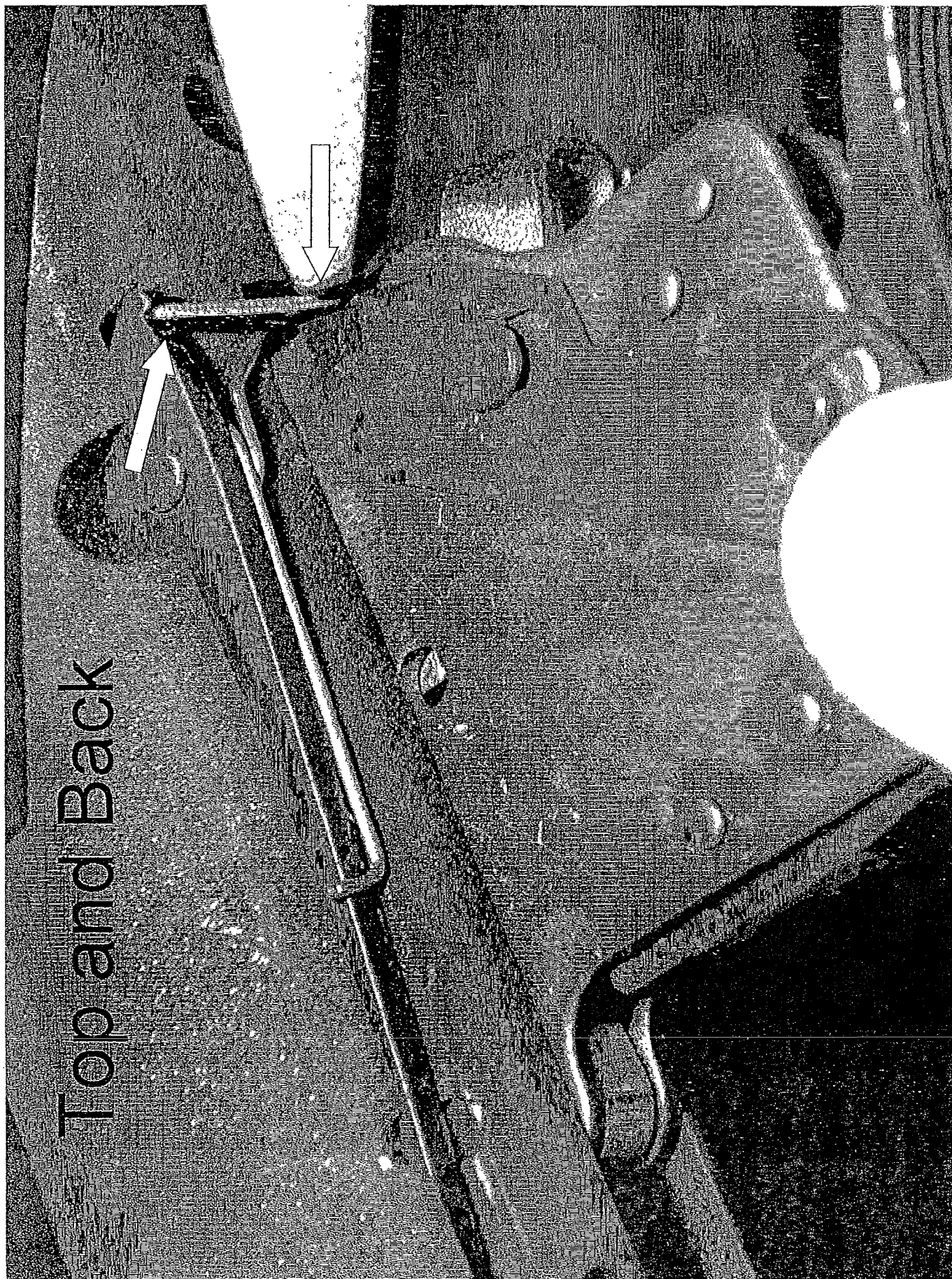
Tap Through



Align Release Arm



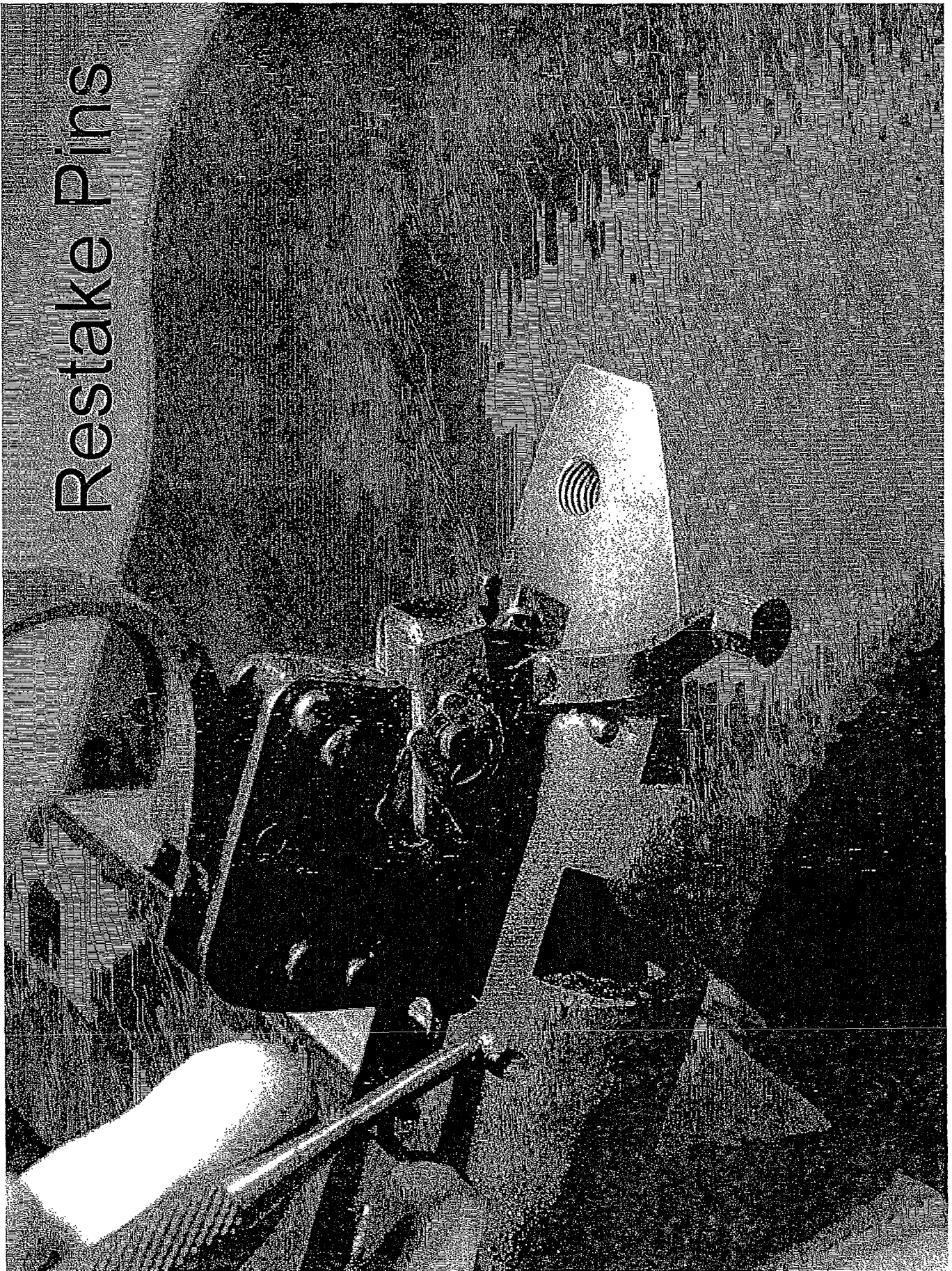
Top and Back



Check

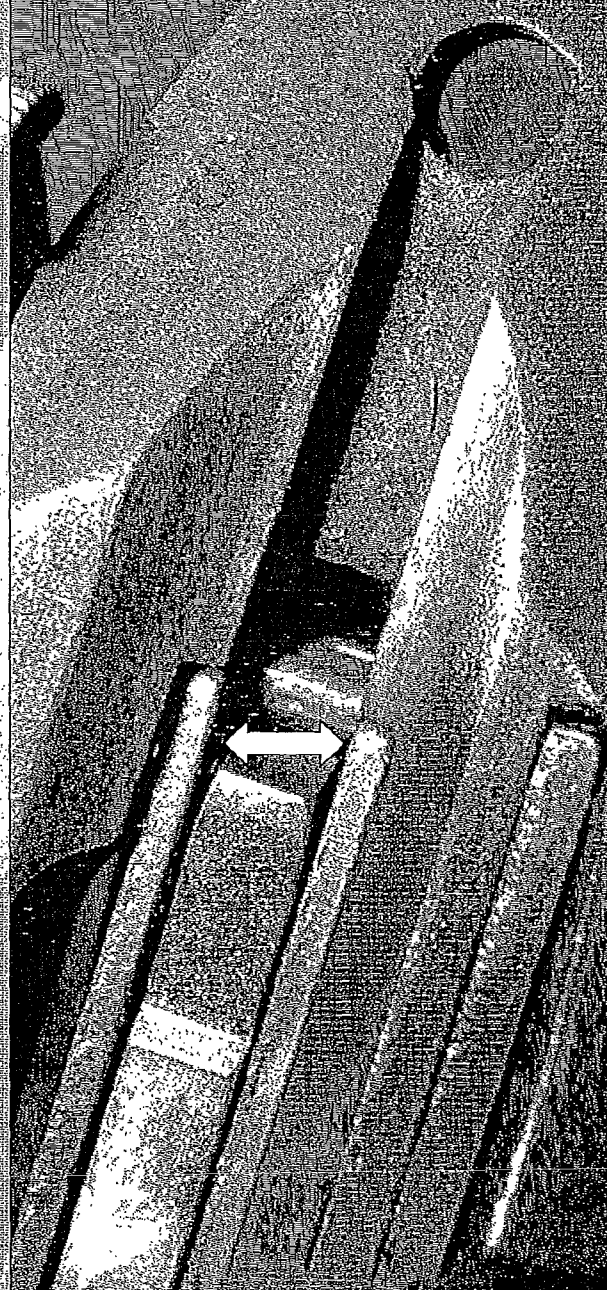
For Free Movement

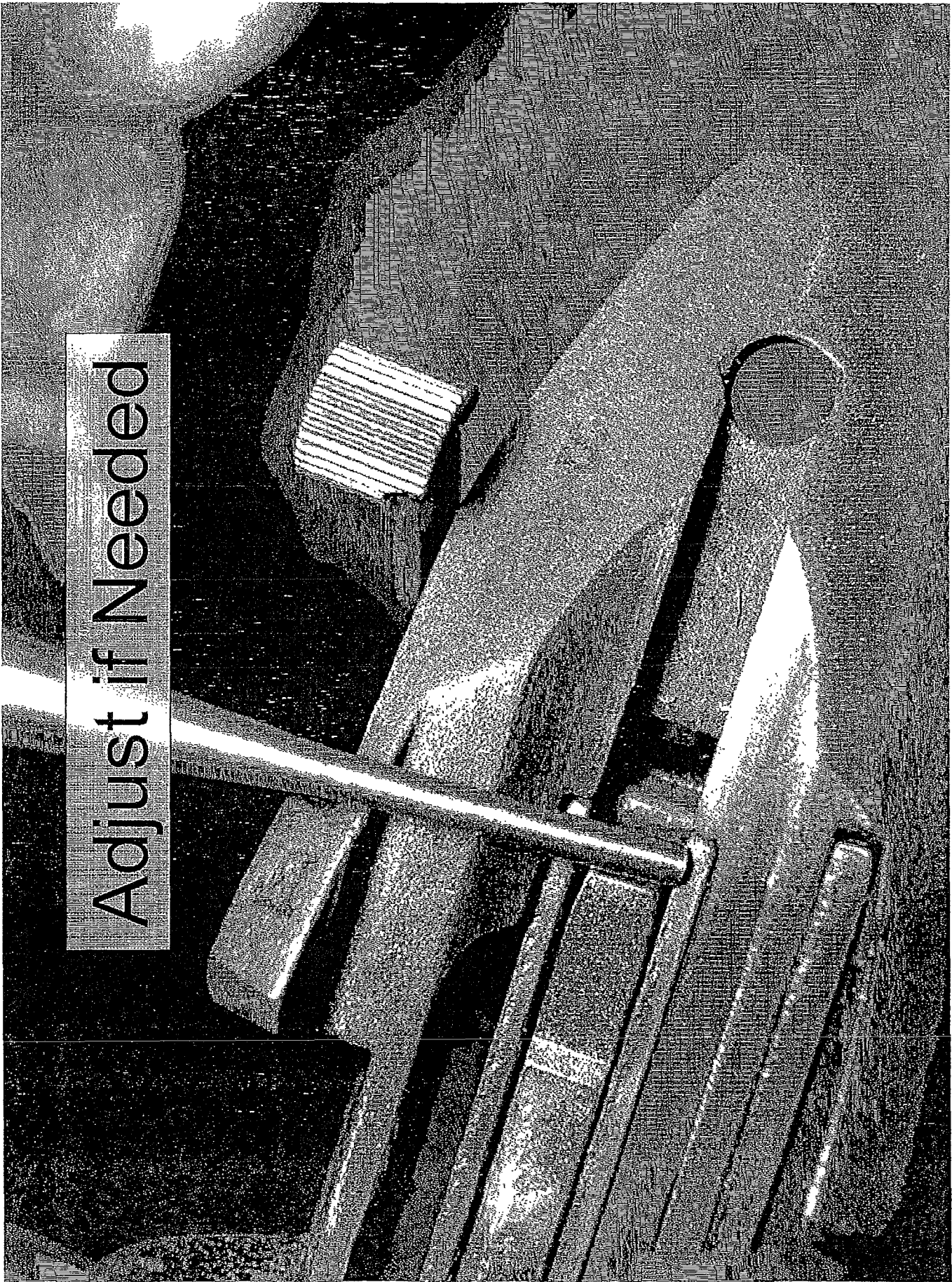
Restake Pins



Check alignment in receiver

So firing pin head does not bind



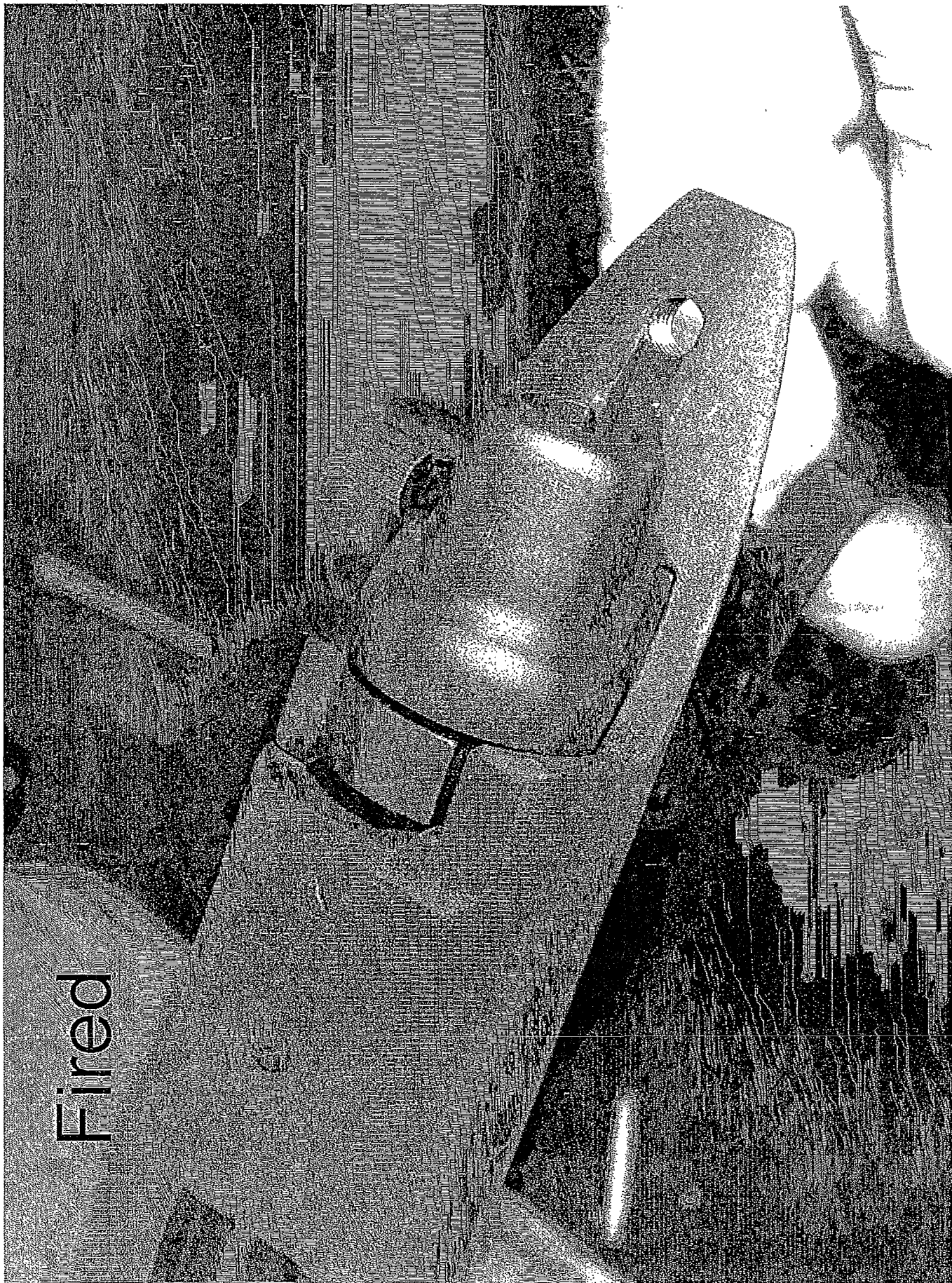


Adjust if Needed

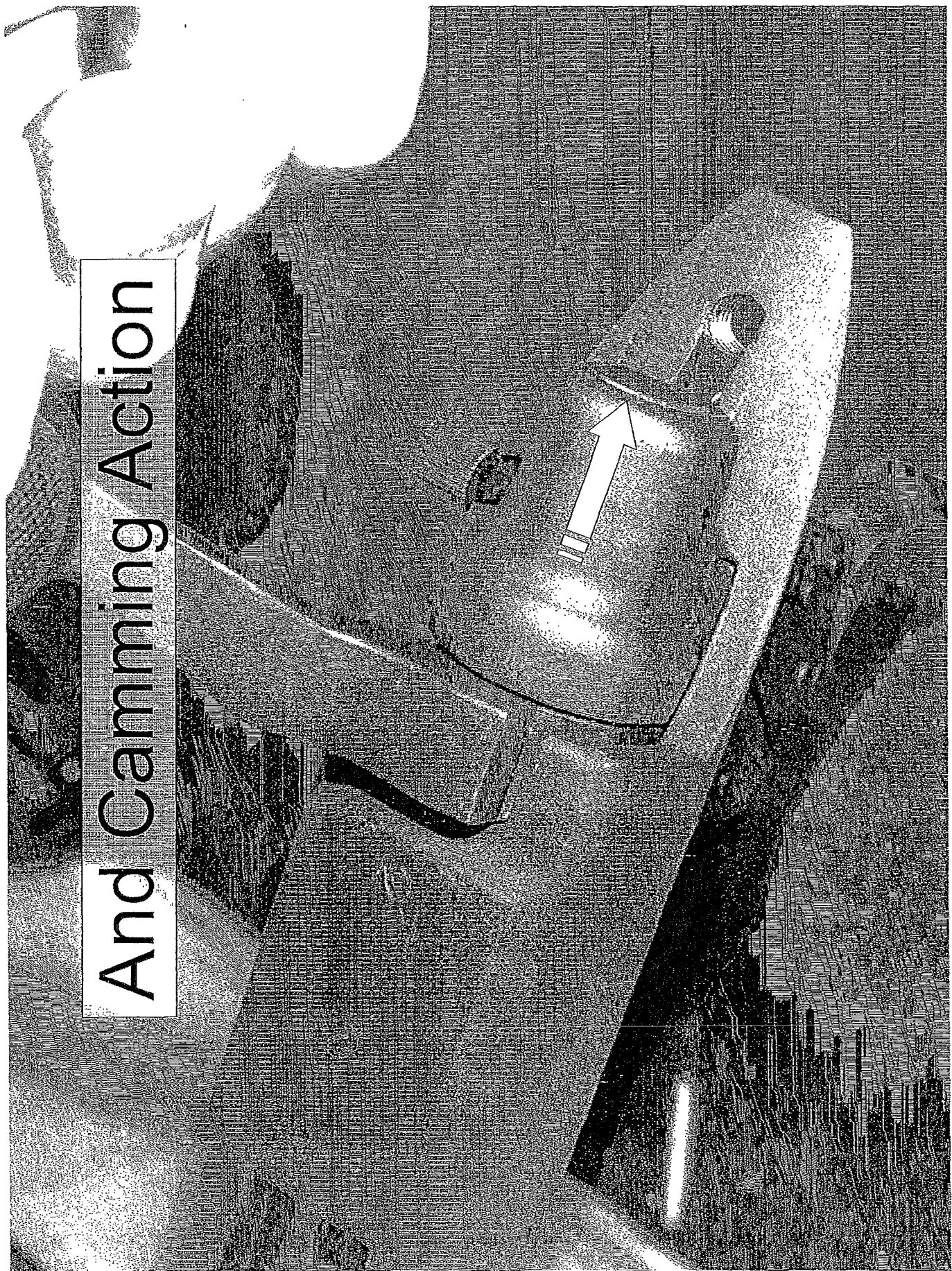
Check Bolt Fit



Fired



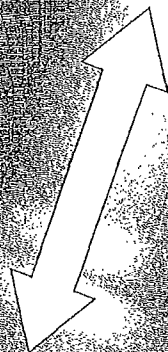
And Camming Action



Bolt Removal



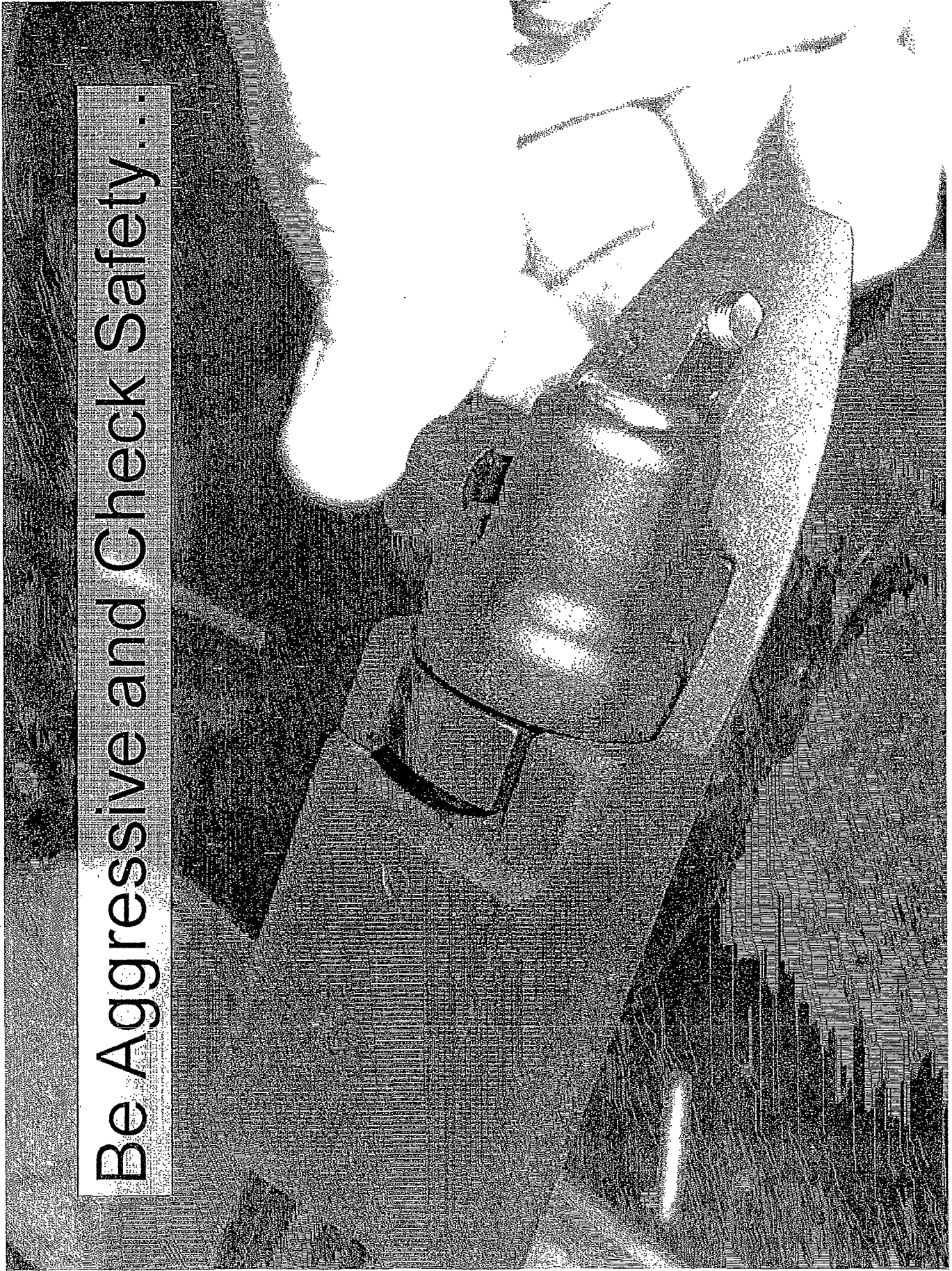
Work the Bolt...



...Several Times



Be Aggressive and Check Safety...



...for Free Movement