

PART: Trigger Connector (Purchase ready for Assembly)

PART NO. 1003

6/29/45

MATERIAL PROCUREMENT #1003 Rev. 2

Detailed Description

Remington Planning

Pieces required Per Assembly: 1

Uses of Parts

: M/721-All Calibers: M/722-All Calibers

Vendor

Material : .08-.20 Plain Carbon Steel. Will show actual material used.

Heat Treatment : Case Harden (See Footnote)

Case Depth : .005 - .010"

Final Color : Parts to be bright, free of rust, oiled for rust protection with light (SAR-20 or equiv.) oil.

Packaging : Purchase Order Number and quantity of pieces to be shown on each container, the gross weight of which must not exceed 200 lbs.

Acceptance Testing:

Inspection will be based on statistical sampling according to Dodge and Romig Sampling Tables of Bell Telephone Company. Shipments will be accepted if the quality on each of the following gages is sufficient to keep within the "Average Outgoing Quality Limit" listed.

Inspection Type or Gage

1. Visual Inspect for Defects

AOQL
3%

2. Surface Finish will be checked against Standard Finishes manufactured by Baird Associates, Cambridge Mass.

3%

3. Adj. Snap Gage

B-80010-V

5%

4. Plug Gage

B-80001-W

5%

5. Indicator Length Ga.

C-50241

3%

Master

A-50248

3%

** Note: As a matter of information only this part has been Heat Treated satisfactorily at Remington as follows:

Harden: 1010 Material: DuPont Cyanide Bath: 1550-1600° F;
10 minutes; oil quench.

COMPILED BY:

B. C. Andrews

APPROVAL & DATE

W. C. Smith

REMINGTON ARMS COMPANY, INC.