PART: Main Spring (Purchase Ready for Assembly) PART NO. [illegible]

[illegible] PROCUREMENT [illegible]

Detailed Description

Remington Planning

Pieces Required for Assembly: 1
Uses of Part : M/721 - All Calibers - [illegible]
M/722 - All Calibers - [illegible]

Vendor

Material : Music Wire, [illegible] used for each shipment [illegible]

Heat Treatment : Stress Relieve [illegible]

Set : Do not remove

Final Color : Parts to be [illegible] with light rust proofing oil [illegible]

Packaging : Purchase Order [illegible] quantity of pieces to be shown on each [illegible] the gross weight of which must not exceed [illegible]

Acceptance Testing:
Inspection will be based on statistical [illegible] to Dodge and Romig Sampling Tables of Bell Telephone Company. [illegible] accepted if the quality on each of the following gages is [illegible] the "Average Outgoing Quality Limit" listed.

Inspection: **

Gage No.	Type	Use	AOQL
Coats	"Elastometer" [illegible]	Free Length	7%
For 17029		Solid Height	7%
B-51001-S Pin		I.D. of Spring	7%
B-51000-U Ring		[illegible] of Spring	7%
B-50127-U Bushing		[illegible] at 80% Deflection	7%
For 17030			
B-51001-S Pin			
B-51000-S Ring			
B-50127-U Bushing			
Visual		Wind R.H.	7%
		Ends Squared and Ground	7%
		Seams, etc.	7%

** See Process Record - Inspection for Procedure.

Note: As a matter of information only this part has been heat treated satisfactorily at Remington as follows:
Stress Relief; DuPont Salt #1; 380 + 400°F; 10 minutes; [illegible]

COMPILED BY: [illegible] | APPROVAL & DATE: [illegible]

REMINGTON ARMS COMPANY, INC. [illegible]

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

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