

PE. C ESTIMATE

10- EK wheat

ESTIMATED BY: J.M. Hobart - Y. J. H. K.

MODEL T61 PROJECT NO DATE 12/9/48

PROJECT TITLE REVISED M/721 Front Sight Ramp - Ramp
Held with screw instead of brazing

	HOURS	RATE	TOTAL
PROCESS ENGINEERING & TRAIL RUN	40	4.00	160
TOOL DESIGN	53	3.00	160
TOOLING	157	3.50	550
TOOL DESIGN REVISIONS 25%			64
TOOL REVISIONS 25%			136
TESTING			—
ADMINISTRATION			—
VENDOR TOOLING COSTS (DIES ETC)			110
SUB TOTAL			1480
CONTINGENCIES 10%			220
TOTAL			2700

COMMENTS

The cost for Front Sight Ramp per X 835⁰⁰

Fitting up F.S. Ramp Screw

75⁰⁰
910⁰⁰

Basis JM Abbott letter 12/8/48 to E.K. Wheat - 150% Tooling added to cover Opge 3 listed in letter. Testing to be completed by Technical.

RECEIVED
DEC 13 1948
K. C. F. MORE