

cc: J. E. Strong ✓
G. L. Smith
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REMINGTON ARMS COMPANY, INC.
Ilion Works
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PROJECT FI-123 M/721 - TOOLING

Report No. 3 - 8/2/46

for 8-19

Work Order	Closed Work Orders			Charged to	
	Quan.	Description	Part & Operation	Project FI-123	Technical Pilot Line Operations
		Total from Previous Reports		10,810.40	1,085.19
80697	1	Hartford #5 Vise	Bolt Handle-Op. #3	365.00 ✓	
	2	Spec. Spacing Collars		1 6.00 ✓	1 6.00 ✓
	2	Arbors No. 40		1 54.00 ✓	1 54.00 ✓
81007	1	Plug Gage A-50142	Bolt Stop Release	49.08 ✓	
81009	1	Taper Ring Gage A-50122	Bolt Handle	50.83 ✓	
81012	2 sets	Thread Ring Gages B-80025	R. Ring Plug Scr.	103.10 ✓	
81016	1	6-48 Setting Plug B1-80019U		51.00 ✓	
	1	1/4"-28 Setting Plug B1-80019V		26.18 ✓	
	1	6-40 Setting Plug B1-80019W		24.57 ✓	
81017	9	#00 MC Adj. Snap Gages B80013	Various	8 102.92 ✓	1 12.87 ✓
	7	#0 MC " " " "	"	6 78.36 ✓	1 13.06 ✓
81018	4	C Frame 3 Adj. Snap Gages B-80012	"	3 46.62 ✓	1 15.54 ✓
	4	C Frame 4 Adj. Snap Gages B-80012	"	3 47.36 ✓	1 15.78 ✓
81019	4	#0 MC Adj. Snap Gages B-80024	"	52.84 ✓	
	2	#00 MC " " " "	"	26.40 ✓	
81022	1	#7 A " " " B-80010W	"	17.78 ✓	
	1	#1 A " " " " V	"	15.72 ✓	
81024	1	Fixture B-50317	Trigger	144.61 ✓	
81025	1	Receiving Gage B-50131	Plate	75.34 ✓	
81031	1	2 Spline pull broach D-50187	Rec.-Broach Bolt		160.03 ✓
81033	1	Round pull broach D-50195	Rec.-Broach Bore		57.23 ✓
81034	1	2 Spline pull broach D-50186	Rec.-Broach Bolt		155.03 ✓
81039	4 sets	Chasers for Head Style EJ5 B-90040-W-V	Various	2 13.74 ✓	2 13.73 ✓
81049	2	Adj. Die Heads B-90037-V-W	Various	118.38 ✓	
81052	1	Comp. Screen & Reproduction B-50685	Trigger Guard	138.64 ✓	
81061	1	Functional Rec. Gage C-50665	Magazine	141.10 ✓	
81062	1	" " " " C-50339	"	141.10 ✓	
81063	1	Comp. Screen & Reproduction B-50360	Open Sight Step	123.08 ✓	
81065	1	Comp. Screen & Reproduction B-50373	Bolt Stop	119.83 ✓	
81068	1	Complete Comp. Fixture C-50356	Open Sight Step	46.10 ✓	
	1	Comparator Master A-50361		25.10 ✓	
81069	1	Comp. Screen & Reproduction C-50333	Sear	134.07 ✓	
81078)	1	Dial Depth Gage B-1-50240	Receiver	86.20) ✓	
	1	Master Gauge B-1-50295		27.92) ✓	
81272)		Master Gauge Alteration		11.90) ✓	

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				Project FI-123	Technical Pilot Line Operations
81079	1	Complete Checking Gauge D-1-50694	Extractor	283.08 ✓	
	1	Master Gauge A-50707		22.18 ✓	
81080	1	Templet Gage D-50841	Stock	140.40 ✓	
81081	1	Fixture C-1-50121X	Ebl. Draw Rifle	199.68 ✓	
81083	1	Comp. Screen & Reproduction B-50838	Bolt Handle	116.07 ✓	
81086	6	Snap Gauges B-80010	Various	91.23 ✓	
81088	2	Snap Gages B-80012-Q-P	Various	33.11 ✓	
81090	3	Adj. Limit Length Gages B-1-80020-U-V-W	Various	123.90 ✓	
81102	1	Comp. Screen & Reproduction B-50392	Open Sight Assembly	101.76 ✓	
81105	1	Comp. Screen & Reproduction B-50801	Bolt Handle	110.26 ✓	
81106	1	Comp. Sanding Fixture C-50143	Bolt Handle	149.72 ✓	
81113	1	Style 1 Box Tool B-90025	Various	19.56 ✓	
81119	2	Master Plugs B-80038	Various	26.80 ✓	
81120	6	Master Plugs B-80039	Various	49.66 ✓	
81125	1	Std. Stock Stop B-90011-V	Various	1.44 ✓	
	1	" " " B-90013-W		1.66 ✓	
	1	" " " B-90013-U		1.66 ✓	
	1	" " " B-90012-W		1.53 ✓	
81134	1	Spline Pull Broach D-50188	Receiver	168.97 ✓	NO-TO PILOT
81139	1	Adj. Snap Gage B-80012N	Bolt Plug	16.06 ✓	
81140	1	Comp. Rec. Gage B-50970	Follower Assembly	93.57 ✓	
81141	1	Snap Gauge A-50314	Ejector	32.83 ✓	
81142	1	Comp. Rec. Gage B-50975	Follower Assembly	93.57 ✓	
81145	1	Adj. Snap Gage B-80024-P MAGAZINE	Follower Assembly	13.76 ✓	
81149	1	Depth Gage A-50918	Bolt Head	26.93 ✓	
81268	1	Depth Gage Alteration		12.62 ✓	
81150	1	Comp. Template Gage A-50686	Barrel	12.73 ✓	
81151	3	Plug Gages B-1-50715-U-V-W	Barrel	46.58 ✓	
81152	2	Comp. Snap Gages B-1-50674-V-W	"	103.72 ✓	
81154	1	Comp. Templet Gage B-50378	"	77.88 ✓	
81155	1	Template Gage B-50374	"	52.64 ✓	
81156	1	Sight & Depth Gage A-51035	Receiver	32.34 ✓	
81158	1	Comp. Comb. Gage B-50905	Bolt Head	31.85 ✓	
81160	5	Spg. Testing Pin Gages B-51001-S-T-U-V-W	Various	85.93 ✓	
81161	5	Spg. Testing Ring Gages B-51000-S-T-U-V-W	Various	76.94 ✓	
81163	1	Comp. Screen & Reproduction C-51070	Bolt Plug	139.31 ✓	
81164	1	Comp. Screen & Reproduction B-51238	Firing Pin Head	104.71 ✓	
81167	8	Chuckling Reamers A-50908	Bolt Head	2.24 ✓	15.70 ✓
81173	2	Snap Gages B-1-50406-V-W	Receiver	47.74 ✓	
81174	1	Comparator Fixture B-50885	Bolt Head	32.34 ✓	
81177	1	Comp. Screen & Reproduction C-50888	Bolt Head	108.94 ✓	

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81178	1	Width Gage A-50124	Safety	21.89 ✓	
81183	1	Adj. Snap Gage B-80024-M	Bolt Body	14.81 ✓	
81185	3	Std. Machine Taps B-90059-W	Bolt Body	1 3.78 ✓	2 7.56 ✓
81186	1	Radius Gage A-50126	Butt Plate	74.98 ✓	
81194	2	Snap Gages B-50410	Receiver	60.82 ✓	
81204	1	Plug Gage B-51255	Receiver	17.00 ✓	
81213	1	Cutter A-51382	Stock	25.47 ✓	
81244	1	Drill A-50987	Stock	13.34 ✓	
			Total	16,395.26	1,611.72

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