

PART: Bear Spring (Purchase ready for Setting) Trigger Spring	PART NO. 17052
MATERIAL PROCUREMENT #1007 Rev. 3	
Detailed Description	
Remington Planning	
Pieces Required Per Assembly: 2 (1 Bear Spring - 1 Trigger Spring) Uses of Parts: M721-All Calibers; M722- All Calibers	
Vendor	
Material	: Music Wire. Packing slip to show material used for each shipment of parts.
Heat Treatment	: Stress Relieve (See footnote)
Set	: Vendor need not remove set but parts must comply with drawing. When set has been removed by holding fully compressed for 24 hours.
Final Color	: Parts to be bright, free of rust, oiled with light rust-proofing oil (SAP-20 or equiv.)
Packaging	: Purchase Order Number and quantity of pieces to be shown on each container, the gross weight of which must not exceed 200 lbs.
Acceptance Testing: Inspection will be based on statistical sampling according to Dodge and Romig Sampling Tables of Bell Telephone Company. Shipments will be accepted if the quality on each of the following gages is sufficient to keep within the "Average Outgoing Quality Limit" listed. Set Sample for inspection by holding fully compressed for 24 hours Rod Dwg. B&L364W, Collar B&L365W. Balance of lot must also be set before parts are ready for assembly.	
Inspection: **	
<u>Gage No.</u>	<u>Type</u>
1. Coats	"Elasticometer" with)
B-5100LT - Pin	(Free Length
B-5100OT - Ring	(Solid Height
B-50127T - Bushing	(I.D. of Spring
	(O.D. of Spring
	(Load at 80% Deflection
	7%
2. Visual	Wind R.H.
	Ends Squared and Ground
	Seams, etc.
	7%
**See Process Record - Inspection for procedure.	
Notes: As a matter of information only this part has been heat treated satisfactorily at Remington as follows: Stress Relief; DuPont Salt #1; 580 - 400°F; 10 minutes; water quench.	
COMPILED BY: C.B. Succasunni	APPROVAL & DATE: <i>[Signature]</i>
REMINGTON ARMS COMPANY, INC., ILION, N. Y.	