

PART: Ejector Spring (Purchase ready for Assembly)	PART NO:
MANUAL PROCEDURE - (Process)	
Detailed Description	
Remington Planning	
Figures Required Per Assembly	
Uses of Part	
Vendor	
Material	
Heat Treatment	
Set	
Final Color	
Packaging	
Acceptance Testings *	
Inspection will be based on statistical sampling according to Dodge and Romig Sampling Tables of Bell Telephone Company. Shipments will be accepted if the quality on each of the following figures is sufficient to meet within the foregoing Outgoing Quality Limit* listed. Set sample only for 24 hrs. using Rod, Dry, BELFORD, and Valley Dry, before inspecting. Remainder of lot need not be set because set is automatically removed in use.	
Inspection**	
Page No.	Type
Coats	"Elasticometer"
B-51001-V	-Pin)
B-51000-V	-Ring)
B-50127-V	-Pushing)
Visual	Wind S.N.
	Ends Squared and Ground
	Seams, etc.
*See Process Record - Inspection for procedure. Note: As a matter of information only this part has been heat treated ballistically at Remington as follows: Stress Relief; DuPont Salt Fl; 580 ~ 400°F; 10 minutes; water quench.	
COMPILED BY: B.C. Andrews	APPROVAL & DATE: <i>C. H. Smith 1/1/55</i>
REMINGTON ARMS COMPANY, INC. RMC	