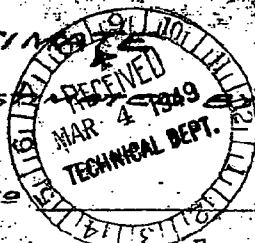


W. L. ...
 TO *H. H. ...*

RE. K ESTIMATE



CC. G. ... J. ...
 E. ...
 L. ...
 V. G. ...

MODEL 721 PROJECT NO. DATE 2/25/49

PROJECT TITLE INCREASE WALL DIA ON 300 MAGNUM BARREL
And add Recoil pad to Stock

	HOURS	RATE	TOTAL
PROCESS ENGINEERING & TRAIL RUN			500
TOOL DESIGN	316	3.50	1100
TOOLING	950	3.50	3200
TOOL DESIGN REVISIONS 10%			100
TOOL REVISIONS 10%			300
TESTING Model Drawing Tech charges			500
ADMINISTRATION			100
VENDOR TOOLING COSTS (DIES ETC)			
SUB TOTAL			5900
CONTINGENCIES 10%			600
TOTAL			6500

COMMENTS BASIS OF INCREASE COST OVER PREVIOUS ESTIMATE
 of \$4400 - Stock did not include cut off and addition of
 recoil pad (1500), Technical charges (500)

Work to be done:

INCREASE ON 721 BARREL

Change BARREL inlet on stock and add recoil pad

Possible change to Front Sight Ramp Radius - (inc in contingency)

Technical charges to cover Model Drawing, Revisions

to model drawings resulting from pilot operations and

changes to instructional literature