PART: [illegible]

[illegible]

Detailed Description

Remington Planning

Pieces required for Assembly 1
Cost of Parts: [illegible] All Calibers [illegible] All Calibers

Vendor

Material: [illegible] Thin-Gauge [illegible] to show actual material used. [illegible]

Surface Finish: [illegible] Final Surface - Vold [illegible] commercial) [illegible] - All [illegible] removed from areas [illegible] to finish. [illegible] Finish, other areas [illegible] surface [illegible].

Heat Treatment: Case Harden (See Feature)

Case Depth: .005 - .010"

Final Color: Parts to be bright, free of [illegible], oiled for rust protection with light (SAE-20 or equiv.) oil.

Packaging: Purchase Order Number and quantity of pieces to be shown on each container, the gross weight of which must not exceed 200 lbs.

Acceptance Testing:

Inspection will be based on statistical sampling according to Dodge and Romig Sampling Tables of Bell Telephone Company. Shipments will be accepted if the quality on each of the following gages is sufficient to keep within the "Average Outgoing Quality Limit" listed.

Inspection Type or Gage		AOQL
1. Visual Inspect for Defects		[illegible]
2. Surface Finish will be checked against Standard Finishes manufactured by Baird Associates, Cambridge, Mass.		[illegible]
3. Adj. Snap Gage	B-80010-V	[illegible]
4. Plug Gage	B-80001-W	[illegible]
5. Indicator Length Gs.	C-50841	[illegible]
Master	A-50842	[illegible]

* Note: As a matter of information only this part has been Heat Treated satisfactorily at Remington as follows:
Harden: 1010 Material; DuPont Cyanide Bath; 1550-1600°F; 10 minutes; oil quench.

COMPILED BY: [illegible] | APPROVAL & DATE: [illegible]